Name

Section: D0 - TRANSMISSION **REAR GEARBOX CASE** P/n

Fig.

Notes: [XT 100 -> 10001]

Ref: D0.09.0 (1)

27-28 34 33 32 1 16 00 0 0 4 19 18 17 Ø 13 14 0 00 31 13 14 0 31 -- 12 5-9_R8531_00_0-A-001

1	0.015.9223.3/10	1	gear box
4	2.1470.006.2	4	lock washer 10
5	2.0112.307.2	5	screw m 10 p.1.5 x 20
7	0.014.9614.2	1	division
11	2.1560.026.0	1	gasket 35.3x41
12	2.3199.002.2	1	plug 1 gas
13	2.1560.020.0	2	copper gasket 24.3x32
14	2.3199.083.2	2	plug m 24 p.1.5
16	2.3171.006.4	1	plug Ø 16
17	2.1651.811.0	1	cylindrical plug 10x24
18	2.1651.911.0	1	cylindrical plug
19	2.1011.421.2	4	nut m 10 p.1.25
25	2.4019.609.2	1	spring 33x38x2.5x40
26	2.1549.231.2	1	spacer 27.5x42x2
27	0.009.6671.0	1	tube
28	2.1599.210.0/10	2	spacer 10.5x19x4
31	0.445.5450.0/10	2	small column
32	2.3139.023.2	1	plug 30x1.5
33	2.1560.024.0	1	gasket 30.3x38
34	0.015.6296.3	1	cover

QTY

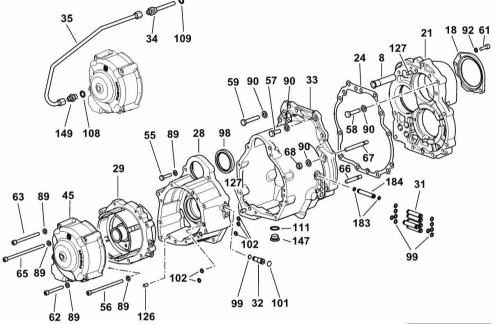


Ref: D0.09.1 (1)

INTERNAL FLANGES FOR 5 SPEED GEARBOX WITH H-M-L

Section: D0 - TRANSMISSION

Fig.	P/n	QTY	Name	
Notes:				
[XT 100 ->	> 10001]			
8	0.010.1244.0	1	tube	
18	0.014.8340.0/10	1	cover	
21	0.015.0087.0/40	1	flange	
24	0.015.6286.0	1	gasket	
28	0.016.8356.3/10	1	box	
29	0.016.8479.3	1	box	
31	0.016.8972.0	5	tube	
32	0.016.8974.0/10	1	tube	
33	0.016.9120.0/30	1	box	
34	0.016.9458.3	1	tube	
35	0.016.9462.3	1	tube	
45	0.017.4311.0	1	cover	
55	2.0112.213.2	5	screw m 8 p.1.25 x 35	
56	2.0112.237.2	3	screw m 8 p.1.25x140	
57	2.0112.311.2	4	screw m 10 p.1.5 x 30	
58	2.0112.317.2	2	screw m 10 p.1.5 x 45	
59	2.0112.321.2	4	screw m 10 p.1.5 x 60	
61	2.0312.208.2	6	screw m 8 p.1.25 x 25	
62	2.0312.219.2	2	screw m 8 p.1.25x65	
63	2.0312.226.2	3	screw m 8 p.1.25 x 100	
65	2.0399.340.2	2	screw m 8x160	
66	2.0432.165.7	1	stud bolt m 10 p.1.5-1.25x50	
67	2.0432.171.7	4	stud bolt m 10 p.1.5-1.25x80	
68	2.1011.421.2	5	nut m 10 p.1.25	
89	2.1475.002.2	15	conical washer 8	
90	2.1475.003.2	15	washer 10	
92	2.1480.014.2	6	washer 8	
98	2.1520.329.0	1	oil seal 55x72x10	
99	2.1530.019.0	11	oil seal 9.25x1.78	
101	2.1531.024.0	1	oil seal 10.77x2.62	
102	2.1532.016.0	5	oil seal 8.74 x 1.78	
108	2.1560.010.0	1	gasket 14.2 x 20	
109	2.1560.011.0	1	copper gasket 16.2x20	
111	2.1560.017.0	1	gasket 22.2 x 27	
126	2.1651.706.0	2	pin 8 x 14	
127	2.1651.807.0	4	pin 10 x 16	
147	2.3199.001.2	1	plug 1/2" gas	
149	2.3261.006.2	1	pipe fitting	
183	2.1532.014.0	2	oil seal 7.65 x 1.78	
184	0.017.9938.0	1	tube 11 mm	-

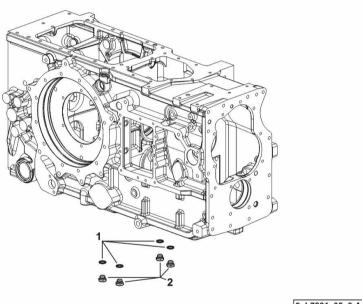


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Ref: D0.09.2 (1)

Section: D0 - TRANSMISSION PLUGS FOR GEARBOX

Fig.	P/n	QTY	Name	
Notes: [XT 100 ->	> 10001]			
1	2.1560.012.0	4	gasket 16.2 x 22	
2	2.3110.304.7	4	plug m 16 p.2	



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Section: D0 - TRANSMISSION

Ref: D0.09.3 (1)

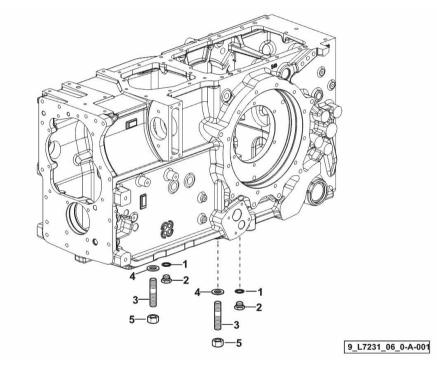
FASTENINGS P/n QTY Name

Notes:

Fig.

- FOR PICK-UP-HITCH TYPES [XT 100 -> 10001]

1	2.1560.012.0	2	gasket 16.2 x 22
2	2.3110.304.7	2	plug m 16 p.2
3	2.0432.415.7	2	stud bolt m 16 p.2-1.5x50
4	2.1310.010.2	2	flat washer 17x30
5	2.1011.109.2	2	nut m 16 p.2



Ref: D0.09.4 (1)

Section: D0 - TRANSMISSION GEARBOX LOWER COVER

0.008.4311.2/20

2.1530.019.0

2

3

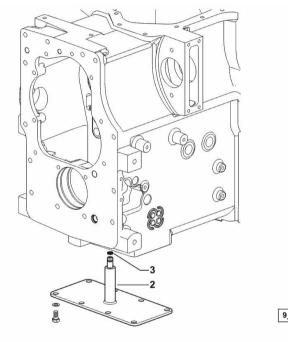
Fig.	P/n	QTY	Name	
Notes:				
[XT 100 ->	• 10001]			

oil seal 9.25x1.78

cover

1

1



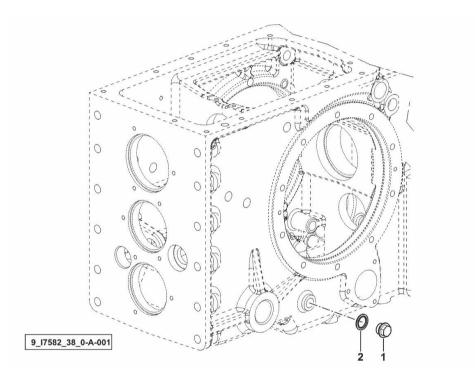
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Ref: D0.09.5 (1)

Section: D0 - TRANSMISSION **REAR GEARBOX PLUG**

Fig.	P/n	QTY	Name	
Notes: [XT 100 ->	> 10001]			
1 2	2.3110.405.2 2.1561.010.0	1 1	plug m 18 p.1.5 x 15 oil seal 18	

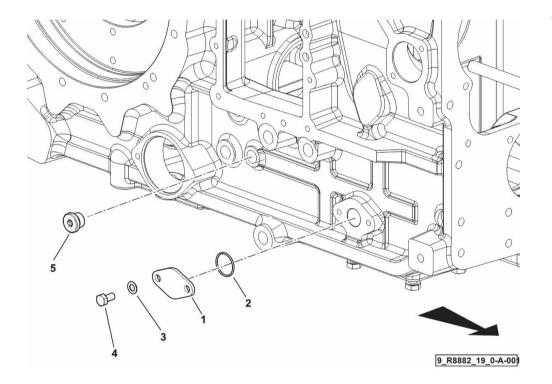
2.3110.405.2
2.1561.010.0



Ref: D0.09.6 (1)

Section: D0 - TRANSMISSION **END COVERS** Fig. P/n QTY Name **Notes:** [XT 100 -> 10001] 0.017.0440.0 a 1

1	0.017.8448.0	1	flange
2	2.1532.072.0	1	oil seal 26.70x1.78
3	2.1470.004.2	2	lock washer 8
4	2.0112.205.2	2	screw m 8 p.1.25 x 16
5	04454782	1	plug m 18 p.1.5



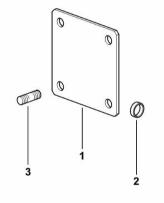
Ref: D0.09.7 (1)

COVER FOR TYPES WITHOUT SYNCHRO PTO

Section: D0 - TRANSMISSION

Fig.	P/n	QTY	Name
Notes: [XT 100 -:	> 10001]		
1	0.255.3131.0/10	1	flange

1	0.255.3131.0/10	1	flange
2	2.3171.007.4	1	plug Ø 18
3	2.0432.155.7	4	stud bolt m 10 p.1.5 / p. 1.25 x 25



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Ref: D0.09.8 (1)

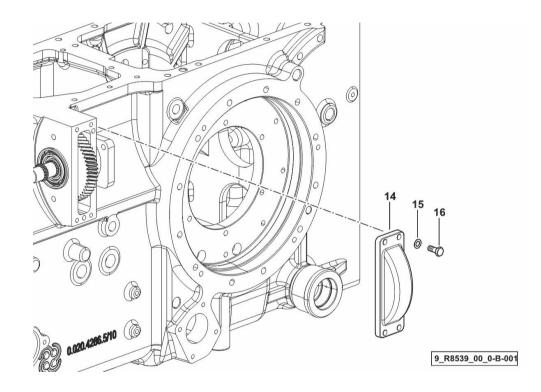
Section: D0 - TRANSMISSION COVER

Fig.	P/n	QTY	Name

Notes:

VERSION WITH 2 HYDRAULIC PUMPS [XT 100 -> 10001]

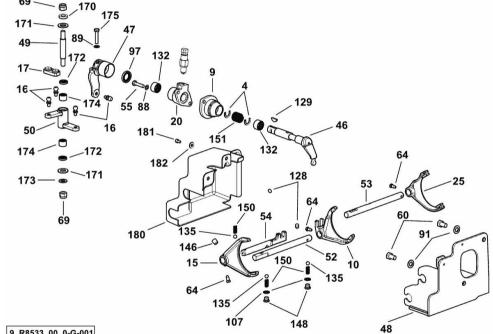
14	0.255.3134.0/10	1	small cover
15	2.1481.007.1	4	washer 8
16	2.0112.207.2	4	screw m 8 p 1.25 x 20



Ref: D0.10.0 (1)

Section: D0 - TRANSMISSION INTERNAL CONTROLS FOR 5 SPEED GEARBOX WITH H-M-L

Fig.	P/n	QTY	Name		
Notes:					
[XT 100 ->	• 10001]				
4	0.008.5405.0	2	ring		
9	0.011.7127.0/20	1	support		
10	0.012.4169.0/20	1	fork		
15	0.013.0009.0/10	1	fork		
16	0.014.1947.0	4	small pin		
17	0.017.7643.3	1	connecting rod		
20	0.014.9383.0/20	1	support		
25	0.015.9175.0/10	1	fork		
46	0.017.7622.0	1	lever		
47	0.017.7597.2	1	lever		
48	0.018.9882.2	1	plate		
49	0.017.4996.0/10	1	pin		
50	0.017.7964.2	1	lever		
52	0.445.6420.0/10	1	rod		
53	0.445.6421.0/10	1	rod		
54	0.445.6454.0/30	1	rod		
55	2.0112.213.2	5	screw m 8 p.1.25 x 35		
60	2.0112.407.2	2	screw m 12 p.1.75 x 20		
64	2.0399.019.1	3	screw m 8 p.1 x 16		
69	2.1120.007.2	2	self-locking nut m 12 p.1.75		
88	2.1470.004.2	2	lock washer 8		
89	2.1475.002.2	15	conical washer 8		
91	2.1475.004.2	2	spring washer 12		
97	2.1519.075.0	1	oil seal 22 x 35 x 6		
107	2.1560.008.0	3	gasket 12.2 x 18		
128	2.1699.159.0	2	cap 10 x 14.1		
129	2.1720.010.0	1	key 5x9		
132	2.2725.030.0	2	roller cage 22 x 28 x 16		
135	2.2999.156.0	4	ball Ø 10		
146	2.3131.001.4	1	plug m 12 p.1.5		
148	2.3199.164.2/20	2	plug m 12 p.1.5		
150	2.4019.622.1	3	spring 6.3 x 9.5 x 1.6 x 22.4		
151	2.4019.698.1/10	1	spring 21 x 25 x 46		
170	2.1549.124.2	1	spacer 13 x 25 x 6		
171	2.1310.010.2	2	flat washer 17x30		
172	2.1519.078.0	2	special oil seal 16 x 24 x 6		
173	2.1475.004.7	1	washer 13 x 24		
174	2.2725.020.0	2	roller cage 16x22x16		
175	2.0112.215.2	1	screw m 8 p.1.25 x 40		
180	0.017.8358.0/10	1	cover		
181	2.0312.101.2	3	screw m 6 p.1 x 10		

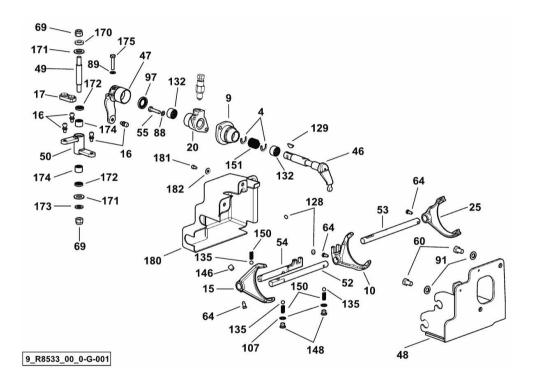


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Section: D0 - TRANSMISSIONRef: D0.10.0 (1)INTERNAL CONTROLS FOR 5 SPEED GEARBOX WITH H-M-L

Fig.	P/n	QTY	Name
182	2.1312.003.2	3	washer 6



Name

ΟΤΥ

Ref: D0.10.1 (1)

REDUCTION GEAR CONTROL

Section: D0 - TRANSMISSION

P/n

Fig.

Notes:

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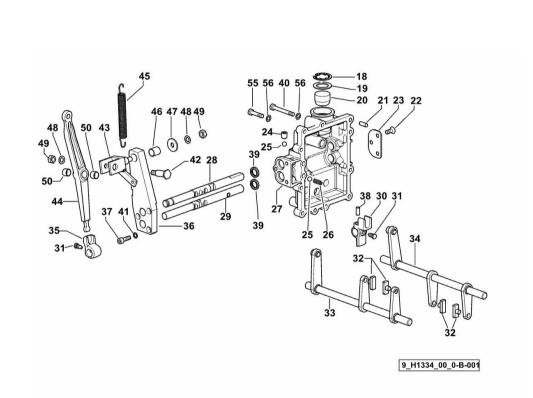
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55

56

[XT 100 -> 10001]



2.1499.054.1 circlip 42 1 2.1599.429.0 1 shoulder ring 28x41.5 0.007.2631.0 1 plug 2.1651.709.0 2 pin 8x20 3 2.0342.305.3 screw m 8 x 20 0.013.5465.0/10 1 plate 2.3131.001.4 1 plug m 12 p.1.5 2.1699.159.0 3 cap 10 x 14.1 spring 6.3 x 9.5 x 1.6 x 22.4 2.4019.622.1 2 0.013.5466.0 1 cover 0.013.5360.0/50 1 rod mm 249.5 0.013.5361.0/40 1 rod mm 251 0.013.5458.0 1 small lever 2.0399.019.1 2 screw m 8 p.1 x 16 0.255.6463.0 4 shoe 0.014.8304.2/10 1 fork 0.014.8303.2/20 fork 1 0.008.4316.0/40 1 hub 0.013.5462.0/10 1 support screw m 8 p.1.25 x 25 2.0312.208.2 3 2.1699.267.0 1 pin 8x18 special oil seal 16 x 24 x 6 2.1519.078.0 2 2.0112.222.2 1 screw m 8 p.1.25x65 2.1480.014.1 3 washer 8 0.009.9957.0 1 pin 0.009.9858.2/20 fork 1 0.014.8087.0 1 brake lever 2.4049.025.2 1 spring 17.1x116x2.1 bushing 16x18x20 2.1555.309.0 1 2.1579.520.2 1 washer 10.5x30x3 2.1470.006.2 1 lock washer 10 2 2.1011.106.2 nut m 10 p.1.5 2.1555.107.0 2 bushing 14x16x12 8 screw m 8 p.1.25 x 35 2.0112.213.2 9 washer 8 2.1481.007.2

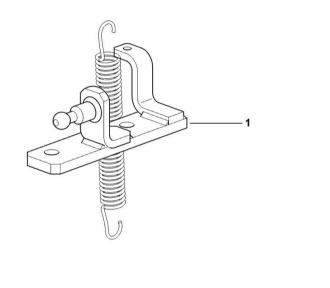


Section: D0 - TRANSMISSION BRACKET

Fig.	P/n	QTY	Name

Notes: [XT 100 -> 10001]

1 0.014.8528.2/10 1 plate



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QTY Name

Section: D0 - TRANSMISSION SPEED RANGE REDUCTION GEAR UNIT

P/n

Fig.

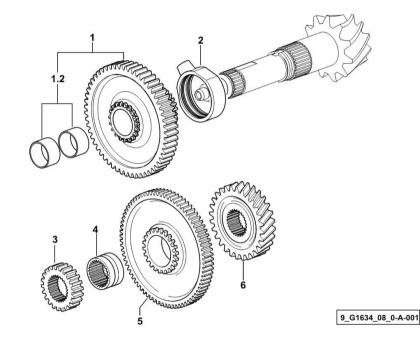
Notes:

Ref: D0.11.0 (1)

15 17 16 13 14 14 15 17 16 13 10 10 10 10 10 10 10	
$1 \begin{array}{c} 2 \\ 2 \\ 3 \\ 1 \end{array} \begin{array}{c} 4 \\ 3 \\ 1 \end{array} \begin{array}{c} 5 \\ 5 \\ 6 \\ 1 \\ 1 \end{array} \begin{array}{c} 6 \\ 7 \\ 1 \end{array} \begin{array}{c} 7 \\ 1 \end{array} \begin{array}{c} 7 \\ 1 \\ 1 \end{array} \begin{array}{c} 7 \\ 1 \end{array} \begin{array}{c} 7 \\ 1 \\ 1 \end{array} \begin{array}{c} 7 $	
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notes.			
[XT 100 ->	> 10001]		
1	2.1411.036.1	2	circlip 90
2	2.2999.203.0	1	special bearing 50 x 90 x 20
3	2.1599.538.0	1	shoulder ring 80x89.5x3
4	2.1589.323.0	1	shoulder ring 45x65x4
5	2.1412.017.7	1	circlip 45
6	0.010.8998.0/20	1	gear z=48 z=22
7	2.2999.366.0	2	roller cage
8	2.1549.399.0/10	1	spacer
10	0.014.3116.0/10	1	sleeve
11	2.1549.413.0	1	spacer 47x52.8x4
13	2.1219.052.7/10	1	ring nut m 45 p.1.5
14	0.010.0843.0/20	1	gear $z = 33$
15	2.1419.067.0	1	circlip 35 x 1.5
16	0.255.3455.0	1	hub $Z = 19$
17	0.255.3438.0/20	1	sleeve $Z = 19$
51	0.008.5607.0/20	1	slewing ring
52	0.008.4481.0	1	ring
53	2.1410.014.1	1	circlip 35

Fig.	P/n	QTY	Name	
Notes:	100011			
[XT 100 ->	> 10001]			
1	0.010.9013.3/10	1	gear z=56 z=26 z=19	
1.2	2.1559.176.0	2	special bushing 40x44x25	
2	0.007.3550.0	1	manifold	
3	0.010.9008.0	1	hub $Z = 22$	
4	0.010.9004.0/20	1	special bushing	
5	0.010.9003.0	1	gear $z=75 z=22$	
6	0.010.9006.0/10	1	gear Z = 28	



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