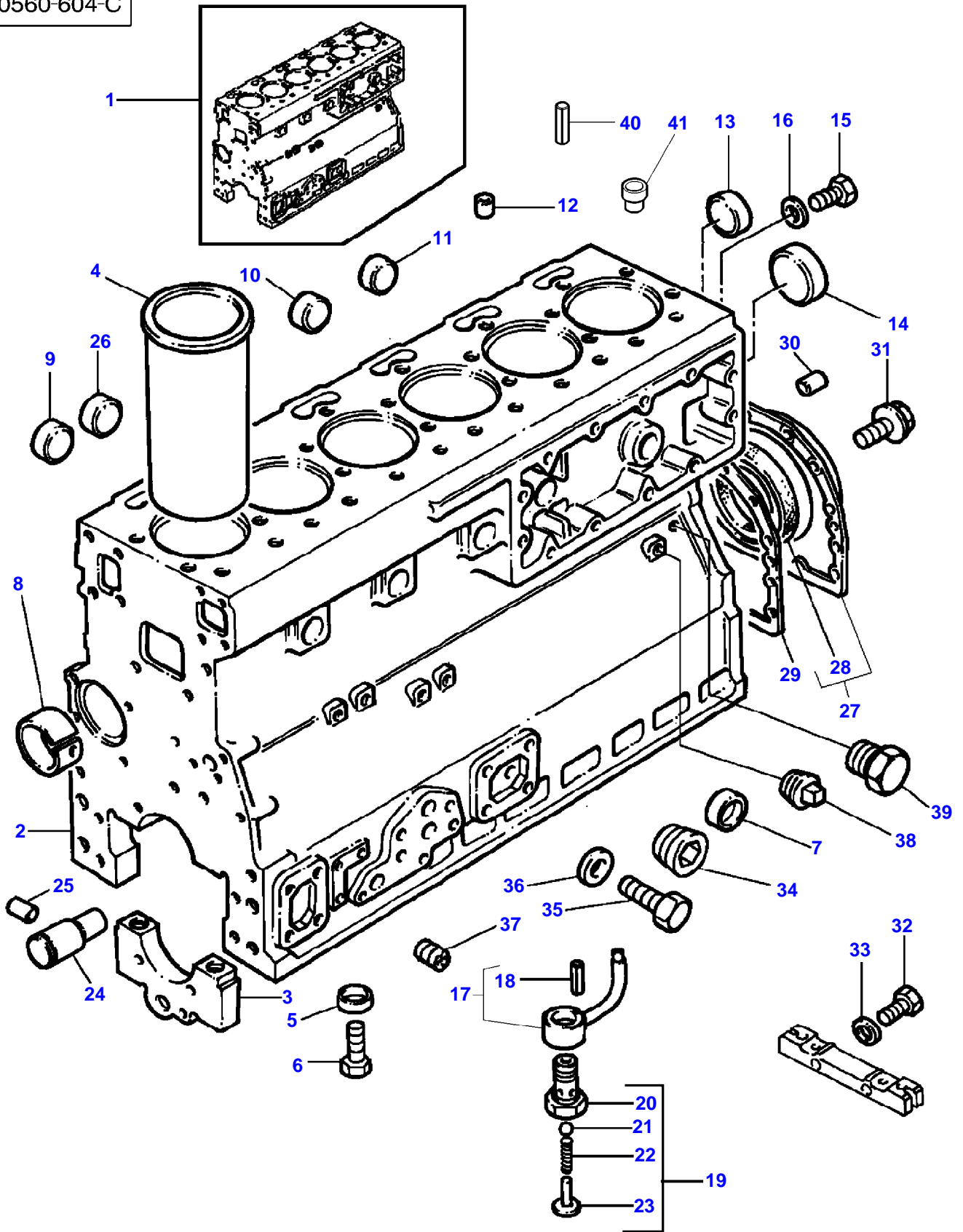


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1-0560-604-C



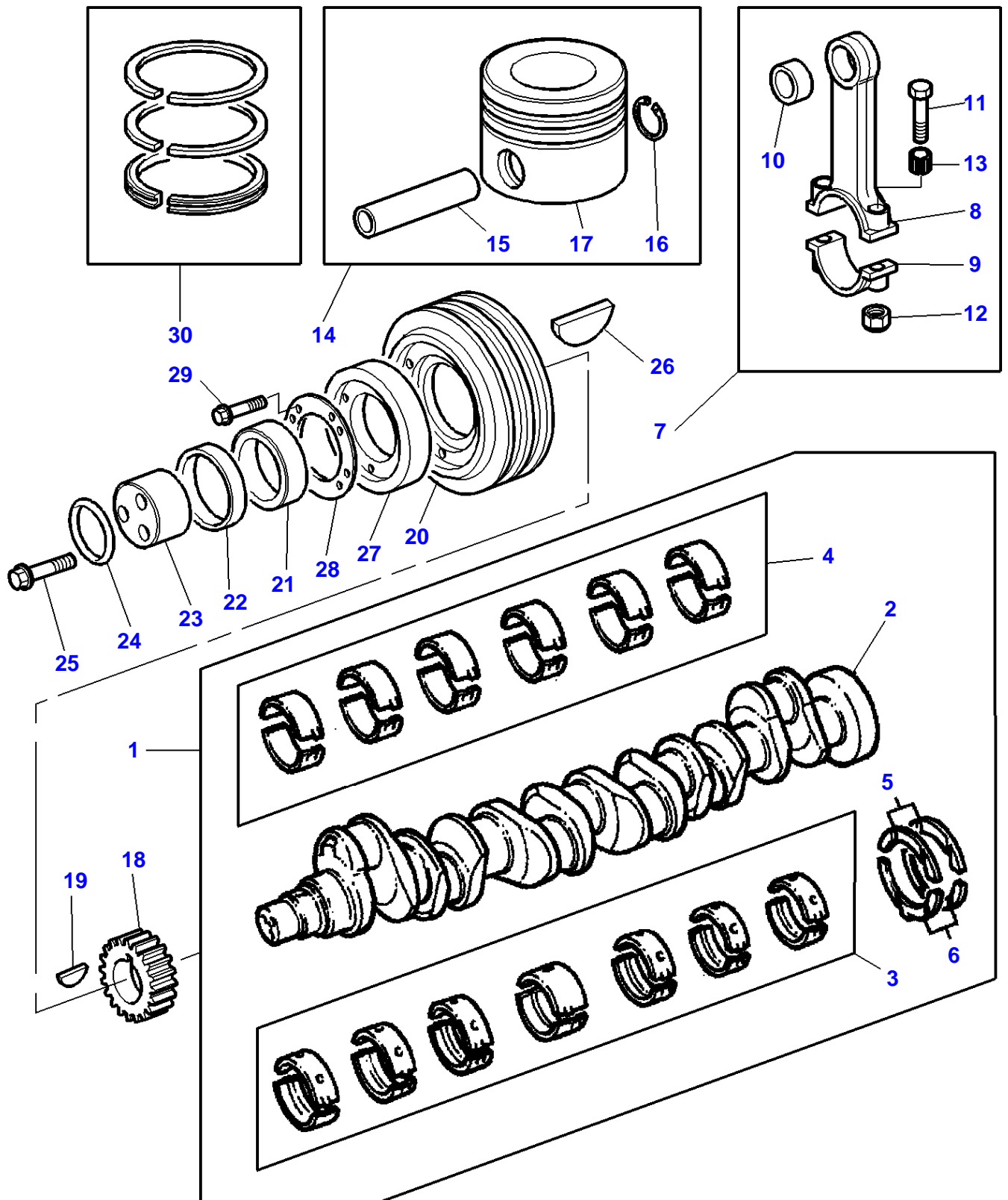
Item	Part Number	Qty	Description	Comments
1	4222525M91	1	Cylinder Block	Replace and repair. Old not interchangeable with new 3641851M91
2		1	Block	(1) Not serviced,order REF.1
3		7	Cap	(1) Not serviced,order REF.1
4	748216M1	6	Liner	[A] (1)
	748215M1	6	Liner	[F]
	4222708M1	6	Liner	+0.010"
5	733072M1	14	Ring	(1)
6	1476108X1	14	Screw	(1)
7	746259M1	5	Plug	(1)
8	4222017M1	1	Bush	(1)
9	746259M1	3	Plug	(1)
10	746259M1	5	Plug	(1)
11	1476282X1	1	Plug	(1)
12	736868M1	1	Plug	(1)
13	746259M1	1	Plug	(1)
14	4222043M1	1	Plug	(1) Replace and repair. Old not interchangeable with new 3637015M1
15	376180X1	1	Plug	(1)
16	4224555M1	1	Washer	(1)
17	4224385M91	6	Jet	(1) Replace and repair. Old not interchangeable with new 747856M91
18	4222512M1	1	Dowel	(17)
19	3637005M91	6	Valve	(1)
20		1	Body	(19) Not serviced,order REF.19
21	3637006M1	1	Ball	(19)
22	748149M1	1	Spring	(19)
23	3637007M1	1	Retainer	(19)
24	3641847M1	1	Shaft	(1)
25	3638414M1	1	Pin	(1)
26	746259M1	3	Plug	(1)
27	3640868M91	1	Housing	
28	1447691M1	1	Seal	(27)
29	4223587M1	1	Joint	
30	731947M1	2	Dowel	
31	3637011M1	12	Screw	M8X20
32	3641756M1	2	Screw	
33	745015M1	2	Washer	Up to Serial or Engine Number U573633Y
34	4224584M1	1	Plug	Replace and repair. Old interchangeable with new 1476192X1
35	3638809M1	1	Screw	
36	1650388M1	1	Washer	
37	748393M1	4	Plug	
38	731996M1	2	Plug	
39	376670X1	2	Plug	
40	3639268M1	2	Dowel	[B]
41	4222439M1	2	Dowel	(1) From Serial or Engine Number U647452C

FOOTNOTE [A] SLIP FIT

FOOTNOTE [B] SEE ALSO SERVICE BULLETIN

FOOTNOTE [F] PRESS FIT

1-0563-604-B

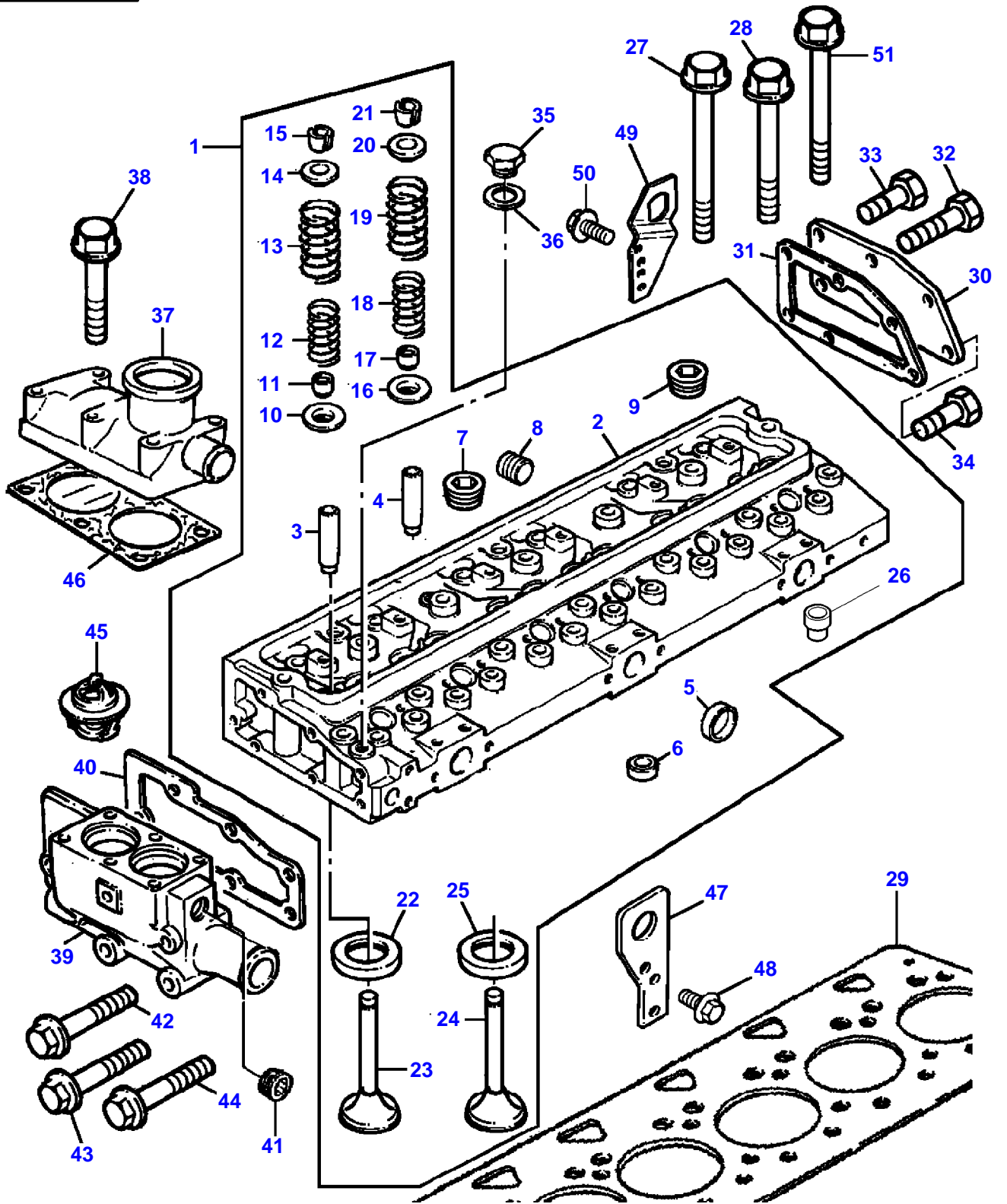


Crankshaft, Pistons And Connecting Rods - T6.60 Engine

Item	Part Number	Qty	Description	Comments
1	4222279M91	1	Kit, Crankshaft	Replace and repair. Old not interchangeable with new 3640874M91
2		1	Crankshaft	(1) Not serviced,order REF.1
3	3640873M91	1	Kit, Bearing	(1)
	3641225M91	X	Kit, Bearing	Thickness (-)0.25MM
	3641226M91	X	Kit, Bearing	Thickness (-)0.50MM
	3641227M91	X	Kit, Bearing	Thickness (-)0.75MM
4	3637024M91	1	Kit, Bearing	[A] (1)
	3637025M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	3637026M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	3637027M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
5	747128M1	2	Thrust Washer	(1)
	735742M1	X	Washer	Thickness (+)0.19MM
6	747129M1	2	Thrust Washer	(1)
	735743M1	X	Washer	Thickness (+)0.19MM
7	3637028M91	6	Kit, Conrod	
8		1	Rod	(7) Not serviced,order REF.7
9		1	Cap	(7) Not serviced,order REF.7
10	744971M1	1	Bush	(7)
11	4222485M1	2	Screw	(7) Replace and repair. Old not interchangeable with new 3637029M1
12	3637030M1	2	Nut	(7)
13	4222821M1	2	Sleeve	(7)
14	3640593M91	6	Kit, Piston	
15		1	Pin	(13) Not serviced,order REF.13
16	1476196X1	2	Circlip	(13) Not serviced,order REF.13
17		1	Piston	(13) Not serviced,order REF.13
18	748201M1	1	Gear	Number of teeth/spines 28
19	2196X	1	Key	
20	3638588M1	1	Pulley	
21	748315M1	1	Spacer	
22	1447128M1	1	Spacer	
23	742536M1	1	Thrust Plate	
24	1447207M1	1	O Ring	
25	748074M1	3	Screw	
26	11940X	1	Woodruff Key	
27	1476037M1	1	Damper	
28	3638589M1	1	Plate	
29	3638590M1	6	Screw	
30	3641316M91	6	Kit, Piston Ring	

FOOTNOTE [A] PRE-FINISHED

1-0566-604-B



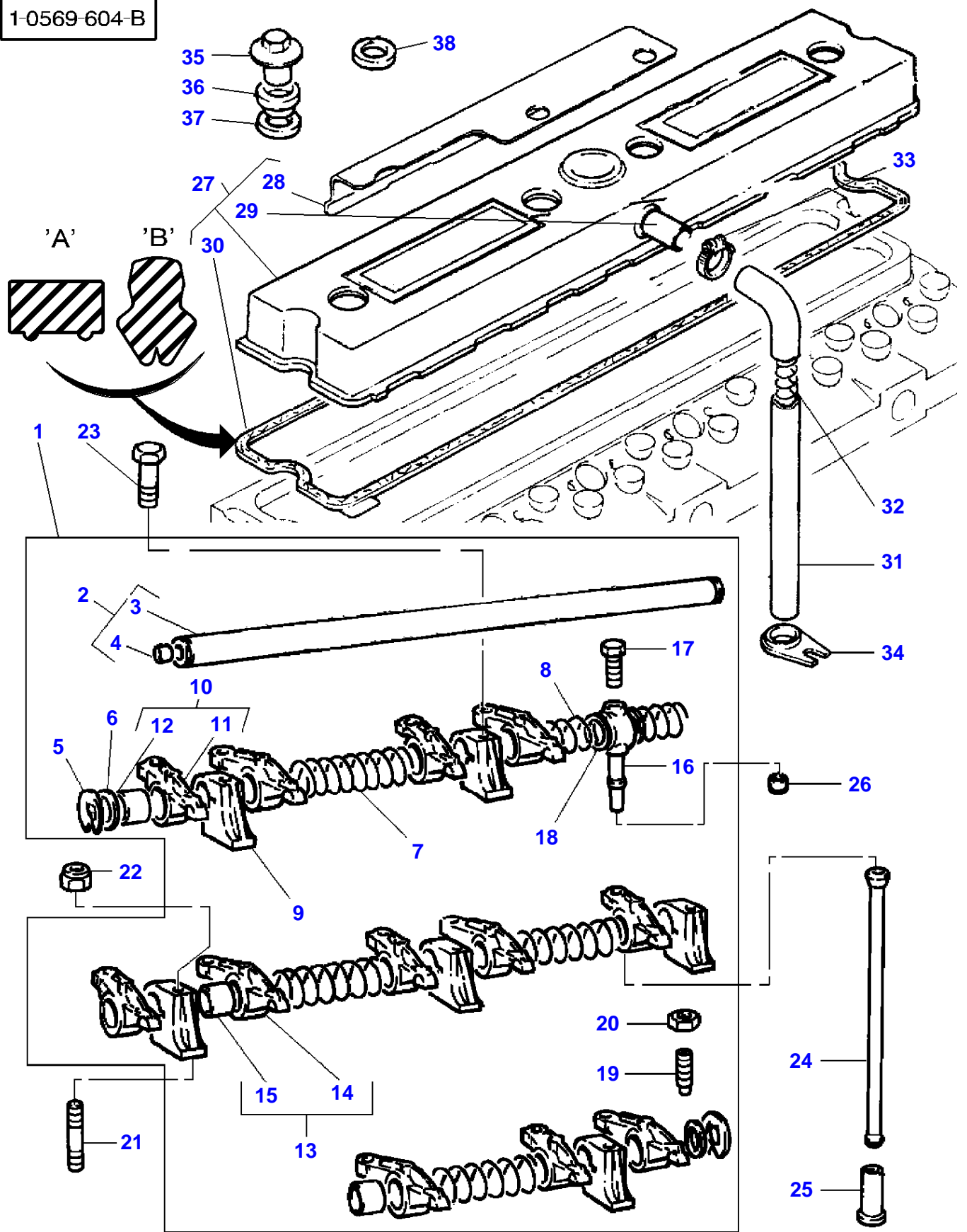
Item	Part Number	Qty	Description	Comments
1	4222477M91	1	Kit, Cyl. Head	Replace and repair. Old not interchangeable with new 3641804M91
2		1	Head	(1) Not serviced,order REF.1
3	4223073M1	6	Guide	(1) Replace and repair. Old not interchangeable with new 3640676M1
4	4223074M1	6	Guide	(1) Replace and repair. Old not interchangeable with new 748420M1
5	731354M1	3	Plug	(1)
6	746260M1	6	Plug	(1)
7	366947X1	1	Plug	[B] (1)
	376606X1	1	Plug	[C] (1)
8	3637040M1	1	Plug	(1)
9	4224584M1	6	Plug	(1) Replace and repair. Old interchangeable with new 1476192X1
10	733824M1	6	Washer	(1)
11	3637041M1	6	Seal	(1)
12	740465M1	6	Spring	(1)
13	740467M1	6	Spring	(1)
14	740468M1	6	Cap	(1)
15	736453M1	12	Cotter	[A] (1)
16	733824M1	6	Washer	(1)
17	3637041M1	6	Seal	(1)
18	740465M1	6	Spring	(1)
19	740467M1	6	Spring	(1)
20	740468M1	6	Cap	(1)
21	736453M1	12	Cotter	[A] (1)
22	3640677M1	6	Insert	(1)
23	3640597M1	6	Valve Inlet	(1)
24	748309M1	6	Valve Exhaust	(1)
25	3640712M1	6	Insert	(1)
26	4222439M1	2	Dowel	(1)
27	745662M1	12	Screw	
28	745663M1	18	Screw	
29	4222354M1	1	Head Gasket	
30	4222343M1	1	Cover	
31	3638703M1	1	Joint	
32	3637011M1	3	Screw	
33	3637053M1	2	Screw	
34	3637011M1	1	Screw	M8X20
35	731410M1	1	Plug	
36	376178X1	1	Washer	
37	3637045M1	1	Connection	
38	3637046M1	6	Screw	
39	3641311M1	1	Housing	
40	3638702M1	1	Joint	
41	376606X1	2	Plug	
42	3637048M1	1	Screw	
43	3637046M1	2	Screw	
44	3637049M1	2	Screw	
45	1447384M1	2	Thermostat	
46	3638700M1	1	Joint	
47	3637050M1	1	Plate	
48	3637051M1	2	Screw	
49	3638411M1	1	Plate	
50	3637051M1	2	Screw	
51	1476243X1	2	Screw	

FOOTNOTE [A] SERVICED IN PAIRS

FOOTNOTE [B] REMOVE AND FIT 376606X1

FOOTNOTE [C] REPLACES PLUG SUPPLIED WITH CYLINDER HEAD ASSEMBLY

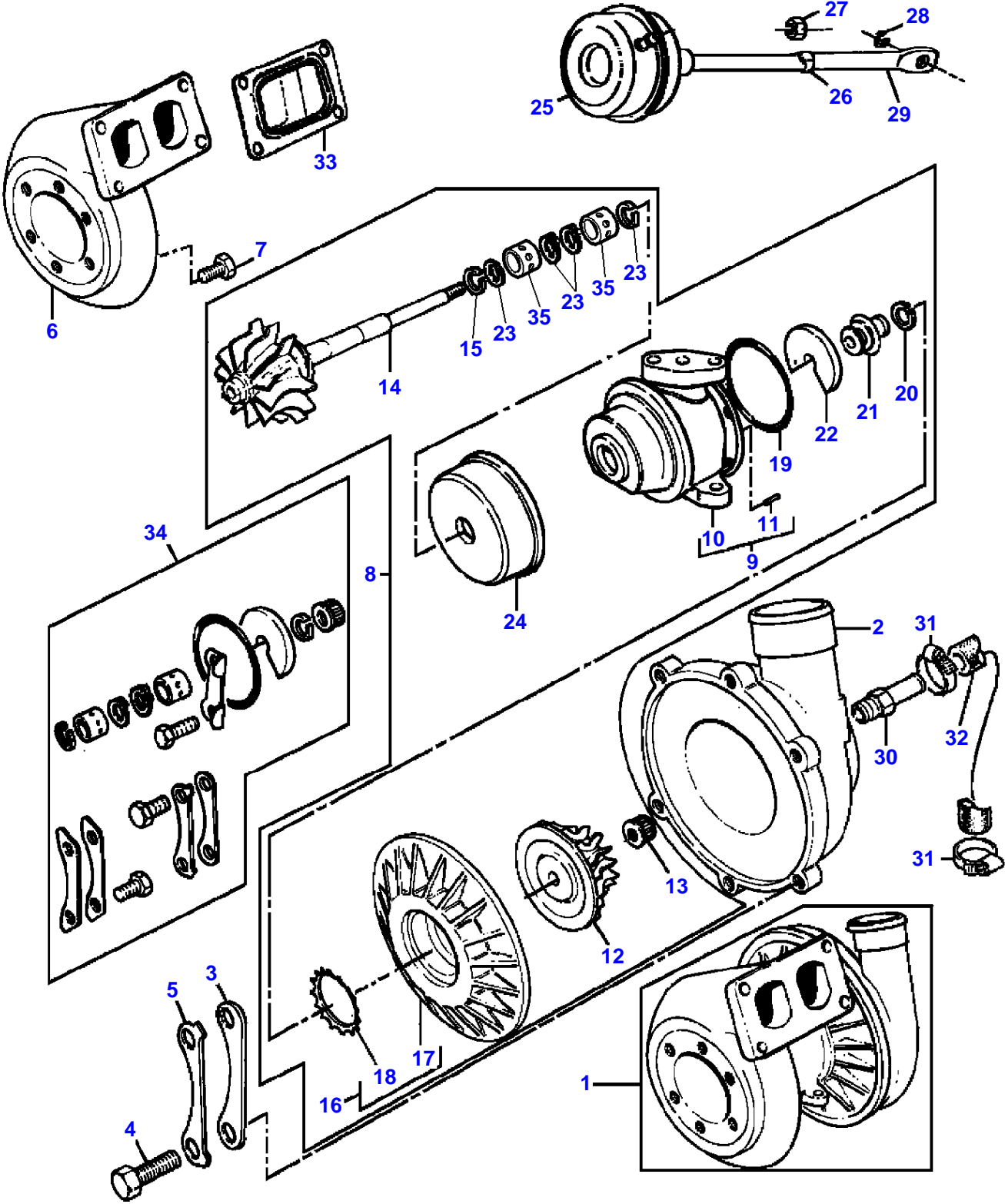
1-0569-604-B



Item	Part Number	Qty	Description	Comments
1	3637060M91	1	Rocker Shaft Ass	
2	3637062M91	1	Rocker Shaft	(1)
3		1	Shaft	(2) Not serviced,order REF.2
4	731330M1	2	Plug	(2)
5	376137X1	2	Circlip	(1)
6	747876M1	2	Washer	(1)
7	733811M1	4	Spring	(1)
8	733812M1	2	Spring	(1)
9	3638403M1	6	Bracket	(1)
10	4223075M91	6	Rocker	(1) Right Hand Replace and repair. Old not interchangeable with new 3641306M91
11		1	Lever	(10) Not serviced,order REF.10
12	895748M1	1	Bush	(10)
13	4223076M91	6	Rocker	(1) Left Hand Replace and repair. Old not interchangeable with new 3641247M1
14		1	Lever	(13) Not serviced,order REF.13
15	895748M1	1	Bush	(13)
16	3638499M1	1	Connection	(1)
17	3638500M1	1	Screw	
18	739513M91	2	Shim	(1)
19	4223933M1	12	Screw	(1)
20	376123X1	12	Nut	(1)
21	3637066M1	4	Stud	
22	3637067M1	4	Nut	
23	3637073M1	2	Screw	
24	733817M1	12	Rod	
25	4222069M1	12	Tappet	Replace and repair. Old not interchangeable with new 740671M1
26	376525X1	1	Olive	
27	3641896M1	1	Cover	Replace and repair. Old not interchangeable with new 4222038M1
28	3641896M1	1	Cover	(27) Not serviced,order REF.27 Replace and repair. Old not interchangeable with new 4222038M1
29	3638447M1	1	Connection	(27)
30	748329M1	1	Joint	'A'
	3641821M1	1	Joint	(27) 'B'
31	740597M1	1	Pipe	
32	745540M1	1	Spring	
33	3641405M1	1	Hose Clip	Replace and repair. Old not interchangeable with new 3638598M1
34	745489M1	1	Bracket	
35	4223958M1	4	Nut	Replace and repair. Old not interchangeable with new 3637070M1
36	3638640M1	4	Bush	
37	376656X1	4	Washer	
38	365691X1	4	Shim	[A]

FOOTNOTE [A] USED ONLY WITH 3637069M91

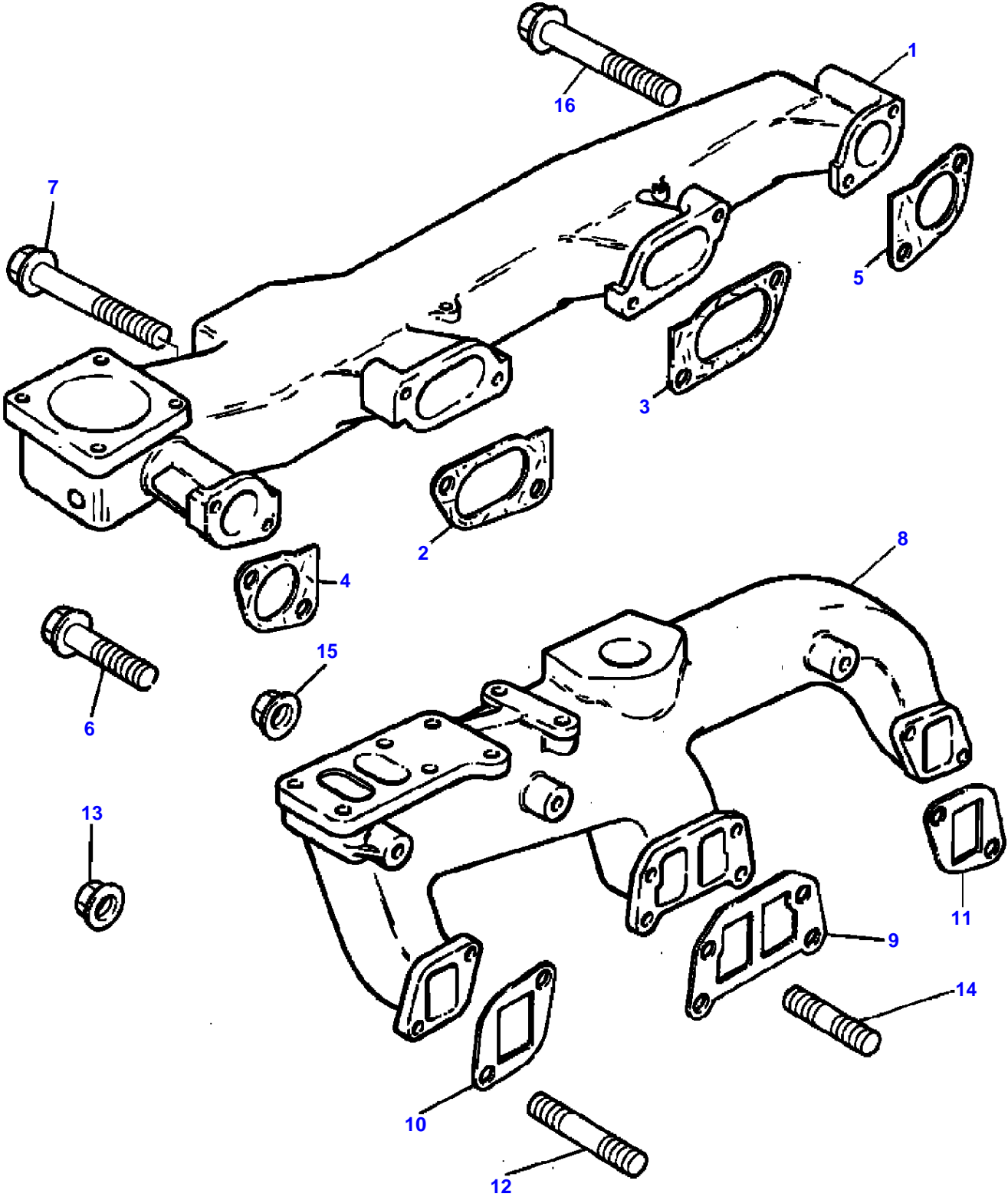
1-0647-604-B



Item	Part Number	Qty	Description	Comments
1	3640543M91	1	Turbocharger	
2		1	Housing	(1) Not serviced,order REF.1
3	3638451M1	3	Plate	[A] (1)
4	3638450M1	6	Bolt	[A] (1)
5	3638281M1	1	Bracket	(1)
6		1	Housing	(1) Not serviced,order REF.1
7	3638452M1	6	Bolt	[A] (1)
8	3640736M1	1	Housing	(1)
9	3637133M91	1	Housing	(8)
10		1	Housing	(9) Not serviced,order REF.9
11		2	Pin	(9) Not serviced,order REF.9
12	3640737M1	1	Impeller	(8)
13	3638041M1	1	Nut	[A] (8)
14	3640738M1	1	Turbine	(8)
15	3638388M1	1	Piston Ring	[A] (8)
16	3638276M1	1	Plate	(8)
17		1	Plate	(16) Not serviced,order REF.16
18		1	Washer	(16) Not serviced,order REF.16
19	1896248M1	1	Seal	(8)
20	1896249M1	1	Ring	(8)
21	3640709M1	1	Collar	(8)
22	3640695M1	1	Bearing Thrust	[A] (8)
23	1896253M1	4	Ring	[A] (8)
24	1896255M1	1	Shroud	(8)
25	3638279M1	1	Actuator	(1)
26	3638453M1	1	Locknut	(1)
27	3638282M1	2	Nut	(1)
28	3638284M1	1	Ring	(1)
29	3640740M1	1	Rod End	(1)
30	3638283M1	1	Elbow	(1)
31	3638454M1	2	Hose Clip	(1)
32	3640741M1	1	Hose	(1)
33	3638274M1	1	Joint	
34	3638918M91	1	Kit, Repair	
35	3638048M1	2	Bearing	[A] (8)

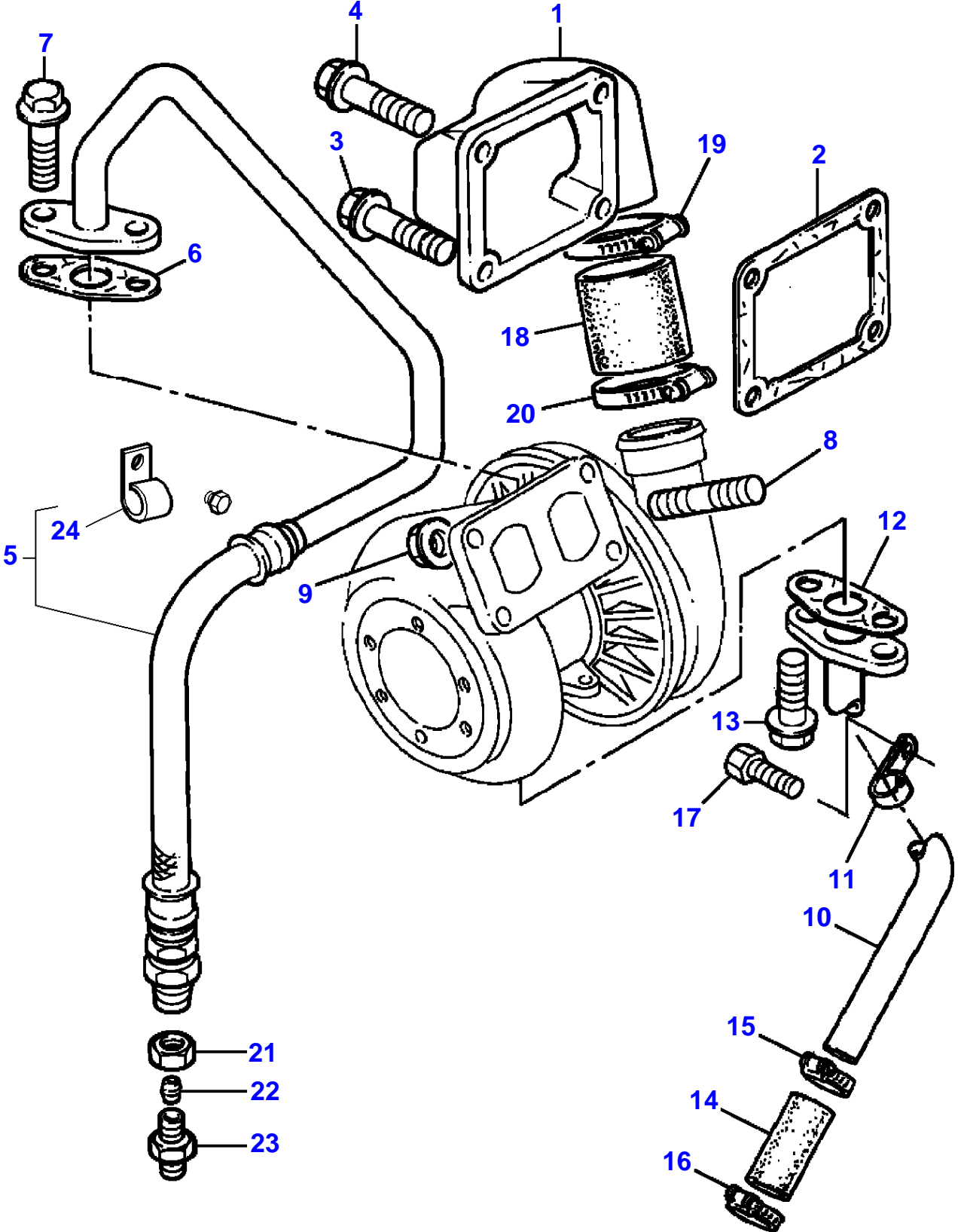
FOOTNOTE [A] ALSO INCLUDED IN REPAIR KIT

1-0648-604-A



Item	Part Number	Qty	Description	Comments
1	3637103M1	1	Manifold	Up to Serial or Engine Number 31/12/94
	4222046M1	1	Ind.Manifold	From Serial or Engine Number 01/01/95
2	744158M1	1	Joint	
3	744158M1	1	Joint	
4	744159M1	1	Joint	
5	744159M1	1	Joint	
6	3637104M1	2	Screw	
7	3637105M1	5	Screw	
8	4222047M1	1	Exhaust Manifold	Replace and repair. Old not interchangeable with new 3638257M1
9	3638258M1	1	Joint	
10	744162M1	1	Gasket	
11	744162M1	1	Gasket	
12	3637107M1	4	Stud	
13	3637108M1	4	Nut	
14	1476290X1	4	Stud	
15	3637108M1	4	Nut	
16	3637109M1	1	Screw	

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