354 & 2300 Tractors

Operators Manual

1092614R2

Reprinted





This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about your safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

SB001

IF THIS MACHINE IS USED BY AN EMPLOYEE, IS LOANED, OR IS RENTED, MAKE SURE THAT THE OPERATOR UNDERSTANDS THE TWO INSTRUCTIONS BELOW.

BEFORE THE OPERATOR STARTS THE ENGINE:

- 1. GIVE INSTRUCTIONS TO THE OPERATOR ON SAFE AND CORRECT USE OF THE MACHINE.
- 2. MAKE SURE THE OPERATOR READS AND UNDERSTANDS THE OPERATOR'S MANUAL FOR THIS MACHINE.



IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH.

BEFORE STARTING THE ENGINE, DO THE FOLLOWING:

- 1. READ THE OPERATOR'S MANUAL.
- 2. READ ALL SAFETY DECALS ON THE MACHINE.
- 3. CLEAR THE AREA OF OTHER PERSONS.

LEARN AND PRACTICE SAFE USE OF MACHINE CONTROLS IN A SAFE, CLEAR AREA BEFORE YOU OPERATE THIS MACHINE ON A JOB SITE.

It is your responsibility to observe pertinent laws and regulations and to follow manufacturer's instructions on machine operation and maintenance.

See your Authorized Case dealer for additional operator's manuals, parts catalogs, and service manuals.

TO THE OWNER

The purpose of this manual is to assist you in realizing the benefits you anticipated when you purchased this International Harvester product.

The way you operate and the care you give this equipment will have much to do with its successful performance. This manual has been carefully prepared and the information arranged and illustrated to make it as easy as possible for you to find the information you wish. It will pay you to read the entire manual carefully before operating and keep it handy for future reference. Your International Dealer or Distributor will be glad to answer any further questions you may have on the operation or care of this product.

It is the policy of International Harvester Company to improve its products whenever it is possible and practical to do so. We reserve the right to make changes or add improvements at any time without incurring any obligation to make such changes on products sold previously.

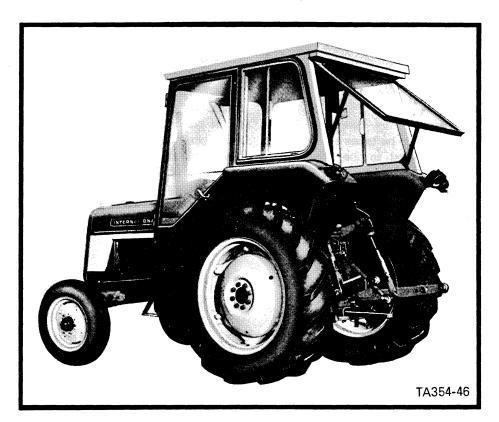
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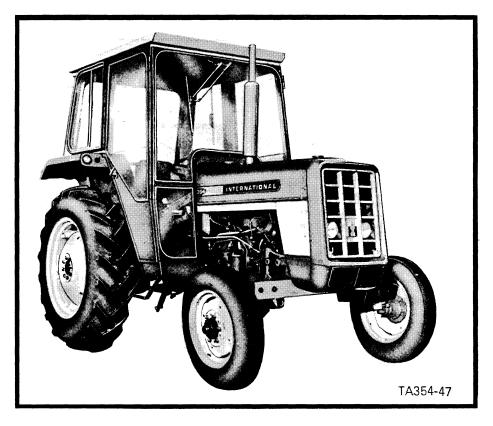
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DESCRIPTION



Illust.1 Left Rear View of 354 Tractor



Illust.2 Right Front View of 354 Tractor

INTRODUCTION

Compiled in this manual are the operating and maintenance instructions for INTERNATIONAL 354 and 2300 tractors.

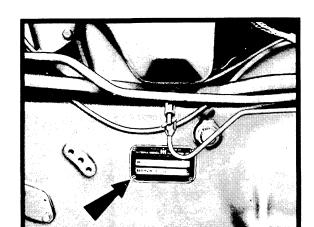
This material has been prepared in detail to help the operator to better understand the correct care and efficient operation of the tractor.

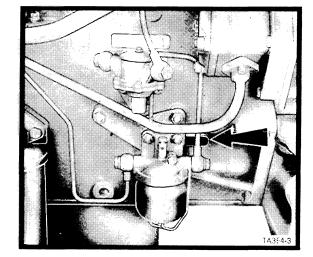
Throughout this manual the terms LEFT, RIGHT, FRONT and REAR are to be taken as those applicable to a person seated in the driver's seat facing the radiator.

If information is required that is not given in this manual consult an International Harvester

dealer. Dealers are kept informed of the latest methods of servicing machines, they carry stocks of genuine I.H. service parts and are backed in every way by the full facilities of the International Harvester organisation.

When in need of service parts, always quote the tractor and engine serial numbers. The tractor serial number is stamped on a plate attached to the right side of the clutch housing (Illust.3). The engine serial number is stamped on the right side of the engine crankcase (Illust.4). For ready reference record these serial numbers in the space provided above each illustration.





Illust.3 Tractor Serial Number

Illust.4 Engine Serial Number

SPECIFICATIONS

ENGINE

											•
Make and model	•••	•••	•••	•••	•••	•••	•••	•••	•••		I.H. BD-144A
No. of cylinders				•••		•••	•••	•••	•••	•••	4
Bore				•••	mm (in)	•••	•••	•••	•••	8	88.75 (3-3/8)
Stroke	•••		•••	•••	mm (in)	•••	•••		•••	•••	101.6 (4)
Displacement	•••	•••	•••	•••	cm^3 (in^3)	•••	•••	•••	•••	•••	2249.7 (144)
Valve clearance	- HOT			•••	mm (in)	•••	•••	•••	•••	(0.508 (0.020)
Firing order	•••	•••	•••	•••	•••	•••	•••	•••		• • • •	1 - 3 - 4 - 2
High idle	•••	•••	•••	•••	rev/min	•••	•••	•••	•••	•••	2075
Low idle	•••	•••	•••	•••	rev/min		•••	•••	•••	•••	520 to 580
Rated governed	•••	•••	•••	•••	rev/min	•••	•••	•••	•••	•••	1900
TRANSMISSION											
No. of speeds	•••		•••	•••		•••	•••	•••	8	forwa	rd, 2 reverse
Clutch size											
Standard	•••	•••	•••	• • •	mm (in)	•••	•••	• • •		•••	254 (10)
Heavy duty	•••	•••	•••	•••	mm (in)	•••	•••	•••	•••	•••	279.4 (11)
Dual - engine	•••	•••	•••	•••	mm (in)	•••	•••	•••	•••	•••	279.4 (11)
Dual - P.T.O.	•••	•••	•••		mm (in)	•••	•••	•••	•••	•••	228.6 (9)

TRACTOR SPEEDS

On basic tyres at rated governed engine speed

	STANDARD					
GEAR	KPH	MPH				
L1	2.4	1.5				
L2	3.8	2.4				
L3	5.4	3.4				
H1	6.5	4.0				
L4	8.1	5.1				
H2	10.2	6.4				
H3	14.6	9.1				
H4	21.6	13.5				
LOW REVERSE	3.6	2.25				
HIGH REVERSE	9.7	6.1				

P.T.O. SPEEDS

Refer to POWER TAKE-OFF ATTACHMENTS

HYDRAULIC SYSTEM

'Vary-Touch' Operating pressure	•••	kg/cm^2 (lb/in^2)	•••	154.6 to 168.7 (2200 to 2400)				
Lift at lower links, links horizontal	•••	kg (lb)		•••	•••	•••	1180 (2600)	
Max. lift force at automatic hitch	•••	kg (lb)	•••	•••	•••	•••	2495 (5500)	
COOLING SYSTEM								
Operating pressure	•••	kg/cm ² (lb/in ²)		•••		•••	0.492 (7)	



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