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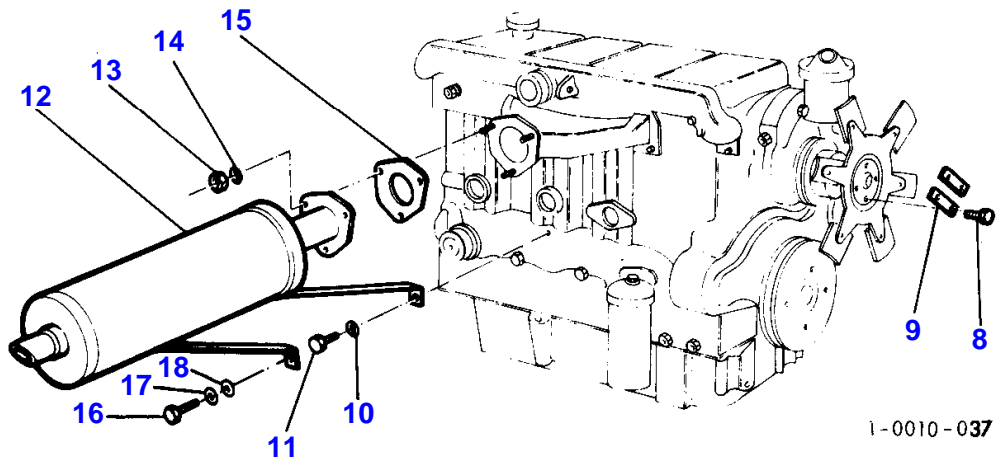
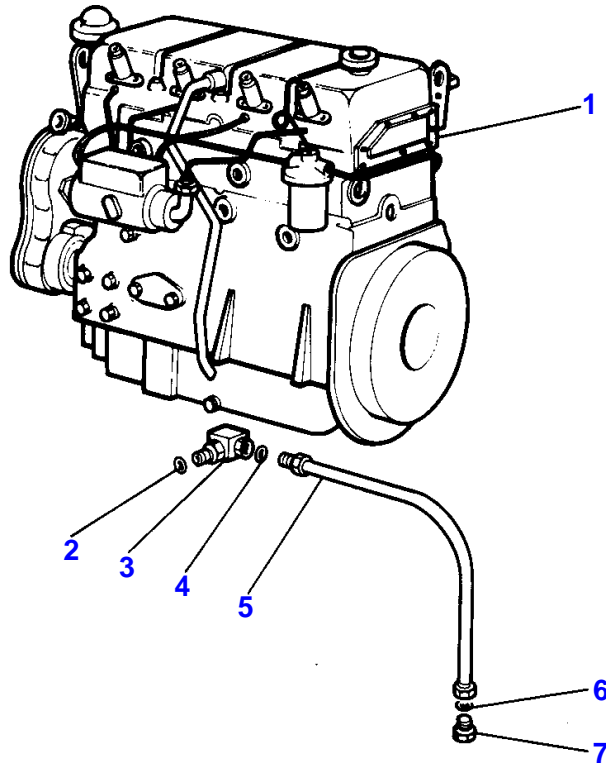
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2

MOTEUR ET ACCESSOIRES  
 MOTOR UND ZUBEHOER  
 MOTORE ED ACCESSORI  
 MOTOR Y ACCESORIOS  
 ENGINE AND ACCESSORIES

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IMPRIME EN FRANCE

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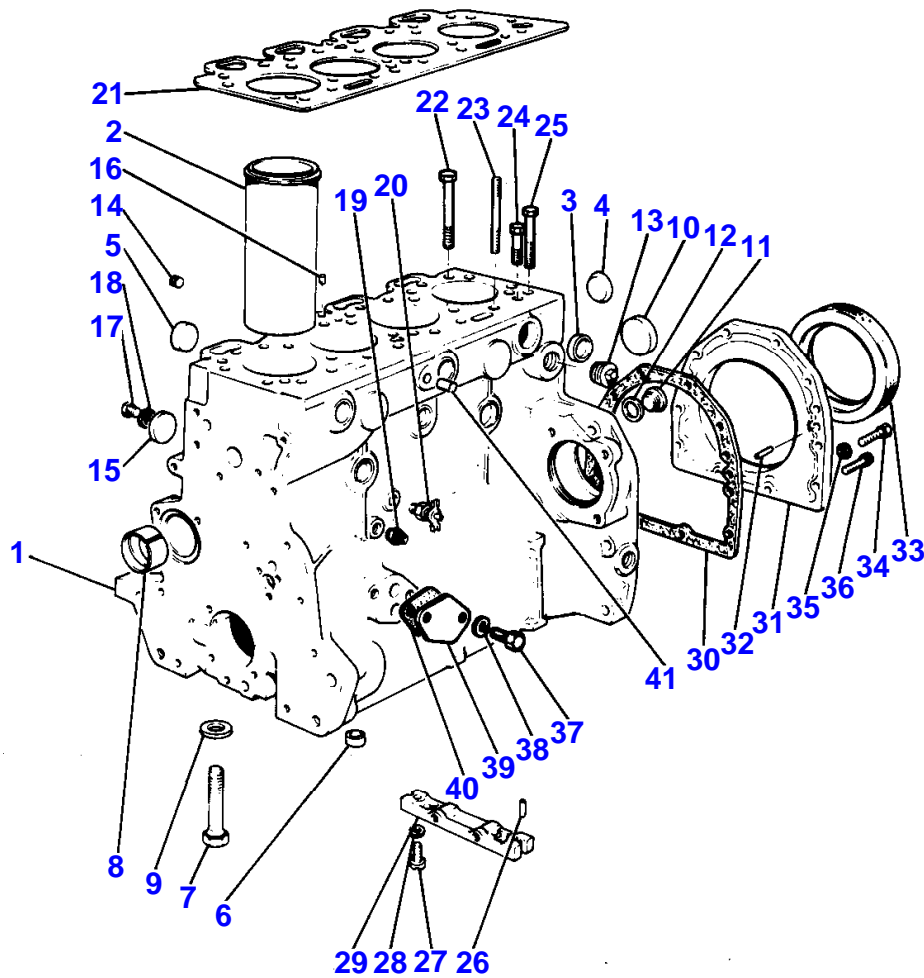
ENGINE AND ACCESSORIES - EXHAUST

Item	Part Number	Qty	Description	Comments
				EXHAUST
1	1604486M91	1	Engine	A4 236
2	338868X1	1	Washer	
3	358762X91	1	Elbow	
4	831497M1	1	O Ring	
5	1628248M91	1	Hydr Hose	
6	826001M1	1	Washer	
7	390820X1	1	Plug	
8	353517X1	4	Screw Unf	
9	0920053	2	Washer	
10	353434X1	1	Lock Washer	
11	353536X1	1	Screw Unf	
12	1628562M2	1	Silencer	
13	353431X1	3	Nut Unf	
14	353434X1	3	Lock Washer	
15	414379M1	1	Gasket	
16	353561X1	1	Screw Unf	
17	353432X1	1	Lock Washer	
18	353757X1	1	Washer	

4  
 BLOC CYLINDRES  
 ZYLINDERBLOCK  
 BLOCCO CILINDRI  
 BLOQUE DE CILINDROS  
 CYLINDER BLOCK

00501002

1 0050 002



1-0050-002

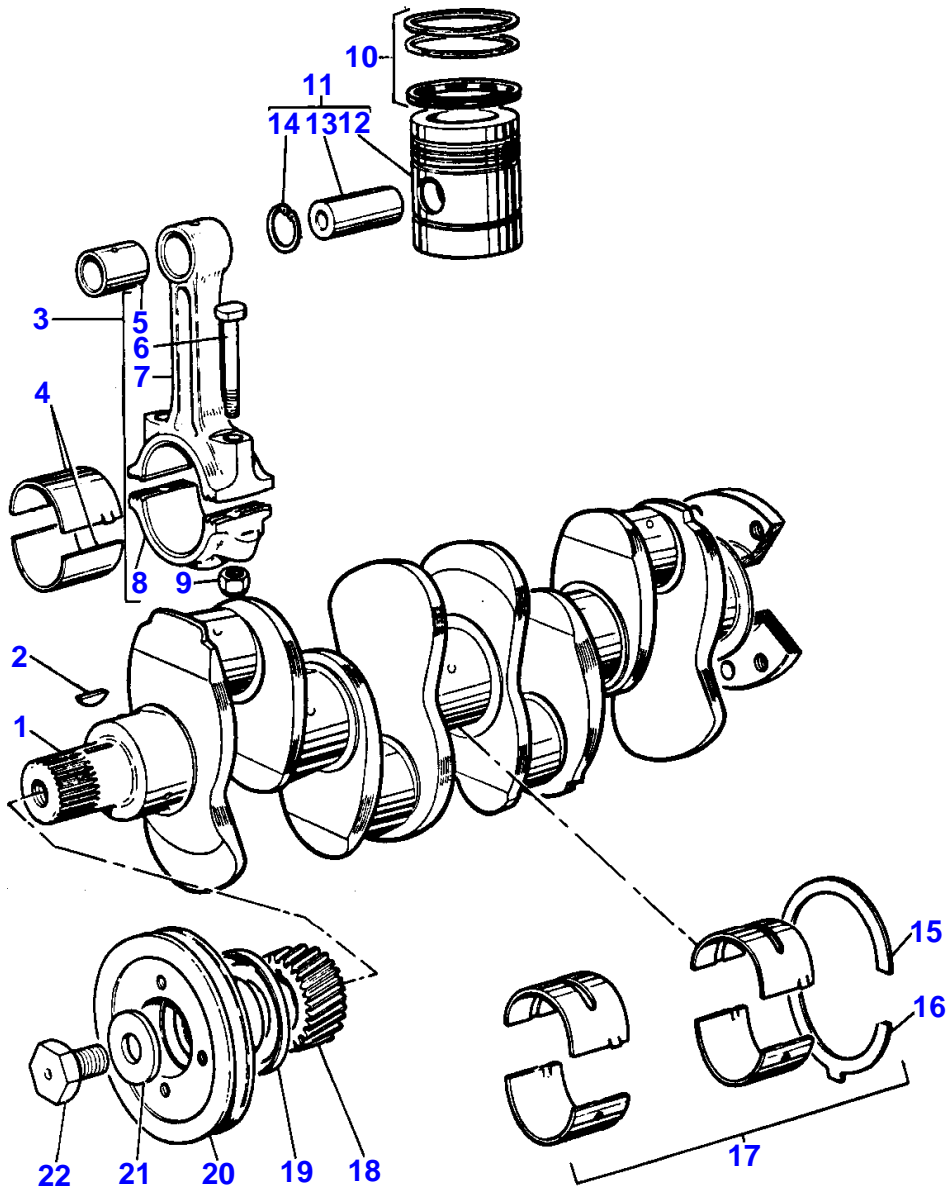
CYLINDER BLOCK

Item	Part Number	Qty	Description	Comments
1	61672	1	Block	
2	31358324	4	Liner	(1)
3	0650563	6	Plug	(1)
4	0650563	2	Plug	(1)
5	0650618	4	Plug	(1)
6	33142111	10	Thimble	(1)
7	32181434	10	Screw	(1)
8	31134132	1	Bush	(1)
9	0760001	10	Shim	
10	32416105	1	Plug	
11	0650582	1	Plug	
12	0920130	1	Washer	
13	2431132	1	Plug	
14	32417133	1	Plug	
15	0650577	4	Plug	
16	32417134	1	Plug	
17	0746451	2	Screw	
18	0920155	2	Washer	
19	0650594	1	Plug	
20	31419	1	Cock	
21	36812341	1	Gasket	
22	32181425	12	Screw	
23	32526312	2	Stud	
24	32181426	2	Screw	
25	32181424	6	Screw	
26	32811408	2	Joint	
27	2176369	2	Screw	
28	0920521	2	Washer	
29	36277831	1	Bridge Piece	
30	36817157	1	Joint	
31	37513851	1	Housing	
32	0350009	2	Dowel	
33	2415391	1	Seal	
34	0746211	10	Bolt	
35	0920003	10	Washer	
36	2172530	2	Capscrew	
37	0746651	2	Screw	
38	0920055	2	Washer	
39	36231412	1	Plate	
40	36862523	1	Joint	
41	32114116	1	Plug	

6  
 VILEBREQUIN  
 KURBELWELLE  
 ALBERO A MANOVELLA  
 CIGUENAL  
 CRANKSHAFT

00801002

1 0080 002



1-0080-002



CRANKSHAFT

Item	Part Number	Qty	Description	Comments
1	94434	1	Kit, Crankshaft	
2	0500012	1	Woodruff Key	
3	84920	4	Conrod	
4	85042	1	Kit, Bearing	(1) (A)
4	85042A	X	Kit, Bearing	(A)
	85042B	X	Kit, Bearing	(A)
	85042C	X	Kit, Bearing	(A)
5	31134123	4	Bush	(3)
6	32762116	8	Bolt	(3)
7		4	Piston Rod	(3) Not serviced, order 84920
8		4	Cap	(3) Not serviced, order 84920
9	33221321	8	Nut	(3)
10	92464	4	Kit, Ring	STD
	92464C	X	Kit, Ring	0,76MM
11	68301	4	Kit, Piston	
	68301C	X	Kit, Piston	
12		4	Piston	(11) Not serviced, order 68301
13		4	Piston Pin	(11) Not serviced, order 68301
14	0170002	8	Circlip	(11)
15	31137311	2	Washer	(1)
	31137312	X	Thrust Washer	
16	31137321	2	Washer	(1)
	31137322	X	Thrust Washer	
17	81558	1	Kit, Bearing	(1) (A)
17	81558A	X	Kit, Bearing	(A)
	81558B	X	Kit, Bearing	(A)
	81558C	X	Kit, Bearing	(A)
18	31171681	1	Gear,Crankshaft	
19	33415311	1	Flange	
20	31148791	1	Pulley	
21	33125124	1	Washer	
22	32162318	1	Screw	

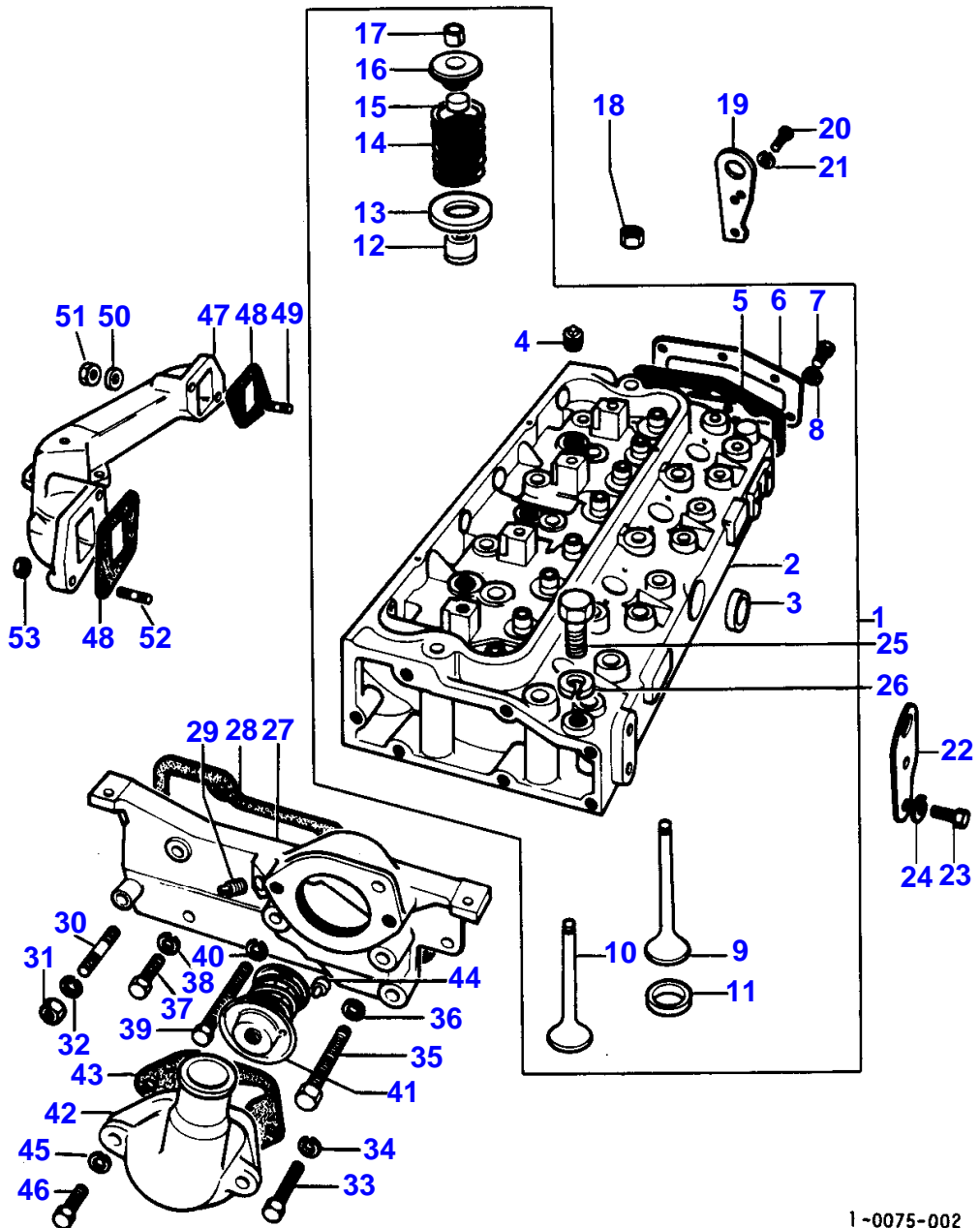
(A)  
PREFINISHED

8

CULASSE  
 ZYLINDERKOPF  
 TESTATA  
 CULATA  
 CYLINDER HEAD

0075 1002

1 0075 002



1-0075-002

CYLINDER HEAD

Item	Part Number	Qty	Description	Comments
1	68115	1	Cylinder Head	
2		1	Cylinder Head	(1) Not serviced, order 68115
3	0650563	1	Plug	(1)
4	2431154	2	Plug	(1)
5	36851409	4	Joint	(1)
6	37553121	1	Cover	(1)
7	0746254	6	Setscrew	(1)
8	0920053	6	Washer	(1)
9	31431641	4	Valve Inlet	(1) STD
9	31431401	X	Valve Inlet	+0,08MM
	31431402	X	Valve Inlet	+0,38MM
	31431403	X	Valve Inlet	+0,76MM
10	31431881	4	Valve Exhaust	(1) STD
10	31431411	X	Valve Exhaust	+0,08MM
	31431412	X	Valve Exhaust	+0,38MM
	31431413	X	Valve Exhaust	+0,76MM
11	33152139	4	Insert	(1)
12	33817117	4	Seal	(1)
13	33123117	8	Washer	(1)
14	0780272	8	Spring	
15	33817125	4	Seal	(1)
16	33423122	8	Cap	(1)
17	33173108	16	Cotter	(1) (A)
18	33221316	2	Nut	
19	36177111	1	Plate	
20	0746453	2	Setscrew	
21	0920054	2	Washer	
22	36475706	1	Plate	
23	0746453	2	Setscrew	
24	0920054	2	Washer	
25	0650203	1	Plug	
26	2411157	1	Washer	
27	37762704	1	Body	
28	36853514	1	Joint	
29	2431154	1	Plug	
30	0826491	1	Stud	
31	0576051	1	Nut	
32	0920054	1	Washer	
33	0096434	2	Bolt	
34	0920054	2	Washer	
35	0096439	1	Bolt	
36	0920054	1	Washer	
37	0746255	2	Setscrew	
38	0920053	2	Washer	
39	0096238	1	Bolt	
40	0920053	1	Washer	
41	2485659	1	Thermostat	
42	37735651	1	Connection	
43	36862151	1	Joint	
44	2485791	1	Pin	
45	0096433	2	Bolt	
46	0920054	2	Washer	
47	37781321	1	Exhaust Manifold	
48	36862159	2	Joint	
49	0826404	3	Stud	
50	0920005	3	Washer	
51	0576065	3	Nut	
52	0826439	4	Stud	
53	2188135	4	Nut	

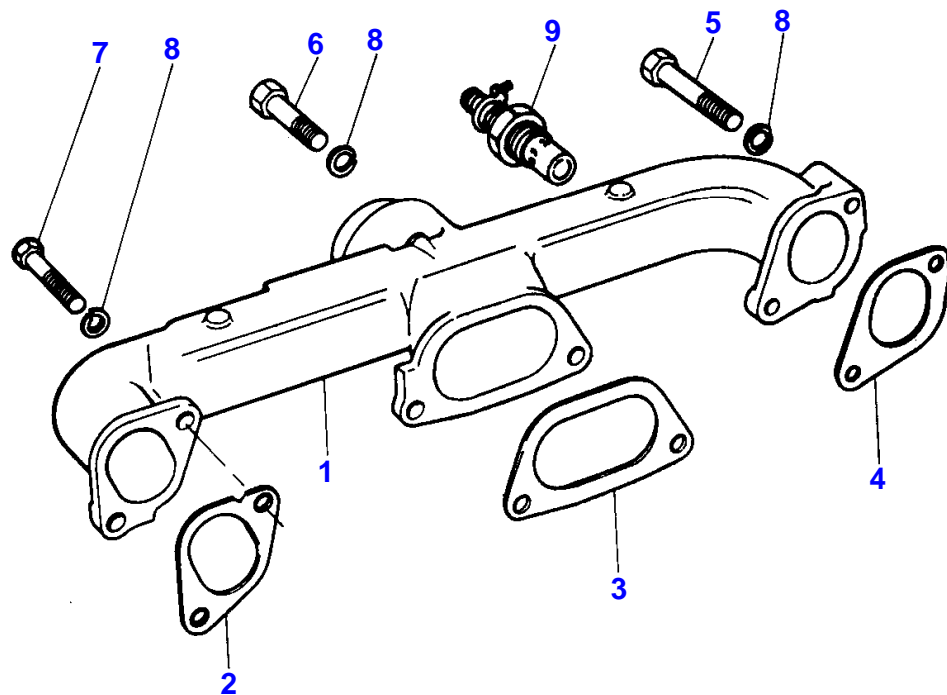
(A)  
SERVICED IN PAIRS

12

ADMISSION D'AIR  
LUFTANSAUGUNG  
SISTEMA DI ASPIRAZIONE  
ADMISION  
AIR INDUCTION

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AIR INDUCTION

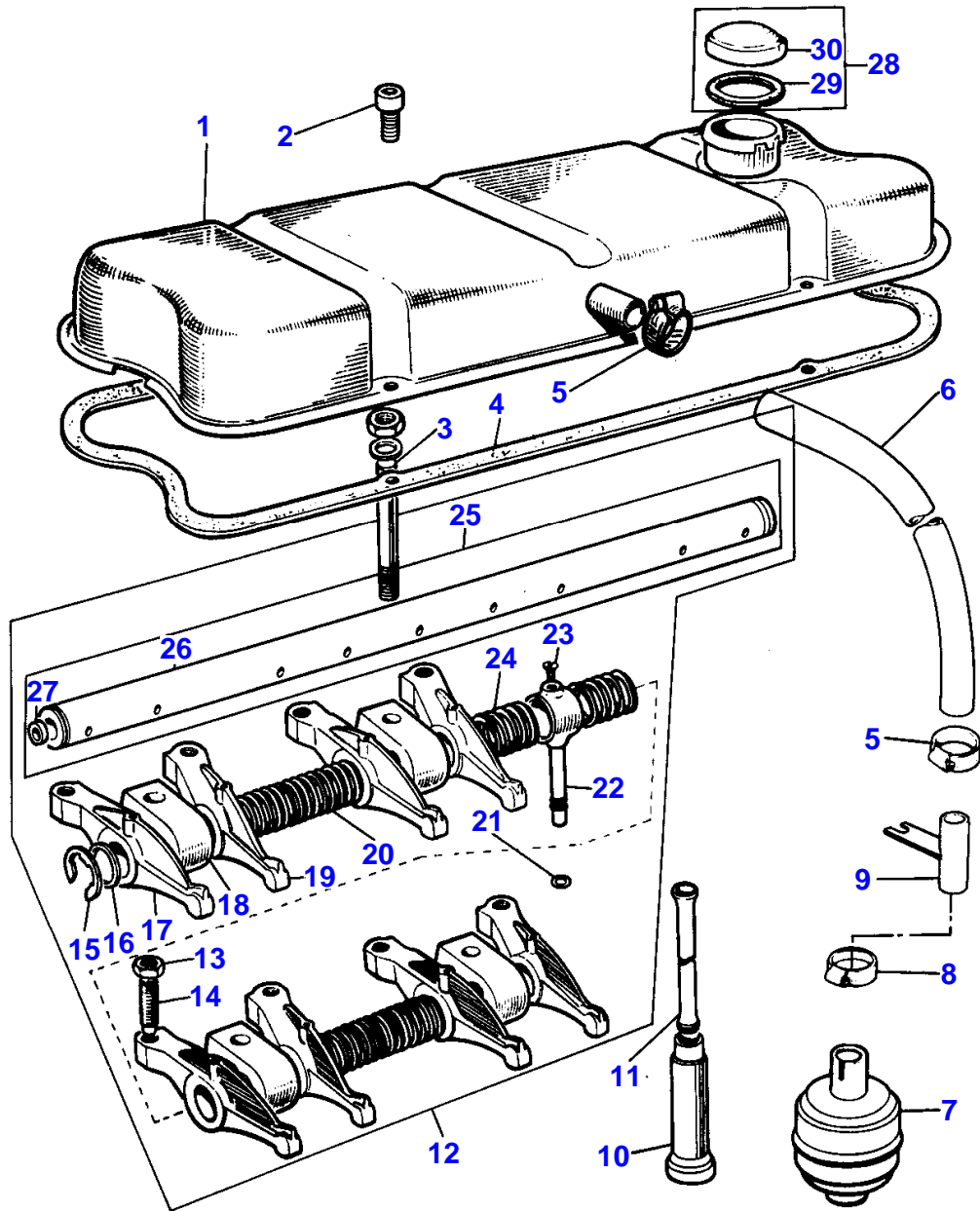
Item	Part Number	Qty	Description
1	37786653	1	Induct.Manifold
2	36862131	1	Joint
3	36862133	1	Joint
4	36866462	1	Joint
5	0096443	2	Bolt
6	0096434	2	Bolt
7	0096432	2	Screw
8	0920054	6	Washer
9	2666108	1	Intake Heater

14

CACHE CULBUTEURS  
 ZYLINDERKOPFDECKEL  
 COPERCHIO TESTATA  
 TAPA CULATA  
 CYLINDER HEAD COVER

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1-0085-002

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