SAME DEUTZ-FAHR TIALY S.P.A MATRICOLA N. DEUTZ-FAHR TIALY S.P.A Made at Ranipet-India DEUTZ-FAHR TIALA S.P.A TREVIGLIO ITALY TREVIGLIO ITALY DEUTZ-FAHR TIALA S.P.A TREVIGLIO

XS100 -> 5001/15001

Section: B0 - ENGINE Ref: B0.00.0 (1)

ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name
Notes: [XS100 ->	> ZKDP6702W0TH05001]		
1	0.000.0000.1		cannot be supplied
2	0.000.0000.1		MADE BY TREVIGLIO ITALY cannot be supplied MADE AT RANIPET - INDIA

Section: B0 - ENGINE

Ref: B0.01.2 (1)

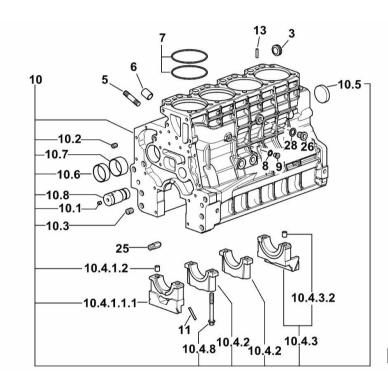
CRANKCASE

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Note

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [XS100 -> ZKDP6702W0TH05001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x 16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



9_O1011_00_0-A-001

Section: B0 - ENGINE

Ref: B0.01.3 (1)

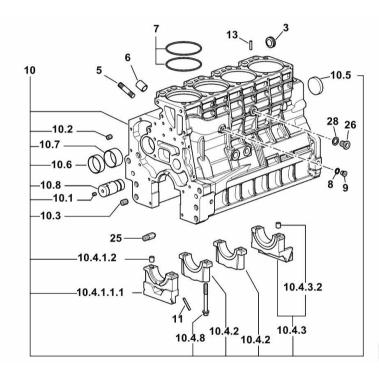


Fig.	P/n	QTY	Name

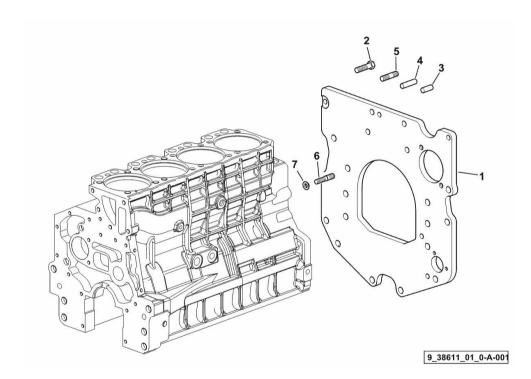
Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XS100 -> ZKDP6702W0TH05001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x 16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



I9_O1011_00_0-A-001



Section: B0 - ENGINE Ref: B0.01.4 (1)

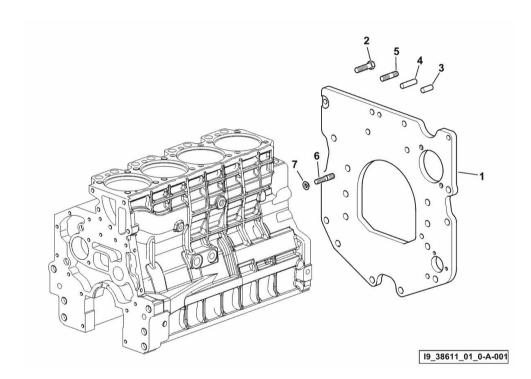
MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name
		,	
Notes:			

Note

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [XS100 -> ZKDP6702W0TH05001]

1	0.007.1882.0/50	1	flange	
2	2.0112.511.2	8	screw m 14 p.2 x 30	
3	2.1651.912.0	2	cylindrical plug 12x28	
4	2.1651.917.0	1	cylindrical plug 12x40	
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30	
7	0.011.9294.0/10	1	bush	

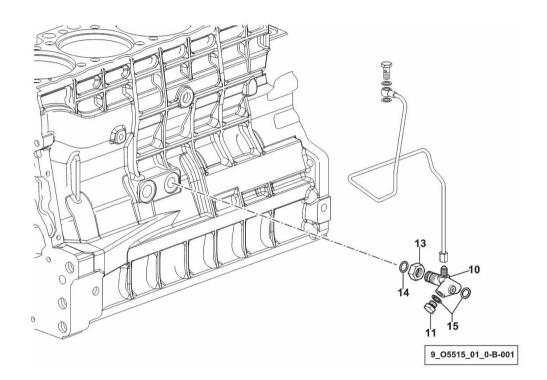


Section: B0 - ENGINE Ref: B0.01.5 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name
N	,		
Notes:			
FOR ENGIN	NES PRODUCE	D IN: RANIPET - IND	OIA [XS100 -> ZKDP6702W0TH05001]

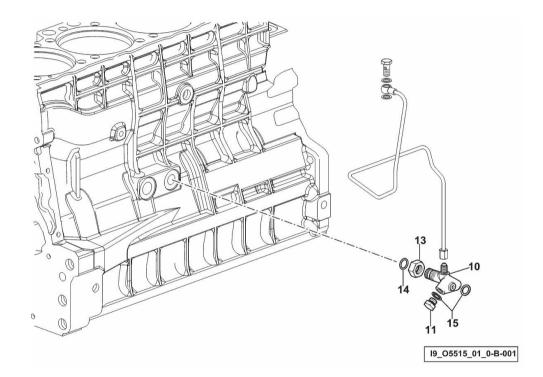
1	0.007.1882.0/50	1	flange	
2	2.0112.511.2	8	screw m 14 p.2 x 30	
3	2.1651.912.0	2	cylindrical plug 12x28	
4	2.1651.917.0	1	cylindrical plug 12x40	
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30	
7	0.011.9294.0/10	1	bush	



Section: B0 - ENGINE Ref: B0.01.6 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	P/n	QTY	Name
Notes: FOR ENGIN	NES PRODUCED IN : TRE	EVIGLIO IT	"ALY [XS100 -> ZKDP6702W0TH05001]
10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62
15	2.1560.010.0	2	gasket 14.2 x 20



Section: B0 - ENGINE Ref: B0.01.7 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

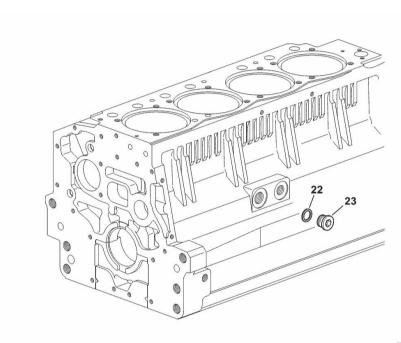
Fig.	<u>P/n</u>	QTY	Name
Notes: FOR ENG	INES PRODUCED IN : RAI	NIPET - IN	NDIA [XS100 -> ZKDP6702W0TH05001]
10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62
15	2.1560.010.0	2	gasket 14.2 x 20

Section: B0 - ENGINE

Ref: B0.01.8 (1)

SIDE PLUG FOR CYLINDER BLOCK

Fig.	P/n	QTY	Name
Notes: FOR ENG	GINES PRODUCED IN : TI	REVIGLIO I	TALY [XS100 -> ZKDP6702W0TH05001]
22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



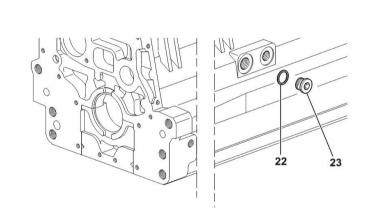
9_33211_07_0-A-001

Section: B0 - ENGINE

Ref: B0.01.9 (1)

SIDE PLUG FOR CYLINDER BLOCK

Fig.	P/n	QIY	Name
Notes: FOR ENGINE	S PRODUCED IN : RA	ANIPET - IN	NDIA [XS100 -> ZKDP6702W0TH05001]
22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



I9_33211_07_0-A-001

Section: B0 - ENGINE

Ref: B0.01.10 (1)

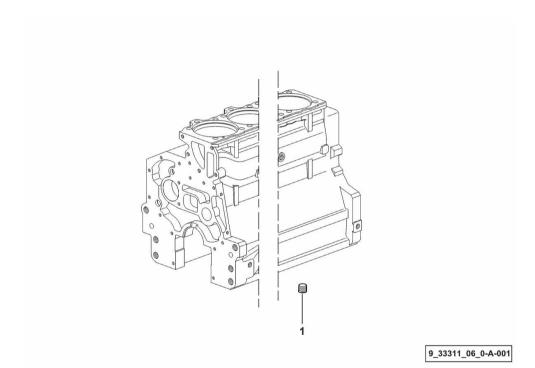
LOWER PLUG FOR CYLINDER BLOCKS

Fig. P/n QTY Name	

Notes:

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [XS100 -> ZKDP6702W0TH05001]

2.3130.003.1 2 plug 3/8" gas



Section: B0 - ENGINE

Ref: B0.01.11 (1)

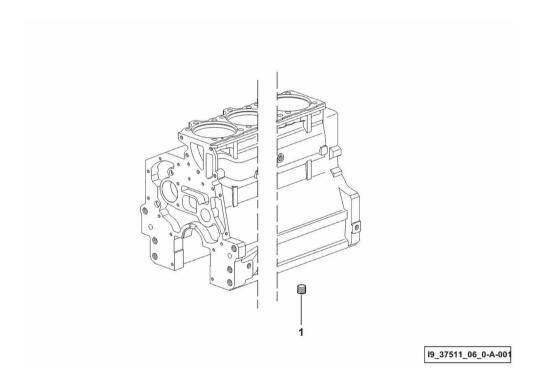
LOWER PLUG FOR CYLINDER BLOCKS

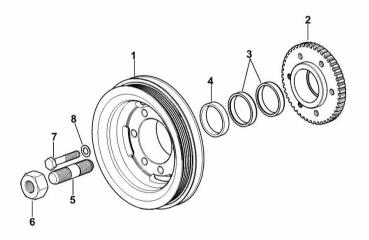
Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XS100 -> ZKDP6702W0TH05001]

2.3130.003.1 2 plug 3/8" gas





9_O6312_03_0-A-001

Fig.

P/n

XS100 -> 5001/15001

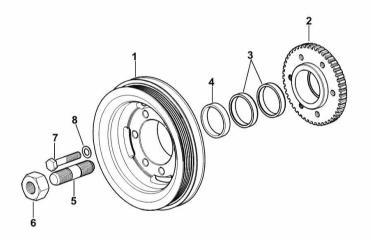
Section: B0 - ENGINE Ref: B0.02.0 (1)

Name

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

QTY

Notes: FOR ENG	INES PRODUCED IN : TRE	EVIGLIO :	ITALY [XS100 -> ZKDP6702W0TH05001]
1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



I9_O6312_03_0-A-001

Fig.

P/n

XS100 -> 5001/15001

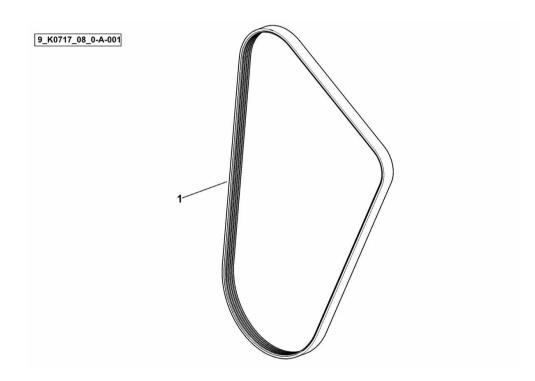
Section: B0 - ENGINE Ref: B0.02.1 (1)

Name

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

QTY

Notes: FOR ENG	INES PRODUCED IN : RAY	NIPET - IN	NDIA [XS100 -> ZKDP6702W0TH05001]
1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub Z = 48
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



Section: B0 - ENGINE Ref: B0.02.5 (1)

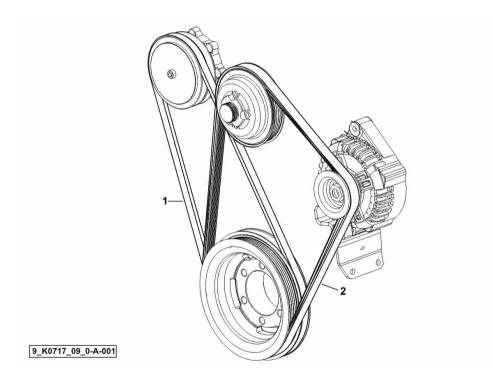
COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig.	P/n	QTY	Name
Natos:			

Notes

[XS100 -> ZKDP6702W0TH05001]

1 2.4119.215.0 1 belt PV-K5 (mm 1225)



Section: B0 - ENGINE Ref: B0.02.8 (1)

COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig.	P/n	QTY	Name		
Notes: - FOR MO	ODELS WITH COMPRESS	SOR [XS100	-> ZKDP6702W0TH05001]	
1	2.4119.143.0	1	belt AV 12.7x1225 n	nm	
2	2.4119.215.0	1	belt PV-K5 (mm 122	25)	

1/1

XS100 -> 5001/15001

Section: B0 - ENGINE Ref: B0.02.11 (2)

CRANKSHAFT

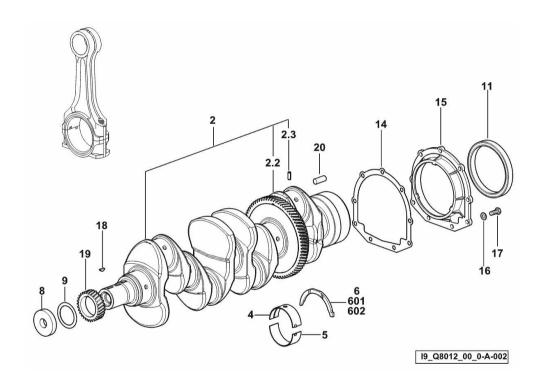
Fig.	P/n	QTY	Name

Notes:

9_33212_00_0-A-002

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [XS100 -> ZKDP6702W0TH05001]

2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
20	0.065.1323.0/30	1	gear Z = 29
21	2.1651.915.0	1	pin 12x35
22	2.1720.006.0	1	key 4x6.5
601	0.065.1218.7		$shim + mm \ 0.10$
602	0.065.1218.8		$shim + mm \ 0.15$



Section: B0 - ENGINE Ref: B0.02.12 (2)

CRANKSHAFT

Fig. P/n QTY Name				
	Fig.	I / II	OTY	Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XS100 -> ZKDP6702W0TH05001]

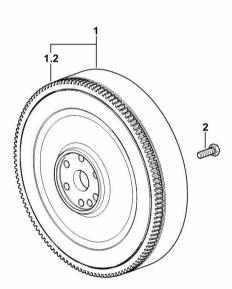
2	0.021.0246.3		1 1 0
2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
18	2.1720.006.0	1	key 4x6.5
19	0.065.1323.0/30	1	gear Z = 29
20	2.1651.915.0	1	pin 12x35
601	0.065.1218.7		$shim + mm \ 0.10$
602	0.065.1218.8		$shim + mm \ 0.15$

Section: B0 - ENGINE

Ref: B0.02.14 (1)

ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
Notes: [XS100 ->	ZKDP6702W0TH05001]		
1	0.014.2693.3	1	flywheel
1.2	0.065.1242.0	1	crown wheel $Z = 123$
2	2.0139.036.2	6	screw m 12 p.1.25 x 35



9_N1312_02_0-A-001

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