Ref: B0.00.0 (1)

# ENGINE TYPE-APPROVAL DATA PLATE

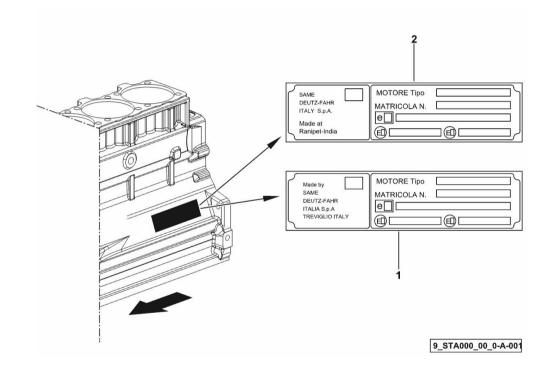
Fig.	P/n	QTY	Name
-			

# Notes:

Section: B0 - ENGINE

[XV90.3 -> ZKDV0102W0TH10001]

1	0.000.0000.1	cannot be supplied
		MADE BY TREVIGLIO ITALY
2	0.000.0000.1	cannot be supplied
		MADE AT RANIPET - INDIA



XV90.3	3>	10001
	·	10001

### Section: B0 - ENGINE CRANKCASE

2.1549.154.2

2.1470.004.2

2.3120.101.0

2.1560.014.0

0.013.4946.0/10

Ref: B0.01.0 (1)

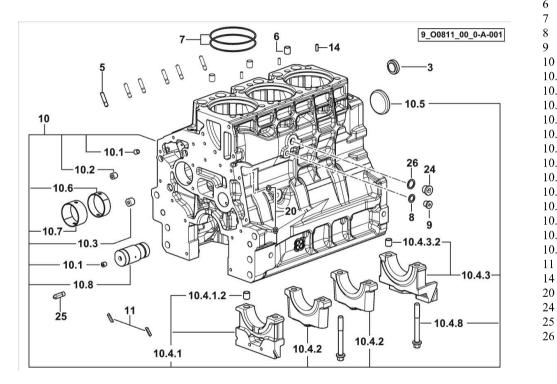


Fig.	P/n	QTY	Name	
Notes:				
FOR ENGIN	NES PRODUCED IN : TRE	EVIGLIO IT	ALY [XV90.3 -> ZKDV0102W0TH10001]	
3	2.3199.312.2/20	1	plug m 35x1.5x9.5	
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25	
6	2.1559.188.2	3	bush 11.4 x 14 x16	
7	2.1539.259.0	6	special oil seal 107.62x2.62	
8	2.1560.010.0	1	gasket 14.2 x 20	
9	2.3199.292.0	1	plug 1/4" gas	
10	0.014.9911.4/30	1	crankcase	
10.1	2.3130.001.1	12	plug 1/8" gas	
10.2	2.3130.002.1	4	plug 1/4" gas	
10.3	2.3130.003.1	2	plug 3/8" gas	
10.4.1	0.065.1112.3	1	support	
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16	
10.4.2	0.065.1114.0/10	2	support	
10.4.3	0.065.1116.3	1	support	
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16	
10.4.8	0.065.1117.0	8	screw m 12 x 100	
10.5	2.3179.012.0	1	plug 60	
10.6	0.065.1140.0	3	special bushing 59X55X20	
10.7	0.065.1141.0	1	special bushing 59X55X30	
10.8	0.014.1340.0/10	1	pin mm 85	
11	0.066.1152.0/10	4	gasket	

bush 4.8x5.8x16

lock washer 8

plug m 18 p.1.5

sprayer nozzle

washer 18.2 x 24

3

4

1

1

1

XV90.3	3 ->	10001

# Section: B0 - ENGINE

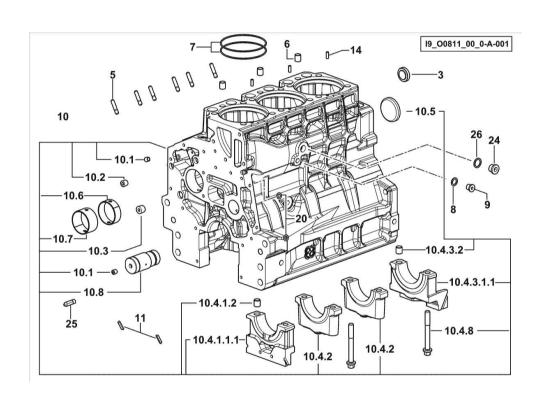
Ref: B0.01.1 (1)

	KCASE			
Fig.	P/n	ΟΤΥ	Name	

### Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV90.3 -> ZKDV0102W0TH10001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	2	support
10.4.3.1.1	0.065.1116.7/10	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24



### Ref: B0.01.4 (1)

# MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

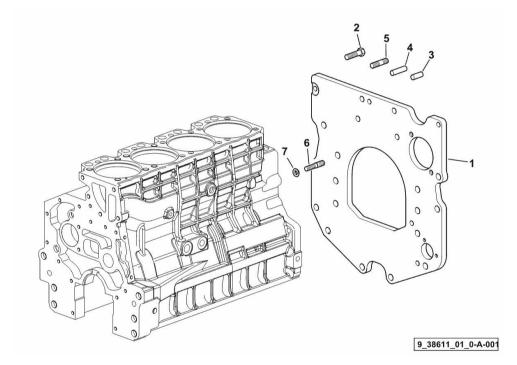
ig. P/n	QTY	Name
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### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV90.3 -> ZKDV0102W0TH10001]

1	0.007.1882.0/50	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30 $$
7	0.011.9294.0/10	1	bush



### Ref: B0.01.5 (1)

# MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

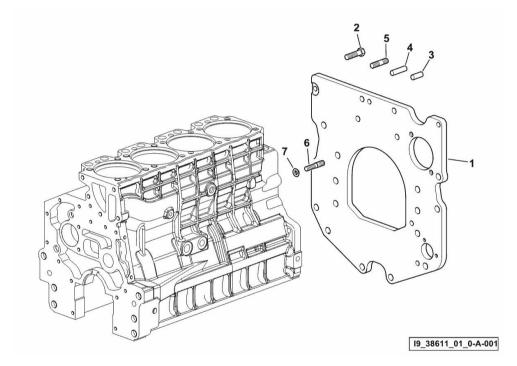
Fig.	P/n	QTY	Name

### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV90.3 -> ZKDV0102W0TH10001]

1	0.007.1882.0/50	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m $12 / m 10 \ge 30$
7	0.011.9294.0/10	1	bush



XV90.	3 ->	10001

Ref: B0.02.0 (2)

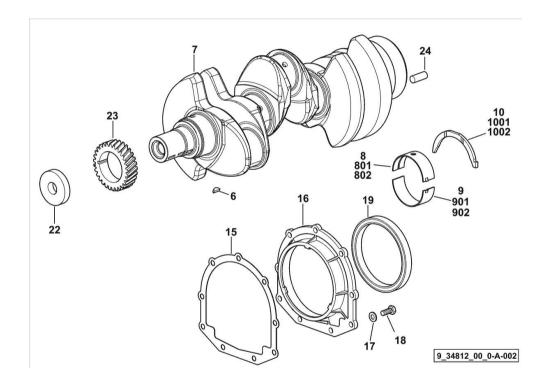
### Section: B0 - ENGINE CRANKSHAFT

Fig. P/n QTY Name

### Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV90.3 -> ZKDV0102W0TH10001]

6	2.1720.006.0	1	kon Are 5
-		1	key 4x6.5
7	0.019.2255.0/20	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
801	0.065.1215.7	-	main half bushing - mm 0.25
802	0.065.1215.8	-	main half bushing - mm 0.50
901	0.065.1216.7	-	main half bushing - mm 0.25
902	0.065.1216.8	-	main half bushing - mm 0.50
1001	0.065.1218.7	-	shim $+ \text{ mm } 0.10$
1002	0.065.1218.8	-	$shim + mm \ 0.15$



XV90	.3 ->	10001

Ref: B0.02.1 (2)

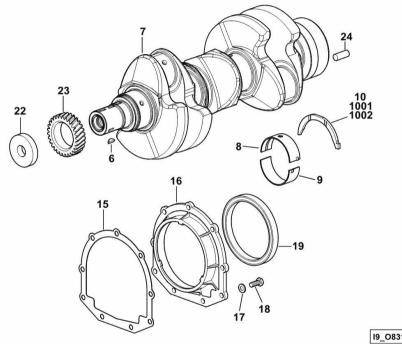
### Section: B0 - ENGINE CRANKSHAFT

Fig. P/n QTY Name

### Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV90.3 -> ZKDV0102W0TH10001]

6	2.1720.006.0	1	lease Aref 5
0		1	key 4x6.5
7	0.019.2255.0/30	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
1001	0.065.1218.7		$shim + mm \ 0.10$
1002	0.065.1218.8		$shim + mm \ 0.15$



I9\_08312\_00\_0-A-002

# Ref: B0.02.4 (1)

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

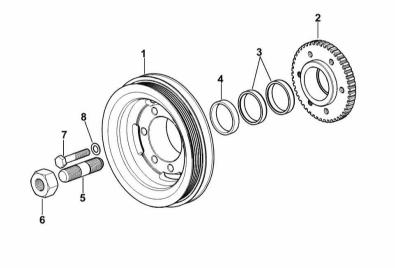
Fig.	P/n	QTY	Name

### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV90.3 -> ZKDV0102W0TH10001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



9\_06312\_03\_0-A-001

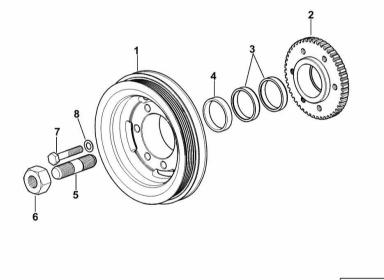
### Section: B0 - ENGINE Ref: B0.02.5 (1) ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

Fig. P/n QTY Name

### Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV90.3 -> ZKDV0102W0TH10001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



I9\_O6312\_03\_0-A-001

Ref: B0.02.9 (1)

# COOLANT PUMP AND ALTERNATOR DRIVEBELT

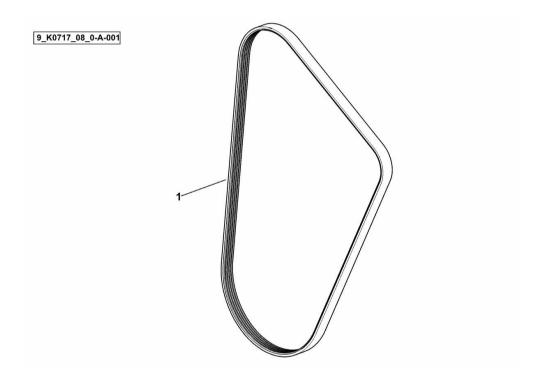
$\overline{\mathbf{F}}$	ig.	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

- FOR TYPES WITHOUT CONDITIONING [XV90.3 -> ZKDV0102W0TH10001]

1 2.4119.215.0 1 belt PV-K5 (mm 1225)



Ref: B0.02.12 (1)

# COOLANT PUMP AND ALTERNATOR DRIVEBELT

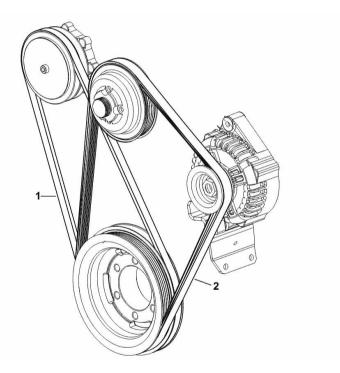
Fig.	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

- FOR MODELS WITH COMPRESSOR [XV90.3 -> ZKDV0102W0TH10001]

1	2.4119.143.0	1	belt AV 12.7x1225 mm
2	2.4119.215.0	1	belt PV-K5 (mm 1225)



9\_K0717\_09\_0-A-001

Name

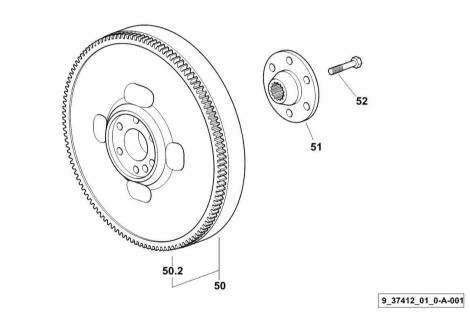
Ref: B0.02.13 (1)

# Section: B0 - ENGINE **ENGINE FLYWHEEL** Fig.

P/n QTY

Notes: [XV90.3 -> ZKDV0102W0TH10001]

50	0.011.2162.3/10	1	flywheel
50.2	0.069.1242.0	1	crown wheel $Z = 121$
51	0.255.2525.0/10	1	flange
52	2.0139.022.2	6	screw m 12 p.1.25x55



### Ref: B0.03.0 (1)

# **CYLINDER - PISTON - CONNECTING ROD**

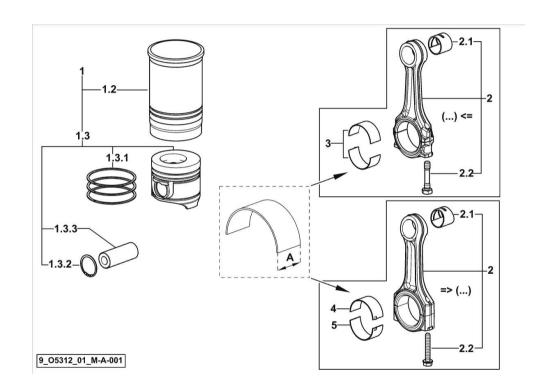
Fig.	P/n	QTY	Name

### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XV90.3 -> ZKDV0102W0TH10001]

1	0.O55.0065.A	3	cyl. piston assembly "A" - CLASS A
1	0.O55.0065.B	3	cyl. piston assembly "B"
			- CLASS B
1.2	0.A12.2675.0	1	engine cylinder "A"
			- CLASS A
1.2	0.B12.2675.0	1	engine cylinder "B"
1.2		1	- CLASS B
1.3	0.O55.0060.A	1	complete piston "A" - CLASS A
1.3	0.055.0060.B	1	complete piston "B"
1.5	0.055.0000.D	1	- CLASS B
1.3.1	0.338.0052.6/20	1	piston ring set
1.3.2	2.1411.014.1	2	circlip 35
1.3.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
2	0.014.5175.3	3	engine connecting rod
			() <=
2	0.019.2226.3/10	3	engine connecting rod
			=>()
2.1	2.1559.255.0	1	special bushing 34.60x39.130x34.65
			() <=
2.1	2.1559.532.0	1	special bushing 34.60x39.130x36.65
			=>()
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5
			() <=
2.2	2.0399.365.0	2	screw m 10 p.1.25x61.5
2	0.0(5.1225.0	C	=>()
3	0.065.1225.0	6	con.rod half bushing STANDARD - A = 28.75 -> 29.00 () <=
3	0.065.1225.7	6	$() \sim -$ con.rod half bushing - mm 0.25
5	0.005.1225.7	0	() <=
3	0.065.1225.8	6	con.rod half bushing - mm 0.50
2	0.0000.1220.0	ů,	() <=
4	0.019.5453.0	3	con.rod half bushing STANDARD - $A = 29.85 \rightarrow 30.10$
			=>()
5	0.019.5454.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10
			=>()



# **CYLINDER - PISTON - CONNECTING ROD**

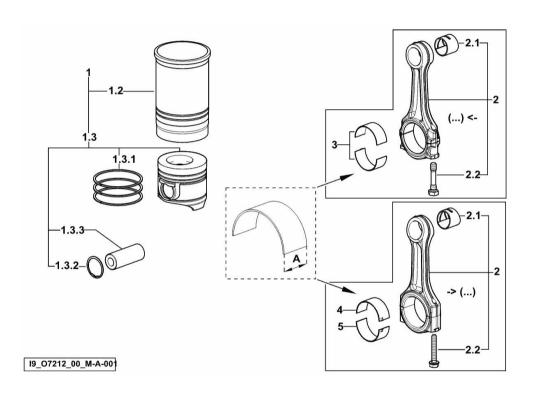
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XV90.3 -> ZKDV0102W0TH10001]

1       0.055.0065.B       3       cyl. piston assembly "B"         1.2       0.A12.2675.0       1       engine cylinder "A"         -CLASS A       -CLASS A         1.2       0.B12.2675.0       1       engine cylinder "B"         -CLASS A       -CLASS A         1.3       0.055.0060.A       1       complete piston "A"         -CLASS A       -CLASS A         1.3       0.055.0060.B       1       complete piston "B"         -CLASS B       -CLASS B         1.3.1       0.338.0052.6/20       1       piston ring set         1.3.2       2.1411.014.1       2       circlip 35         1.3.3       0.078.1236.0       1       piston pin Ø 18 / Ø 35 / L = mm 86         2       0.014.5175.3       3       engine connecting rod         -2.1       2.1559.255.0       1       special bushing 34.60x39.130x34.65         () <=       -()       () <=         2.1       2.1559.532.0       1       special bushing 34.60x39.130x34.65         () <=       () <=       () <=         2.2       2.0399.213.0       2       screw m 12 p.1.25x61.5         () <=       () <=       () <=         3 <th>1</th> <th>0.O55.0065.A</th> <th>3</th> <th>cyl. piston assembly "A" - CLASS A</th>	1	0.O55.0065.A	3	cyl. piston assembly "A" - CLASS A
1.2 $0.A12.2675.0$ 1       engine cylinder "A" - CLASS A         1.2 $0.B12.2675.0$ 1       engine cylinder "B" - CLASS B         1.3 $0.055.0060.A$ 1       complete piston "A" - CLASS A         1.3 $0.055.0060.B$ 1       complete piston "B" - CLASS B         1.3 $0.055.0060.B$ 1       complete piston "B" - CLASS B         1.3.1 $0.338.0052.6/20$ 1       piston ring set         1.3.2 $2.1411.014.1$ 2       circlip 35         1.3.3 $0.078.1236.0$ 1       piston pin Ø 18 / Ø 35 / L = mm 86         2 $0.014.5175.3$ 3       engine connecting rod $=>()$ $=>()$ $=>()$ 2.1 $2.1559.255.0$ 1       special bushing 34.60x39.130x34.65 $() <=$ $() <=$ $() <=$ 2.1 $2.1559.532.0$ 1       special bushing 34.60x39.130x36.65 $=>()$ $=>()$ $=>()$ 3 $0.065.1225.0$ 6       con.rod half bushing STANDARD - A = 28.75 -> 29.00 $() <=$ $() <=$ $() <=$ 3 $0.065.1225.7$ 6       con.rod	1	0.O55.0065.B	3	cyl. piston assembly "B"
1.2       0.B12.2675.0       1       engine cylinder "B" - CLASS B         1.3       0.O55.0060.A       1       complete piston "A" - CLASS A         1.3       0.O55.0060.B       1       complete piston "B" - CLASS B         1.3       0.338.0052.6/20       1       piston ring set         1.3.1       0.338.0052.6/20       1       piston ring set         1.3.2       2.1411.014.1       2       circlip 35         1.3.3       0.078.1236.0       1       piston pin Ø 18 / Ø 35 / L = mm 86         2       0.014.5175.3       3       engine connecting rod () <=	1.2	0.A12.2675.0	1	engine cylinder "A"
1.3       0.055.0060.A       1       complete piston "A" - CLASS A         1.3       0.055.0060.B       1       complete piston "B" - CLASS B         1.3.1       0.338.0052.6/20       1       piston ring set         1.3.2       2.1411.014.1       2       circlip 35         1.3.3       0.078.1236.0       1       piston pin Ø 18 / Ø 35 / L = mm 86         2       0.014.5175.3       3       engine connecting rod $=>() <=$ 2.1       2.1559.255.0       1       special bushing 34.60x39.130x34.65 () <=	1.2	0.B12.2675.0	1	engine cylinder "B"
- CLASS B1.3.10.338.0052.6/201piston ring set1.3.22.1411.014.12circlip 351.3.30.078.1236.01piston pin Ø 18 / Ø 35 / L = mm 8620.014.5175.33engine connecting rod20.019.2226.3/103engine connecting rod $=>()$ 2.12.1559.255.01special bushing 34.60x39.130x34.652.12.1559.532.01special bushing 34.60x39.130x36.65 $=>()$ 22.0399.213.02screw m 12 p.1.25x61.52.22.0399.365.02screw m 10 p.1.25x61.530.065.1225.06con.rod half bushing STANDARD - A = 28.75 -> 29.00 $() <=$ 30.065.1225.8640.019.5453.03con.rod half bushing STANDARD - A = 29.85 -> 30.10 $=>()$ 50.019.5454.033con.rod half bushing STANDARD - A = 29.85 -> 30.10	1.3	0.O55.0060.A	1	complete piston "A"
1.3.10.338.0052.6/201piston ring set1.3.22.1411.014.12circlip 351.3.30.078.1236.01piston pin Ø 18 / Ø 35 / L = mm 8620.014.5175.33engine connecting rod20.019.2226.3/103engine connecting rod2.12.1559.255.01special bushing 34.60x39.130x34.65() <=	1.3	0.O55.0060.B	1	complete piston "B"
1.3.22.1411.014.12circlip 351.3.30.078.1236.01piston pin Ø 18 / Ø 35 / L = mm 8620.014.5175.33engine connecting rod20.019.2226.3/103engine connecting rod22.1559.255.01special bushing 34.60x39.130x34.652.12.1559.255.01special bushing 34.60x39.130x34.652.12.1559.252.01special bushing 34.60x39.130x36.652.22.0399.213.02screw m 12 p.1.25x61.52.22.0399.365.02screw m 10 p.1.25x61.530.065.1225.06con.rod half bushing STANDARD - A = 28.75 -> 29.00 $() <=$ 30.065.1225.8640.019.5453.03con.rod half bushing - mm 0.5050.019.5454.03con.rod half bushing STANDARD - A = 29.85 -> 30.10	131	0 338 0052 6/20	1	
1.3.30.078.1236.01piston pin Ø 18 / Ø 35 / L = mm 8620.014.5175.33engine connecting rod20.019.2226.3/103engine connecting rod $=> ()$ 2.12.1559.255.01special bushing 34.60x39.130x34.652.12.1559.532.01special bushing 34.60x39.130x36.65 $=> ()$ 2.22.0399.213.02screw m 12 p.1.25x61.52.22.0399.265.02screw m 10 p.1.25x61.530.065.1225.06con.rod half bushing STANDARD - A = 28.75 -> 29.00 $() <=$ 30.065.1225.7630.065.1225.86con.rod half bushing - mm 0.2540.019.5453.03con.rod half bushing STANDARD - A = 29.85 -> 30.10 $=> ()$ 50.019.5454.03				
2 $0.014.5175.3$ 3engine connecting rod () <=2 $0.019.2226.3/10$ 3engine connecting rod $=>()$ 2.1 $2.1559.255.0$ 1special bushing $34.60x39.130x34.65$ () <=				
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3       0.065.1225.7       6       con.rod half bushing - mm 0.25         3       0.065.1225.8       6       con.rod half bushing - mm 0.50         4       0.019.5453.0       3       con.rod half bushing STANDARD - A = 29.85 -> 30.10         5       0.019.5454.0       3       con.rod half bushing STANDARD - A = 29.85 -> 30.10	3	0.065.1225.0	6	con.rod half bushing STANDARD - $A = 28.75 \rightarrow 29.00$
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	5	0.019.5454.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10



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