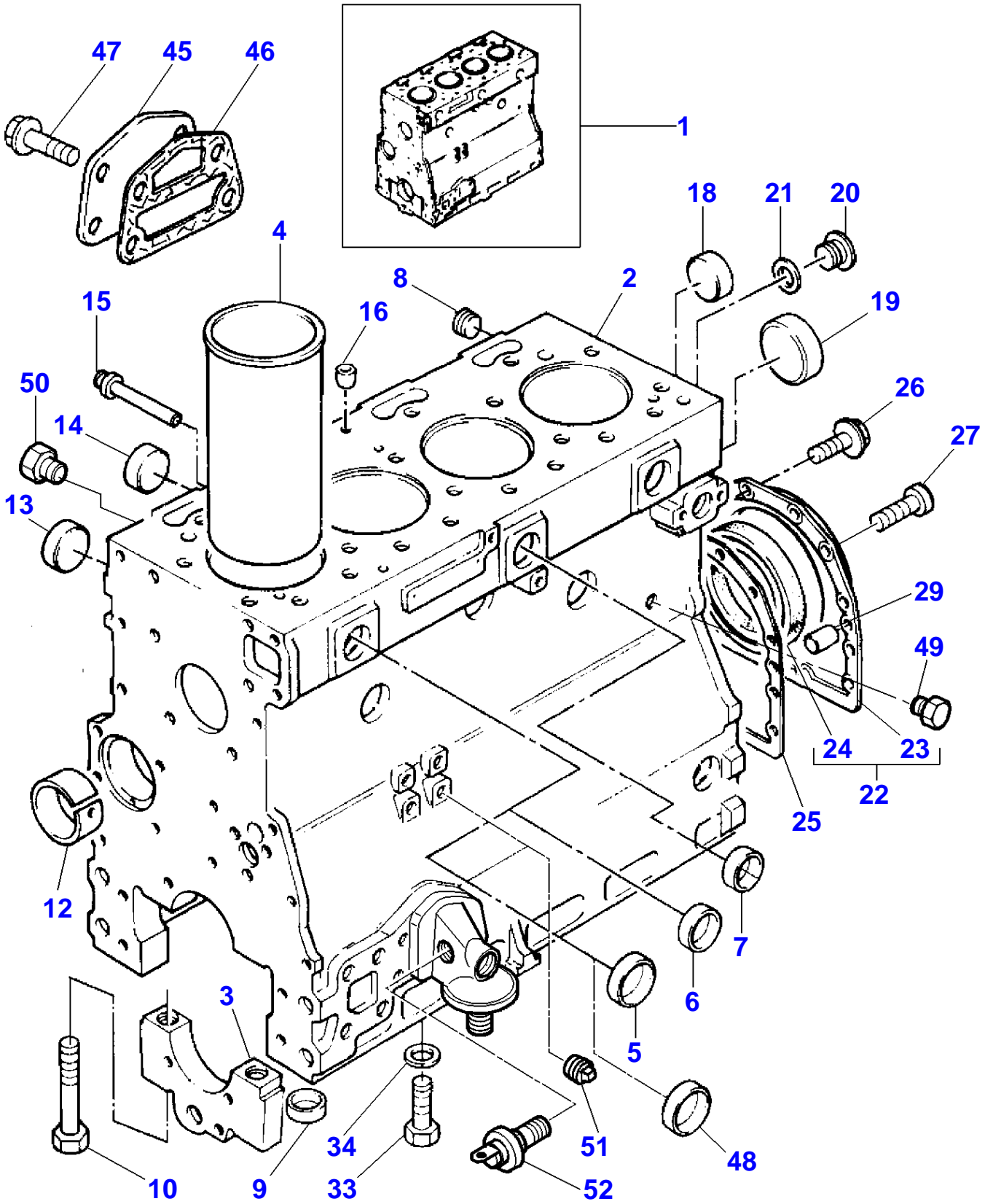


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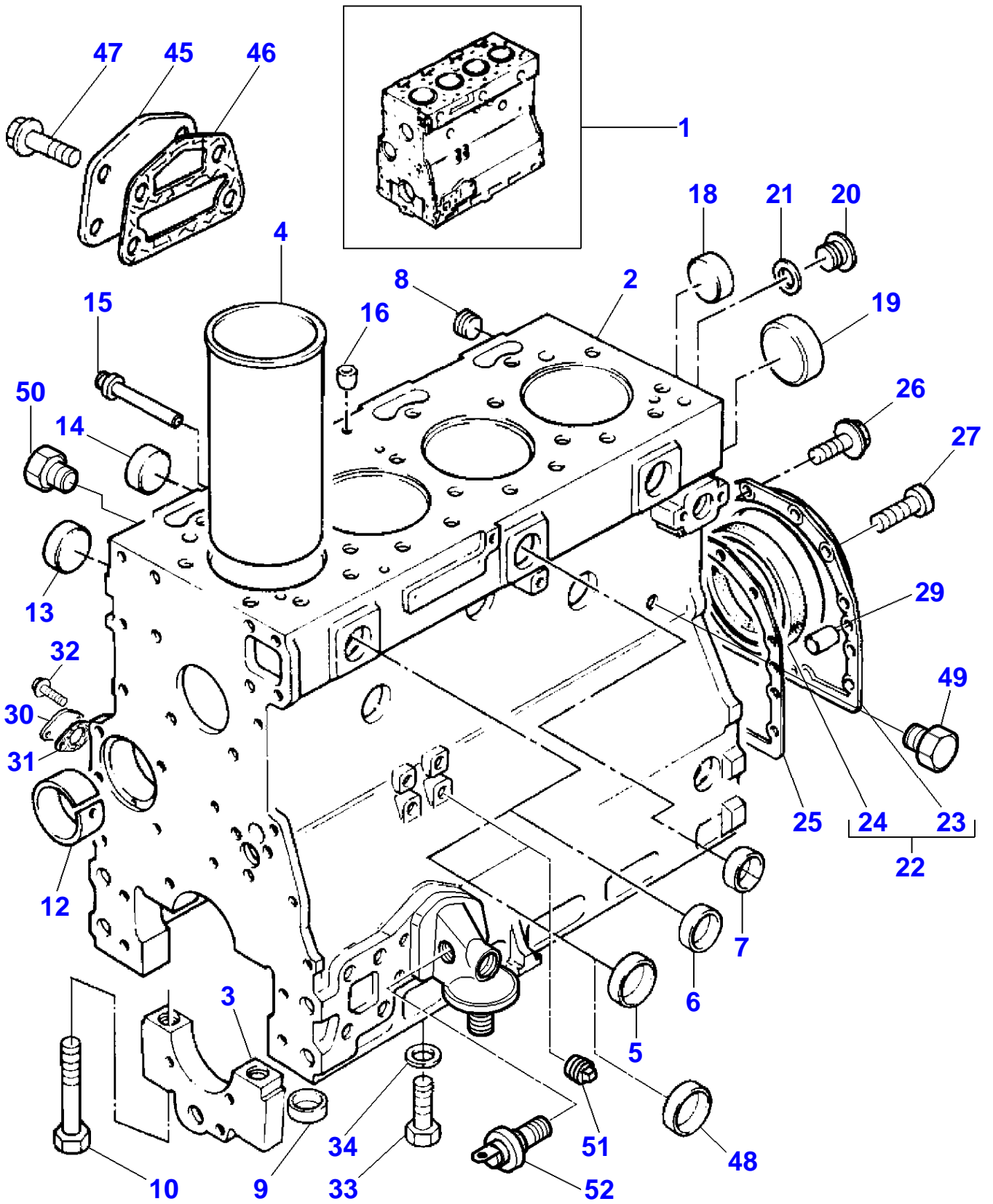


Item	Part Number	Qty	Description	Comments
	4222471M1		Motor	MF8937 Up to Serial or Engine Number H11.04 -H09.05/6 -H10.06/7
	4222471M1		Motor	MF8939 Up to Serial or Engine Number H14.07
1	4222281M91	1	Kit,Cyl.Block	
2		1	Block	(1) Not serviced,order REF 1
3		5	Bearing Cap	(1) Not serviced,order REF 1
4	748216M1	4	Liner	[A]
	748215M1	4	Liner	[B] (1)
5	731354M1	5	Plug	(1)
6	731856M1	2	Plug	(1)
7	731354M1	1	Plug	(1)
8	363819X1	1	Plug	(1)
9	733072M1	10	Ring	(1)
10	1476108X1	10	Screw	(1)
12	4222017M1	1	Bush	(1)
13	746259M1	4	Plug	(1)
14	746259M1	3	Plug	(1)
15	1476282X1	1	Plug	
16	736868M1	1	Plug	
18	746259M1	2	Plug	
19	4222043M1	1	Plug	
20	376180X1	1	Plug	(1)
21	3638664M1	1	Washer	(1)
22	3640868M91	1	Housing	
23		1	Cover	(22) Not serviced,order REF 22 (22)
24	1447691M1	1	Seal	
25	4223587M1	1	Joint	
26	3637011M1	12	Screw	
27	3641756M1	2	Screw	
29	731947M1	2	Dowel	
33	348281X1	4	Screw	(1)
34	376616X1	4	Bush	(1)
45	4222048M1	1	Plate	(1)
46	3638708M1	1	Joint	(1)
47	3638424M1	4	Screw	(1)
48	3641736M1	1	Plug	(1)
49	376670X1	1	Plug	
50	376670X1	1	Plug	
51	731996M1	1	Plug	
52	<b>1446108M91</b>	1	Switch	

FOOTNOTE [A] SLIP FIT

FOOTNOTE [B] PRESS FIT

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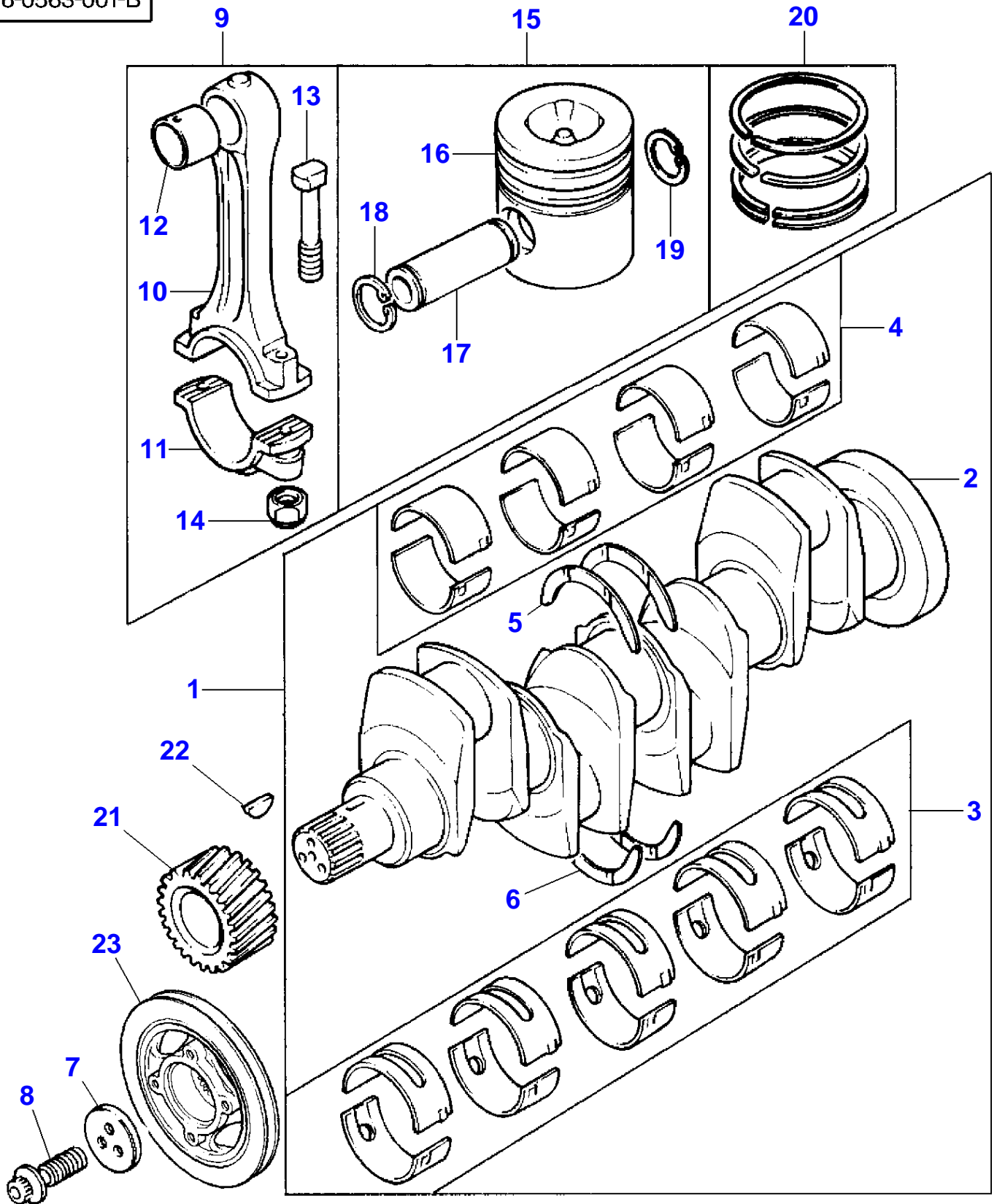


Item	Part Number	Qty	Description	Comments
	4222476M1	1	Motor	MF8937 Up to Serial or Engine Number H11.04 -H09.05/6 -H10.06/7
	4222476M1	1	Motor	MF8939 Up to Serial or Engine Number H14.07
1	4222484M91	1	Kit,Cyl.Block	
2		1	Block	(1) Not serviced,order REF 1
3		5	Bearing Cap	(1) Not serviced,order REF 1
4	748216M1	4	Liner	[A]
	748215M1	4	Liner	[B] (1)
5	731354M1	5	Plug	(1)
6	731856M1	2	Plug	(1)
7	731354M1	1	Plug	(1)
8	363819X1	1	Plug	(1)
9	733072M1	10	Ring	(1)
10	1476108X1	10	Screw	(1)
12	4222017M1	1	Bush	(1)
13	746259M1	4	Plug	(1)
14	746259M1	3	Plug	(1)
15	1476282X1	1	Plug	
16	736868M1	1	Plug	
18	746259M1	2	Plug	
19	4222043M1	1	Plug	
20	376180X1	1	Plug	(1)
21	3638664M1	1	Washer	(1)
22	3640868M91	1	Housing	
23		1	Cover	(22) Not serviced,order REF 22
24	1447691M1	1	Seal	(22)
25	4223587M1	1	Joint	
26	3637011M1	12	Screw	
27	3641756M1	2	Screw	
29	731947M1	2	Dowel	
30	748416M1	1	Plate	
31	3638696M1	1	Joint	
32	3641755M1	2	Screw	
33	348281X1	4	Screw	(1)
34	376616X1	4	Bush	(1)
45	4222048M1	1	Plate	(1)
46	3638708M1	1	Joint	(1)
47	3638424M1	4	Screw	(1)
48	3641736M1	1	Plug	(1)
49	376670X1	1	Plug	
50	376670X1	1	Plug	
51	731996M1	1	Plug	
52	1446108M91	1	Switch	

FOOTNOTE [A] SLIP FIT

FOOTNOTE [B] PRESS FIT

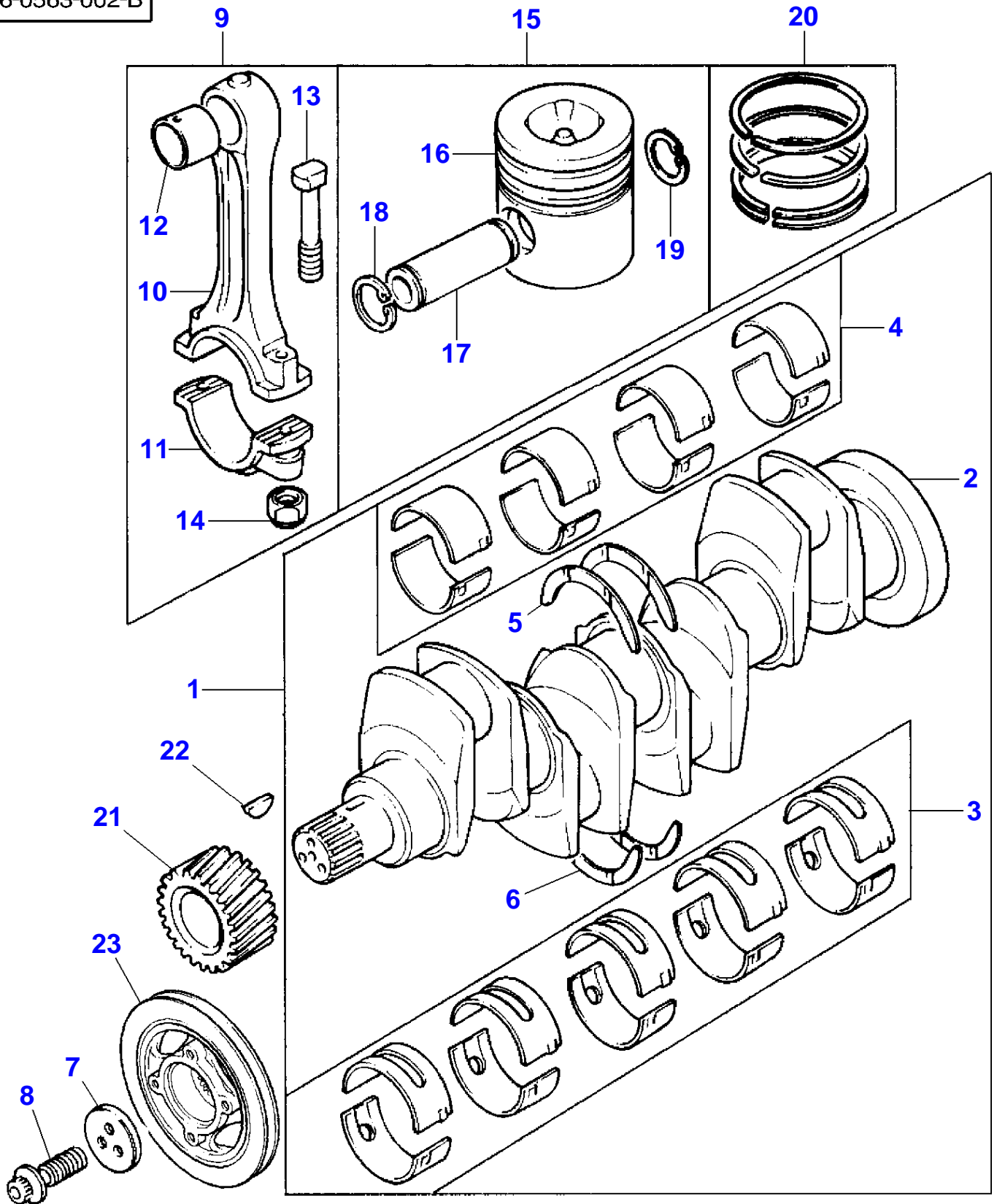
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Item	Part Number	Qty	Description	Comments
1	3640408M91		Kit, Crankshaft	
2		1	Crankshaft	(1) Not serviced,order REF 1
3	735168M91	1	Kit, Bearing	[A] (1)
	735169M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	735170M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	735171M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
4	3637791M91	1	Kit, Bearing	[A] (1)
	3637792M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	3637793M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	3637794M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
5	747128M1	2	Thrust Washer	(1)
	735742M1	X	Washer	Thickness (+)0.19MM
6	747129M1	2	Thrust Washer	(1)
	735743M1	X	Washer	Thickness (+)0.19MM
7	4222401M1	1	Block	
8	748074M1	3	Screw	
9	3637028M91	4	Kit, Conrod	
10		1	Conrod	(9) Not serviced,order REF 9
11		1	Cap	(9) Not serviced,order REF 9
12	744971M1	1	Bush	(9)
13	4222485M1	2	Screw	(9) Replace and repair. Old not interchangeable with new 3637029M1
14	3637030M1	2	Nut	(9)
15	3640593M91	4	Kit, Piston	
16		1	Piston	(15) Not serviced,order REF 15
17		1	Pin	(15) Not serviced,order REF 15
18	1476196X1	1	Circlip	(15)
19	1476196X1	1	Circlip	(15)
20	3641316M91	4	Kit, Piston Ring	
21	748201M1	1	Gear	
22	2196X	1	Key	
23	4222400M1	1	Pulley,Crank	

FOOTNOTE [A] PRE-FINISHED

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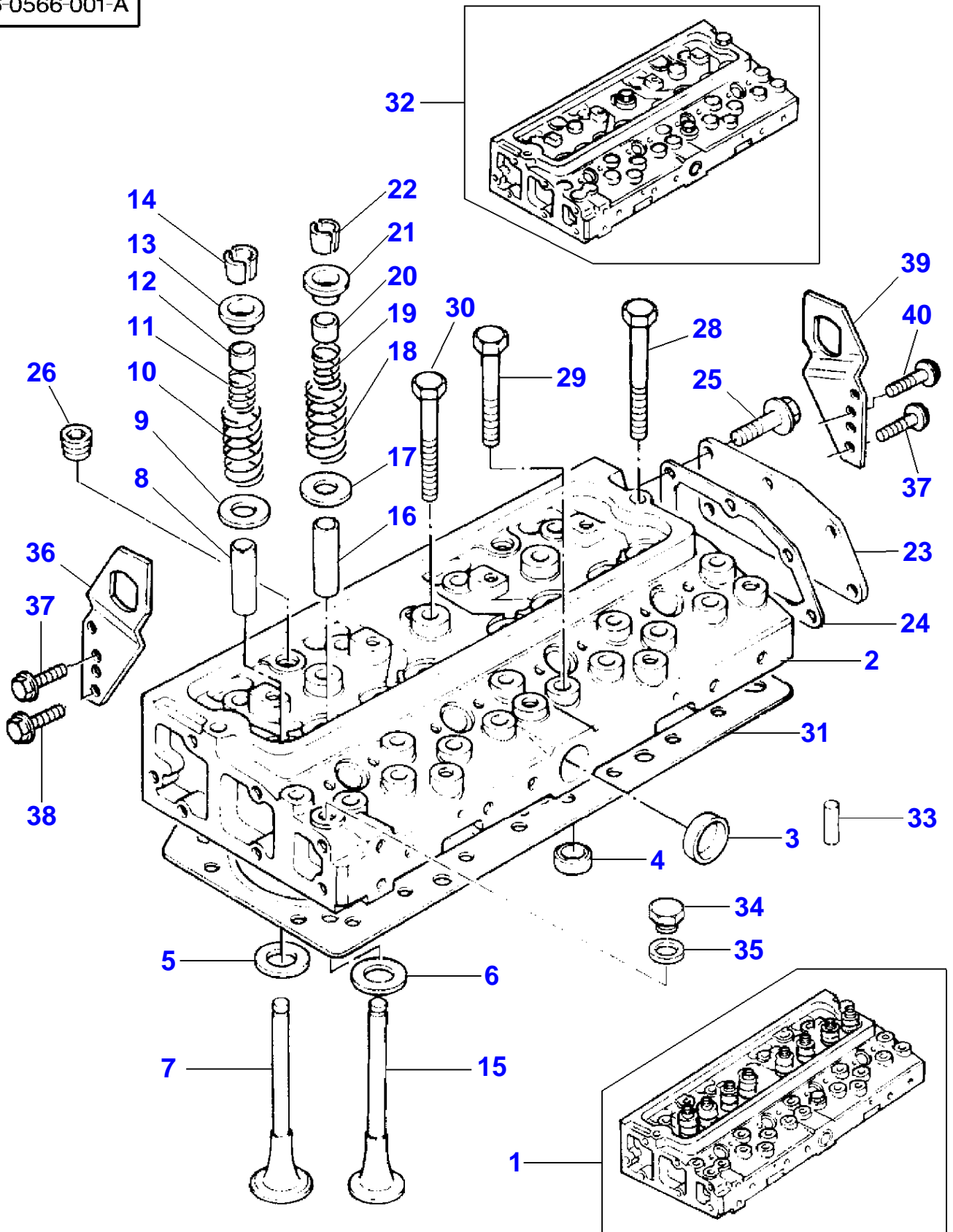




Item	Part Number	Qty	Description	Comments
1	3637401M91		Kit, Crankshaft	
2		1	Crankshaft	(1) Not serviced,order REF 1
3	735168M91	1	Kit, Bearing	[A] (1)
	735169M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	735170M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	735171M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
4	736950M91	1	Kit, Bearing	[A] (1)
	736951M91	X	Kit, Bearing	[A] Thickness (-)0.25MM
	736952M91	X	Kit, Bearing	[A] Thickness (-)0.50MM
	736953M91	X	Kit, Bearing	[A] Thickness (-)0.75MM
5	747128M1	2	Thrust Washer	(1)
	735742M1	X	Washer	Thickness (+)0.19MM
6	747129M1	2	Thrust Washer	(1)
	735743M1	X	Washer	Thickness (+)0.19MM
7	4222401M1	1	Block	
8	748074M1	3	Screw	
9	3637034M91	4	Kit, Conrod	
10		1	Conrod	(9) Not serviced,order REF 9
11		1	Cap	(9) Not serviced,order REF 9
12	733767M1	1	Bush	(9)
13	4222485M1	2	Screw	(9)
14	3637030M1	2	Nut	(9)
15	<b>3638989M91</b>	4	Kit, Piston	
16		1	Piston	(15) Not serviced,order REF 15
17		1	Pin	(15) Not serviced,order REF 15
18	376131X1	1	Clip	(15)
19	376131X1	1	Clip	(15)
20	<b>3637033M91</b>	4	Kit, Piston Ring	
21	748201M1	1	Gear	
22	2196X	1	Key	
23	4222400M1	1	Pulley,Crank	

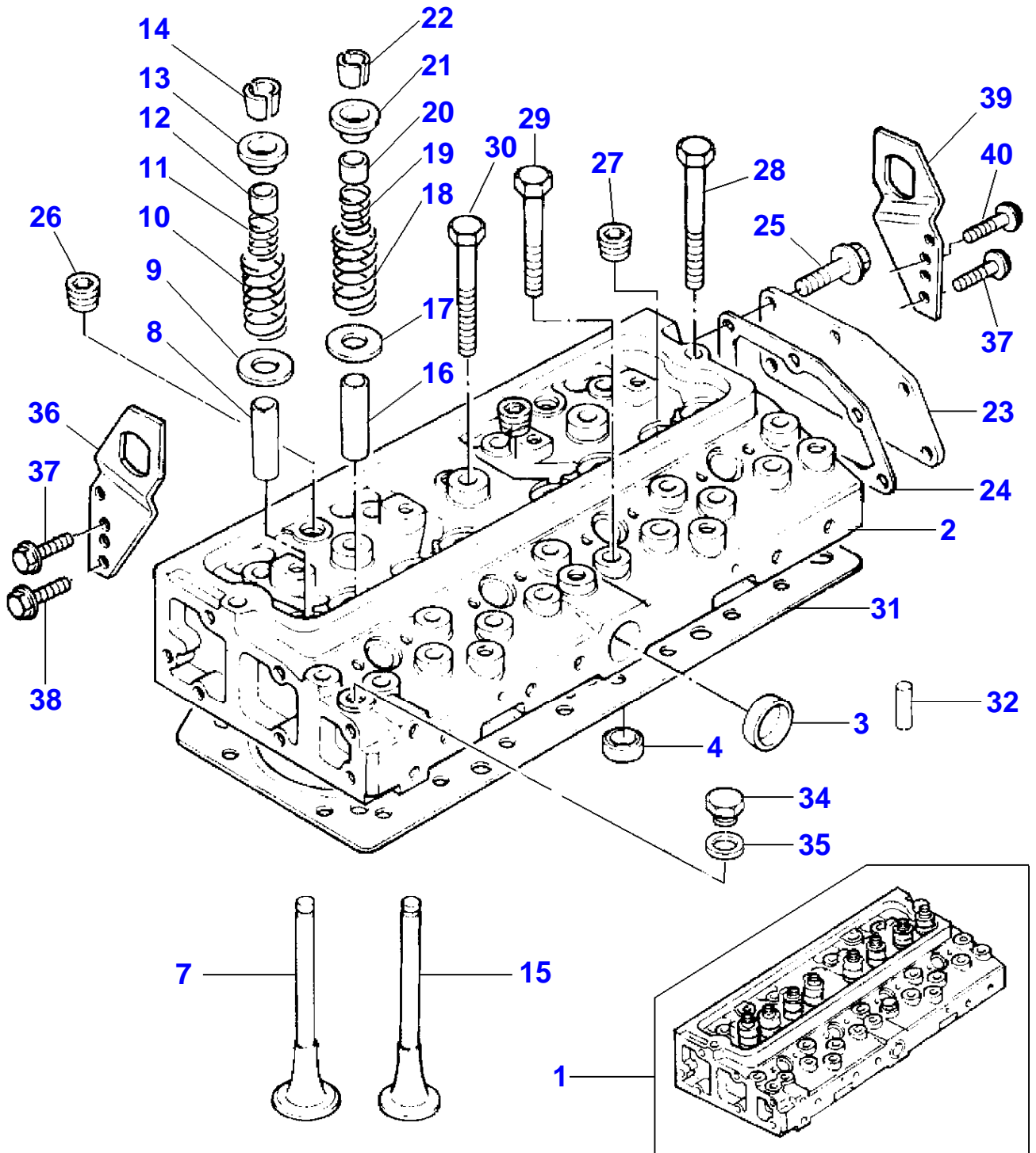
FOOTNOTE [A] PRE-FINISHED

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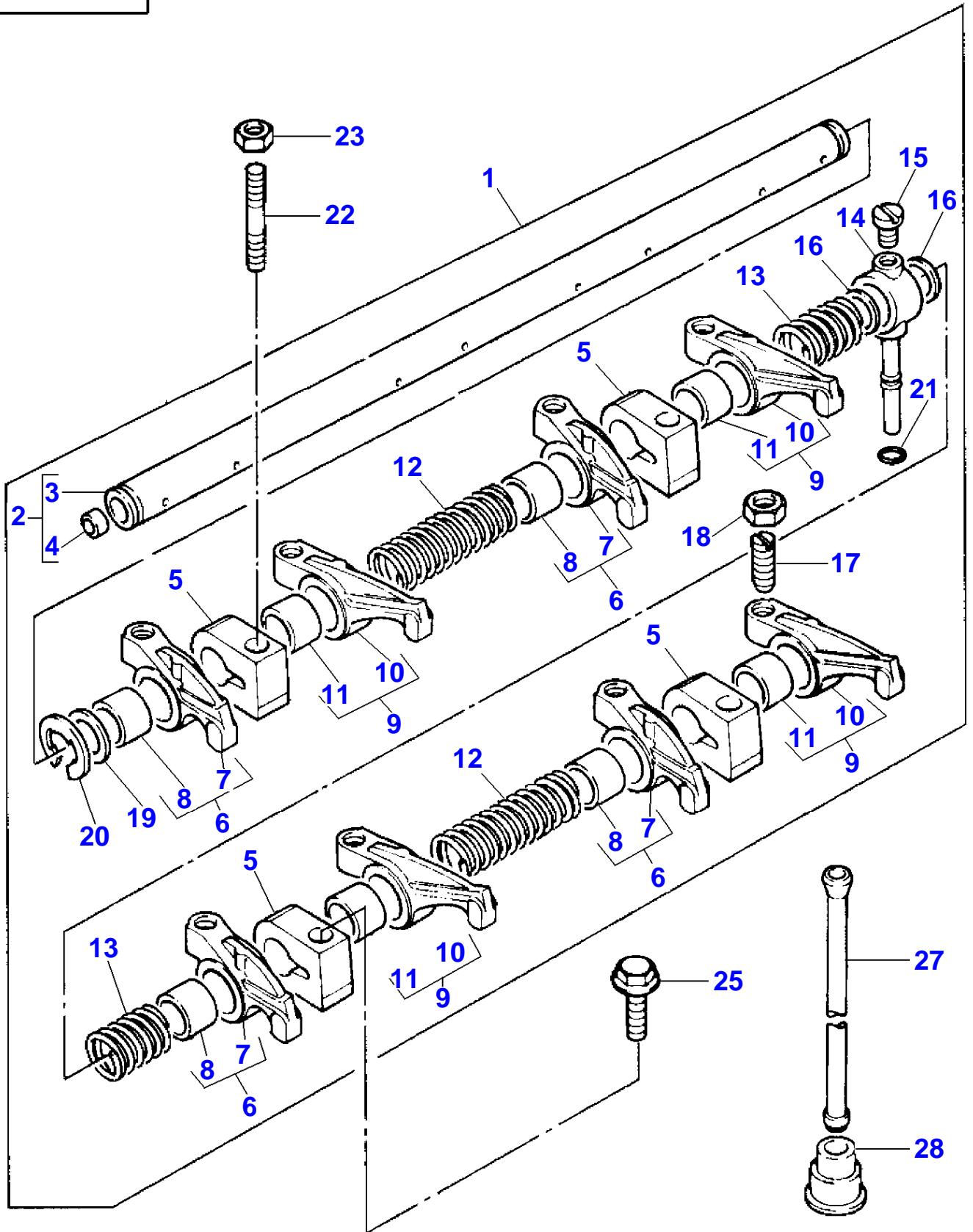
Item	Part Number	Qty	Description	Comments
1	4222358M91	1	Kit, Cyl. Head	Replace and repair. Old not interchangeable with new 3641801M91
2		1	Cylinder Head	(1) Not serviced,order REF 1
3	731354M1	1	Plug	(1)
4	733536M1	4	Plug	(1)
5	3640677M1	4	Insert	(1)
6	3640712M1	4	Insert	(1)
7	3640597M1	4	Valve Inlet	(1)
8	4223073M1	4	Guide	(1) Replace and repair. Old not interchangeable with new 3640676M1
9	733824M1	4	Washer	(1)
10	740467M1	4	Spring	(1)
11	740465M1	4	Spring	(1)
12	3637041M1	4	Seal	(1)
13	740468M1	4	Cap	(1)
14	736453M1	8	Cotter	(1)
15	748309M1	4	Valve Exhaust	(1)
16	4223074M1	4	Guide	(1) Replace and repair. Old not interchangeable with new 748420M1
17	733824M1	4	Washer	(1)
18	740467M1	4	Spring	(1)
19	740465M1	4	Spring	(1)
20	3637041M1	4	Seal	(1)
21	740468M1	4	Cap	(1)
22	736453M1	8	Cotter	(1)
23	4222343M1	1	Cover	
24	3638703M1	1	Joint	
25		6	Screw	
26	1476192X1	4	Plug	(1)
28	1476243X1	2	Screw	
29	745662M1	8	Screw	
30	745663M1	12	Screw	
31	3641865M1	1	Head Gasket	
32	4222358M91	1	Kit, Cyl. Head	Replace and repair. Old not interchangeable with new 3641801M91
33	3639268M1	2	Dowel	
34	731410M1	1	Plug	(1)
35	376178X1	1	Washer	(1)
36	3637050M1	1	Plate	
37	3637051M1	4	Screw	
38	3637053M1	2	Screw	
39	3638411M1	1	Plate	
40	3637139M1	2	Screw	

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Item	Part Number	Qty	Description	Comments
1	4222486M91	1	Kit, Cyl. Head	
2		1	Cylinder Head	(1) Not serviced,order REF 1
3	731354M1	1	Plug	(1)
4	733536M1	4	Plug	(1)
7	748413M1	4	Valve Inlet	(1)
8	4223073M1	4	Guide	(1) Replace and repair. Old not interchangeable with new 3640676M1
9	733824M1	4	Washer	(1)
10	740467M1	4	Spring	(1)
11	740465M1	4	Spring	(1)
12	3637041M1	4	Seal	(1)
13	740468M1	4	Cap	(1)
14	736453M1	8	Cotter	(1)
15	748309M1	4	Valve Exhaust	(1)
16	4223074M1	4	Guide	(1) Replace and repair. Old not interchangeable with new 748420M1
17	733824M1	4	Washer	(1)
18	740467M1	4	Spring	(1)
19	740465M1	4	Spring	(1)
20	3637041M1	4	Seal	(1)
21	740468M1	4	Cap	(1)
22	736453M1	8	Cotter	(1)
23	4222343M1	1	Cover	
24	3638703M1	1	Joint	
25		6	Screw	
26	376606X1	2	Plug	(1)
27	1476192X1	4	Plug	
28	1476243X1	2	Screw	
29	745662M1	8	Screw	
30	745663M1	12	Screw	
31	3641865M1	1	Head Gasket	
32	3639268M1	2	Dowel	
34	731410M1	1	Plug	(1)
35	376178X1	1	Washer	(1)
36	3637050M1	1	Plate	
37	3637051M1	4	Screw	
38	3637053M1	2	Screw	
39	3638411M1	1	Plate	
40	3637139M1	2	Screw	

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