XV100 -> 1001/1000	01	00	0(/1(01/	10	->	00	V1	X
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Ref: B0.00.0 (1)

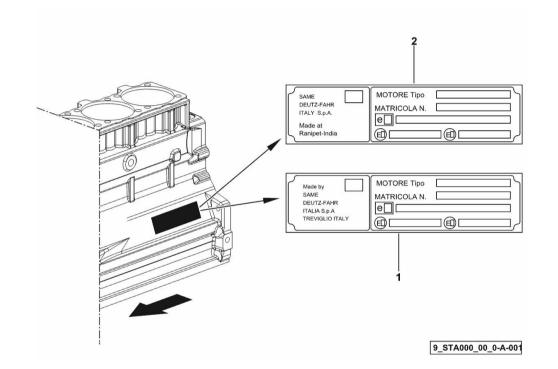
ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name
Notes:			

[XV100 -> ZKDP7902W0TH01001]

Section: B0 - ENGINE

1	0.000.0000.1	cannot be supplied
		MADE BY TREVIGLIO ITALY
2	0.000.0000.1	cannot be supplied
		MADE AT RANIPET - INDIA



XV100 -> 1001/10001

Ref: B0.01.2 (1)

13 3 10 -10.5 --10.2 -10.7--10.6 -10.8 —10.1--10.3-25—@ -10.4.1.2-10.4.3.2 -10.4.1.1.1-11 $10.4.8^{10}$ 9_01011_00_0-A-001

P/n	QTY	Name
ES PRODUCED IN : TRE	EVIGLIO IT	ALY [XV100 -> ZKDP7902W0TH01001]
		plug m 35x1.5x9.5
	8	stud bolt m 8 p.1 x 25
	4	bush 11.4 x 14 x16
2.1539.259.0	8	special oil seal 107.62x2.62
2.1560.010.0	1	gasket 14.2 x 20
2.3199.292.0	1	plug 1/4" gas
0.014.9655.4/30	1	crankcase
2.3130.001.1	14	plug 1/8" gas
2.3130.002.1	4	plug 1/4" gas
2.3130.003.1	6	plug 3/8" gas
0.065.1112.7/10	1	support
2.1699.165.0	1	bush 12.3x15x16
0.065.1114.0/10	3	support
0.065.1116.3	1	support
2.1699.165.0	1	bush 12.3x15x16
0.065.1117.0	10	screw m 12 x 100
2.3179.012.0	1	plug 60
0.065.1140.0	4	special bushing 59X55X20
0.065.1141.0	1	special bushing 59X55X30
0.014.1340.0/10	1	pin mm 85
0.066.1152.0/10	4	gasket
2.1549.154.2	4	bush 4.8x5.8x16
0.013.4946.0/10	1	sprayer nozzle
2.3120.101.0	1	plug m 18 p.1.5
2.1560.014.0	1	washer 18.2 x 24
	ES PRODUCED IN : TRE 2.3199.312.2/20 2.0439.279.7 2.1559.188.2 2.1539.259.0 2.1560.010.0 2.3199.292.0 0.014.9655.4/30 2.3130.002.1 2.3130.002.1 2.3130.003.1 0.065.1112.7/10 2.1699.165.0 0.065.1114.0/10 0.065.1117.0 2.3179.012.0 0.065.1141.0 0.065.1141.0 0.065.1141.0 0.065.1141.0 0.066.1152.0/10 2.1549.154.2 0.013.4946.0/10 2.3120.101.0	ES PRODUCED IN : TREVIGLIO IT 2.3199.312.2/20 1 2.0439.279.7 8 2.1559.188.2 4 2.1539.259.0 8 2.1560.010.0 1 2.3199.292.0 1 0.014.9655.4/30 1 2.3130.002.1 4 2.3130.002.1 4 2.3130.002.1 4 2.3130.003.1 6 0.065.1112.7/10 1 2.1699.165.0 1 0.065.1114.0/10 3 0.065.1114.0/10 3 0.065.1114.0/10 3 0.065.1117.0 10 2.3179.012.0 1 0.065.1141.0 1 0.065.1141.0 1 0.065.1141.0 1 0.065.1141.0 1 0.066.1152.0/10 4 2.1549.154.2 4 0.013.4946.0/10 1 2.3120.101.0 1

Section: B0 - ENGINE CRANKCASE

1/1

	XV100 ->	1001/10001
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Ref: B0.01.3 (1)

Section: B0 - ENGINE CRANKCASE

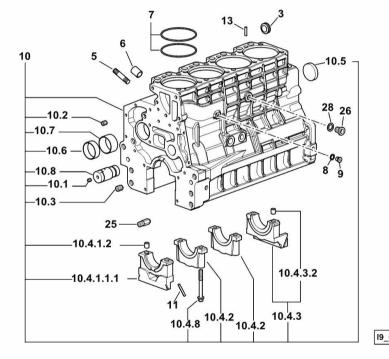
P/n QTY Name

Notes:

Fig.

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV100 -> ZKDP7902W0TH01001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
	2.0439.279.7		1 8
5		8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



I9_01011_00_0-A-001

Ref: B0.01.4 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

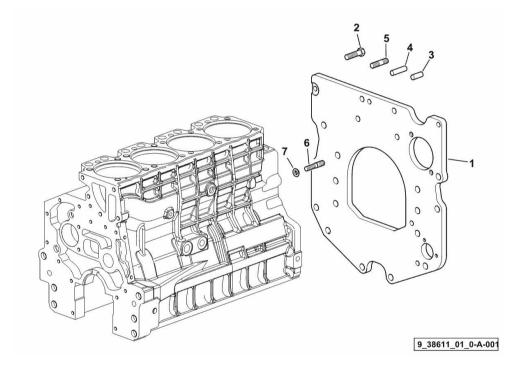
	Fig. P/n	QTY	Name
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Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV100 -> ZKDP7902W0TH01001]

1	0.007.1882.0/50	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush



Ref: B0.01.5 (1)

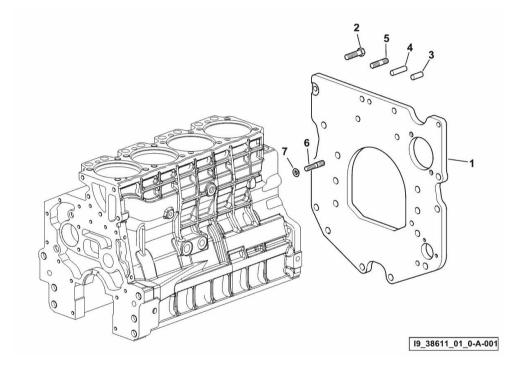
MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

	lg.	P/n	<u>QTY</u>	Name
_	0		_	

Notes:

Section: B0 - ENGINE

1	0.007.1882.0/50	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m $12 / m 10 \ge 30$
7	0.011.9294.0/10	1	bush



Ref: B0.01.6 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

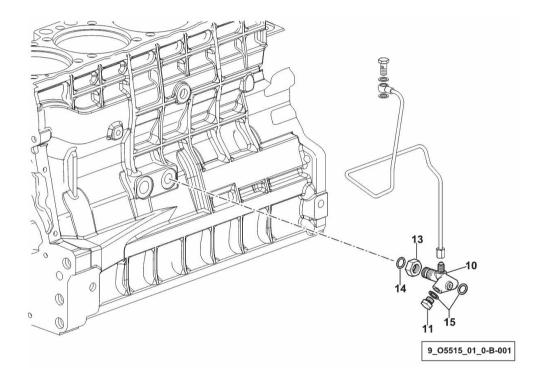
Fig.	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV100 -> ZKDP7902W0TH01001]

10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62
15	2.1560.010.0	2	gasket 14.2 x 20



Ref: B0.01.7 (1)

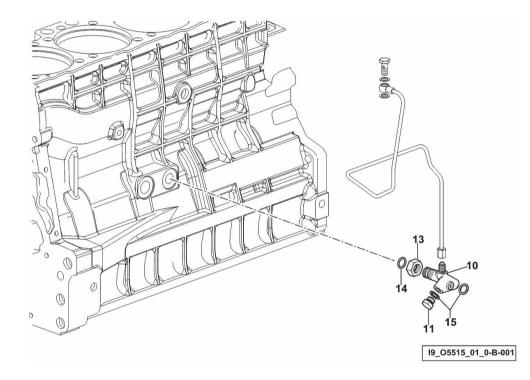
ENGINE OIL AND TURBO PRESSURE SWITCH UNION

F	ig.	P/n	QTY	Name
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Notes:

Section: B0 - ENGINE

10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62
15	2.1560.010.0	2	gasket 14.2 x 20



	XV1(< 00	1001/	/10001
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Ref: B0.01.8 (1)

LOWER PLUG FOR CYLINDER BLOCKS

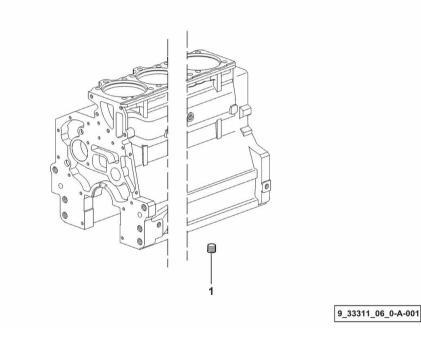
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV100 -> ZKDP7902W0TH01001]

1 2.3130.003.1 2 plug 3/8" gas



	XV1(< 00	1001/	/10001
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Ref: B0.01.9 (1)

LOWER PLUG FOR CYLINDER BLOCKS

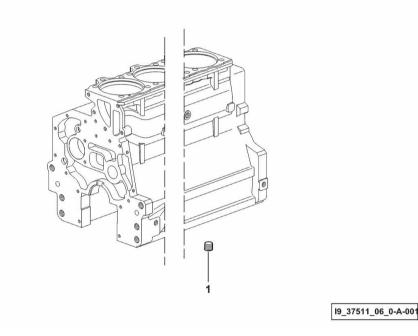
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV100 -> ZKDP7902W0TH01001]

1 2.3130.003.1 2 plug 3/8" gas



Ref: B0.01.10 (1)

SIDE PLUG FOR CYLINDER BLOCK

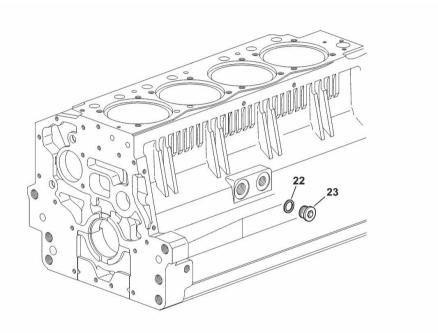
Fig. P/n QTY	Name
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Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV100 -> ZKDP7902W0TH01001]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



9_33211_07_0-A-001

Ref: B0.01.11 (1)

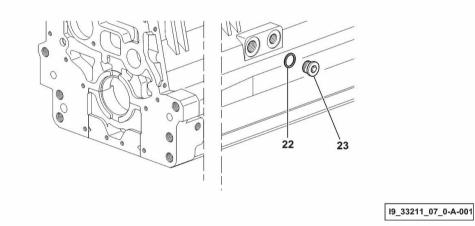
SIDE PLUG FOR CYLINDER BLOCK

|--|

Notes:

Section: B0 - ENGINE

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



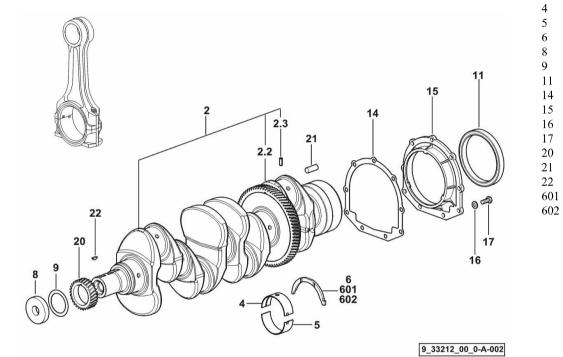
XV100 -> 1001/10001

shim + mm 0.10

shim + mm 0.15

Name

Ref: B0.02.2 (2)



Notes: FOR ENC	GINES PRODUCED IN : TRE	EVIGLIO	ITALY [XV100 -> ZKDP7902W0TH01001]
2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
20	0.065.1323.0/30	1	gear Z = 29
21	2.1651.915.0	1	pin 12x35
22	2.1720.006.0	1	key 4x6.5
601	0.065.1019.7		alian Lana 0.10

QTY

Section: B0 - ENGINE CRANKSHAFT

P/n

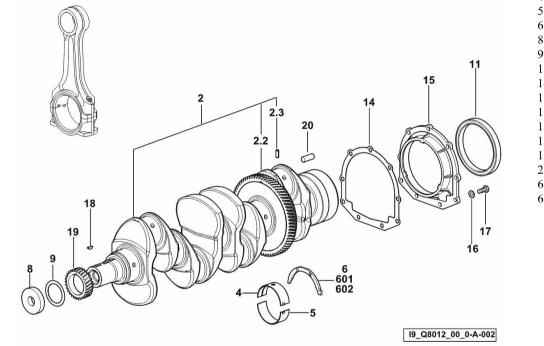
0.065.1218.7

0.065.1218.8

Fig.

1/1

Ref: B0.02.3 (2)



CRANI	KSHAFT			
Fig.	P/n	QTY	Name	

Notes:

Section: B0 - ENGINE

2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	
		1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
18	2.1720.006.0	1	key 4x6.5
19	0.065.1323.0/30	1	gear Z = 29
20	2.1651.915.0	1	pin 12x35
601	0.065.1218.7		shim + mm 0.10
602	0.065.1218.8		shim + mm 0.15

Ref: B0.02.4 (1)

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

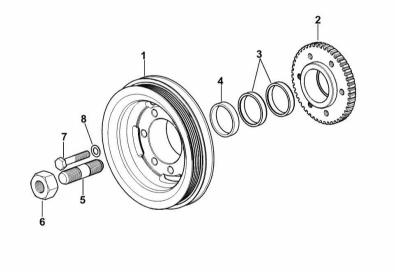
Fig.	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV100 -> ZKDP7902W0TH01001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



9_O6312_03_0-A-001

Ref: B0.02.5 (1)

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

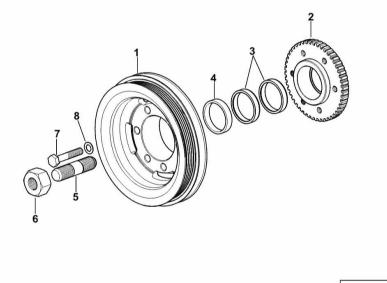
Fig. P/r	n QT	ΓY Ι	Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV100 -> ZKDP7902W0TH01001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



I9_O6312_03_0-A-001

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