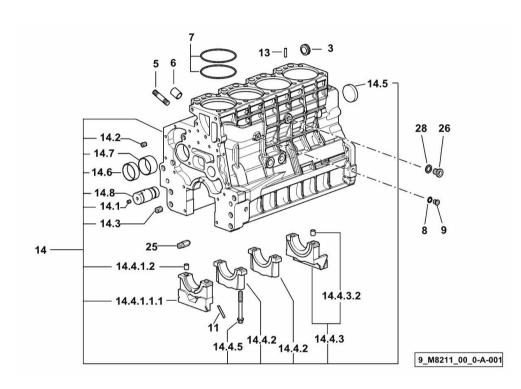
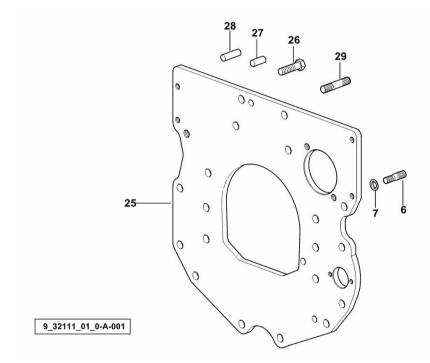
Section: B0 - ENGINE

Ref: B0.01.0 (1)



Fig.	P/n	QTY	Name
Notes:			
[XT-110 -> 10	0001]		
3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.273.7	8	stud bolt m 8
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
14	0.015.2988.4/10	1	crankcase
14.1	2.3130.001.1	10	plug 1/8" gas
14.2	2.3130.002.1	2	plug 1/4" gas
14.3	2.3130.003.1	6	plug 3/8" gas
14.4.1.1.1	0.065.1112.7/10	1	support
14.4.1.2	2.1699.165.0	1	bush 12.3x15x16
14.4.2	0.065.1114.0/10	3	support
14.4.3	0.065.1116.3	1	support
14.4.3.2	2.1699.165.0	1	bush 12.3x15x16
14.4.5	0.065.1117.0	10	screw m 12 x 100
14.5	2.3179.012.0	1	plug 60
14.6	0.065.1140.0	4	special bushing 59X55X20
14.7	0.065.1141.0	1	special bushing 59X55X30
14.8	0.014.1340.0/10	1	pin mm 85
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



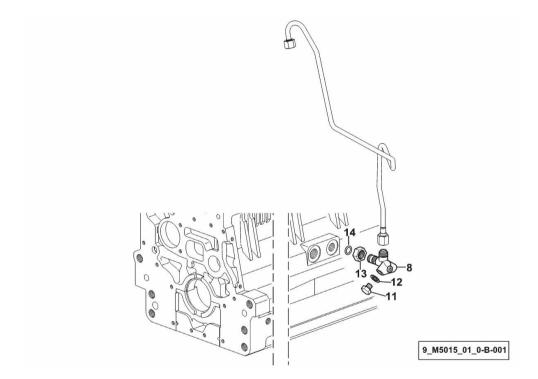


Section: B0 - ENGINE Ref: B0.01.2 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name
Notes: [XT-110 -:	> 10001]		
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush
25	0.007.1655.0	1	flange
26	2.0112.511.2	8	screw m 14 p.2 x 30
27	2.1651.912.0	2	cylindrical plug 12x28
28	2.1651.917.0	1	cylindrical plug 12x40
29	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30

1/1



Section: B0 - ENGINE Ref: B0.01.5 (1)

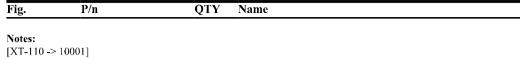
ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	P/n	QTY	Name
Notes:			
[XT-110 -	> 10001]		
8	2.3339.673.0/10	1	pipe fitting
11	2.3110.403.1	1	plug m 14 p.1.5x12
12	2.1560.010.0	1	gasket 14.2 x 20
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62

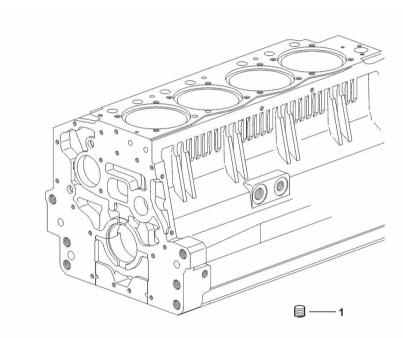
Section: B0 - ENGINE

PLUG

Ref: B0.01.8 (1)



2.3130.003.1 plug 3/8" gas



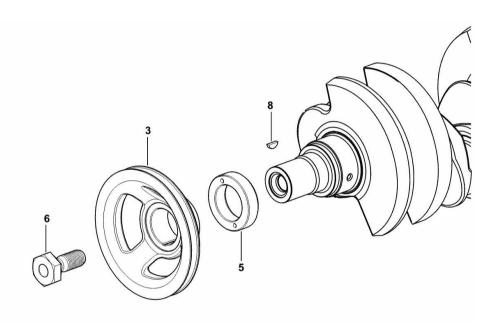
9_34311_06_0-A-001

Section: B0 - ENGINE

Ref: B0.02.0 (1)

CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name
Notes: [XT-110 -	> 10001]		
3	0.007.1457.0/30	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



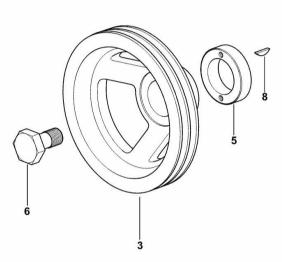
9_33312_02_0-A-001

Section: B0 - ENGINE

Ref: B0.02.1 (1)

CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name
Notes:	ACTORS WITH AIR COND	JTIONING	SIVT 110 > 10001]
- FOR IR.	ACTORS WITH AIR COND	ITIONING	[[X1-110->10001]
3	0.007.1458.0/40	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



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Section: B0 - ENGINE

Ref: B0.02.2 (1)

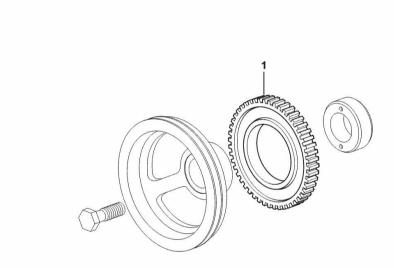


Fig. P/n QTY Name				
	Hiø.	P/n	QTY	Name

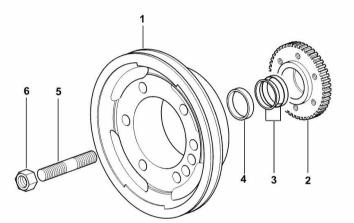
Notes:

- FOR MODELS WITHOUT FRONT P.T.O. [XT-110 -> 10001]

1 0.011.3531.0 gear Z = 48



9_36812_05_0-A-001



9_34512_07_0-A-001

Fig.

P/n

XT-110 -> 10001

Section: B0 - ENGINE Ref: B0.02.3 (1)

Name

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

QTY

Notes: - FOR MO	DDELS EQUIPPED WITH FI	RONT P.T	Γ.O. [XT-110 -> 10001]	
1	0.082.1244.0/10	1	pulley	
2	0.011.3515.0/20	1	hub $Z = 48$	
3	0.065.1256.0	2	ring 45x52	
4	2.1579.865.0	1	spacer 45.2x51.8x10	
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80	
6	2.1019.094.7	1	nut m 20 p.1.5	

Section: B0 - ENGINE Ref: B0.02.4 (1)

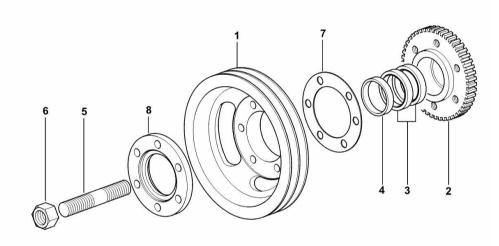
ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

Fig.	P/n	QTY	Name

Notes:

- FOR TYPES WITH AIR CONDITIONING AND FRONT PTO [XT-110 -> 10001]

1	0.082.1250.0/10	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.1589.137.0	3	shoulder ring 71x110x1
8	0.089.1253.0/10	1	spacer



9_34512_08_0-A-001

Section: B0 - ENGINE

Ref: B0.02.6 (1)

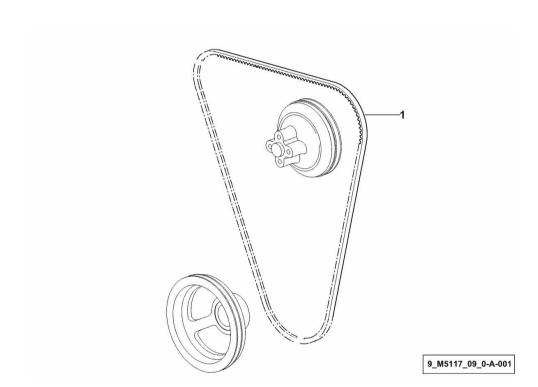
COOLANT PUMP AND ALTERNATOR DRIVEBELT

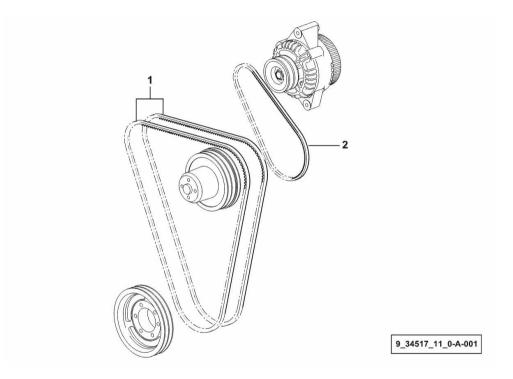
∃ig.	P/n	QTY	Name	
Notes:				

Note

[XT-110 -> 10001]

1 2.4119.194.0 1 belt AV 10x1290 mm





Section: B0 - ENGINE Ref: B0.02.7 (1)

COOLANT PUMP AND ALTERNATOR DRIVEBELT

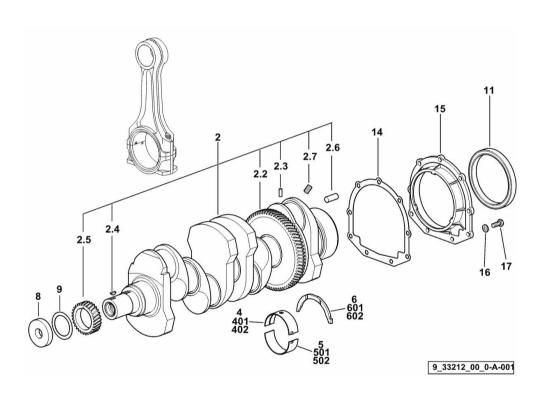
Fig.	P/n	QTY	Name
Notes: - FOR TR	ACTORS WITH AIR CON	IDITIONING	G [XT-110 -> 10001]
1	2.4119.138.0	2	belt AV 12.7x1380 mm
2	2.4119.134.0	1	belt AV 10x794 mm

Section: B0 - ENGINE

Ref: B0.02.10 (1)



Fig.	P/n	QTY	Name	
Notes:				
[XT-110 =	> 10001]			
2	0.086.1210.3/40	1	crankshaft	
2.2	0.065.1211.0/10	1	crown wheel	
2.3	2.1630.608.0	1	pin 6x16	
2.4	2.1720.006.0	1	key 4x6.5	
2.5	0.065.1323.0/30	1	gear Z = 29	
2.6	2.1651.915.0	1	pin 12x35	
2.7	2.3130.001.1	4	plug 1/8" gas	
4	0.065.1215.0/10	5	main half bushing STANDARD	
5	0.065.1216.0/10	5	main half bushing STANDARD	
6	0.065.1218.0	4	shim STANDARD	
8	2.1599.524.7	1	washer 21x60x12	
9	2.1589.189.0	2	shoulder ring mm 1.00	
11	2.1529.073.0	1	special oil seal 110x130x13	
14	0.065.1254.0/20	1	gasket	
15	0.007.1711.0/10	1	cover	
16	2.1475.002.2	9	conical washer 8	
17	2.0112.207.2	9	screw m 8 p 1.25 x 20	
401	0.065.1215.7		main half bushing - mm 0.25	
402	0.065.1215.8		main half bushing - mm 0.50	
501	0.065.1216.7		main half bushing - mm 0.25	
502	0.065.1216.8		main half bushing - mm 0.50	
601	0.065.1218.7		$shim + mm \ 0.10$	
602	0.065.1218.8		$shim + mm \ 0.15$	



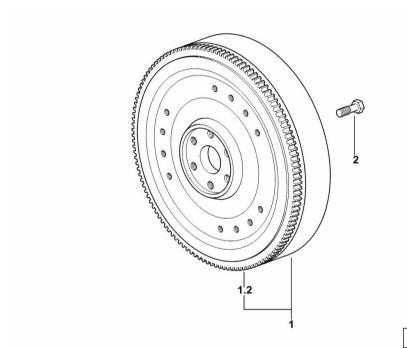
Section: B0 - ENGINE

Ref: B0.02.12 (1)

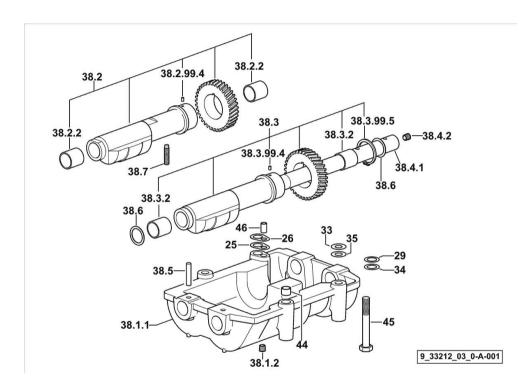
ENGINE FLYWHEEL

Fig.	P/n	QTY	Name	
Notes: [XT-110 -	> 10001]			
1	0.010.8727.3	1	flywheel	
1.2	0.065.1242.0	1	crown wheel $Z = 123$	
2	2.0119.174.0/10	6	screw m 12 p.1.25x45	

XT-110 -> 10001



9_32312_03_0-A-001



Section: B0 - ENGINE

Ref: B0.02.13 (1)

COUNTERWEIGHTS

Fig.	P/n	QTY	Name
Notes:			
[XT-110 -> 1	0001]		
25	2.1589.139.0	1	shoulder ring mm 0.3
26	2.1589.140.0	3	shoulder ring mm 0.1
29	2.1579.628.0	3	spacer 16.5x26x0.1
33	2.1579.629.0	6	spacer 12.5x26x0.1
34	2.1589.048.0	1	shoulder ring 16.5x26x0.3
35	2.1589.049.0	1	shoulder ring 12.5x26x0.3
38.1.1	0.086.1231.0/10	1	box
38.1.2	2.3130.001.1	4	plug 1/8" gas
38.2	0.086.1233.3/30	1	mass sx/lh/li
38.2.2	2.1559.115.0	2	special bushing 26x30x30
38.2.99.4	2.1651.302.0	1	roll pin 4x6
38.3	0.065.1233.3/30	1	mass dx/rh/re
38.3.2	2.1559.115.0	2	special bushing 26x30x30
38.3.99.4	2.1651.302.0	1	roll pin 4x6
38.3.99.5	2.1410.018.7	1	circlip 45
38.4.1	0.065.1234.0/10	1	shaft
38.4.2	2.3130.001.1	1	plug 1/8" gas
38.5	2.1631.717.0	2	roll pin 8 x 40
38.6	2.1589.185.0	4	shoulder ring 26.1x34x1
38.7	2.0522.212.7	1	screw m 8 p.1.25 x 30
44	2.1579.626.0	2	spacer 13.2x16x11
45	2.0139.028.2	4	screw m 12
46	2.1699.191.0	1	bush 7x10x16

1,3 1,3.1 1,3.1 1,3.1 1,3.2 1,3.2

9_M5012_01_M-A-001

XT-110 -> 10001

Section: B0 - ENGINE Ref: B0.03.2 (1)

CYLINDER - PISTON - CONNECTING ROD

Fig.	P/n	QTY	Name	
Notes: [XT-110 -> 10001]				
1	0.050.0065.A	4	cyl. piston assembly "A" - CLASS A	
1	0.050.0065.B	4	cyl. piston assembly "B" - CLASS B	
1.2	0.A12.2675.0	1	engine cylinder "A" - CLASS A	
1.2	0.B12.2675.0	1	engine cylinder "B" - CLASS B	
1.3	0.050.0060.A	1	complete piston "A" - CLASS A	
1.3	0.050.0060.B	1	complete piston "B" - CLASS B	
1.3.1	0.338.0052.6/20	1	piston ring set	
1.3.2	2.1411.014.1	2	circlip 35	
1.3.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86	
2	0.007.1395.3/20	4	engine connecting rod	
2.1	2.1559.255.0	1	special bushing 34.60x39.130x34.65	
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5	
3	0.065.1225.0	8	con.rod half bushing STANDARD - $A = 28.75 \rightarrow 29.00$	
3	0.065.1225.7	8	con.rod half bushing - mm 0.25	
3	0.065.1225.8	8	con.rod half bushing - mm 0.50	

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