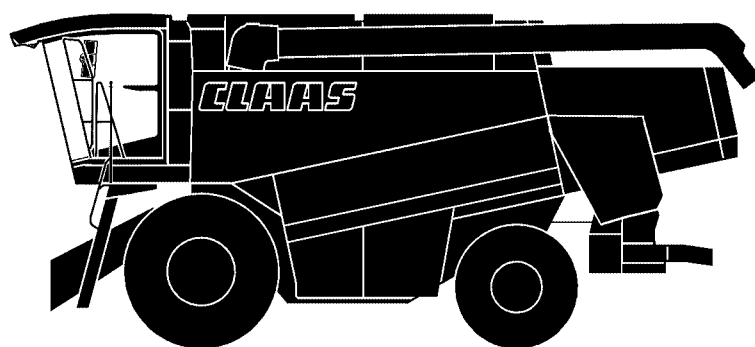


REPAIR MANUAL

CLAAS



LEXION 480

CONTENTS

1. General information

General	1.1.1
Introduction	1.1.1
Introduction to the CLAAS Repair Manual	1.1.2
Key to symbols	1.1.3
Safety Rules	1.2.1
Important notice	1.2.1
Identification of warning and danger signs	1.2.2
Correct use of the machine	1.2.2
General safety and accident prevention regulations	1.2.2
Leaving the machine	1.2.3
Compressor-type air conditioner	1.2.3
Maintenance	1.2.3
Basic rule	1.2.3
Pressure accumulator	1.2.3
General repair information	1.3.1
Reason of damage	1.3.1
Spare parts	1.3.1
Engine	1.3.1
Gearboxes	1.3.1
Alternator	1.3.1
Tensioning the steel roller chains	1.3.1
Taper ring fasteners	1.3.1
Self-locking bolts	1.3.1
Liquid locking compound	1.3.2
Correct installation of lock collar bearings	1.3.2
Correct installation of adapter sleeve bearings	1.3.2
Ferrule fittings on hydraulic lines	1.3.2
Progressive ring fittings on hydraulic lines	1.3.3
Taper fittings on hydraulic lines	1.3.3
Welding	1.3.4
Some advice for speedy and correct repair work	1.3.4
Tightening torques	1.4.1
Bolts	1.4.1
Hydraulic fittings	1.4.2
Brake line screw joints	1.4.3
Wheel bolts	1.4.4
Safety features	1.4.4
Specifications	1.5.1
Lubricants chart	1.5.1
Hydraulic pressure values	1.5.2
Sectional view of machine	1.6.1
Drive diagram	1.7.1
Drive diagram, left-hand	1.7.1
Drive system diagram, right-hand side	1.7.2

2. Operator's platform

Air conditioner	2.1.1
Important instructions regarding the compressor-type air conditioning system	2.1.1
Important instructions regarding the installation of parts in the compressor-type air conditioner	2.1.2
Air conditioning system – Topping up refrigerant	2.1.3
Checking / topping up the refrigerant oil level at the air conditioner compressor	2.1.4
Topping up refrigerant oil	2.1.5

Removing the condenser	2.1.5
Refitting the condenser	2.1.6
Removing the air conditioner compressor	2.1.7
Installing the air conditioner compressor	2.1.8
Removing the air conditioner compressor electro-magnetic clutch	2.1.8
Air conditioner compressor Sanden Sd 7h 15, disassembled	2.1.12
Installing the air conditioner compressor electro-magnetic clutch	2.1.13
Removing the air conditioner compressor cylinder head / cylinder head gasket	2.1.15
Installing the air conditioner compressor cylinder head / cylinder head gasket	2.1.16
Removing the air conditioner compressor shaft seal	2.1.17
Installing the air conditioner compressor shaft seal	2.1.19
Removing the expansion valve	2.1.20
Air conditioning system (cab side), disassembled	2.1.22
Installing the expansion valve	2.1.23
Removing the thermostat	2.1.23
Installing the thermostat	2.1.25
Removing the evaporator	2.1.26
Installing the evaporator	2.1.27
Removing the filter receiver drier	2.1.29
Filter receiver drier, disassembled	2.1.30
Installing the filter receiver drier	2.1.30
Steering	2.2.1
Scenes of failures on the Orbitrol steering unit	2.2.1
External leaks	2.2.1
Internal leaks	2.2.1
Removing the steering column	2.2.2
Disassembling the steering column	2.2.4
Steering column, disassembled	2.2.7
Assembling the steering column	2.2.8
Installing the steering column	2.2.9
Removing the valve block from the Orbitrol	2.2.11
Installing the valve block on the Orbitrol	2.2.12
Removing the Orbitrol	2.2.14
Orbitrol, disassembled	2.2.14
Installing the Orbitrol	2.2.15
Parking brake	2.3.1
Removing the parking brake	2.3.1
Installing the parking brake	2.3.2
Foot brake	2.4.1
Removing the master brake cylinder	2.4.1
Master brake cylinder, disassembled	2.4.1
Assembling the master brake cylinder	2.4.1
Installing the master brake cylinder	2.4.2
Adjusting the master brake cylinder	2.4.2
Engine electric system	2.5.1
Alternator	2.5.1

3. Threshing mechanism

Feed rake conveyor 3.1.1
 Removing the feed rake conveyor 3.1.1
 Installing the feed rake conveyor 3.1.3
 Removing the intercepting piece 3.1.4
 Installing the intercepting piece 3.1.4
 Removing the feed rake conveyor
 suction blower 3.1.5
 Disassembling the feed rake conveyor
 suction blower 3.1.5
 Feed rake conveyor suction blower,
 disassembled 3.1.7
 Assembling the feed rake conveyor
 suction blower 3.1.8
 Installing the feed rake conveyor
 suction blower 3.1.9
 Removing the top feed rake shaft 3.1.9
 Feed rake top shaft, disassembled 3.1.14
 Installing the feed rake top shaft 3.1.15
 Removing the bottom feed rake roller 3.1.19
 Bottom feed rake roller, disassembled 3.1.21
 Assembling the bottom feed rake roller 3.1.21
 Installing the bottom feed rake roller 3.1.21
 Replacing the wooden ledges 3.1.22
 Removing the intermediate floor 3.1.23
 Installing the intermediate floor 3.1.25
 Replacing the runners 3.1.25
 Removing the intermediate drive shaft 3.1.26
 Intermediate drive shaft, disassembled 3.1.30
 Installing the intermediate drive shaft 3.1.31
 Removing the reverser drive 3.1.32
 Reverser drive, disassembled 3.1.34
 Installing the reverser drive 3.1.35
 Replacing the feeder chains 3.1.35
 Threshing concave 3.2.1
 Removing the stone trap 3.2.1
 Installing the stone trap 3.2.1
 Removing the preconcave 3.2.2
 Preconcave, disassembled 3.2.5
 Installing the preconcave 3.2.6
 Removing the main concave 3.2.7
 Main concave, disassembled 3.2.10
 Installing the main concave 3.2.12
 Basic concave setting 3.2.16
 Adjusting the concave potentiometer 3.2.21
 Learning the limit stops 3.2.21
 Learning the limit stops 3.2.22
 Accelerator 3.3.1
 Removing the bearing assembly and
 the shaft on the right-hand side 3.3.1
 Disassembling the right-hand bearing assembly 3.3.3
 Assembling the right-hand bearing 3.3.3
 Installing the right-hand bearing assembly
 and shaft 3.3.5
 Removing the bearing assembly
 on the left-hand side 3.3.8
 Disassembling the left-hand bearing assembly 3.3.10
 Assembling the left-hand bearing assembly 3.3.11

Installing the left-hand bearing assembly 3.3.12
 Replacing the accelerator caps 3.3.13
 Removing the accelerator 3.3.14
 Accelerator, disassembled 3.3.17
 Installing the accelerator 3.3.18
 Threshing drum 3.4.1
 Removing the right-hand drum bearing assembly 3.4.1
 Disassembling the right-hand drum bearing 3.4.3
 Right-hand drum bearing, disassembled 3.4.4
 Installing the right-hand drum bearing 3.4.5
 Removing the left-hand drum bearing assembly 3.4.6
 Disassembling the left-hand drum bearing 3.4.8
 Left-hand drum bearing assembly,
 disassembled 3.4.8
 Installing the left-hand drum bearing assembly 3.4.9
 Removing the threshing drum 3.4.10
 Threshing drum, disassembled 3.4.12
 Renewing the beater bars 3.4.13
 Removing the threshing drum shaft 3.4.14
 Installing the threshing drum shaft 3.4.16
 Installing the threshing drum 3.4.17
 Impeller 3.5.1
 Removing the right-hand impeller bearing 3.5.1
 Installing the right-hand impeller bearing 3.5.3
 Removing the left-hand impeller bearing 3.5.3
 Installing the left-hand impeller bearing 3.5.5
 Removing the impeller 3.5.6
 Installing the impeller 3.5.8
 Removing the flanged shaft
 (from serial no. ...) 3.5.9
 Impeller disassembled
 (from serial no. ...) 3.5.10
 Installing the flanged shaft 3.5.11
 Removing the impeller shaft
 (up to serial no. ...) 3.5.12
 Impeller disassembled
 (up to serial no. ...) 3.5.13
 Installing the impeller shaft
 (up to serial no. ...) 3.5.14
 Axial rotors 3.6.1
 Removing the separation grates 3.6.1
 Installing the separation grates 3.6.3
 Removing the separating jacket 3.6.3
 Installing the separating jacket 3.6.6
 Removing the axial rotor supporting arm 3.6.7
 Disassembling the axial rotor supporting arm 3.6.8
 Supporting arm, disassembled 3.6.9
 Installing the axial rotor supporting arm 3.6.9
 Removing the axial rotor 3.6.11
 Installing the axial rotor 3.6.13
 Removing the hybrid unit completely 3.6.14
 Installing the hybrid unit 3.6.22

4. Cleaning unit

Return pan 4.1.1
 Lowering the return pan
 (from serial no. ...) 4.1.1
 Raising and installing the return pan
 (from serial no. ...) 4.1.2

Removing the return pan	4.1.3	Installing the cleaning fan rotors	4.6.11
Rear rocker arm, disassembled	4.1.5	Removing the cleaning fan housing	4.6.12
Installing the return pan	4.1.5	Installing the cleaning fan housing	4.6.14
Sieve pan	4.2.1	5. Grain delivery	
Removing and installing the sieves	4.2.1	Returns elevator	5.1.1
Removing the upper sieves		Removing the returns elevator chain	5.1.1
(from serial no. ...)	4.2.1	Installing the returns elevator chain	5.1.3
Removing the lower sieves		Removing the top returns auger	5.1.3
(from serial no. ...)	4.2.3	Installing the top returns auger	5.1.5
Installing the sieves		Removing the returns elevator	5.1.6
(from serial no. ...)	4.2.4	Disassembling the returns elevator	5.1.7
Tightening torques of axial mountings		Assembling the returns elevator	5.1.9
for the upper and lower sieves		Installing the returns elevator	5.1.9
(from serial no. ...)	4.2.4	Removing the returns elevator boot	5.1.10
Sieves – Basic setting		Installing the returns elevator boot	5.1.11
(electric sieve adjustment – from serial no. ...)	4.2.5	Removing the lower returns auger	5.1.11
Removing the upper sieves		Installing the lower returns auger	5.1.13
(up to serial no. ...)	4.2.5	Grain elevator	5.2.1
Removing the lower sieves		Removing the clean grain elevator chain	5.2.1
(up to serial no. ...)	4.2.7	Installing the clean grain elevator chain	5.2.2
Installing the sieves		Removing the clean grain elevator head	5.2.3
(up to serial no. ...)	4.2.8	Dismantling the clean grain elevator head	5.2.4
Tightening torques of axial mountings		Clean grain elevator head, disassembled	5.2.6
for the upper and lower sieves		Assembling and installing the clean grain	
(up to serial no. ...)	4.2.9	elevator head	5.2.7
Sieves – Basic setting		Removing the clean grain elevator shaft	5.2.7
(electric sieve adjustment – up to serial no. ...)	4.2.9	Installing the grain elevator shaft	5.2.8
Removing the 3-D upper sieve frame	4.2.10	Removing the clean grain elevator boot	5.2.9
3-D upper sieve frame, disassembled	4.2.15	Installing the clean grain elevator boot	5.2.10
Installing the 3-D upper sieve frame	4.2.16	Removing the clean grain auger	5.2.10
Removing the sieve pan	4.2.17	Installing the clean grain auger	5.2.13
Sieve pan, disassembled	4.2.20	Removing the grain tank filler auger	5.2.14
Installing the sieve pan	4.2.21	Removing the grain tank filler auger	
Checking and adjusting the alignment		angle drive	5.2.15
of preparation floor and sieve pan	4.2.24	Disassembling the grain tank filler auger	
Preparation floor	4.3.1	angle drive	5.2.16
Removing the preparation floor	4.3.1	Grain tank filler auger, disassembled	5.2.17
Preparation floor, disassembled	4.3.3	Installing the grain tank filler auger	5.2.18
Installing the preparation floor	4.3.4	Grain tank unloading	5.3.1
3-D sieve pan control system	4.4.1	Removing the grain tank cross auger	5.3.1
Adjusting the 3-D sieve pan control system	4.4.1	Grain tank cross augers, disassembled	5.3.4
Adjusting pivot arm (A) with the “3-D gauge”	4.4.2	Installing the grain tank cross auger	5.3.5
Rocker arm drive	4.5.1	Removing the vertical grain tank	
Removing the intermediate drive shaft		unloading auger	5.3.7
for the rocker arm drive	4.5.1	Installing the vertical grain tank	
Intermediate drive shaft for rocker arm drive,		unloading auger	5.3.10
disassembled	4.5.2	Removing the horizontal grain tank	
Installing the intermediate drive shaft		unloading auger	5.3.11
for the rocker arm drive	4.5.3	Installing the horizontal grain tank	
Cleaning fan	4.6.1	unloading auger	5.3.13
Removing the bearings of the cleaning fan	4.6.1	Removing the lower grain tank	
Cleaning fan bearing, disassembled	4.6.4	unloading angle drive	
Installing the cleaning fan bearing	4.6.4	(from serial no. ...)	5.3.13
Removing the cleaning fan shaft	4.6.5	Disassembling the lower grain tank	
Removing the centre cleaning fan bearing	4.6.9	unloading angle drive	
Centre cleaning fan bearing, disassembled	4.6.9	(from serial no. ...)	5.3.15
Installing the cleaning fan shaft	4.6.10		
Removing the cleaning fan rotors	4.6.11		

Lower grain tank unloading angle drive, disassembled (from serial no. ...) 5.3.18

Assembling the lower grain tank unloading angle drive (from serial no. ...) 5.3.19

Installing the lower grain tank unloading angle drive (from serial no. ...) 5.3.22

Removing the lower grain tank unloading angle drive (up to serial no. ...) 5.3.23

Disassembling the lower grain tank unloading angle drive (up to serial no. ...) 5.3.24

Lower grain tank unloading angle drive, disassembled (up to serial no. ...) 5.3.27

Assembling the lower grain tank unloading angle drive (up to serial no. ...) 5.3.28

Installing the lower grain tank unloading angle drive (up to serial no. ...) 5.3.31

Removing the upper grain tank unloading angle drive 5.3.32

Disassembling the upper grain tank unloading angle drive 5.3.33

Upper grain tank unloading angle drive, disassembled 5.3.34

Assembling the upper grain tank unloading angle drive 5.3.35

Installing the upper grain tank unloading angle drive 5.3.38

Removing the grain tank unloading tube 5.3.39

Refitting the unloading auger tube 5.3.40

Removing the grain tank unloading tube elbow 5.3.40

Installing the grain tank unloading tube elbow 5.3.41

Removing the vertical unloading auger tube 5.3.41

Installing the vertical unloading auger tube 5.3.42

6. Straw discharge

Straw chopper 6.1.1

 Removing the right-hand straw chopper bearing 6.1.1

 Right-hand straw chopper bearing assembly, disassembled 6.1.3

 Installing the right-hand straw chopper bearing 6.1.3

 Removing the left-hand straw chopper bearing 6.1.5

 Left-hand straw chopper bearing assembly, disassembled 6.1.6

 Installing the left-hand straw chopper bearing 6.1.6

 Removing the cutting cylinder 6.1.7

 Cutting cylinder, disassembled 6.1.11

 Installing the cutting cylinder 6.1.12

 Replacing the free-swinging knives 6.1.13

Uni-spreader 6.2.1

 Removing the fan blade bearings 6.2.1

 Assembling and installing the fan blade bearing 6.2.8

7. Drives

Drive belts 7.1.1

 General Information 7.1.1

Drive diagram 7.1.2

 Drive diagram, left-hand 7.1.2

 Drive system diagram, right-hand side 7.1.3

Left-hand drive belts 7.2.1

 Removing the cutterbar drive belt (1) (Cutterbar drive without variable-speed drive) 7.2.1

 Installing and adjusting the cutterbar drive belt (1) (Cutterbar drive without variable-speed drive) 7.2.2

 Removing the cutterbar drive belt (2) (Cutterbar drive with variable-speed drive) 7.2.3

 Installing and adjusting the cutterbar drive belt (2) (Cutterbar drive with variable-speed drive) 7.2.4

 Removing the cutterbar variable-speed drive belt (3) 7.2.5

 Installing and adjusting the cutterbar variable-speed drive belt (3) 7.2.6

 Removing the impeller drive belt (4) 7.2.7

 Installing and adjusting the impeller drive belt (4) 7.2.8

 Removing the cutterbar intermediate drive belt (5) 7.2.9

 Installing and adjusting the cutterbar intermediate drive belt (5) 7.2.10

 Removing the uni-spreader hydraulic pump drive belt (6) 7.2.11

 Installing and adjusting the uni-spreader hydraulic pump drive belt (6) 7.2.11

 Removing the main intermediate drive belt (7) 7.2.12

 Installing and adjusting the main intermediate drive belt (7) 7.2.14

 Removing the grain tank unloading intermediate drive belt (8) 7.2.16

 Installing and adjusting the grain tank unloading intermediate drive belt (8) 7.2.17

 Removing the straw chopper intermediate drive belt (9) 7.2.18

 Installing and adjusting the straw chopper intermediate drive belt (9) 7.2.19

 Removing the straw chopper drive belts (10 and 11) 7.2.20

 Installing and adjusting the straw chopper drive belts (10 and 11) 7.2.22

 Removing the uni-spreader intermediate drive belt (12) 7.2.23

 Installing and adjusting the uni-spreader intermediate drive belt (12) 7.2.24

 Removing the sieve pan intermediate drive belt (13) 7.2.25

 Installing and adjusting the sieve pan intermediate drive belt (13) 7.2.26

 Removing the sieve pan intermediate drive belt (14) 7.2.27

 Installing and adjusting the sieve pan intermediate drive belt (14) 7.2.28

 Removing the sieve pan drive belt (15) 7.2.29

Installing and adjusting the sieve pan drive belt (15)	7.2.31	Installing and adjusting the straw spreader drive belt (36)	7.3.29
Removing the uni-spreader drive belt (16)	7.2.32	Cutterbar drive	7.4.1
Installing and adjusting the uni-spreader drive belt (16)	7.2.33	Removing the front pulley of cutterbar drive (1)	7.4.1
Removing the grain tank unloading drive chain (17)	7.2.34	Installing the front pulley of cutterbar drive (1)	7.4.2
Installing and adjusting the grain tank unloading drive chain (17)	7.2.35	Removing the deflection pulley of cutterbar drive (1)	7.4.2
Right-hand drive belts	7.3.1	Deflection pulley of cutterbar drive (1), disassembled	7.4.3
Adjusting the axial rotor step drive (18)	7.3.1	Installing the deflection pulley of cutterbar drive (1)	7.4.3
Adjusting the axial rotor intermediate drive (19)	7.3.2	Removing the slip clutch of cutterbar drive (1)	7.4.3
Removing the fan intermediate drive belt (20)	7.3.3	Installing the slip clutch of cutterbar drive (1)	7.4.4
Installing and adjusting the fan intermediate drive belt (20)	7.3.4	Replacing the slip clutch linings of cutterbar drive (1)	7.4.5
Removing the fan drive belt (21)	7.3.5	Slip clutch of cutterbar drive (1), dismantled	7.4.5
Installing and adjusting the fan drive belt (21)	7.3.5	Removing the jockey pulley of cutterbar drive (1)	7.4.7
Removing the threshing mechanism variable-speed drive belt (22)	7.3.6	Jockey pulley of cutterbar drive (1), disassembled	7.4.7
Installing and adjusting the threshing mechanism variable-speed drive belt (22)	7.3.7	Removing the rear pulley of cutterbar drive (1) (up to serial no. ...)	7.4.7
Removing the threshing drum drive belt (23)	7.3.8	Dismantling the rear pulley of cutterbar drive (1) (up to serial no. ...)	7.4.10
Installing and adjusting the threshing drum drive belt (23)	7.3.9	Rear pulley of cutterbar drive (1), disassembled (up to serial no. ...)	7.4.12
Removing the accelerator drive belt (24)	7.3.10	Assembling the rear pulley of cutterbar drive (1) (up to serial no. ...)	7.4.13
Installing and adjusting the accelerator drive belt (24)	7.3.11	Installing the rear pulley of cutterbar drive (1) (up to serial no. ...)	7.4.15
Removing the radiator chaff screen intermediate drive belt (25)	7.3.12	Removing the rear pulley of cutterbar drive (1) (from serial no. ...)	7.4.17
Installing and adjusting the rotary chaff screen intermediate drive belt (25)	7.3.13	Dismantling the rear pulley of cutterbar drive (1) (from serial no. ...)	7.4.20
Removing the radiator chaff screen drive belt (26)	7.3.14	Rear pulley of cutterbar drive (1), disassembled (from serial no. ...)	7.4.22
Installing and adjusting the rotary chaff screen drive belt (26)	7.3.14	Assembling the rear pulley of cutterbar drive (1) (from serial no. ...)	7.4.23
Removing the fan drive belt (27)	7.3.15	Installing the rear pulley of cutterbar drive (1) (from serial no. ...)	7.4.24
Installing and adjusting the fan drive belt (27)	7.3.16	Removing the cutterbar variable-speed pulley assembly (spring-loaded)	7.4.26
Removing the suction blower drive belt (28)	7.3.17	Disassembling the cutterbar variable-speed pulley assembly (spring-loaded)	7.4.27
Installing and adjusting the suction blower drive belt (28)	7.3.18	Cutterbar variable-speed pulley assembly (spring-loaded), disassembled	7.4.30
Removing the air conditioner compressor drive belt (29)	7.3.19	Assembling the cutterbar variable-speed pulley assembly (spring-loaded)	7.4.31
Installing and adjusting the air conditioner compressor drive belt (29)	7.3.20	Installing the cutterbar variable-speed pulley assembly (spring-loaded)	7.4.35
Removing the compressed-air compressor drive belt (30)	7.3.21	Removing the cutterbar drive V-belt pulley when a cutterbar variable-speed drive is fitted	7.4.37
Installing and adjusting the compressed-air compressor drive belt (30)	7.3.22	Disassembling the cutterbar drive V-belt pulley when a cutterbar variable-speed drive is fitted	7.4.37
Removing the alternator drive belt (31)	7.3.23	Cutterbar drive V-belt pulley with a cutterbar variable-speed drive fitted, disassembled	7.4.39
Installing and adjusting the alternator drive belt (31)	7.3.24		
Removing the feed rake conveyor suction blower drive belt (34)	7.3.26		
Installing and adjusting the feed rake conveyor suction blower drive belt (34)	7.3.27		
Removing the straw spreader drive belt (36)	7.3.28		

Assembling the cutterbar drive V-belt pulley with a cutterbar variable-speed drive fitted	7.4.40	Assembling the threshing mechanism drive pulley	7.6.21
Installing the cutterbar drive V-belt pulley with a cutterbar variable-speed drive fitted	7.4.42	Installing the threshing mechanism drive pulley	7.6.23
Removing and disassembling the cutterbar drive deflection pulley (2) with a cutterbar variable-speed drive fitted	7.4.42	Threshing drum reduction gearbox	7.7.1
Assembling and installing the cutterbar drive deflection pulley (2) with a cutterbar variable-speed drive fitted	7.4.43	Removing the threshing drum reduction gearbox	7.7.1
Removing the cutterbar variable-speed pulley assembly (hydraulic)	7.4.43	Disassembling the threshing drum reduction gearbox	7.7.2
Disassembling the cutterbar variable-speed pulley assembly (hydraulic)	7.4.46	Threshing drum reduction gearbox, disassembled	7.7.6
Cutterbar variable-speed pulley assembly (hydraulic), disassembled	7.4.48	Assembling the threshing drum reduction gearbox	7.7.8
Assembling the cutterbar variable-speed pulley assembly (hydraulic)	7.4.50	Installing the threshing drum reduction gearbox	7.7.11
Installing the cutterbar variable-speed pulley assembly (hydraulic)	7.4.51	Threshing mechanism intermediate drive	7.8.1
Removing the cutterbar clutch	7.4.52	Removing the right-hand intermediate drive shaft bearing	7.8.1
Cutterbar clutch, disassembled	7.4.59	Installing the right-hand intermediate drive shaft bearing	7.8.2
Installing the cutterbar clutch	7.4.60	Removing the left-hand intermediate drive shaft bearing	7.8.2
Left-hand threshing mechanism drive	7.5.1	Installing the left-hand intermediate drive shaft bearing	7.8.3
Removing the threshing mechanism drive pulley assembly	7.5.1	Removing the intermediate drive shaft	7.8.4
Threshing mechanism drive pulley assembly, disassembled	7.5.7	Installing the intermediate drive shaft	7.8.4
Installing the threshing mechanism drive pulley assembly	7.5.8	Grain tank unloading drive	7.9.1
Right-hand threshing mechanism drive	7.6.1	Removing the grain tank unloading drive pulley	7.9.1
Removing the threshing drum variable-speed pulley assembly (hydraulic)	7.6.1	Installing the grain tank unloading drive pulley	7.9.3
Disassembling the threshing drum variable-speed pulley assembly (hydraulic)	7.6.2	Chopper drive	7.10.1
Threshing drum variable-speed pulley assembly (hydraulic), disassembled	7.6.4	Removing the stage 1 chopper drive V-belt pulley	7.10.1
Assembling the threshing drum variable-speed pulley assembly (hydraulic)	7.6.6	Stage 1 chopper drive V-belt pulley, disassembled	7.10.3
Installing the threshing drum variable-speed pulley assembly (hydraulic)	7.6.6	Assembling and installing the stage 1 chopper drive V-belt pulley	7.10.4
Removing the threshing drum variable-speed pulley assembly (spring-loaded)	7.6.7	Removing the stage 2 chopper drive V-belt pulley	7.10.6
Disassembling the threshing drum variable-speed pulley assembly (spring-loaded)	7.6.8	Stage 2 chopper drive V-belt pulley, disassembled	7.10.8
Threshing drum variable-speed pulley assembly (spring-loaded), disassembled	7.6.11	Assembling and installing the stage 2 chopper drive V-belt pulley	7.10.9
Assembling the threshing drum variable-speed pulley assembly (spring-loaded)	7.6.12	Removing the jockey pulley of straw chopper drive (10)	7.10.11
Installing the threshing drum variable-speed pulley assembly (spring-loaded)	7.6.16	Jockey pulley of straw chopper drive (10), disassembled	7.10.11
Removing the threshing mechanism drive pulley	7.6.18	Assembling and installing the jockey pulley of straw chopper drive (10)	7.10.11
Disassembling the threshing mechanism drive pulley	7.6.18	Removing the jockey pulley of straw chopper drive (11)	7.10.12
Threshing mechanism drive pulley, disassembled	7.6.20	Jockey pulley of straw chopper drive (11), disassembled	7.10.12
		Assembling and installing the jockey pulley of straw chopper drive (11)	7.10.13
		Removing the stage 3 chopper drive V-belt pulley	7.10.13

Disassembling the stage 3 chopper drive V-belt pulley	7.10.15	Installing the fan adjustment (electric) (Version 1)	7.14.12
Stage 3 chopper drive V-belt pulley, dismantled	7.10.17	Removing the fan adjustment (electric) (Version 1, version 3)	7.14.14
Assembling and installing the stage 3 chopper drive V-belt pulley	7.10.18	Disassembling the fan adjustment (electric) (Version 1, version 3)	7.14.15
Straw spreader drive	7.11.1	Fan adjustment (electric), disassembled (Version 1, version 3)	7.14.17
Removing the straw spreader bearing housing	7.11.1	Assembling the fan adjustment (electric) (Version 1, version 3)	7.14.18
Disassembling the straw spreader bearing housing	7.11.2	Installing the fan adjustment (electric) (Version 1, version 3)	7.14.20
Straw spreader bearing housing, disassembled	7.11.5	Removing the fan adjustment (electric) (Version 2)	7.14.22
Assembling the straw spreader bearing housing	7.11.7	Disassembling the fan adjustment (electric) (Version 2)	7.14.23
Installing the straw spreader bearing housing	7.11.9	Fan adjustment (electric), disassembled (Version 2)	7.14.25
Uni-spreader drive	7.12.1	Assembling the fan adjustment (electric) (Version 2)	7.14.26
Removing the uni-spreader drive angle drive	7.12.1	Installing the fan adjustment (electric) (Version 2)	7.14.29
Mounting the uni-spreader drive angle drive	7.12.2	Removing the fan variable-speed drive (electric)	7.14.31
Sieve pan drive	7.13.1	Electric fan variable-speed pulley assembly, disassembled	7.14.32
Removing the sieve pan drive V-belt pulley	7.13.1	Assembling and installing the electric fan variable-speed pulley assembly	7.14.33
Sieve pan drive V-belt pulley, disassembled	7.13.2	Removing the fan drive jockey pulley (20)	7.14.36
Installing the sieve pan drive V-belt pulley	7.13.3	Fan drive jockey pulley (20), disassembled	7.14.36
Removing the front sieve pan drive deflection pulley	7.13.4	Installing the fan drive jockey pulley (20)	7.14.37
Front sieve pan drive deflection pulley, disassembled	7.13.4	Removing the fan variable-speed pulley assembly (spring-loaded)	7.14.37
Assembling the front sieve pan drive deflection pulley	7.13.5	Disassembling the fan drive variable-speed pulley assembly (spring-loaded)	7.14.38
Installing the front sieve pan drive deflection pulley	7.13.5	Fan variable-speed pulley assembly (spring-loaded), disassembled	7.14.40
Removing the rear sieve pan drive deflection pulley	7.13.5	Assembling the fan variable-speed pulley assembly (spring-loaded)	7.14.41
Rear sieve pan drive deflection pulley, disassembled	7.13.6	Installing and adjusting the fan variable-speed pulley assembly (spring-loaded)	7.14.42
Assembling the rear sieve pan drive deflection pulley	7.13.7	Axial rotor drive	7.15.1
Installing the rear sieve pan drive deflection pulley	7.13.7	Removing the axial rotor intermediate drive V-belt pulley	7.15.1
Fan drive	7.14.1	Axial rotor intermediate drive V-belt pulley, disassembled	7.15.3
Removing the stage 1 fan drive V-belt pulley	7.14.1	Assembling and installing the axial rotor intermediate drive V-belt pulley	7.15.4
Stage 1 fan drive V-belt pulley, disassembled	7.14.1	Removing the axial rotors drive jockey pulley (18)	7.15.6
Installing the stage 1 fan drive V-belt pulley	7.14.1	Axial rotor drive jockey pulley (18), disassembled	7.15.6
Fan adjustment (electric)	7.14.2	Installing the axial rotors drive jockey pulley (18)	7.15.7
Fan adjustment (electric) (Version 1) (up to serial no. ...)	7.14.3	Removing the bearings of axial rotors drive (18)	7.15.7
Fan adjustment (electric) (Version 2) (from serial no. ., up to serial no. .)	7.14.4	Bearing of axial rotors drive (18), disassembled	7.15.9
Fan adjustment (electric) (Version 3) (from serial no. ...)	7.14.5		
Removing the fan adjustment (electric) (Version 1)	7.14.6		
Disassembling the fan adjustment (electric) (Version 1)	7.14.7		
Fan adjustment (electric), disassembled (Version 1)	7.14.9		
Assembling the fan adjustment (electric) (Version 1)	7.14.10		

Installing the bearings of axial rotors drive (18)	7.15.10	Removing the shifter pistons	7.19.25
Removing the axial rotors drive	7.15.11	Servo gearshift, disassembled	7.19.27
Disassembling the axial rotor gearbox	7.15.12	Installing the shifter pistons	7.19.27
Axial rotor gearbox, disassembled	7.15.15	Bleeding the shifter piston	7.19.28
Assembling the axial rotor gearbox	7.15.16	Brake	7.20.1
Installing the axial rotor gearbox	7.15.20	Parking brake – Replacing the brake linings	7.20.1
Engine output	7.16.1	Bleeding the brake system	7.20.2
Removing the engine output pulley	7.16.1	Disc brake – Changing the brake pads	7.20.2
Installing the engine output pulley	7.16.1	Removing a brake calliper	7.20.3
Removing the transfer gearbox	7.16.2	Installing a brake calliper	7.20.4
Disassembling the transfer gearbox	7.16.7	Steering axle	7.21.1
Transfer gearbox, disassembled	7.16.11	Removing the wheel bearing	7.21.1
Assembling the transfer gearbox	7.16.12	Wheel bearing, disassembled	7.21.4
Installing the transfer gearbox	7.16.19	Installing the wheel bearing	7.21.5
Rotary screen drive	7.17.1	Removing the stub axle	7.21.7
Removing the rotary screen drive	7.17.1	Stub axle, disassembled	7.21.10
Disassembling the rotary screen drive	7.17.1	Installing the stub axle	7.21.10
Rotary screen drive, disassembled	7.17.3	Setting the track width	7.21.13
Assembling and installing the rotary screen drive	7.17.4	Adjusting the steering axle end stops	7.21.15
Removing the fan drive	7.17.5	Removing the steering axle	7.21.16
Installing the fan drive	7.17.5	Steering axle bearing, disassembled	7.21.18
Final drives	7.18.1	Installing the steering axle	7.21.19
Removing the final drive gearbox	7.18.1	8. Machine body	
Disassembling the final drive gearbox	7.18.1	Rotary screen	8.1.1
Removing the wheel drive shaft	7.18.1	Removing the rotary screen	8.1.1
Removing the intermediate shaft	7.18.3	Disassembling the rotary screen	8.1.1
Removing the drive shaft	7.18.5	Rotary screen, disassembled	8.1.3
Final drive gearbox, disassembled	7.18.6	Assembling and installing the rotary screen	8.1.4
Assembling the final drive gearbox	7.18.7	Trough and lateral panel, disassembled	8.1.6
Installing the drive shaft	7.18.7	Adjusting the trough and the lateral panel (if suction blower with drive is fitted)	8.1.7
Installing the intermediate shaft	7.18.8	Removing the fan drive	8.1.8
Installing the wheel drive shaft	7.18.11	Installing the fan drive	8.1.8
Disassembling the planetary final drive gearbox	7.18.15	Removing the rotary screen suction blower	8.1.9
Planetary final drive gearbox, disassembled	7.18.22	Disassembling the rotary screen suction blower	8.1.9
Assembling the planetary final drive gearbox	7.18.23	Rotary screen suction blower, disassembled	8.1.11
Installing the final drive gearbox	7.18.27	Assembling and installing the rotary screen suction blower	8.1.12
Manual gearbox	7.19.1	Drive axle	8.2.1
Removing the manual gearbox	7.19.1	Removing the drive axle	8.2.1
Disassembling the manual gearbox	7.19.3	Installing the drive axle	8.2.4
Removing the shifter rails	7.19.3	9. Hydraulic system	
Removing the drive shaft	7.19.5	Oil cooler	9.1.1
Removing the main shaft	7.19.6	Removing the oil cooler	9.1.1
Removing the differential	7.19.8	Installing the oil cooler	9.1.4
Disassembling the differential	7.19.9	Maintenance	9.2.1
Differential, disassembled	7.19.11	Hydraulic system	9.2.1
Assembling the differential	7.19.11	Checking the oil level	9.2.1
Installing the differential	7.19.13	Changing the hydraulic oil	9.2.2
Manual gearbox, disassembled	7.19.15	Filling instructions when changing the hydraulic oil	9.2.3
Assembling the manual gearbox	7.19.16	Hydraulic pumps	9.3.1
Installing the main shaft	7.19.17	Removing the uni-spreader hydraulic pump	9.3.1
Installing the drive shaft	7.19.18	Disassembling the uni-spreader hydraulic pump	9.3.2
Installing the shifter rails	7.19.19	Uni-spreader hydraulic pump, disassembled	9.3.3
Installing the manual gearbox	7.19.22	Assembling the uni-spreader hydraulic pump	9.3.3
Servo gearshift	7.19.25	Installing the uni-spreader hydraulic pump	9.3.4
		Removing the ground drive hydraulic pump	9.3.4

Installing the ground drive hydraulic pump	9.3.7	Assembling the grain tank unloading tube swing hydraulic cylinder	9.5.26
Removing the hydraulic double pump	9.3.8	Installing the grain tank unloading tube swing hydraulic cylinder	9.5.27
Installing the hydraulic double pump	9.3.8	Removing the straw chopper drive hydraulic cylinder	9.5.27
Hydrostatic fixed displacement motors	9.4.1	Disassembling the straw chopper drive hydraulic cylinder	9.5.28
Removing the ground drive hydrostatic fixed displacement motor	9.4.1	Straw chopper drive hydraulic cylinder, disassembled	9.5.29
Installing the ground drive hydrostatic fixed displacement motor	9.4.3	Assembling the straw chopper drive hydraulic cylinder	9.5.29
Removing the reverser drive hydrostatic fixed displacement motor	9.4.5	Installing the straw chopper drive hydraulic cylinder	9.5.30
Reverser drive hydrostatic fixed displacement motor, disassembled	9.4.8	Removing the threshing drum variable-speed drive hydraulic cylinder	9.5.30
Installing the reverser drive hydrostatic fixed displacement motor	9.4.9	Installing the threshing drum variable-speed drive hydraulic cylinder	9.5.31
Hydraulic cylinders – High-pressure hydraulic circuit	9.5.1	Removing the reverser drive hydraulic cylinder	9.5.32
Removing the cutterbar cross levelling hydraulic cylinders	9.5.1	Disassembling the reverser drive hydraulic cylinder	9.5.32
Disassembling the cutterbar cross levelling hydraulic cylinders	9.5.1	Reverser drive hydraulic cylinder, disassembled	9.5.33
Cutterbar cross levelling hydraulic cylinder, disassembled	9.5.3	Assembling the reverser drive hydraulic cylinder	9.5.34
Assembling the cutterbar cross levelling hydraulic cylinders	9.5.4	Installing the reverser drive hydraulic cylinder	9.5.34
Installing the cutterbar cross levelling hydraulic cylinders	9.5.4	Hydraulic cylinders for low-pressure hydraulics	9.6.1
Bleeding the cutterbar cross levelling hydraulic cylinders	9.5.6	Removing the threshing mechanism engagement hydraulic cylinder	9.6.1
Removing the cutterbar hydraulic cylinders	9.5.7	Disassembling the threshing mechanism engagement hydraulic cylinder	9.6.2
Cutterbar hydraulic cylinders –		Threshing mechanism engagement hydraulic cylinder, disassembled	9.6.2
Replacing the seals	9.5.7	Assembling the threshing mechanism engagement hydraulic cylinder	9.6.3
Disassembling the cutterbar hydraulic cylinders	9.5.8	Installing the threshing mechanism engagement hydraulic cylinder	9.6.4
Cutterbar hydraulic cylinder, disassembled	9.5.10	Removing the grain tank unloading engagement hydraulic cylinder	9.6.4
Assembling the cutterbar hydraulic cylinder	9.5.11	Disassembling the grain tank unloading engagement hydraulic cylinder	9.6.5
Installing the cutterbar hydraulic cylinders	9.5.12	Grain tank unloading engagement hydraulic cylinder, disassembled	9.6.6
Adjusting the cutterbar hydraulic cylinders	9.5.12	Assembling the grain tank unloading engagement hydraulic cylinder	9.6.7
Removing the cutterbar variable-speed drive hydraulic cylinder	9.5.13	Installing the grain tank unloading engagement hydraulic cylinder	9.6.8
Installing the cutterbar variable-speed drive hydraulic cylinder	9.5.14	Removing the engine speed control hydraulic cylinder (from serial no. ...)	9.6.9
Disassembling the rotary coupling	9.5.14	Disassembling the engine speed control hydraulic cylinder (from serial no. ...)	9.6.9
Rotary coupling, disassembled	9.5.16	Engine speed control hydraulic cylinder, disassembled (from serial no. ...)	9.6.11
Assembling the rotary coupling	9.5.17		
Removing the concave adjustment hydraulic cylinder	9.5.18		
Disassembling the concave adjustment hydraulic cylinder	9.5.19		
Concave adjustment hydraulic cylinder, disassembled	9.5.21		
Assembling the concave adjustment hydraulic cylinder	9.5.22		
Installing the concave adjustment hydraulic cylinder	9.5.23		
Removing the grain tank unloading tube swing hydraulic cylinder	9.5.23		
Disassembling the grain tank unloading tube swing hydraulic cylinder	9.5.23		
Grain tank unloading tube swing hydraulic cylinder, disassembled	9.5.25		

Assembling the engine speed control hydraulic cylinder (from serial no. ...)	9.6.12	Removing the yield meter moisture sensor hydraulic cylinder	9.6.35
Pre-setting the engine speed control hydraulic cylinder (from serial no. ...)	9.6.14	Disassembling the yield meter moisture sensor hydraulic cylinder	9.6.36
Installing the engine speed control hydraulic cylinder (from serial no. ...)	9.6.14	Yield meter moisture sensor hydraulic cylinder, disassembled	9.6.37
Setting the engine speed control hydraulic cylinder (from serial no. ...)	9.6.15	Assembling the yield meter moisture sensor hydraulic cylinder	9.6.37
Changing the road travel engine speed (country variants 20 km/h and/or 25 km/h) by converting the cylinder	9.6.16	Installing the yield meter moisture sensor hydraulic cylinder	9.6.38
Conversion of cylinder to another country variant (20 km/h and/or 25 km/h)	9.6.16	Checking and adjusting the yield meter hydraulic cylinder	9.6.38
Removing the engine speed control hydraulic cylinder (up to serial no. ...)	9.6.19	Yield meter hydraulic cylinder, disassembled	9.6.40
Disassembling the engine speed control hydraulic cylinder (up to serial no. ...)	9.6.20	Hydraulic cylinders – Steering hydraulics	9.7.1
Engine speed control hydraulic cylinder, disassembled (up to serial no. ...)	9.6.23	Removing the steering cylinder	9.7.1
Assembling the engine speed control hydraulic cylinder (up to serial no. ...)	9.6.24	Disassembling the steering cylinder	9.7.1
Pre-setting the engine speed control hydraulic cylinder (up to serial no. ...)	9.6.25	Steering cylinder, disassembled	9.7.3
Installing the engine speed control hydraulic cylinder (up to serial no. ...)	9.6.25	Assembling the steering cylinder	9.7.4
Setting the engine speed control hydraulic cylinder (up to serial no. ...)	9.6.26	Installing the steering cylinder	9.7.5
Removing the 3-D sieve pan hydraulic cylinder	9.6.28	Removing the Autopilot steering cylinder	9.7.5
Disassembling the 3-D sieve pan hydraulic cylinder	9.6.28	Disassembling the Autopilot steering cylinder	9.7.6
3-D sieve pan hydraulic cylinder, disassembled	9.6.29	Autopilot steering cylinder, disassembled	9.7.9
Assembling the 3-D sieve pan hydraulic cylinder	9.6.30	Assembling the Autopilot steering cylinder	9.7.10
Installing the 3-D sieve pan hydraulic cylinder	9.6.31	Installing the Autopilot steering cylinder	9.7.11
Removing the pendulum control unit of the 3-D sieve pan	9.6.31	Valve combinations	9.8.1
Disassembling the 3-D sieve pan pendulum control unit	9.6.31	Removing the feeder reversing 3/2-way valve	9.8.1
Pendulum control unit of 3-D sieve pan, disassembled	9.6.33	Feeder reversing 3/2-way valve, disassembled	9.8.1
Assembling the pendulum control unit for 3-D sieve pan	9.6.34	Removing the cutterbar cross levelling 4/3-way valve	9.8.2
Installing the 3-D sieve pan pendulum control unit	9.6.34	Cutterbar cross levelling 4/3-way valve, disassembled	9.8.3
		Removing the concave adjustment pressure relief valve	9.8.4
		Concave adjustment pressure relief valve, disassembled	9.8.4
		Assembling the concave adjustment pressure relief valve	9.8.4
		Removing the cutterbar and threshing drum variable-speed drive 3/3-way valves	9.8.4
		Cutterbar and threshing drum variable-speed drive 3/3-way valve, disassembled	9.8.6
		Installing the cutterbar and threshing drum variable-speed drive 3/3-way valves	9.8.7
		Removing the threshing drum variable-speed drive 3/3-way valve	9.8.7
		Threshing drum variable-speed drive 3/3-way valve, disassembled	9.8.8
		Removing the concave, grain tank unloading tube and straw chopper 4/3-way valves	9.8.9
		Concave, grain tank unloading tube and straw chopper 4/3-way valve, disassembled	9.8.10
		Assembling the concave, grain tank unloading tube and straw chopper 4/3-way valves	9.8.11
		Installing the concave, grain tank unloading tube and straw chopper 4/3-way valves	9.8.11

Removing the concave and grain tank unloading tube 4/3 way valves	9.8.11
Concave and grain tank unloading tube 4/3-way valve, disassembled	9.8.13
Assembling the concave and grain tank unloading tube 4/3-way valves	9.8.14
Installing the concave and grain tank unloading tube 4/3-way valves	9.8.14
Removing the main valve	9.8.14
Main valve, disassembled	9.8.16
Assembling the main valve	9.8.17
Installing the main valve	9.8.17
Removing the CLAAS Autopilot solenoid valve	9.8.18
CLAAS Autopilot solenoid valve, disassembled	9.8.19
Assembling the CLAAS Autopilot solenoid valve	9.8.20
Installing the CLAAS Autopilot solenoid valve	9.8.20
Removing the low-pressure solenoid valve block	9.8.20
Low-pressure solenoid valve block, disassembled	9.8.22
Assembling the low-pressure solenoid valve block	9.8.23
Installing the low-pressure solenoid valve block	9.8.23
Removing the low-pressure solenoid valve (yield meter)	9.8.23
Yield meter 3/2-way solenoid valve, disassembled	9.8.25
Installing the low-pressure solenoid valve (yield meter)	9.8.26
10. Engine	
Cooling system	10.1.1
Removing the intercooler	10.1.1
Installing the intercooler	10.1.3
Removing the radiator	10.1.3
Installing the radiator	10.1.6
Fuel system	10.2.1
Removing the fuel tank	10.2.1
Installing the fuel tank	10.2.2
Installing the additional fuel tank	10.2.2
Installing the additional fuel tank	10.2.4
Engine	10.3.1
Removing the engine	10.3.1
Installing the engine	10.3.7
11. Index	
Index	11.1.1

AIR CONDITIONER**Important instructions regarding the compressor-type air conditioning system**

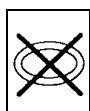
**DANGER!**

1. Never get in contact with refrigerants! Refrigerant may cause serious frostbites or injuries.
 2. Always wear safety goggles when working on the air conditioning system.
 3. When refrigerant splashes into the eyes or on the skin, flush with plenty of sterilized water or tap water immediately and consult a doctor.
 4. Maintenance and repair should only be carried out by trained personnel with the correct equipment.
 5. Prior to disassembling the refrigerant circuit for maintenance and repair purposes, the refrigerant must be extracted using an approved and suitable recovery system.
 6. Never drain out refrigerant to the atmosphere.
 7. When in direct contact with open flames or heated metal surfaces, refrigerant shows toxic or caustic reactions.
 8. Never check tightness of air conditioning system using compressed air or oxygen – Danger of explosion!
 9. Never clean filled air conditioning system with a hot water jet – Danger of explosion!
-

Important instructions regarding the installation of parts in the compressor-type air conditioner

**ATTENTION!**

1. Keep refrigerant circuit absolutely free of dust and humidity. To achieve this, close all loosened connections with suitable caps.

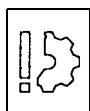


2. Caps of new parts should be removed only directly before installing them.

3. O-rings must always be replaced.



4. Prior to connecting a refrigerant line, apply some drops of refrigerant oil on the thread and the O-ring seat.



5. When tightening or loosening the refrigerant lines, always use two spanners in order to keep the lines from twisting.

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