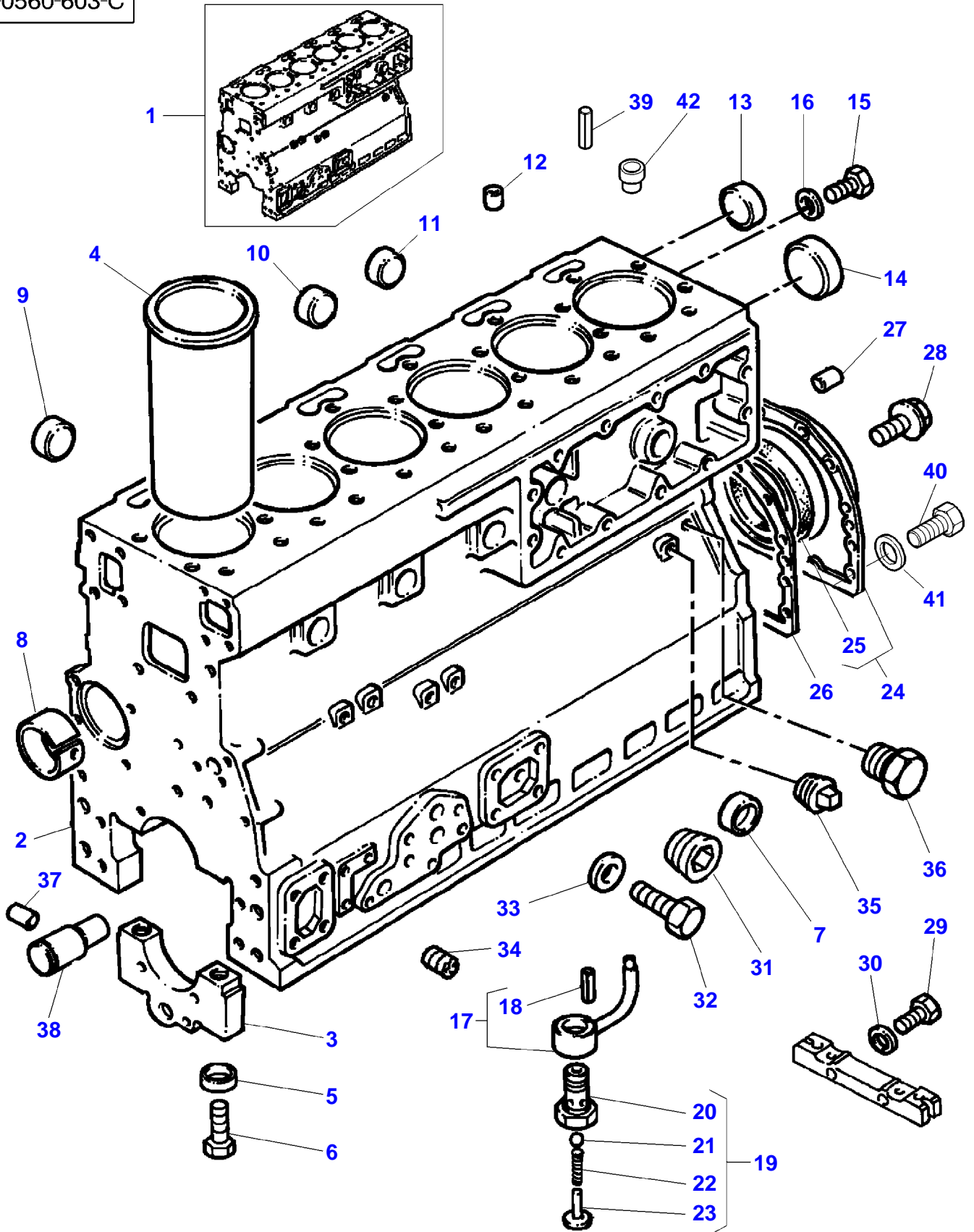


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Starter - Magneti-Marelli	010-0020
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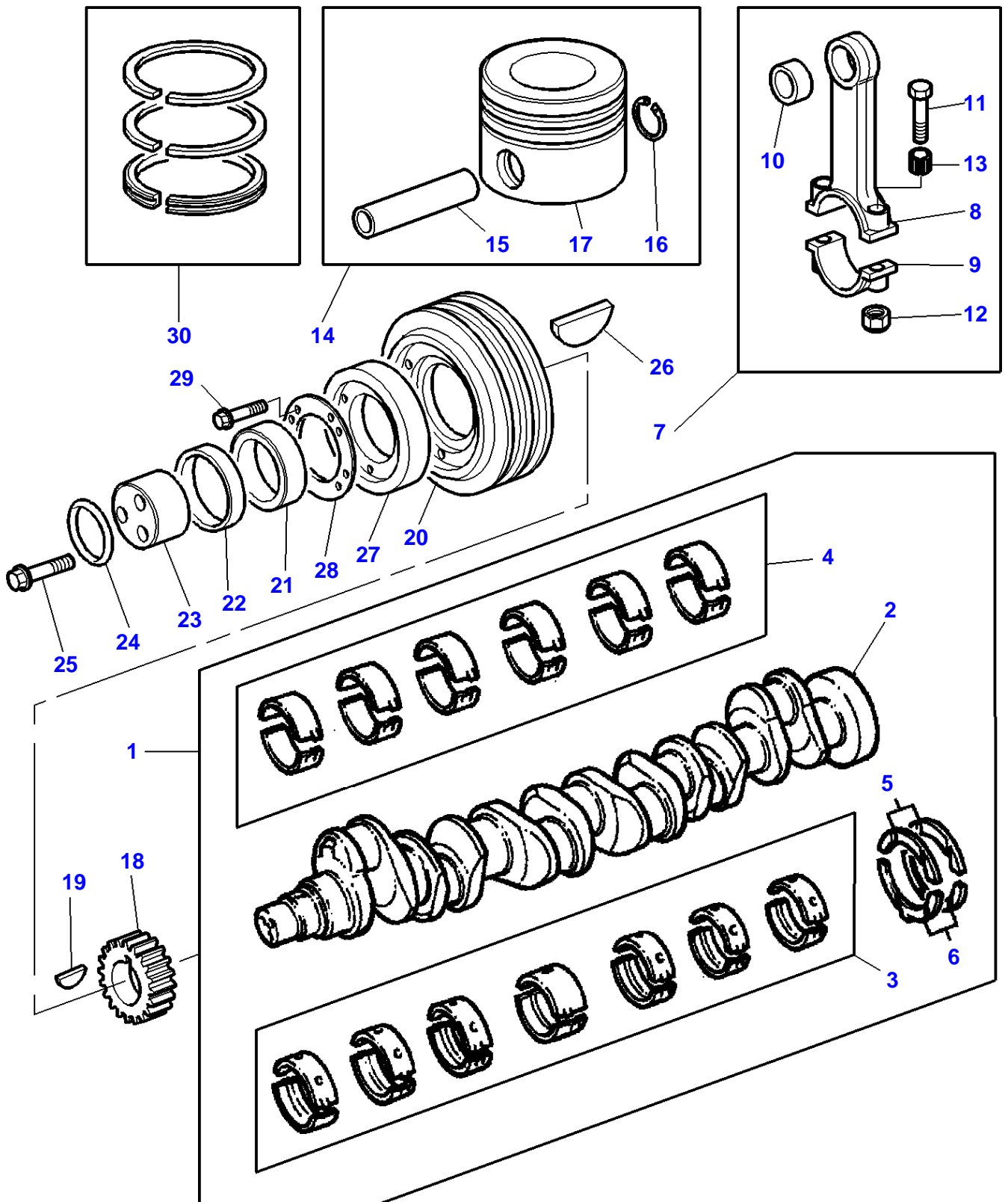


Item	Part Number	Qty	Description	Comments
1	4222525M91	1	Cylinder Block	Replace and repair. Old not interchangeable with new 4222062M91
2		1	Block	(1) Not serviced,order REF.1
3		7	Cap	(1) Not serviced,order REF.1
4	748216M1	6	Liner	[A] (1)
	748215M1	6	Liner	[D]
5	733072M1	14	Ring	(1)
6	1476108X1	14	Screw	(1)
7	746259M1	5	Plug	(1)
8	4222017M1	1	Bush	(1)
9	746259M1	3	Plug	(1)
10	746259M1	5	Plug	(1)
11	1476282X1	1	Plug	(1)
12	736868M1	1	Plug	(1)
13	746259M1	1	Plug	(1)
14	4222043M1	1	Plug	(1) Replace and repair. Old not interchangeable with new 3637015M1
15	376180X1	1	Plug	(1)
16	4224555M1	1	Washer	(1)
17	4224385M91	6	Jet	(1)
18	4222512M1	1	Dowel	(17)
19	3637005M91	6	Valve	(1)
20		1	Body	(19) Not serviced,order REF.19
21	3637006M1	1	Ball	(19)
22	748149M1	1	Spring	(19)
23	3637007M1	1	Retainer	(19)
24	3640868M91	1	Housing	
25	1447691M1	1	Seal	(24)
26	4223587M1	1	Joint	
27	731947M1	2	Dowel	
28	3637011M1	12	Screw	
29	3638590M1	2	Screw	
30	745015M1	2	Washer	
31	4224584M1	1	Plug	Replace and repair. Old interchangeable with new 1476192X1
32	3638809M1	1	Screw	
33	1650388M1	1	Washer	
34	748393M1	4	Plug	
35	731996M1	2	Plug	
36	3637016M1	2	Plug	
37	3638414M1	1	Pin	
38	3641847M1	1	Shaft	Replace and repair. Old not interchangeable with new 3637077M1
39	3639268M1	2	Dowel	
40	3638590M1	2	Screw	Up to Serial or Engine Number U573633Y
	3641756M1	2	Screw	From Serial or Engine Number U573634Y
41	745015M1	2	Washer	Up to Serial or Engine Number U573633Y
42	4222439M1	2	Dowel	From Serial or Engine Number U647452C

FOOTNOTE [A] SLIP FIT

FOOTNOTE [D] PRESS FIT

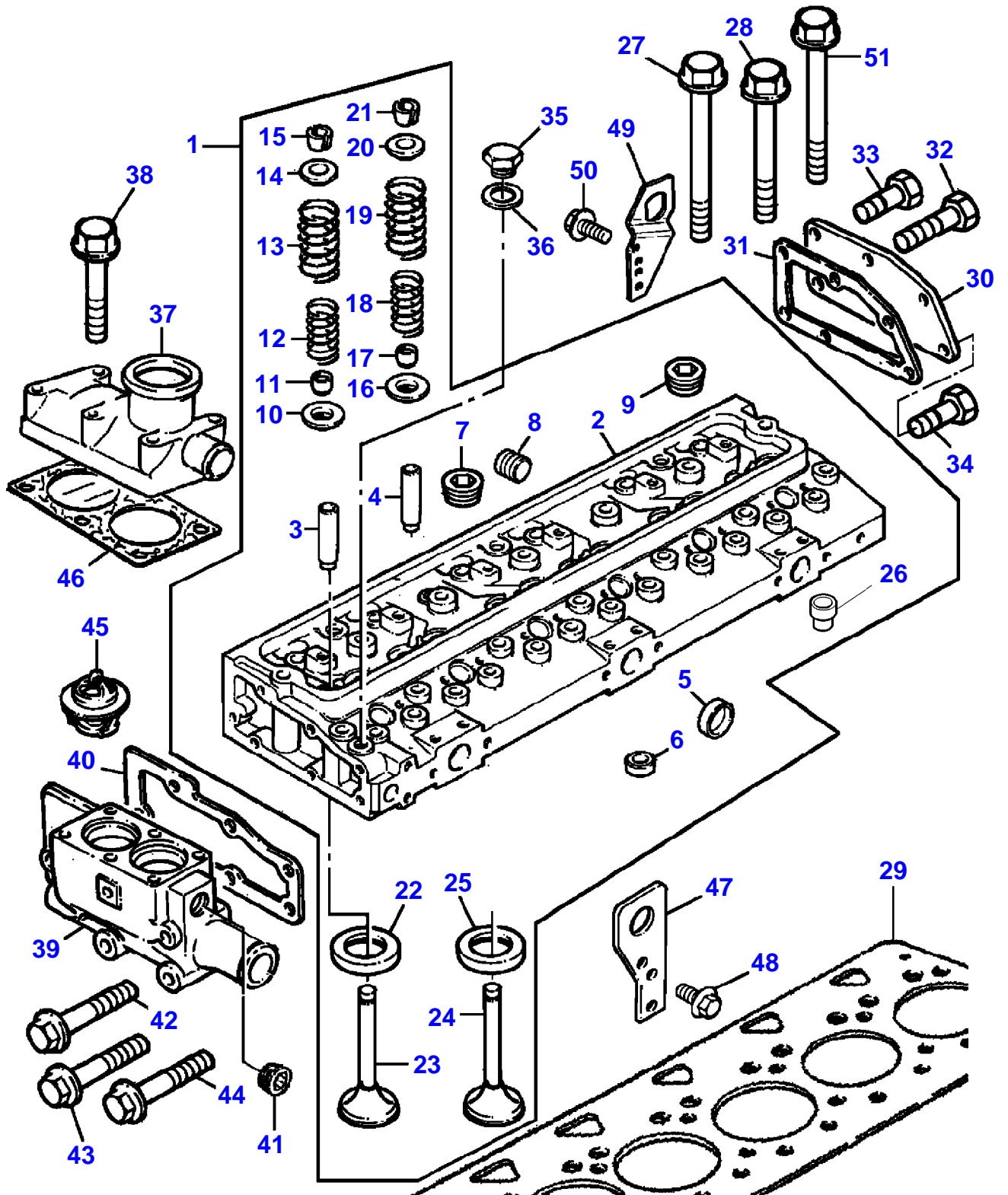
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Item	Part Number	Qty	Description	Comments
1	3637019M91	1	Kit, Crankshaft	
2		1	Crankshaft	(1) Not serviced,order REF.1
3	3637020M91	1	Kit, Bearing	[A] (1)
	3637021M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	3637022M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	3637023M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
4	3637024M91	1	Kit, Bearing	[A] (1)
	3637025M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	3637026M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	3637027M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
5	747128M1	2	Thrust Washer	(1)
	735742M1	X	Washer	Thickness (+)0.19MM
6	747129M1	2	Thrust Washer	(1)
	735743M1	X	Washer	Thickness (+)0.19MM
7	3637028M91	6	Kit, Conrod	
8		1	Rod	(7) Not serviced,order REF.7
9		1	Cap	(7) Not serviced,order REF.7
10	744971M1	1	Bush	(7)
11	4222485M1	2	Screw	(7) Replace and repair. Old not interchangeable with new 3637029M1
12	3637030M1	2	Nut	(7)
13	4222821M1	2	Sleeve	(7)
14	3640593M91	6	Kit, Piston	
15		1	Pin	(13) Not serviced,order REF.13
16	1476196X1	2	Circlip	(13) Not serviced,order REF.13
17		1	Piston	(13) Not serviced,order REF.13
18	748201M1	1	Gear	Number of teeth/spines 28
19	2196X	1	Key	
20	3638588M1	1	Pulley	
21	748315M1	1	Spacer	
22	1447128M1	1	Spacer	
23	742536M1	1	Thrust Plate	
24	1447207M1	1	O Ring	
25	748074M1	3	Screw	
26	11940X	1	Woodruff Key	
27	1476037M1	1	Damper	
28	3638589M1	1	Plate	
29	3638590M1	1	Screw	
30	3641316M91	6	Kit, Piston Ring	

FOOTNOTE [A] PRE-FINISHED

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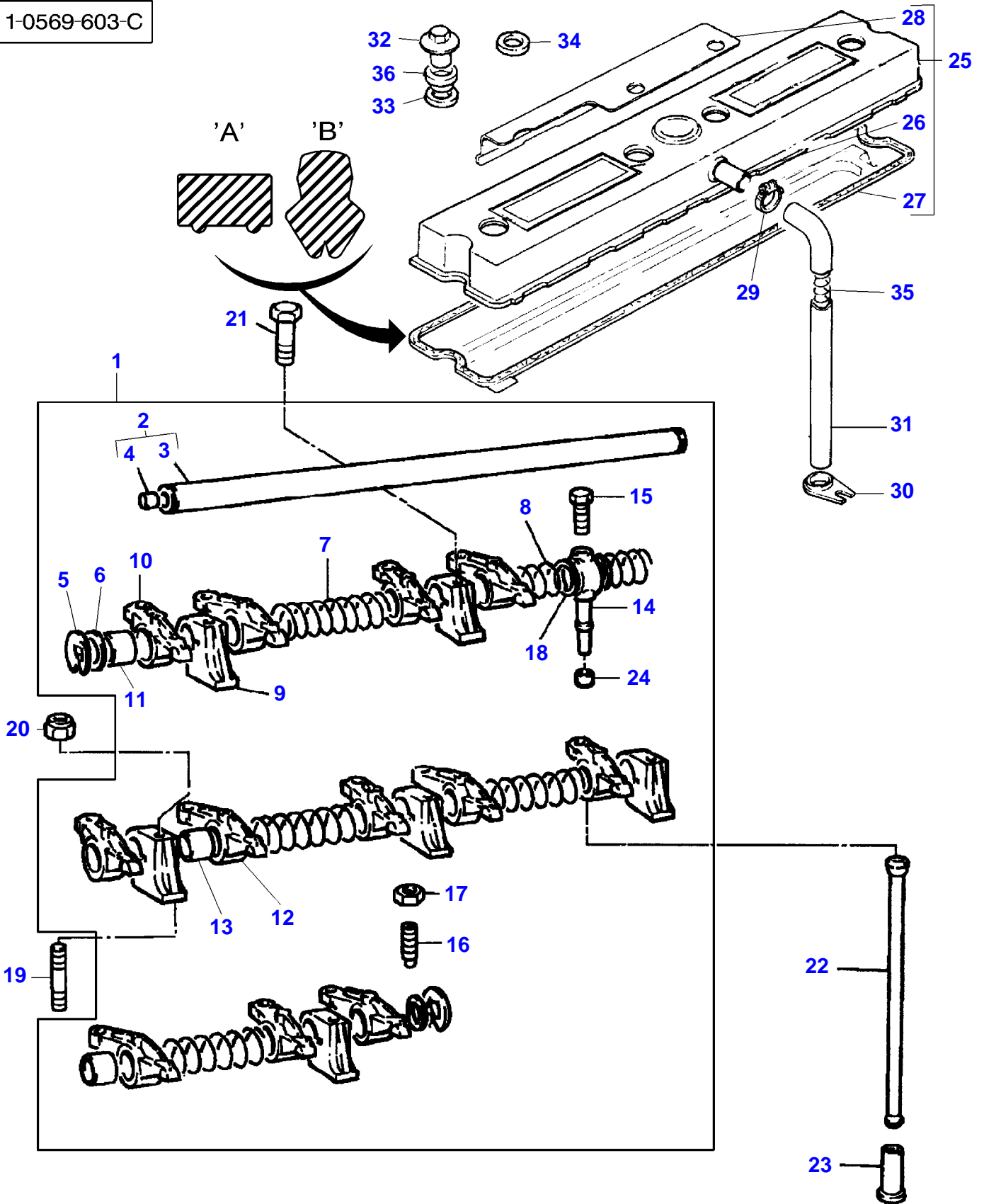
Item	Part Number	Qty	Description	Comments
1	4222477M91	1	Kit, Cyl. Head	Replace and repair. Old not interchangeable with new 3641804M91
2		1	Head	(1) Not serviced,order REF.1
3	4223073M1	6	Guide	(1) Replace and repair. Old not interchangeable with new 3640676M1
4	4223074M1	6	Guide	(1) Replace and repair. Old not interchangeable with new 748420M1
5	731354M1	3	Plug	(1)
6	746260M1	6	Plug	(1)
7	366947X1	1	Plug	[B] (1)
	376606X1	1	Plug	[C] (1)
8	3637040M1	1	Plug	(1)
9	4224584M1	6	Plug	(1) Replace and repair. Old interchangeable with new 1476192X1
10	733824M1	6	Washer	(1)
11	3637041M1	6	Seal	(1)
12	740465M1	6	Spring	(1)
13	740467M1	6	Spring	(1)
14	740468M1	6	Cap	(1)
15	736453M1	12	Cotter	[A] (1)
16	733824M1	6	Washer	(1)
17	3637041M1	6	Seal	(1)
18	740465M1	6	Spring	(1)
19	740467M1	6	Spring	(1)
20	740468M1	6	Cap	(1)
21	736453M1	12	Cotter	[A] (1)
22	3640677M1	6	Insert	(1)
23	3640597M1	6	Valve Inlet	(1)
24	748309M1	6	Valve Exhaust	(1)
25	3640712M1	6	Insert	(1)
27	745662M1	12	Screw	
28	745663M1	18	Screw	
29	4222354M1	1	Head Gasket	
30	4222343M1	1	Cover	
31	3638693M1	1	Joint	
32	3637011M1	3	Screw	
33	3637053M1	2	Screw	
34	3637011M1	1	Screw	
35	731410M1	1	Plug	
36	376178X1	1	Washer	
37	3637045M1	1	Connection	
38	3637046M1	6	Screw	
39	3641311M1	1	Housing	
40	3638702M1	1	Joint	
41	376606X1	2	Plug	
42	3637048M1	1	Screw	
43	3637046M1	2	Screw	
44	3637049M1	2	Screw	
45	1447384M1	2	Thermostat	
46	3638700M1	1	Joint	
47	3637050M1	1	Plate	
48	3637051M1	2	Screw	
49	3638411M1	1	Plate	
50	3637051M1	2	Screw	
51	1476243X1	2	Screw	

FOOTNOTE [A] SERVICED IN PAIRS

FOOTNOTE [B] REMOVE AND FIT 376606X1

FOOTNOTE [C] REPLACES PLUG SUPPLIED WITH CYLINDER HEAD ASSEMBLY

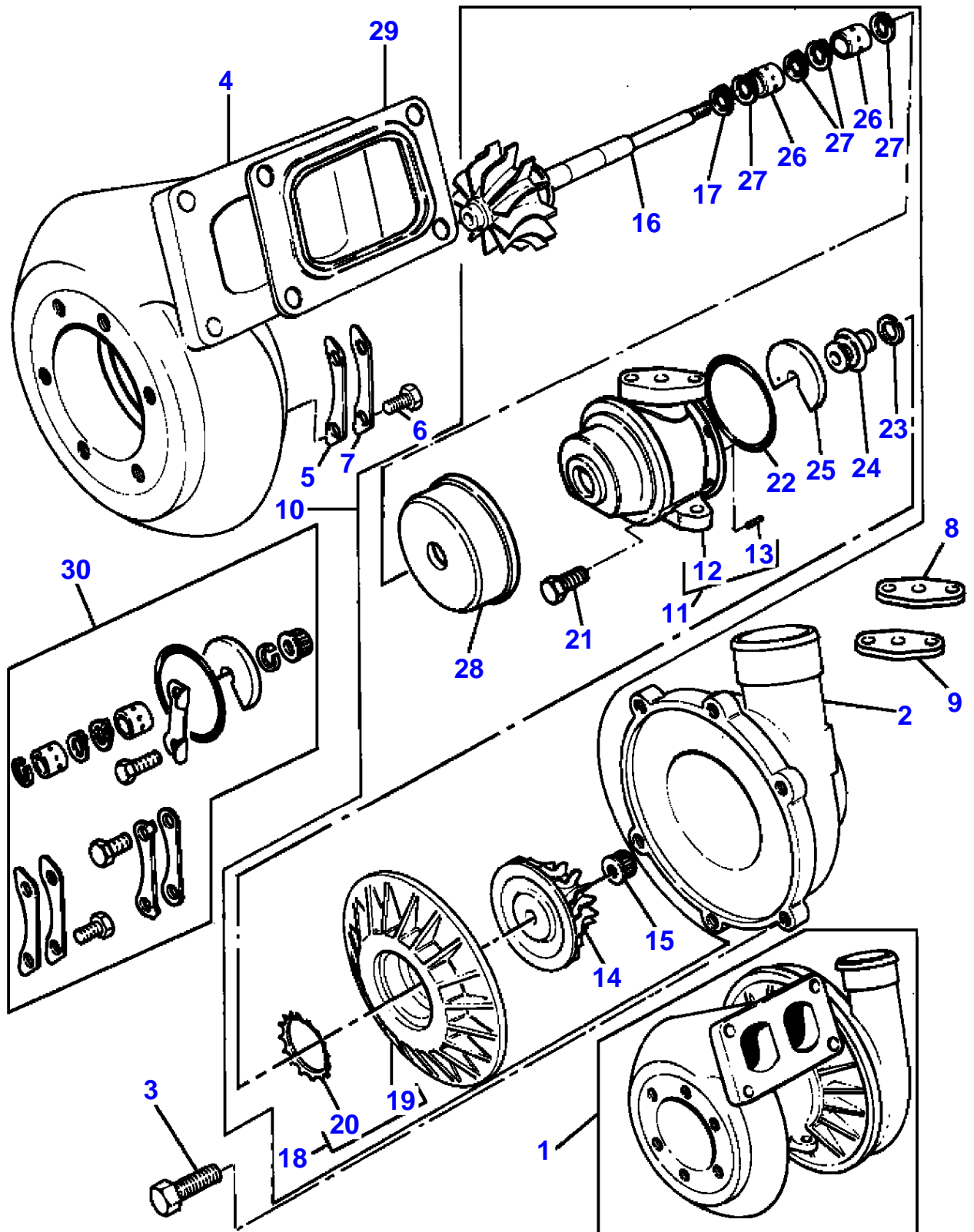
1-0569-603-C



Item	Part Number	Qty	Description	Comments
1	3637060M91	1	Rocker Shaft Ass	
2	3637062M91	1	Rocker Shaft	(1)
3		1	Shaft	(2) Not serviced,order REF.2
4	731330M1	2	Plug	(2)
5	376137X1	2	Circlip	(1)
6	747876M1	2	Washer	(1)
7	733811M1	4	Spring	(1)
8	733812M1	2	Spring	(1)
9	3638403M1	6	Bracket	(1)
10	4223075M91	6	Rocker	(1) Right Hand Replace and repair. Old not interchangeable with new 3641306M91
11	895748M1	1	Bush	(10)
12	4223076M91	6	Rocker	(1) Left Hand Replace and repair. Old not interchangeable with new 3641247M1
13	895748M1	1	Bush	(12)
14	3638499M1	1	Connection	(1)
15	3638500M1	1	Screw	(1)
16	4223933M1	12	Screw	(1)
17	376123X1	12	Nut	(1)
18	739513M91	2	Shim	(1)
19	3637066M1	4	Stud	
20	3637067M1	4	Nut	
21	3637073M1	2	Screw	
22	733817M1	12	Rod	
23	4222069M1	12	Tappet	Replace and repair. Old not interchangeable with new 740671M1
24	376525X1	1	Olive	(1)
25	3641896M1	1	Cover	Replace and repair. Old not interchangeable with new 4222038M1
26	3638447M1	1	Connection	(25)
27	748329M1	1	Joint	'A'
	3641821M1	1	Joint	(25) 'B'
28	3641896M1	1	Cover	(25) Replace and repair. Old not interchangeable with new 4222038M1
29	3641405M1	1	Hose Clip	Replace and repair. Old not interchangeable with new 3638598M1
30	745489M1	1	Bracket	
31	740597M1	1	Pipe	
32	4223958M1	4	Nut	Replace and repair. Old not interchangeable with new 3637070M1
33	744387M1	4	Seal	
34	365691X1	4	Shim	[A]
35	745540M1	1	Spring	
36	376656X1	4	Washer	

FOOTNOTE [A] USED ONLY WITH 3637069M91

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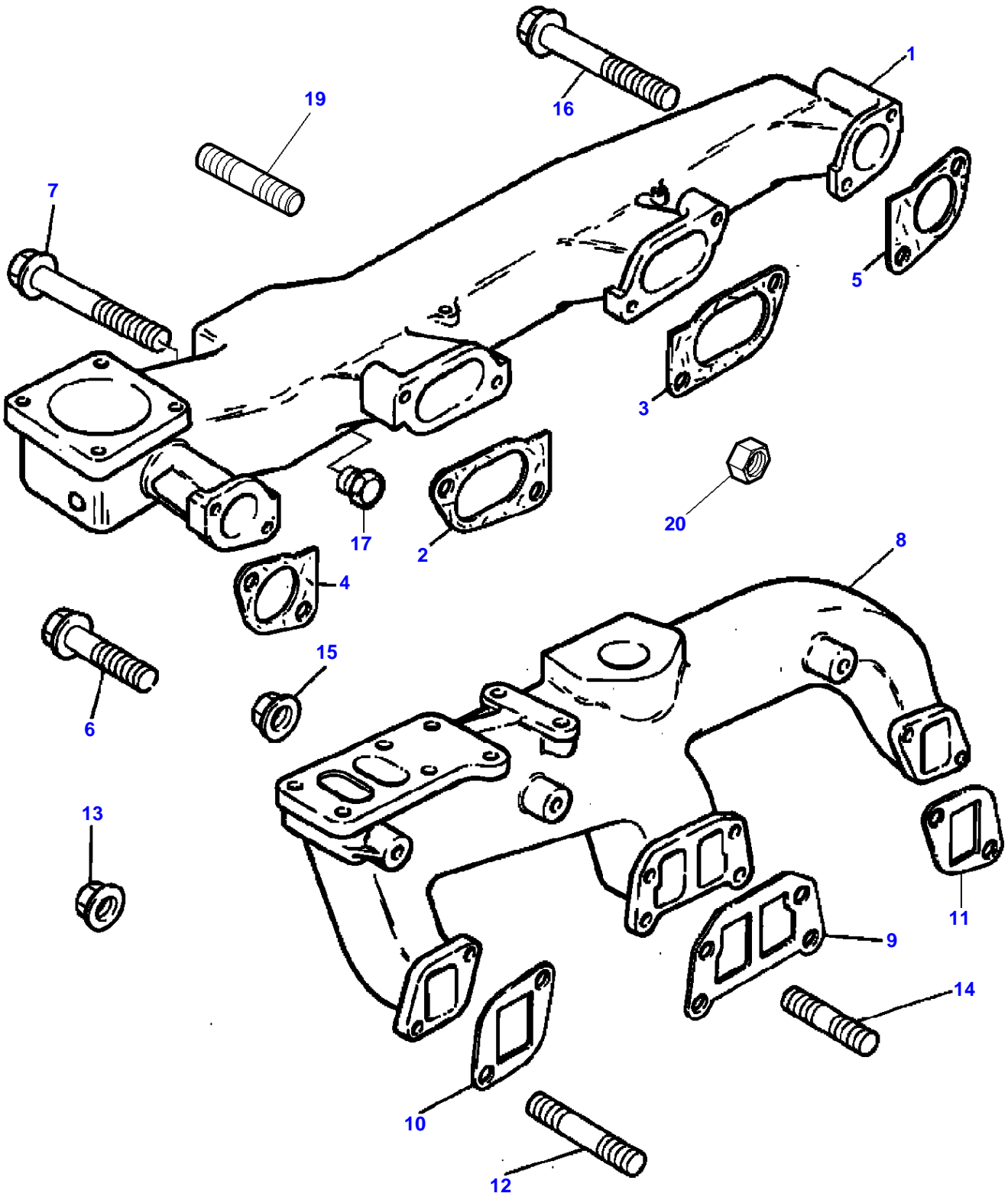


Turbocharger - T6.60 Engine

Item	Part Number	Qty	Description	Comments
1	3640538M91	1	Turbocharger	
2	3640701M1	1	Housing	(1)
3	3638450M1	6	Bolt	[A] (1)
4	3640702M1	1	Housing	(1)
5	1896263M1	3	Clamp	[A] (1)
6	3640703M1	6	Bolt	[A] (1)
7	3637128M1	3	Clamp	[A] (1)
8	3641064M1	1	Gasket	(1)
9	3640705M1	1	Gasket	(1)
10	3640706M1	1	Housing	(1)
11	3637133M91	1	Housing	(10)
12		1	Housing	(11) Not serviced,order REF.11
13		2	Pin	(11) Not serviced,order REF.11
14	1896441M1	1	Impeller	(10)
15	3638041M1	1	Nut	[A] (10)
16	3640707M1	1	Turbine	(10)
17	3638388M1	1	Piston Ring	[A] (10)
18	1896247M91	1	Plate	(10)
19		1	Plate	(18) Not serviced,order REF.18
20		1	Washer	(18) Not serviced,order REF.18
21	3640708M1	4	Bolt	[A] (10)
22	1896248M1	1	Seal	[A] (10)
23	1896249M1	1	Ring	[A] (10)
24	3640709M1	1	Collar	(10)
25	3640695M1	1	Bearing Thrust	[A] (10)
26	3638048M1	2	Bearing	[A] (10)
27	1896253M1	4	Ring	[A] (10)
28	1896255M1	1	Shroud	(10)
29	3638274M1	1	Joint	
30	1896444M91	X	Kit, Turbochargr	

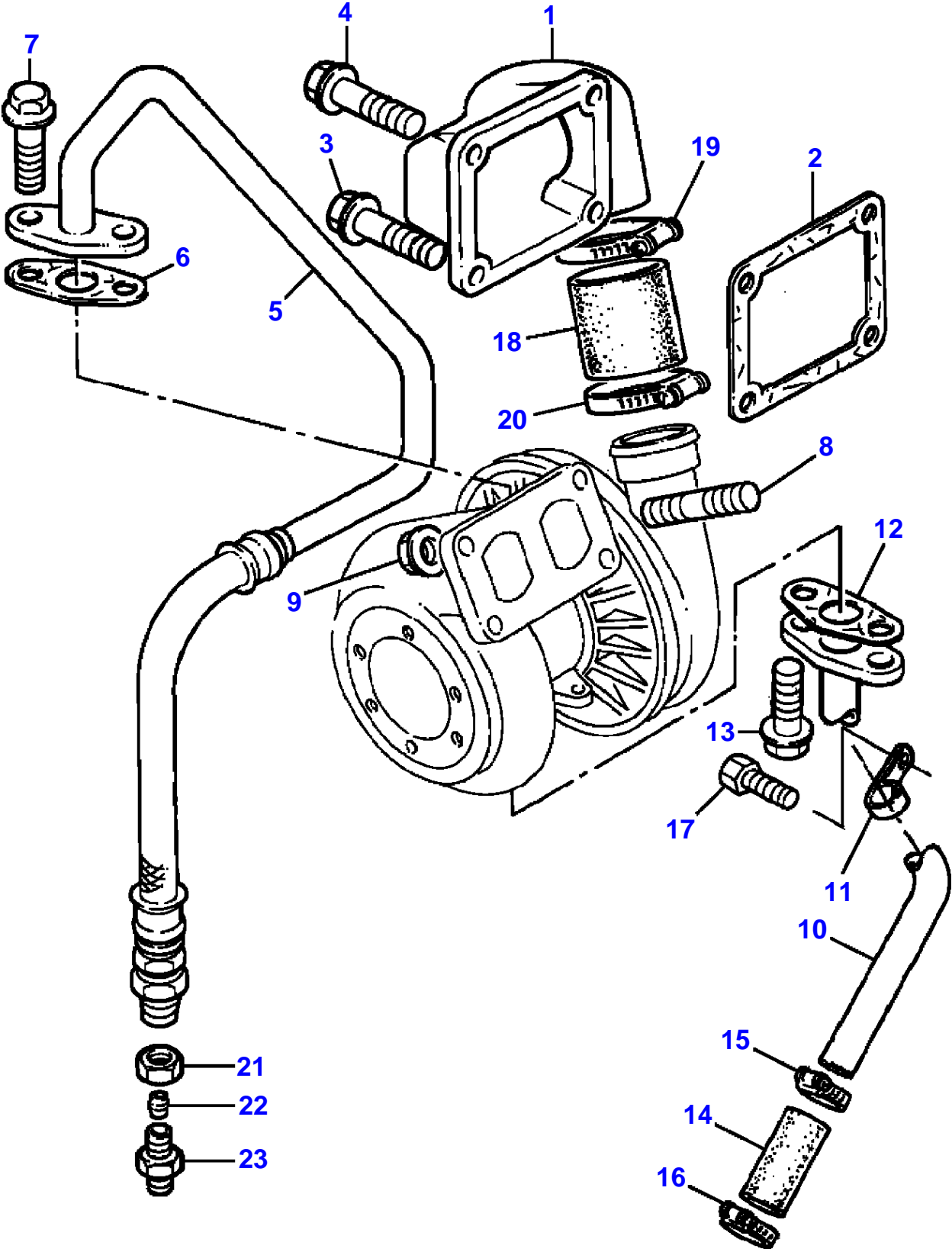
FOOTNOTE [A] ALSO INCLUDED IN REPAIR KIT

1-0648-603-B



Item	Part Number	Qty	Description	Comments
1	3637103M1	1	Manifold	Up to Serial or Engine Number 31/12/94
	4222046M1	1	Ind.Manifold	From Serial or Engine Number 01/01/95
2	744158M1	1	Joint	
3	744158M1	1	Joint	
4	744159M1	1	Joint	
5	744159M1	1	Joint	
6	3637104M1	2	Screw	
7	3637105M1	3	Screw	
8	3638257M1	1	Exhaust Manifold	Replace and repair. Old not interchangeable with new 3638681M1
9	3638258M1	1	Joint	
10	744162M1	1	Gasket	
11	744162M1	1	Gasket	
12	3637107M1	4	Stud	
13	3637108M1	4	Nut	
14	1476290X1	4	Stud	
15	3637108M1	4	Nut	
16	3637109M1	1	Screw	
17	731818M1	1	Plug	
18	356039X1	1	Plug	Replace and repair. Old not interchangeable with new 365332X1
19	4222874M1	2	Stud	
20	3637221M1	2	Nut	

1-0649-603-A



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