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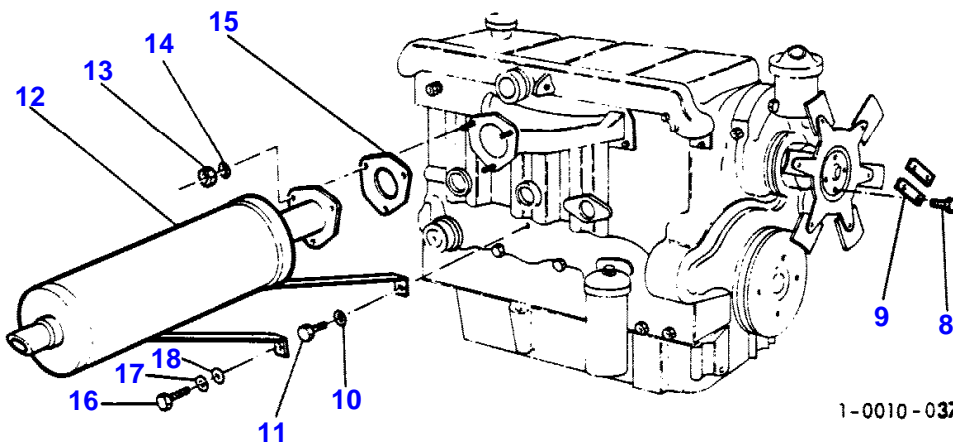
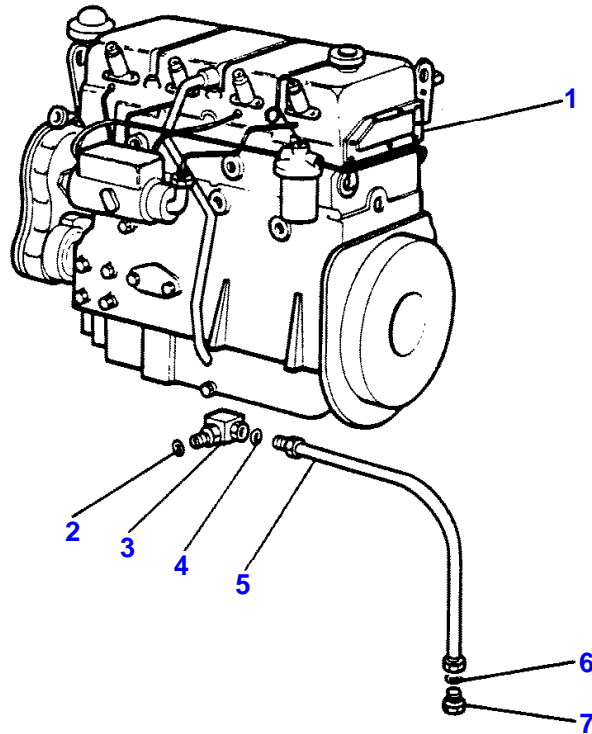
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2

MOTEUR ET ACCESSOIRES
MOTOR UND ZUBEHOER
MOTORE ED ACCESSORI
MOTOR Y ACCESORIOS
ENGINE AND ACCESSORIES

00101007

1 0010 037



1-0010-037

ENGINE AND ACCESSORIES - EXHAUST

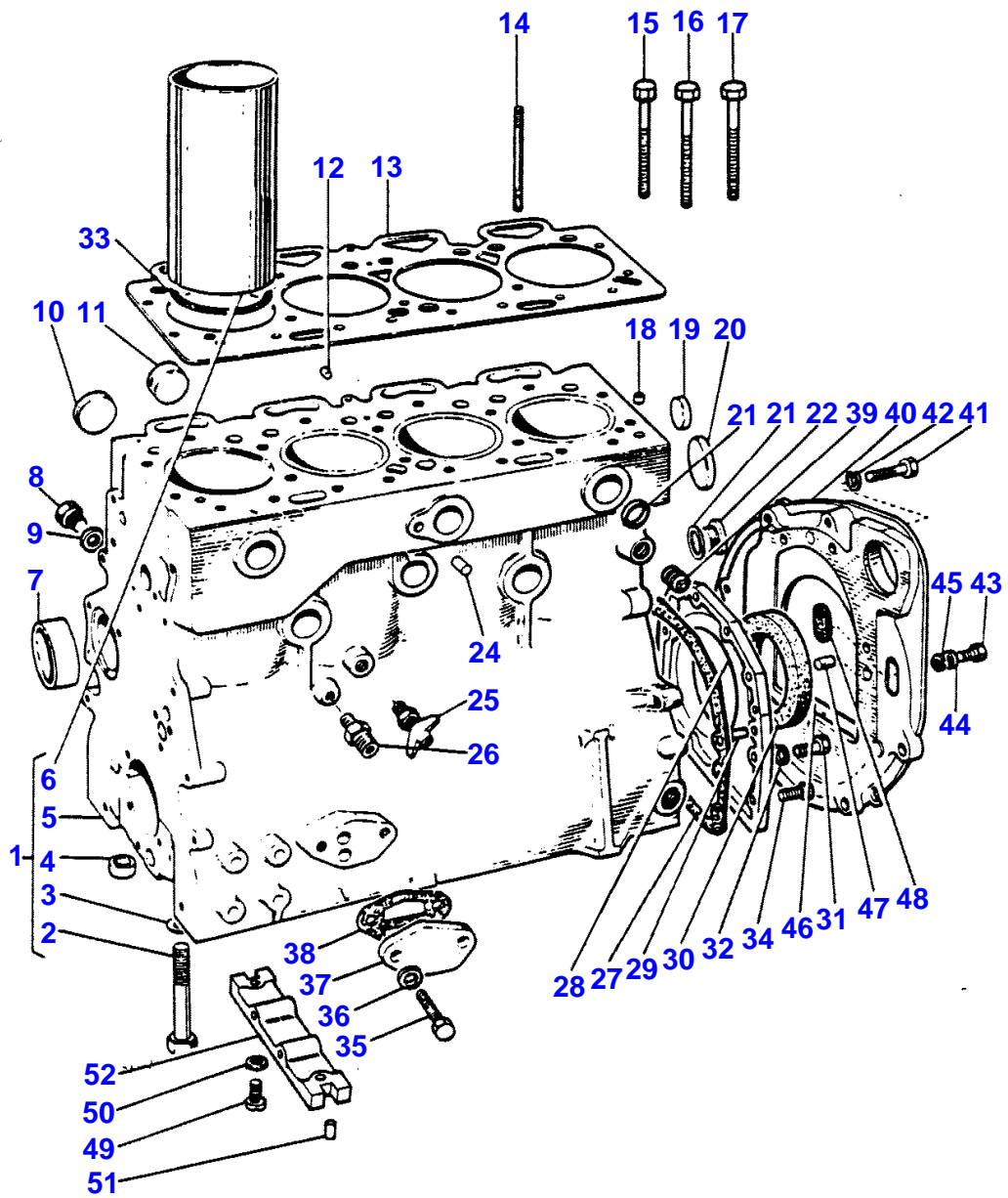
Item	Part Number	Qty	Description	Comments
				EXHAUST
1	1604953M91	1	Engine	A4 248
2	338868X1	1	Washer	
3	358762X91	1	Elbow	
4	831497M1	1	O Ring	
5	1628248M91	1	Hydr Hose	
6	826001M1	1	Washer	
7	390820X1	1	Plug	
8	353521X1	4	Bolt Unf	
9	0920053	2	Washer	
10	353434X1	1	Lock Washer	
11	353536X1	1	Screw Unf	
12	1628562M2	1	Silencer	
13	353431X1	3	Nut Unf	
14	353434X1	3	Lock Washer	
15	414379M1	1	Gasket	
16	353561X1	1	Screw Unf	
17	353432X1	1	Lock Washer	
18	353757X1	1	Washer	

4

BLOC CYLINDRES
 ZYLINDERBLOCK
 BLOCCO CILINDRI
 BLOQUE DE CILINDROS
 CYLINDER BLOCK

00801004

1 0050 001



CYLINDER BLOCK

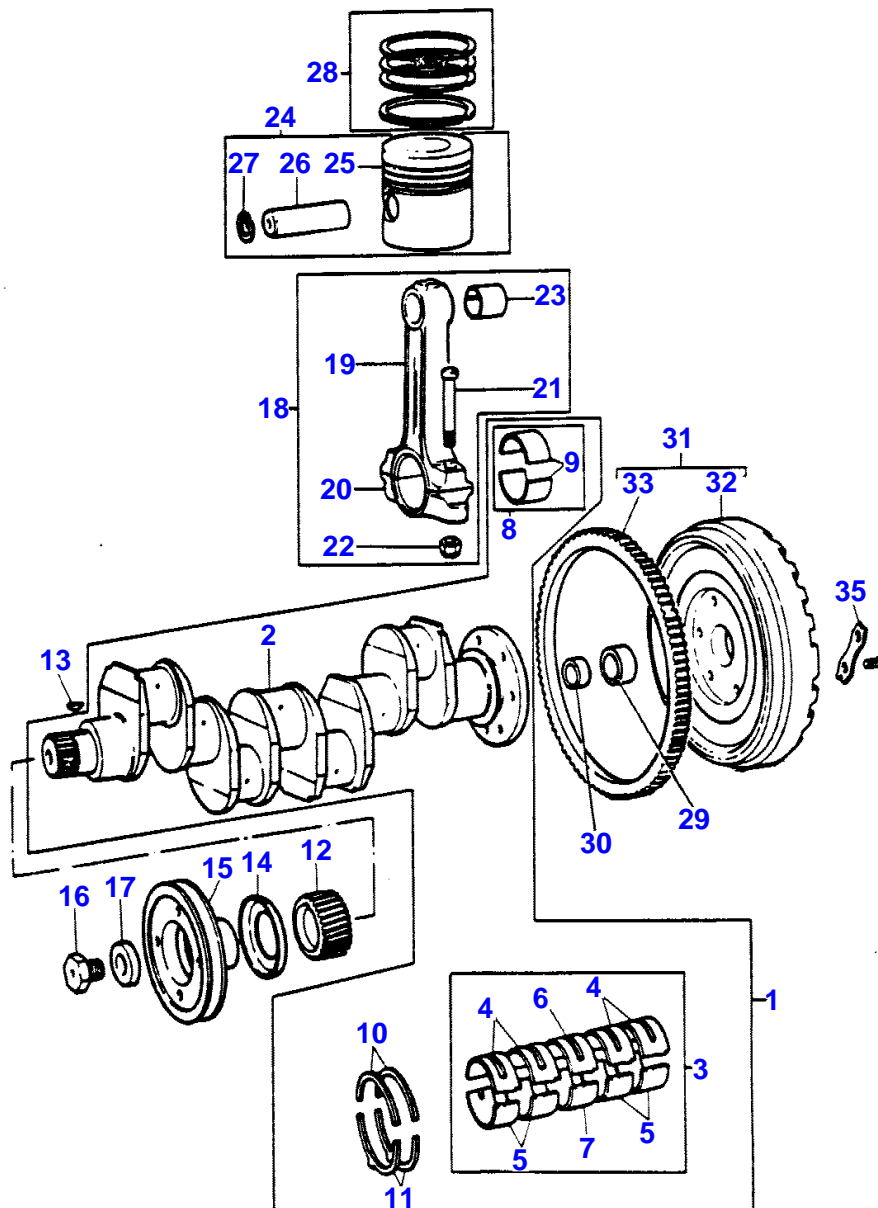
Item	Part Number	Qty	Description	Comments
1	61662	1	Kit,Cyl.Block	
2	32181434	10	Screw	(1)
3	0760001	10	Shim	(1)
4	33142111	10	Thimble	(1)
5		1	Cylinder Block	(1) Not serviced, order 61662
6	31358343	4	Liner	(1)
7	31134132	1	Bush	
8	0746451	2	Screw	
9	0920155	2	Washer	
10	0650577	4	Plug	
11	0650618	4	Plug	
12	32417133	1	Plug	
13	36812341	1	Gasket	
14	32526312	2	Stud	
15	32181424	6	Screw	
16	32181425	12	Screw	
17	32181426	2	Screw	
18	32417134	1	Plug	
19	0650563	2	Plug	
20	32416105	1	Plug	
21	0650563	6	Plug	
22	0650563	2	Plug	
23	0920130	1	Washer	
24	32114116	1	Plug	
25	31419	1	Cock	
26	0201396	1	Union	
27	36817157	1	Joint	
28	37513851	1	Housing	
29	0350009	2	Dowel	
30	2415391	1	Seal	
31	0746211	10	Bolt	
32	0920003	10	Washer	
33	33127419	4	Shim	
34	2172530	2	Capscrew	
35	0746651	2	Screw	
36	0920055	2	Washer	
37	36231412	1	Plate	
38	36862523	1	Joint	
39	2431132	1	Plug	
40	37147644	1	Plate	
41	2185051	6	Screw	
42	0920004	6	Washer	
43	0746253	3	Screw	
44	0920003	3	Washer	
45	0920053	3	Washer	
46	36125305	1	Cover	
47	32455119	2	Dowel	
48	37813113	1	Plug	
49	2176369	2	Screw	
50	0920521	2	Washer	
51	32811408	2	Joint	
52	36277831	1	Bridge Piece	

6

VILEBREQUIN
 KURBELWELLE
 ALBERO A MANOVELLA
 CIGUENAL
 CRANKSHAFT

00801004

1 0080 001



CRANKSHAFT

Item	Part Number	Qty	Description	Comments
1	94434	1	Kit, Crankshaft	
2		1	Crankshaft	(1)
3	81558	1	Kit, Bearing	(1) (A)
3	81558A	X	Kit, Bearing	(A)
	81558B	X	Kit, Bearing	(A)
	81558C	X	Kit, Bearing	(A)
4		4	Kit, Bearing	(3) Not serviced, order 81558
5		4	Kit, Bearing	(3) Not serviced, order 81558
6		1	Kit, Bearing	(3) Not serviced, order 81558
7		1	Kit, Bearing	(3) Not serviced, order 81558
8	85042	1	Kit, Bearing	(1) (A)
8	85042A	X	Kit, Bearing	(A)
	85042B	X	Kit, Bearing	(A)
	85042C	X	Kit, Bearing	(A)
9		8	Kit, Bearing	(8) Not serviced, order 85042
10	31137311	2	Washer	(1)
	31137312	X	Thrust Washer	
11	31137321	2	Washer	(1)
	31137322	X	Thrust Washer	
12	31171681	1	Gear,Crankshaft	
13	0500012	1	Woodruff Key	
14	33415311	1	Flange	
15	31148791	1	Pulley	
16	32162318	1	Screw	
17	33125124	1	Washer	
18	84920	4	Conrod	
19		4	Piston Rod	(18) Not serviced, order 84920
20		4	Cap	(18) Not serviced, order 84920
21	32762116	8	Bolt	(18)
22	33221321	8	Nut	(18)
23	31134123	4	Bush	(18)
24	89207	4	Kit, Piston	(B)
	68318	4	Kit, Piston	(24)
25		4	Piston	(24) Not serviced, order 89207
26		4	Piston Pin	(24) Not serviced, order 89207
27	0170002	8	Circlip	(24)
28	86778	4	Kit, Ring	
29	41425708	1	Adaptor	
30	2513246	1	Bush	(29)
31	41117087	1	Flywheel	
32		1	Flywheel	(31) Not serviced, order 41117087
33	0410264	1	Gear,Starterring	(31)
34	32162203	6	Screw	
35	0921062	3	Tab Washer	

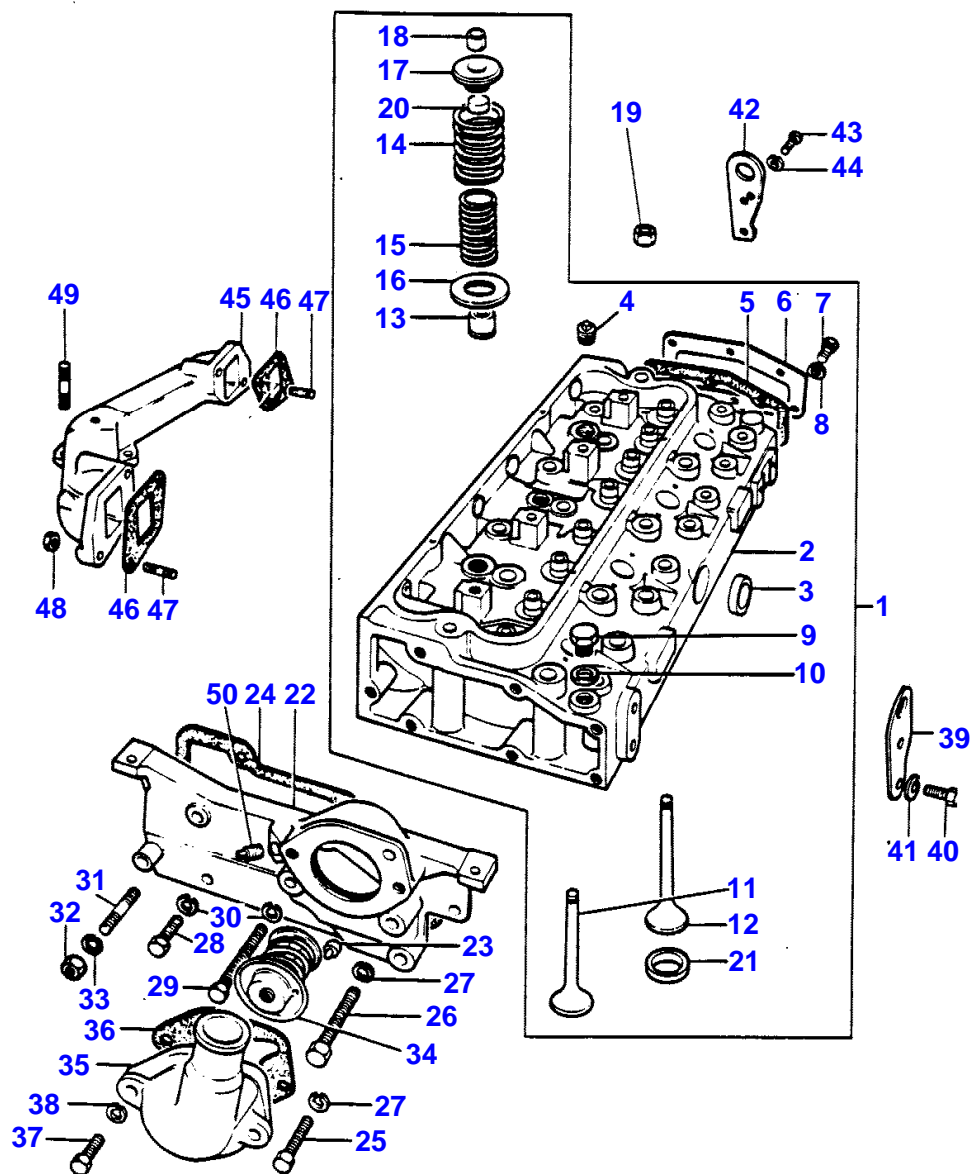
(A)
PREFINISHED

(B)
PISTONS REQUIRE TOPPING

8
 CULASSE
 ZYLINDERKOPF
 TESTATA
 CULATA
 CYLINDER HEAD

0075100

1 0075 001



CYLINDER HEAD

Item	Part Number	Qty	Description	Comments
1	68115	1	Cylinder Head	
2		1	Cylinder Head	(1) Not serviced, order 68115
3	0650563	1	Plug	(1)
4	2431154	2	Plug	(1)
5	36851409	1	Joint	(1)
6	37553121	1	Cover	(1)
7	0746254	6	Setscrew	(1)
8	0920053	6	Washer	(1)
9	0650203	1	Plug	(1)
10	2411157	1	Washer	(1)
11	31431641	4	Valve Inlet	(1) STD
11	31431401	X	Valve Inlet	+0,08MM
	31431402	X	Valve Inlet	+0,38MM
	31431403	X	Valve Inlet	+0,76MM
12	31431881	4	Valve Exhaust	(1) STD
12	31431411	X	Valve Exhaust	+0,08MM
	31431412	X	Valve Exhaust	+0,38MM
	31431413	X	Valve Exhaust	+0,76MM
13	33817117	4	Seal	(1)
14	31745121	8	Spring	(1)
15	31744131	8	Spring	(1)
16	33123117	8	Washer	(1)
17	33423122	8	Cap	(1)
18	33173108	16	Cotter	(1) (A)
19	33221316	2	Nut	
20	33817125	4	Seal	(1)
21	33152139	4	Insert	(1)
22	37762704	1	Body	
23	2485791	1	Pin	
24	36853514	1	Joint	(1)
25	0096434	2	Bolt	
26	0096439	1	Bolt	
27	0920054	3	Washer	
28	0746255	2	Setscrew	
29	0096238	1	Bolt	
30	0920053	3	Washer	
31	0826491	1	Stud	
32	0576051	1	Nut	
33	0920054	1	Washer	
34	2485659	1	Thermostat	
35	37735651	1	Connection	
36	36862151	1	Joint	
37	0096433	2	Bolt	
38	0920054	2	Washer	
39	36475706	1	Plate	
40	0746453	2	Setscrew	
41	0920054	2	Washer	
42	36177111	1	Plate	
43	0746453	2	Setscrew	
44	0920054	2	Washer	
45	37781321	1	Exhaust Manifold	
46	36862159	2	Joint	
47	0826439	4	Stud	
48	2188135	4	Nut	
49	0826404	3	Stud	
50	2431154	1	Plug	

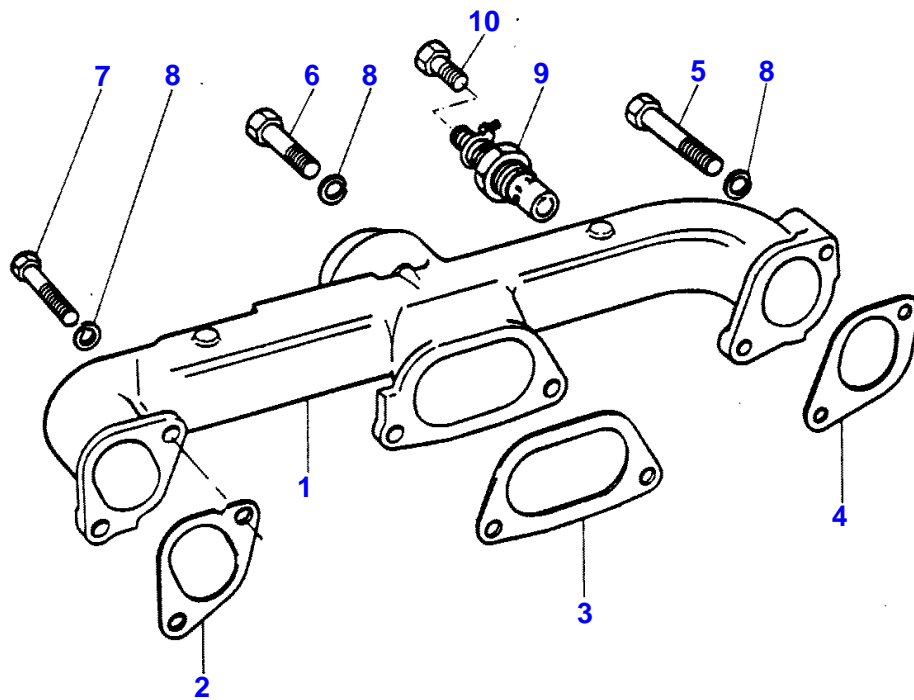
(A)
SERVICED IN PAIRS

12

ADMISSION D'AIR
LUFTANSAUGUNG
SISTEMA DI ASPIRAZIONE
ADMISION
AIR INDUCTION

0295100

1 0295 001



AIR INDUCTION

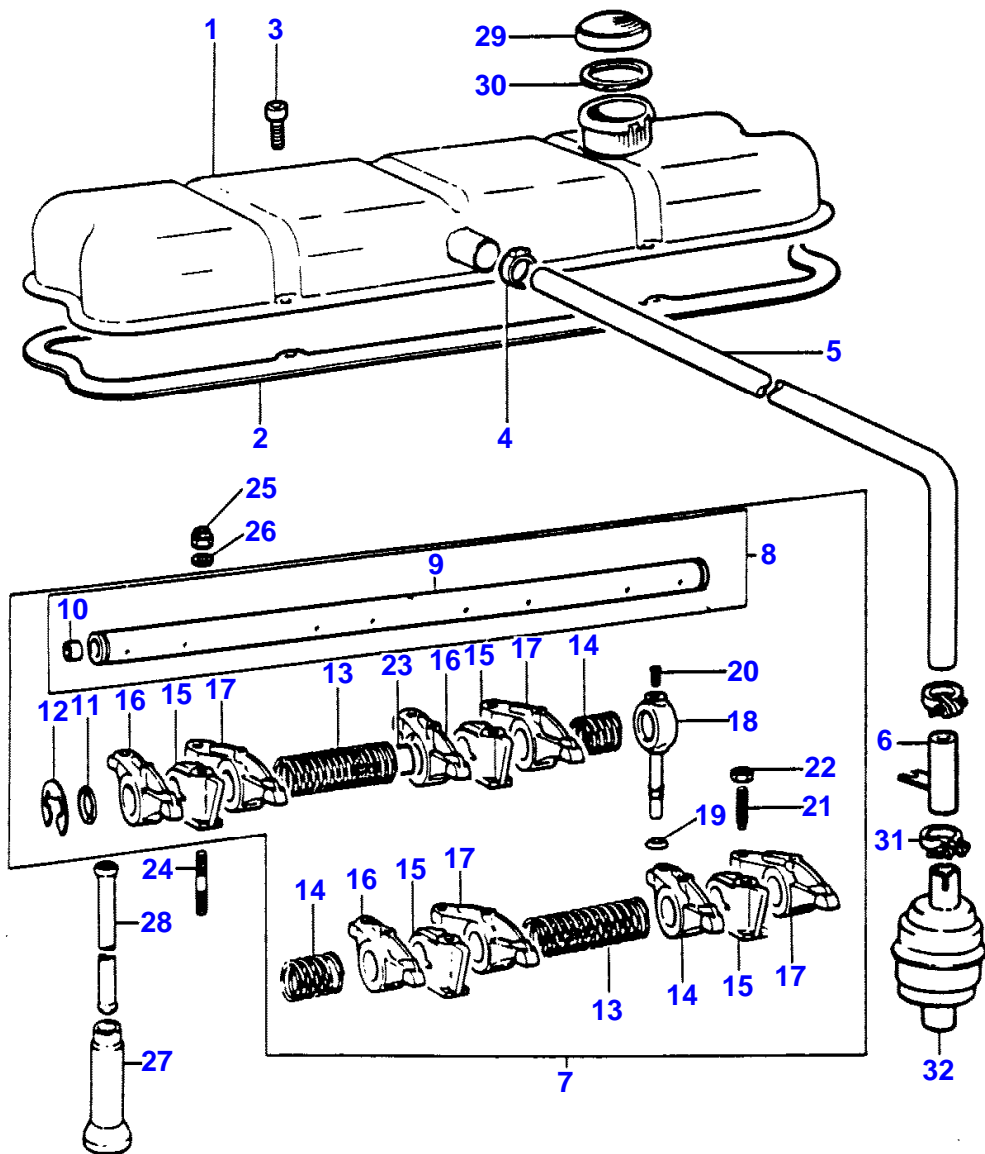
Item	Part Number	Qty	Description
1	37786653	1	Induct.Manifold
2	36862131	1	Joint
3	36862133	1	Joint
4	36866462	1	Joint
5	0096443	2	Bolt
6	0096434	2	Bolt
7	0096432	2	Screw
8	0920054	6	Washer
9	2666108	1	Intake Heater
10	0650204	1	Plug

14

CACHE CULBUTEURS
 ZYLINDERKOPFDECKEL
 COPERCHIO TESTATA
 TAPA CULATA
 CYLINDER HEAD COVER

0085 10x

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