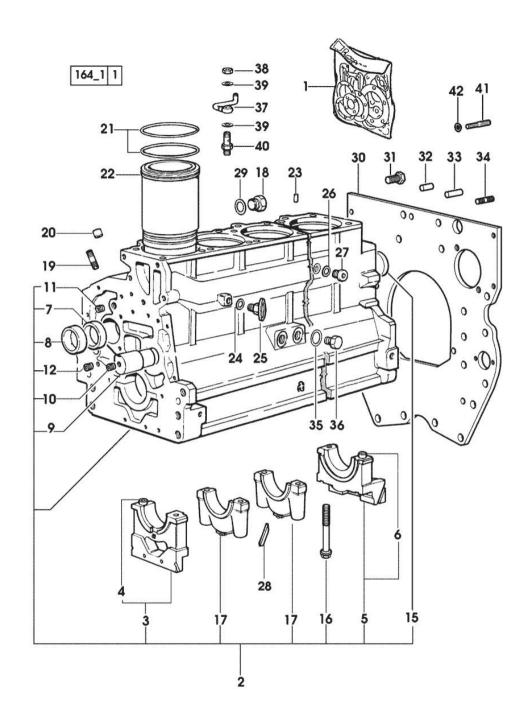


Notes: [XT-911] Second State 1 0.337.0050.6 gasket set - FOR ENGINE MOUNTING 2 0.007.1102.6/20 1 1 0.337.0050.6 gasket set - FOR ENGINE MOUNTING 2 0.007.1102.6/20 1 2 0.007.1102.6/20 1 4 2.1699.165.0 1 5 0.007.0848.3/10 1 6 2.1699.165.0 1 7 0.065.114.0 1 8 0.065.114.0 1 9 0.066.1151.0 1 10 2.3130.001.1 14 9 0.066.117.0 1 11 2.3130.001.1 14 9 0.065.111.0 1 11 2.3130.002.1 2 12 2.3130.003.1 8 plug 1/8" gas 15 2.3179.012.0 1 plug 60 16 0.065.1114.0/10 5 support 18 2.3199.405.2 1 plug m 28 p.1.5 19 2.0432.003.7 18 stud bolt m 8 p.1.25 / p.1 x 20 <t< th=""><th>Section: E</th><th>NGINE</th><th></th><th>XT-911</th><th>Ref: 01.00.1</th></t<>	Section: E	NGINE		XT-911	Ref: 01.00.1
Notes: [XT-911] 1 0.337.0050.6 $-FOR ENGINE MOUNTING$ 2 0.007.1102.6/20 1 crankcase * () < N.24 - 012.2673.0 3 0.065.1112.7 1 support 4 2.1699.165.0 1 bush 12.3x15x16 5 0.007.0848.3/10 1 support 6 2.1699.165.0 1 bush 12.3x15x16 5 0.007.0848.3/10 1 support 6 2.1699.165.0 1 bush 12.3x15x16 7 0.065.114.0 1 special bushing 59X55X30 8 0.066.115.0 1 pin 10 2.3130.001.1 14 plug 1/8" gas 11 2.3130.002.1 2 plug 1/4" gas 12 2.3130.003.1 8 plug 3/8" gas 15 2.3179.012.0 1 plug 60 16 0.065.1114.0/10 5 support 18 2.3199.405.2 1 plug 14" gas 15 2.3199.405.2 1 plug m 28 p.1.5 19 2.0432.003.7 18 stud bolt m 8 p.1.25 / p.1 x 20 20 2.1559.188.2 6 bush 1.4 x 14 x 16 21 2.1539.193.0 12 special oil seal 107.62x.62 22 0.011.0183.0/20 6 cengine cylinder 7096 <- x XT-911 6931 (<- x XT-911 (-> 7097 X XT-911 (-> 6932 X XT-913 23 2.1549.154.2 6 bush 4.8x5.8x16 24 2.1560.01.0 1 gasket 14.2 x 20 25 0.049.1152.0 1 cock 26 2.1550.014 1 plug m 18 p.1.5 28 0.066.1152.0/10 1 plug m 18 p.1.5 2 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30	CRANK	CASE			
$ [XT-911] \\ 1 & 0.337.0050.6 & gasket set & -FOR ENGINE MOUNTING \\ 2 & 0.007.1102.6/20 & 1 & crankcase & * () < & - N.24 - 012.2673.0 \\ 3 & 0.065.1112.7 & 1 & support \\ 4 & 2.1699.165.0 & 1 & bush 12.3x15x16 \\ 5 & 0.007.0848.3/10 & 1 & support \\ 6 & 2.1699.165.0 & 1 & bush 12.3x15x16 \\ 7 & 0.065.1141.0 & 1 & special bushing 59X55X20 \\ 9 & 0.066.1151.0 & 1 & pin \\ 10 & 2.3130.001.1 & 14 & plug 1/8'' gas \\ 11 & 2.3130.002.1 & 2 & plug 1/4'' gas \\ 12 & 2.3130.002.1 & 2 & plug 1/4''' gas \\ 15 & 2.3179.012.0 & 1 & plug 60 \\ 16 & 0.065.1117.0 & 14 & screw m 12 x 100 \\ 17 & 0.065.1114.0/10 & 5 & support \\ 18 & 2.3199.405.2 & 1 & plug m 28 p.1.5 \\ 19 & 2.0432.003.7 & 18 & stud bolt m 8 p.1.25 / p.1 x 20 \\ 20 & 2.1559.188.2 & 6 & bush 11.4 x 14 x16 \\ 21 & 2.1539.193.0 & 12 & special or sell scal 107.62x2.62 \\ 22 & 0.011.0183.0/20 & 6 & engine cylinder "A" \\ & - 7097 X XT-911 \\ & 6931 <= X XT-913 \\ 22 & 0.A12.2675.0 & 6 & engine cylinder "A" \\ & -> 7097 X XT-911 \\ & -> 6932 X XT-913 \\ 22 & 0.B12.2675.0 & 6 & engine cylinder "A" \\ & -> 7097 X XT-911 \\ & -> 6932 X XT-913 \\ 23 & 2.1549.154.2 & 6 \\ 4 & 2.1560.010.0 & 1 & gasket 14.2 x 20 \\ 25 & 0.049.1152.0 & 1 & cock \\ 26 & 2.1560.010.0 & 1 & gasket 14.2 x 20 \\ 25 & 0.049.1152.0 & 1 & cock \\ 26 & 2.1560.014.0 & 1 & washer 18.2 x 24 \\ 27 & 2.3120.101.0 & 1 & plug m 18 p.1.5 \\ 28 & 0.066.1152.0/10 & 4 & gasket 14.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m 14 p.2 x 30 \\ 31 & 2.012.511.2 & 8 & screw m $	Fig.	P/n	QTY	Name	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Notes: [XT-911]				
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	0.337.0050.6			
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	2	0.007.1102.6/20	1	crankcase * () <-	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3	0.065.1112.7	1	support	
	4	2.1699.165.0	1	bush 12.3x15x16	
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	5	0.007.0848.3/10	1		
$\begin{array}{llllllllllllllllllllllllllllllllllll$	6	2.1699.165.0	1	bush 12.3x15x16	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	7	0.065.1141.0	1	special bushing 59X55X30	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	8	0.065.1140.0	6	special bushing 59X55X20	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	9	0.066.1151.0	1	pin	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	10	2.3130.001.1	14	plug 1/8" gas	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	11	2.3130.002.1	2		
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	12	2.3130.003.1	8		
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	15	2.3179.012.0	1		
182.3199.405.21plug m 28 p.1.5192.0432.003.718stud bolt m 8 p.1.25 / p.1 x 20202.1559.188.26bush 11.4 x 14 x16212.1539.193.012special oil seal 107.62x2.62220.011.0183.0/206engine cylinder $7096 <= x XT-911$ $6931 <= X XT-913$ 220.A12.2675.06engine cylinder "A" $=> 7097 X XT-911$ $=> 6932 X XT-913$ 220.B12.2675.06engine cylinder "B" $=> 7097 X XT-911$ $=> 6932 X XT-913$ 232.1549.154.26bush 4.8x5.8x16242.1560.010.01gasket 14.2 x 20250.049.1152.01cock262.1560.014.01washer 18.2 x 24272.3120.101.01plug m 18 p.1.5280.066.1152.0/104gasket292.1539.047.01special oil seal 26.7x1.78300.007.0805.0/401flange312.0112.511.28screw m 14 p.2 x 30	16	0.065.1117.0	14	screw m 12 x 100	
19 $2.0432.003.7$ 18stud bolt m 8 p.1.25 / p.1 x 2020 $2.1559.188.2$ 6bush 11.4 x 14 x1621 $2.1539.193.0$ 12special oil seal 107.62x2.6222 $0.011.0183.0/20$ 6engine cylinder7096 <= X XT-911	17	0.065.1114.0/10	5	support	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	18	2.3199.405.2	1	plug m 28 p.1.5	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	19	2.0432.003.7	18	stud bolt m 8 p.1.25 / p.1 x 20	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	20	2.1559.188.2	6	bush 11.4 x 14 x16	
$7096 \stackrel{<}{=} X XT-911$ $6931 \stackrel{<}{=} X XT-913$ $22 0.A12.2675.0 6 engine cylinder "A"$ $\stackrel{=}{=} 7097 X XT-911$ $\stackrel{=}{=} 6932 X XT-913$ $22 0.B12.2675.0 6 engine cylinder "B"$ $\stackrel{=}{=} 7097 X XT-911$ $\stackrel{=}{=} 6932 X XT-913$ $23 2.1549.154.2 6 bush 4.8x5.8x16$ $24 2.1560.010.0 1 gasket 14.2 x 20$ $25 0.049.1152.0 1 cock$ $26 2.1560.014.0 1 washer 18.2 x 24$ $27 2.3120.101.0 1 plug m 18 p.1.5$ $28 0.066.1152.0/10 4 gasket$ $29 2.1539.047.0 1 special oil seal 26.7x1.78$ $30 0.007.0805.0/40 1 flange$ $31 2.0112.511.2 8 screw m 14 p.2 x 30$	21	2.1539.193.0	12	special oil seal 107.62x2.62	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	22	0.011.0183.0/20	6	engine cylinder	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$				7096 <= X XT-911	
=> 7097 X XT-911 => 6932 X XT-913 22 0.B12.2675.0 6 engine cylinder "B" => 7097 X XT-911 => 6932 X XT-913 23 2.1549.154.2 6 bush 4.8x5.8x16 24 2.1560.010.0 1 gasket 14.2 x 20 25 0.049.1152.0 1 cock 26 2.1560.014.0 1 washer 18.2 x 24 27 2.3120.101.0 1 plug m 18 p.1.5 28 0.066.1152.0/10 4 gasket 29 2.1539.047.0 1 special oil seal 26.7x1.78 30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30				6931 <= X XT-913	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	22	0.A12.2675.0	6	engine cylinder "A"	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$				=> 7097 X XT-911	
=>7097 X XT-911 =>6932 X XT-913 23 24 25 25 25 26 27 26 27 27 2.3120.101.0 28 29 2.1539.047.0 29 2.1539.047.0 20 20 20 20 20 20 20 20 20 20 20 20 20					
=> 6932 X XT-913 23 2.1549.154.2 6 bush 4.8x5.8x16 24 2.1560.010.0 1 gasket 14.2 x 20 25 0.049.1152.0 1 cock 26 2.1560.014.0 1 washer 18.2 x 24 27 2.3120.101.0 1 plug m 18 p.1.5 28 0.066.1152.0/10 4 gasket 29 2.1539.047.0 1 special oil seal 26.7x1.78 30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30	22	0.B12.2675.0	6		
23 2.1549.154.2 6 bush 4.8x5.8x16 24 2.1560.010.0 1 gasket 14.2 x 20 25 0.049.1152.0 1 cock 26 2.1560.014.0 1 washer 18.2 x 24 27 2.3120.101.0 1 plug m 18 p.1.5 28 0.066.1152.0/10 4 gasket 29 2.1539.047.0 1 special oil seal 26.7x1.78 30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30				=> 7097 X XT-911	
242.1560.010.01gasket 14.2 x 20250.049.1152.01cock262.1560.014.01washer 18.2 x 24272.3120.101.01plug m 18 p.1.5280.066.1152.0/104gasket292.1539.047.01special oil seal 26.7x1.78300.007.0805.0/401flange312.0112.511.28screw m 14 p.2 x 30				=> 6932 X XT-913	
25 0.049.1152.0 1 cock 26 2.1560.014.0 1 washer 18.2 x 24 27 2.3120.101.0 1 plug m 18 p.1.5 28 0.066.1152.0/10 4 gasket 29 2.1539.047.0 1 special oil seal 26.7x1.78 30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30	23		6		
262.1560.014.01washer 18.2 x 24272.3120.101.01plug m 18 p.1.5280.066.1152.0/104gasket292.1539.047.01special oil seal 26.7x1.78300.007.0805.0/401flange312.0112.511.28screw m 14 p.2 x 30	24		1	gasket 14.2 x 20	
272.3120.101.01plug m 18 p.1.5280.066.1152.0/104gasket292.1539.047.01special oil seal 26.7x1.78300.007.0805.0/401flange312.0112.511.28screw m 14 p.2 x 30	25	0.049.1152.0	1		
28 0.066.1152.0/10 4 gasket 29 2.1539.047.0 1 special oil seal 26.7x1.78 30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30	26		1		
29 2.1539.047.0 1 special oil seal 26.7x1.78 30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30	27				
30 0.007.0805.0/40 1 flange 31 2.0112.511.2 8 screw m 14 p.2 x 30	28		4		
31 2.0112.511.2 8 screw m 14 p.2 x 30	29			-	
32 2.1651.912.0 2 cylindrical plug 12x28					
	32	2.1651.912.0	2	cylindrical plug 12x28	

Section: ENGINE



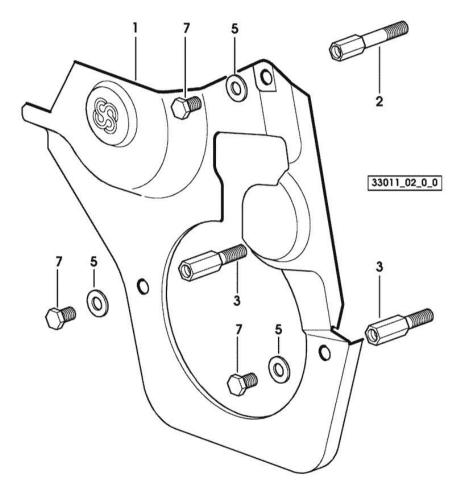


CRANKCASE					
Fig.	P/n	QTY	Name		
33	2.1651.917.0	1	cylindrical plug 12x40		
34	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30		
35	2.1560.017.0	1	gasket 22.2 x 27		
36	2.3120.002.4	1	plug m 22 x 1.5		
37	0.086.1550.2	6	sprayer nozzle		
38	2.1099.108.2	6	special nut m 10 p.1		
39	2.1560.006.0	12	gasket 10.2 x 16		
40	0.065.1160.3/20	6	valve		
41	2.0439.250.7	1	stud bolt m 12 / m 10 x 30		
42	0.011.9294.0/10	1	bush		

XT-911	
АТ-911	

Ref:	$\Omega 1$	$\Delta \Delta$	4
Rei.	UΤ	.00	.4

Fig.	P/n	QTY	Name
Notes: [XT-911]			
1	0.007.1262.3/50	1	guard
2	0.007.1271.0/10	1	small column m 8 p.1.25 / $L = mm 60$
3	0.007.1272.0/10	2	small column m 8 p.1.25 / $L = mm 50$
5	2.1310.004.2	3	flat washer 8.4x17
7	2.0112.205.2	3	screw m 8 p.1.25 x 16



Section: ENGINE

Ref: 01.00.7

$\left \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$	

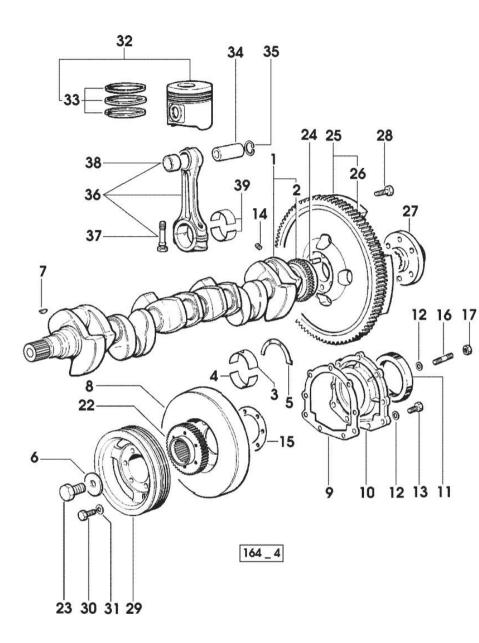
9_33611_01_0_0

Fig.	P/n	QTY	Name	
Notes: [XT-911]				
10	0.065.1132.0/60	1	guard	
11	0.065.1150.0/30	1	gasket	
12	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20	
13	2.0312.219.2	4	screw m 8 p.1.25x65	
14	2.1480.014.1	15	washer 8	
15	2.1470.004.2	4	lock washer 8	
16	2.1011.405.2	2	nut m 8 p.1	
17	2.1529.141.0	1	special oil seal	
18	2.0312.214.2	3	screw m 8 p.1.25 x 40	
19	2.0312.208.2	8	screw m 8 p.1.25 x 25	

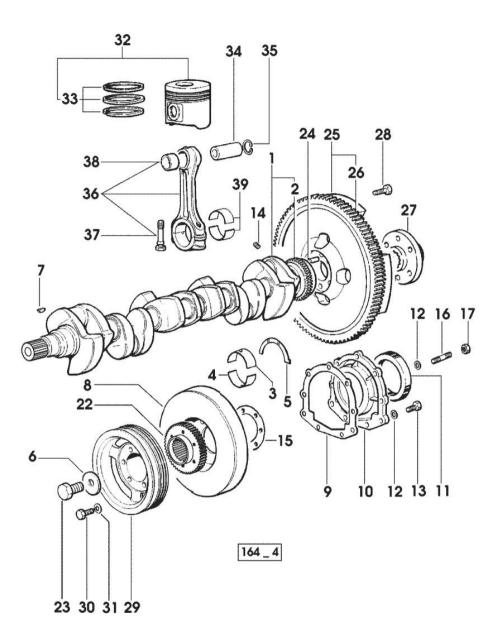
30	31	32	
0	0		
0			
		33	

Section: ENGINE CASING COVER			Ref: 01.00.10	
Fig.	P/n	QTY	Name	
Notes: [XT-911]				
30	0.065.1152.0	1	gasket	
31	0.065.1151.0	1	cover	
32	2.0112.205.2	2	screw m 8 p.1.25 x 16	
33	2.0432.005.7	2	stud bolt m 8 p.1.5 / p.1 x 25	

9_33011_04_0_0



			X1-911
Section: E	ENGINE		Ref: 01.00.13
CRANK	SHAFT		
Fig.	P/n	QTY	Name
Notes: [XT-911]			
1	0.010.4320.3/20	1	crankshaft
2	0.007.0855.0	1	gear
3	0.065.1215.0	7	main half bushing STANDARD
3	0.065.1215.7		main half bushing - mm 0.25
3	0.065.1215.8		main half bushing - mm 0.50
4	0.065.1216.0	7	main half bushing
4	0.065.1216.7		main half bushing - mm 0.25
4	0.065.1216.8		main half bushing - mm 0.50
5	0.065.1218.0	4	shim STANDARD
5	0.065.1218.7		shim + mm 0.10
5	0.065.1218.8		$shim + mm \ 0.15$
6	2.1599.524.7	1	washer 21x60x12
7	2.1720.006.0	1	key 4x6.5
8	0.007.1010.3	1	antivibration pulley
9	0.065.1254.0/20	1	gasket
10	0.007.0851.0/10	1	cover
11	2.1529.073.0	1	special oil seal 110x130x13
12	2.1475.002.2	9	conical washer 8
13	2.0112.207.2	7	screw m 8 p 1.25 x 20
14	2.3130.001.1	6	plug 1/8" gas
15	2.1589.137.0	2	shoulder ring 71x110x1
16	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
17	2.1011.105.2	2	nut m 8 p.1.25
22	0.011.2206.0/10	1	hub
23	2.0399.144.7/10	1	screw m 20 p.1.5x51
24	2.1651.915.0	1	pin 12x35
25	0.007.1702.3/30	1	flywheel
26	0.065.1242.0	1	crown wheel $Z = 123$
27	0.288.3625.0	1	flange
28	2.0139.022.2	6	screw m 12 p.1.25x55
29	0.007.0962.0/20	1	pulley
30	2.0112.322.2	6	screw m 10 p.1.5x65
31	2.1470.006.2	6	lock washer 10
32	0.087.0060.6/30	6	complete piston 6931 <= X XT-913
32	0.087.0060.A	6	complete piston STANDARD => 6932 X XT-913
32	0.087.0060.B	6	complete piston => 6932 X XT-913
32	0.379.0060.6	6	complete piston 7096 <= X XT-911

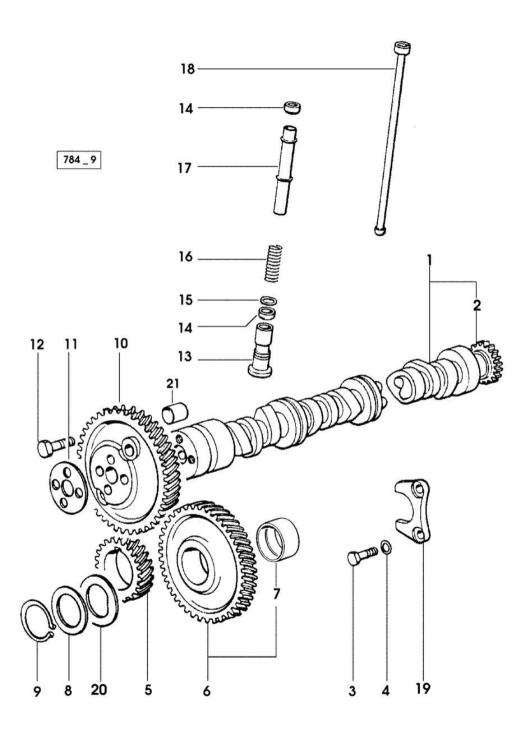


Section: ENGINE

Ref: 01.00.13

KSHAFT		
P/n	QTY	Name
0.379.0060.A	6	complete piston "A" => 7097 X XT-911
0.379.0060.B	6	complete piston "B" => 7097 X XT-911
0.382.0060.6	6	complete piston 6931 <= X XT-913 - EXPORT U.S.A.
0.081.0090.6/10	6	piston ring set - X 110HP
0.086.0052.6/10	6	piston ring set - X 130HP
0.078.1236.0	6	piston pin Ø 18 / Ø 35 / L = mm 86
2.1411.014.1	12	circlip 35
0.078.1220.3/30	6	engine connecting rod
2.0399.213.0	2	screw m 12 p.1.25x61.5
2.1559.114.0/10	1	special bushing
0.065.1225.0	12	con.rod half bushing STANDARD - $A = 28.75 \rightarrow 29.00$
0.065.1225.7		con.rod half bushing - mm 0.25
0.065.1225.8		con.rod half bushing - mm 0.50
	P/n 0.379.0060.A 0.379.0060.B 0.382.0060.6 0.081.0090.6/10 0.086.0052.6/10 0.078.1236.0 2.1411.014.1 0.078.1220.3/30 2.0399.213.0 2.1559.114.0/10 0.065.1225.0 0.065.1225.7	P/n QTY 0.379.0060.A 6 0.379.0060.B 6 0.382.0060.6 6 0.081.0090.6/10 6 0.086.0052.6/10 6 0.078.1236.0 6 2.1411.014.1 12 0.078.1220.3/30 6 2.0399.213.0 2 2.1559.114.0/10 1 0.065.1225.0 12 0.065.1225.7 12

XT-911



			XT-911
Section: E CAMSH			Ref: 01.00.16
Fig.	P/n	QTY	Name
Notes: [XT-911]			
1	0.010.4968.3/10	1	camshaft - X 130HP EXPORT U.S.A.
1	0.075.1310.3/30	1	camshaft - X 130HP
2	0.065.1324.0/10	1	gear $Z = 32$
3	2.0312.205.2	2	screw
4	2.1480.014.1	2	washer 8
5	0.007.1188.0/20	1	gear Z = 29
6	0.007.1177.3/10	1	gear z = 57 - WITH RED IDENTIFICATION STAMP
6	0.007.1178.3/10	1	gear z = 57 - WITH YELLOW IDENTIFICATION STAMP
6	0.007.1179.3/10	1	gear z = 57 - WITH GREEN IDENTIFICATION STAMP
7	2.1559.185.0/10	1	bushing
8	0.065.1352.0	1	shim
9	2.1410.016.1	1	circlip 40
10	0.065.1354.0/20	1	gear z=58
11	0.065.1350.0	1	small disc
12	2.0132.207.2	4	screw m 10 p.1 x 25
13	0.065.1330.0	12	tappets
14	2.1569.114.0/10	24	gasket 14x18.5x8
15	2.1599.437.0	12	shoulder ring
16	2.4019.300.1/10	12	spring 18.5x52x2
17	0.065.1332.0	12	sleeve
18	0.065.1331.2	12	rod
19	0.065.1353.0	1	small plate
20	0.065.1351.0	2	shoulder ring
21	2.1559.398.0	1	bushing 10.5x13x12

Name

ΟΤΥ

Ref: 01.00.19

CYLINDER HEAD

P/n

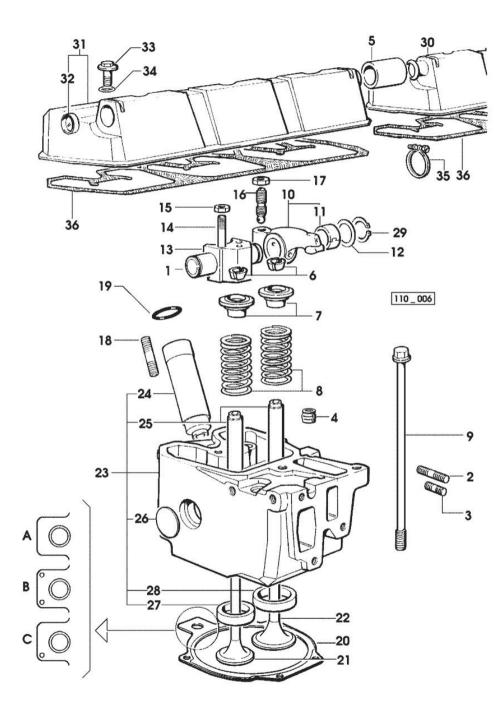
Notes:

Section: ENGINE

[XT-911]

Fig.

0.066.1431.0	6	pin
2.0432.011.7	6	stud bolt m 8 p.1.25 / p.1 x 40
2.0432.005.7	6	stud bolt m 8 p.1.5 / p.1 x 25
2.1519.117.0	12	special oil seal
0.075.1452.0/10	1	sleeve
0.074.1423.0	24	conical valve cotter
0.066.1425.0	12	cup
2.4019.287.0	12	spring
0.012.2673.0	24	screw m 14 p.2x141
		->()
0.066.1443.0/10	24	screw
		() <-
0.066.1432.3	12	rocker arm
2.1559.021.0/40	6	bushing 15x19x22
2.1599.432.0	2	shoulder ring
0.066.1430.0/10	6	support
2.0432.163.7	6	stud bolt m 10 p.1.5 / p.1.25 x 45
2.1011.421.2	12	nut m 10 p.1.25
0.021.1434.0	12	screw
2.1011.405.2	2	nut m 8 p.1
2.0432.161.7	6	stud bolt m 10 p.1.5 / p.1.25 x 40
2.1530.051.0	6	oil seal 20.22x3.53
0.078.1451.0/40	4	head gasket -A-
0.078.1452.0/30	6	head gasket -B-
0.078.1453.0/40	1	head gasket -C-
0.010.6022.0	6	exhaust valve mm 39.1 / Ø mm 9
		- X 130HP
0.066.1421.0	6	exhaust valve
		- X 110HP
0.010.6016.0	6	inlet valve mm 43.63 / Ø mm 9
		- X 110HP
0.010.6017.0	6	inlet valve mm 43.63 / Ø mm 9
		- X 130HP
0.007.1360.3/60	6	head
		- X 130HP
0.012.2693.3/10	6	engine head
		- X 110HP
0.010.6041.0	1	bush
0.007.1779.0/10	2	valve guide
2.3170.012.1	2	expansion plug 30
0.078.1426.0	1	valve seat



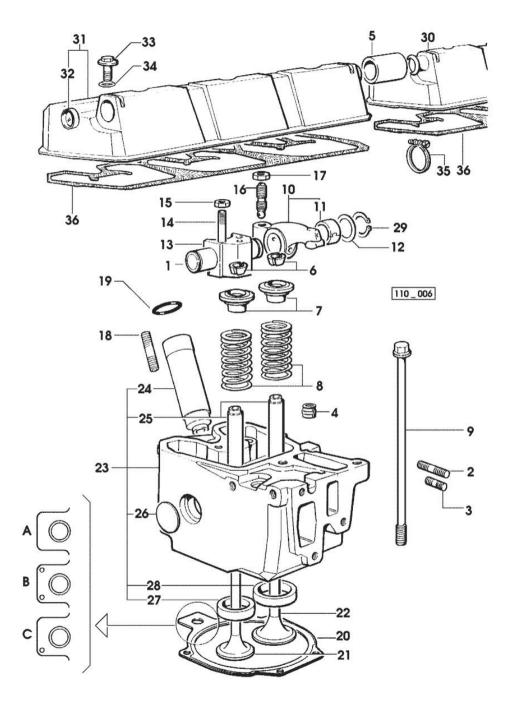
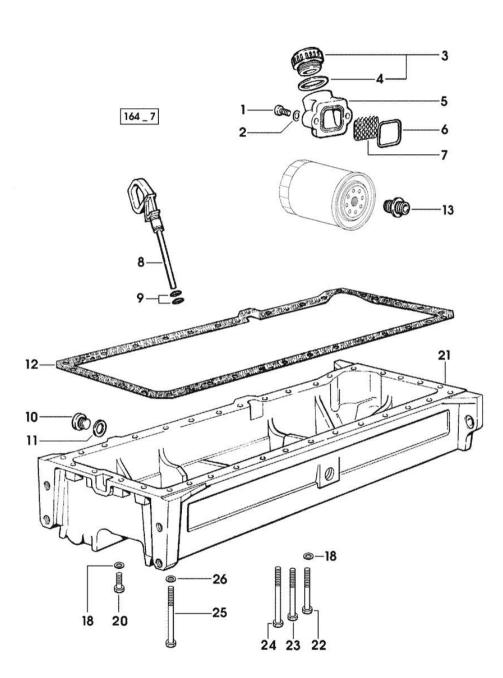


Fig.	P/n	QTY	Name	
28	0.066.1427.0	1	valve seat	
29	2.1410.055.7	2	circlip 19	
30	0.078.1450.3	1	cover	
31	0.078.1440.3	1	cover	
32	2.3171.008.4	1	plug 20	
33	2.0399.130.2/10	6	screw m 8x36x44	
34	2.1532.035.0	6	oil seal 14x1.78	
35	2.6859.052.2	2	clamp	
36	0.009.3877.0/10	2	tappet gasket	

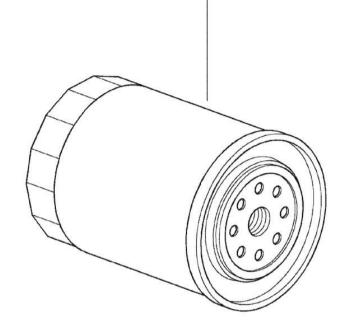


			A1-711	
Section: ENGINE			Ref: 01.00.22	
LUBRIC				
Fig.	P/n	QTY	Name	
Notes: [XT-911]				
1	2.0312.205.2	2	screw	
2	2.1480.014.1	2	washer 8	
3	0.041.1135.4	1	plug 1" gas	
4	2.1569.072.0	1	gasket 32 x 39.5 x 2	
5	0.065.1565.0/10	1	pipe union	
6	2.1539.042.0	1	special oil seal 47.35x1.78	
7	0.065.1567.0/10	1	filter	
8	0.080.1513.2/10	1	dipstick	
9	2.1539.065.0	2	special oil seal 8.73 x 1.78	
10	2.3199.001.2	2	plug 1/2" gas	
11	2.1560.054.0	2	gasket 21 x 26	
12	0.007.0849.0/10	1	gasket	
13	2.3339.307.0	2	pipe fitting m 22 p.1.5-3/4"	
18	2.1470.004.2	34	lock washer 8	
20	2.0112.215.2	25	screw m 8 p.1.25 x 40	
21	0.007.1311.0/10	1	oil sump	
22	2.0112.229.2	3	screw m 8 p.1.25 x 100	
23	2.0112.235.2	2	screw m 8 p.1.25 x 130	
24	2.0112.241.2	4	screw m 8 p.1.25 x 160	
25	2.0112.243.2	2	screw m 8 p.1.25x170	
26	2.1579.854.2	2	spacer 8.5x20x5	

Ref: 01.00.25

Section: ENGINE
LUBRIC. OIL FILTER

Fig.	P/n	QTY	Name
Notes: [XT-911]			
1	2.4419.340.0	2	oil filter element



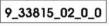
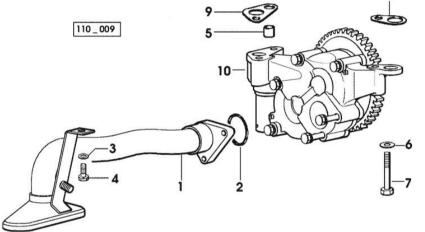


Fig.	P/n	QTY	Name	
Notes: [XT-911]				
1	0.011.0087.4	1	tube	
2	2.1539.153.0	1	oil seal 32.99x2.6	
3	2.1470.004.2	1	lock washer 8	
4	2.0112.205.2	1	screw m 8 p.1.25 x 16	
5	0.007.0867.0	1	bush	
6	2.1310.006.2	3	flat washer 10.5x21	
7	2.0112.322.2	3	screw m 10 p.1.5x65	
8	0.007.0972.0	2	shim	
9	0.007.0973.0	2	shim	
10	0.010.0194.4/30	1	oil pump	



8

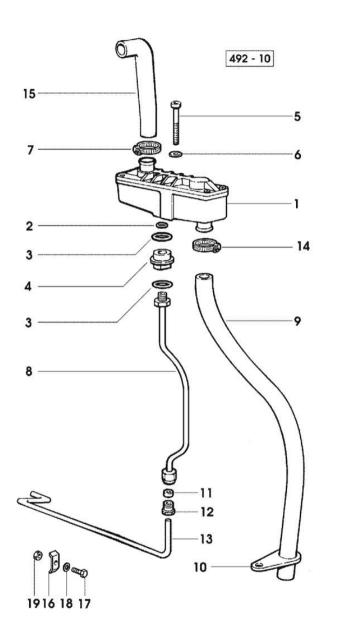
Section: ENGINE

Ref: 01.00.31

	[XT-9
	1
1	2 3
	2 3 4 5 6 7 8 9 10 11
	6 7 8
	9 10
	12
	13 14 15 16
	16
4	
5	

OIL PUN	Kel. 01.00.51			
Fig.	P/n	QTY	Name	
Notes: [XT-911]				
1	0.010.0194.4/30	1	oil pump @ 0.010.0194.4/30	
2	0.007.0866.3/10	1	valve	
3	0.010.1709.0	1	gear z=8	
4	2.0112.220.2	2	screw m 8 p.1.25x55	
5	2.1475.002.7	6	washer 8.4	
6	2.0112.219.2	2	screw m 8 p.1.25x55	
7	0.010.0195.3/20	1	cover	
8	2.1410.064.7	1	circlip	
9	0.010.1708.0/20	1	gear z=8	
10	2.1651.204.0	1	pin 3x10	
11	0.000.0000.1		cannot be supplied	
12	0.000.0000.1		cannot be supplied	
13	2.1560.020.0	1	copper gasket 24.3x32	
14	2.0112.217.2	2	screw m 8 p.1.25 x 45	
15	2.1630.608.0	2	pin 6x16	
16	0.000.0000.1		cannot be supplied	

XT-911



			AI-711		
Section: ENGINE				Ref: 01.00.34	
LUBRICATION					
Fig.	P/n	QTY	Name		
Notes:					
[XT-911]					
1	0.075.1557.4	1	sediment bowl		
			@ 01.00.37		
2	2.1560.008.0	1	gasket 12.2 x 18		
3	2.1539.072.0	2	special oil seal 23.52 x 1.78		
4	0.075.1553.0	1	bush		
5	2.0312.221.2	2	screw m 8 p.1.25x75		
6	2.1480.014.1	2	washer 8		
7	2.6859.086.0	2	clamp		
8	0.007.0861.0	1	tube		
9	0.075.1554.0	1	tube		
10	0.075.1151.0	1	bracket		
11	2.3350.003.1	1	nosepiece 8		
12	2.3339.418.1	1	pipe fitting m 12 p.1		
13	0.007.0970.0	1	tube		
14	2.6859.086.0	1	clamp		
15	0.075.1453.0/10	1	tube		
16	0.002.8816.0	1	small plate		
17	2.0112.007.2	1	screw m 6 p.1 x 20		
18	2.1310.002.2	1	flat washer 6.4x12.5		
19	2.1011.103.2	1	nut m 6 p.1		

Thank you so much for reading. Please click the "Buy Now!" button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email:

ebooklibonline@outlook.com