

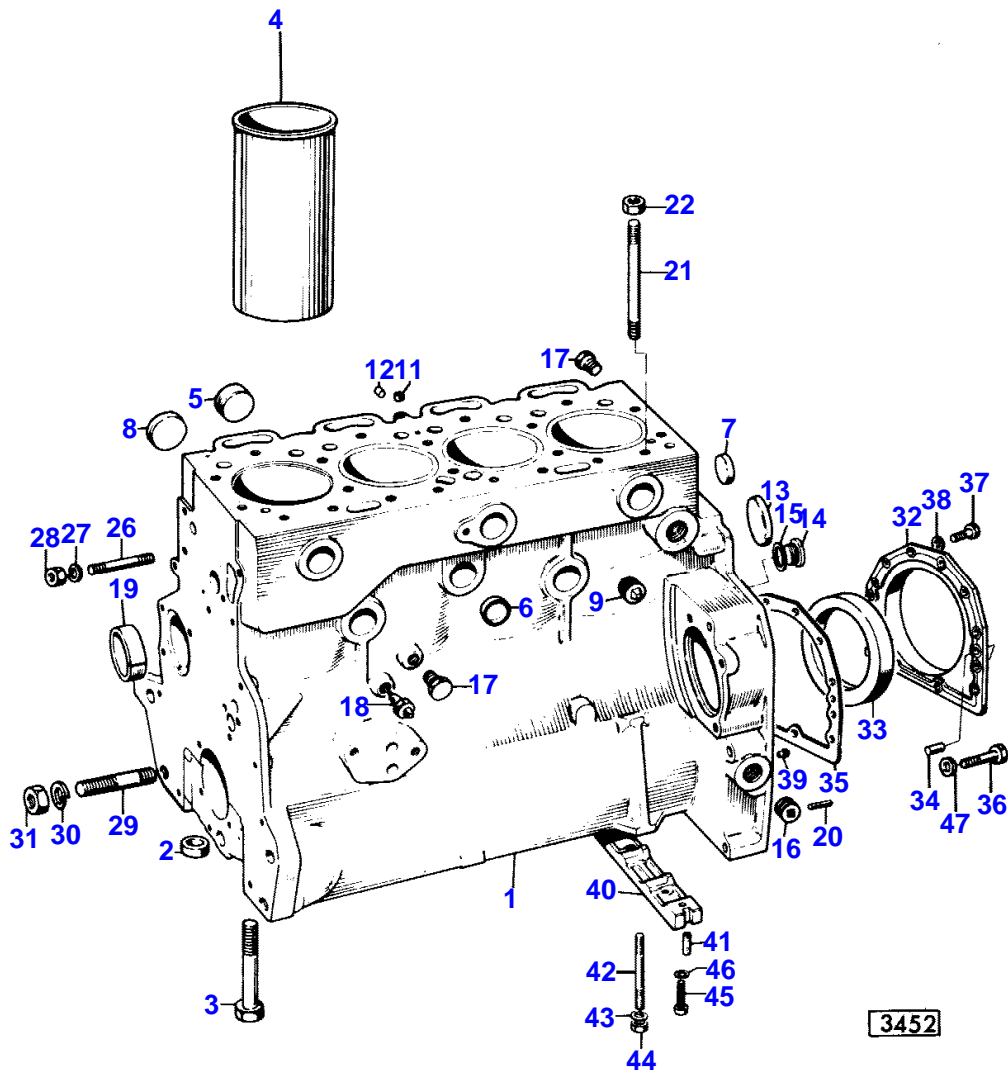
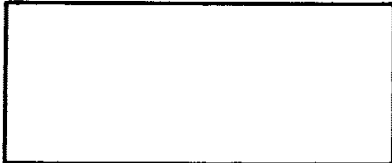
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2

CYLINDER BLOCK
 BLOC MOTEUR
 KURBELGEHAUSE
 BLOCCO CILINDRI
 BLOQUE DE CILINDROS



CYLINDER BLOCK

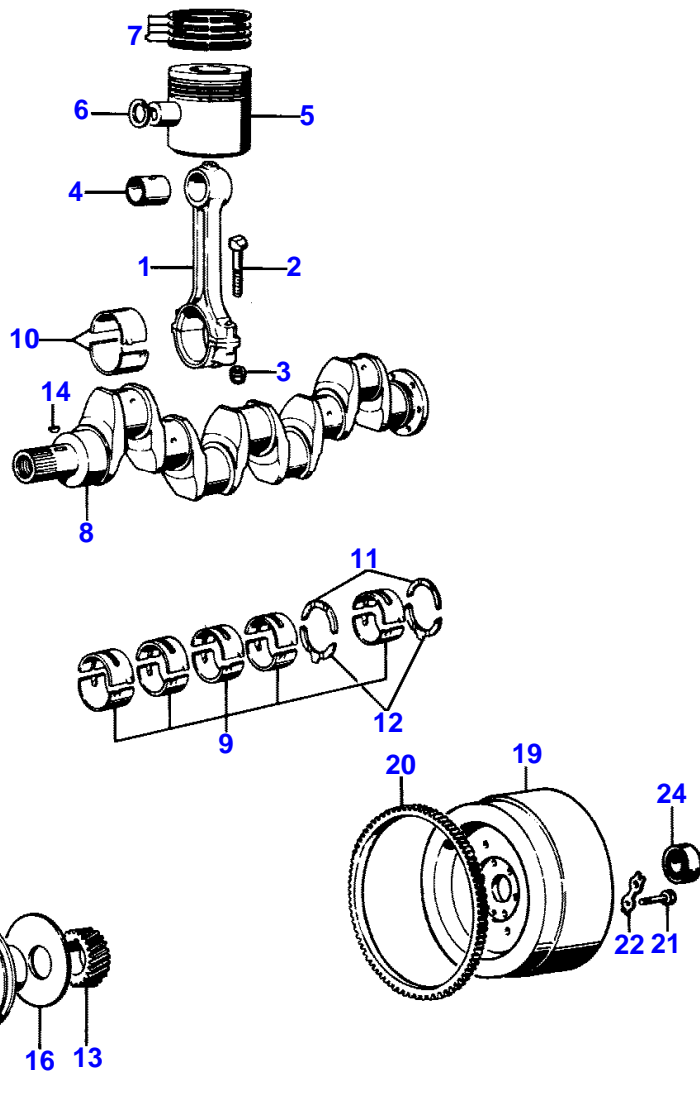
Item	Part Number	Qty	Description	Comments
1	61676	1	Block	
2	33142111	10	Thimble	
3	32166329	10	Bolt	
4	31358341	4	Liner	
	31358393	4	Liner	* (A)
5	0650618	4	Plug	
6	0650563	6	Plug	
7	0650563	2	Plug	
8	0650577	4	Plug	
9	0650588	2	Plug	
11	32417134	1	Plug	
12	32114461	1	Plug	
13	32416105	1	Plug	
14	0650582	1	Plug	
15	0920130	1	Washer	
16	0650588	1	Plug	
17	32161114	2	Plug	
18	1423895M91	1	Switch	
				Repairs and replaces 1825120M91
19	31134132	1	Bush	
20	0350018	2	Dowel	
21	32526312	2	Stud	
22	33221316	2	Nut	
26	0826469	1	Stud	
27	0920054	1	Washer	
28	0576051	1	Nut	
29	974496M1	2	Bolt	See Page - Reference Number 58
30	391414X1	2	Washer	See Page - Reference Number 58
31	393643X1	2	Nut Metric	See Page - Reference Number 58
32	37513851	1	Housing	
33	2418F475	1	Seal	Repairs and replaces 2415391
34	0350009	2	Dowel	
35	36817157	1	Joint	
36	2172530	2	Capscrew	
37	0746211	10	Bolt	
38	0920003	10	Washer	
39	32452113	1	Pointer	
40	36277831	1	Bridge Piece	
41	32811408	2	Joint	
42	32517128	2	Stud	
43	0920053	2	Washer	
44	0576002	2	Nut	
45	2176369	2	Screw	
46	0920521	2	Washer	
47	33112111	2	Washer	

(A)
SEMIFINISHED

6

CRANKSHAFT & FLYWHEEL

VILEBREQUIN ET VOLANT
 KURBELWELLE UND SCHWUNGRAD
 ALBERO MOTORE E VOLANO
 CIGUENAL Y VOLANTE



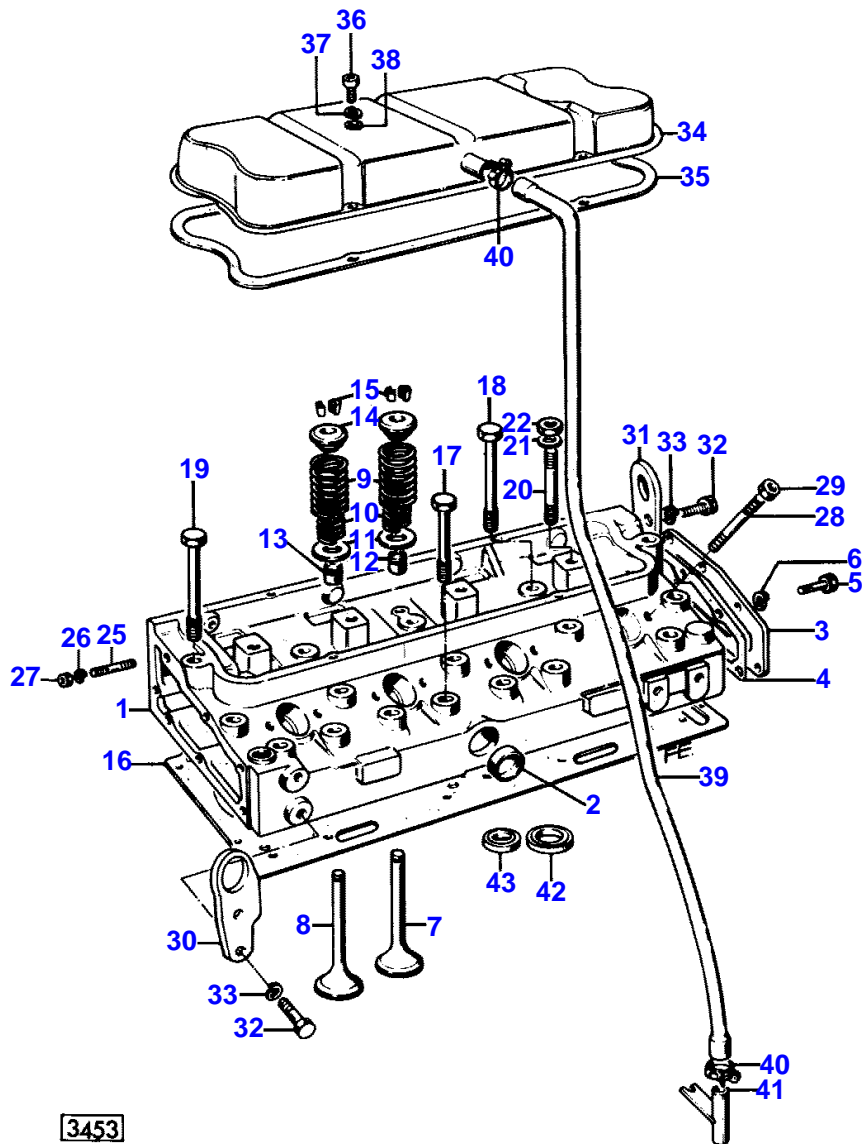
3451

CRANKSHAFT & FLYWHEEL

Item	Part Number	Qty	Description	Comments
1	M7BJ0015	4	Kit, Conrod	
				Repairs and replaces 84920
2	32762116	8	Bolt	
3	33221328	8	Nut	
				Repairs and replaces 33221321
4	31134123	4	Bush	
5	68301	4	Kit, Piston	
6	0170002	8	Circlip	
7	41158041	4	Kit, Piston Ring	
				Repairs and replaces 92463
8	94435	1	Kit, Crankshaft	
9	81558	1	Kit, Bearing	
	81558A	X	Kit, Bearing	(A) Thickness -0,254MM.
9	81558B	X	Kit, Bearing	(A) Thickness -0,508MM.
9	81558C	X	Kit, Bearing	(A) Thickness -0,762MM.
10	85042	1	Kit, Bearing	
	85042A	X	Kit, Bearing	(A) Thickness -0,254MM.
10	85042B	X	Kit, Bearing	(A) Thickness -0,508MM.
10	85042C	X	Kit, Bearing	(A) Thickness -0,762MM.
11	31137311	2	Washer	
	31137312	X	Thrust Washer	Thickness +0,178MM.
12	31137321	2	Washer	
	31137322	X	Thrust Washer	Thickness -0,178MM.
13	31171681	1	Gear,Crankshaft	
14	0500012	1	Woodruff Key	
15	31148792	1	Pulley	
16	33125416	1	Washer	
17	32162331	1	Screw	
				Repairs and replaces 32162319
18	33125124	1	Washer	
19	1825511M1	1	Flywheel	
20	0410236	1	Starter Ring	
21	973013M1	6	Bolt	
22	0921062	3	Tab Washer	
24	339599X1	1	Bearing Ball	
				(A) BEARINGS ARE PREFINISHED

10

CYLINDER HEAD AND COVER
 CULASSE ET COUVERCLE
 ZYLINDERKOPF UND DECKEL
 TESTA CILINDRI E COPERCHIO
 CULATA Y TAPA



3453

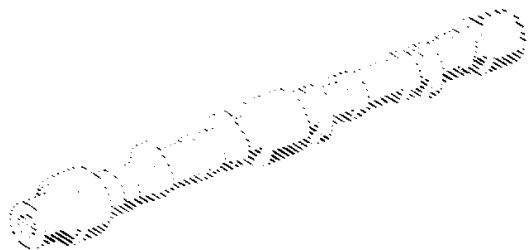
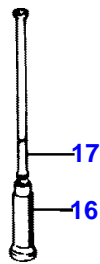
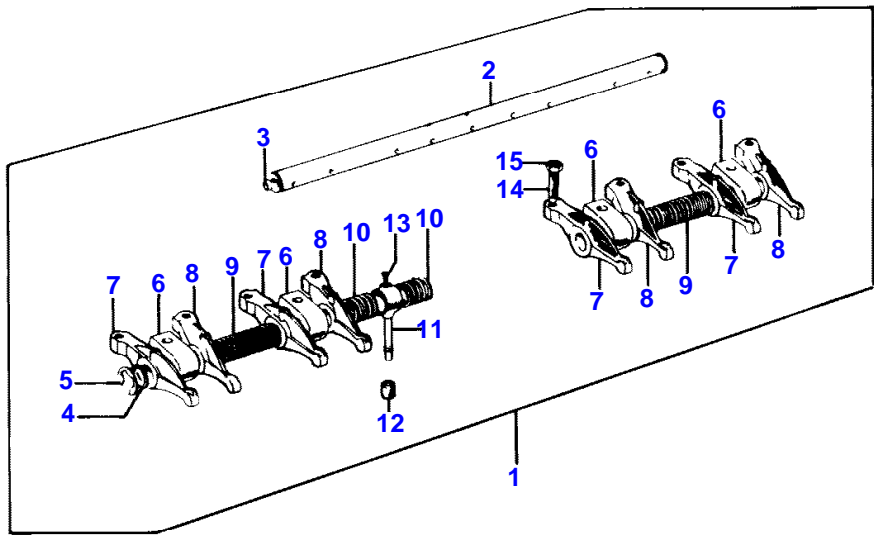
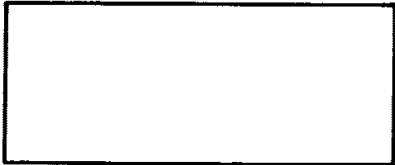
CYLINDER HEAD COVER

Item	Part Number	Qty	Description	Comments
1	68115	1	Cylinder Head	
2	0650563	1	Plug	
3	37553121	1	Cover	
4	36851409	1	Joint	
5	0746254	6	Setscrew	
6	0920053	6	Washer	
7	31431641	4	Valve Inlet	
	31431401	X	Valve Inlet	Thickness +0,076MM.
	31431402	X	Valve Inlet	Thickness +0,38MM.
	31431403	X	Valve Inlet	Thickness +0,76MM.
8	31431881	4	Valve Exhaust	
	31431411	X	Valve Exhaust	Thickness +0,076MM.
	31431412	X	Valve Exhaust	Thickness +0,38MM.
	31431413	X	Valve Exhaust	Thickness +0,76MM.
9	31744121	8	Spring	
10	31744131	8	Spring	
11	33123117	8	Washer	
12	33817125	4	Seal	
13	33817117	4	Seal	
14	33423122	8	Cap	
15	33173108	8	Cotter	(A)
16	36812338	1	Gasket	
17	32181424	6	Screw	
18	32181425	12	Screw	
19	32181426	2	Screw	
20	0826628	4	Stud	
21	0920006	1	Washer	
22	2211284	4	Nut	
25	0826467	1	Stud	
26	0920054	1	Washer	
27	0576051	1	Nut	
28	0826280	8	Stud	
29	0576002	8	Nut	
30	36475706	1	Plate	
31	36177111	1	Plate	
32	0746453	4	Setscrew	
33	0920054	4	Washer	
34	37188549	1	Cyl.Head Cover	
35	36811122	1	Joint	
36	2172513	4	Screw	
37	0920052	4	Washer	
38	0920002	4	Washer	
39	33872516	1	Pipe	
40	2481802	2	Clip	
41	35731144	1	Connection	
42	33125121	4	Insert	
43	33152139	4	Insert	

(A)
SERVICED IN PAIR

14

ROCKER ARM
 ARBRE CULBUTEURS
 ZIPPHEBELWELLE
 ASSE E BILANCIERI
 EJE DE BALANCINES

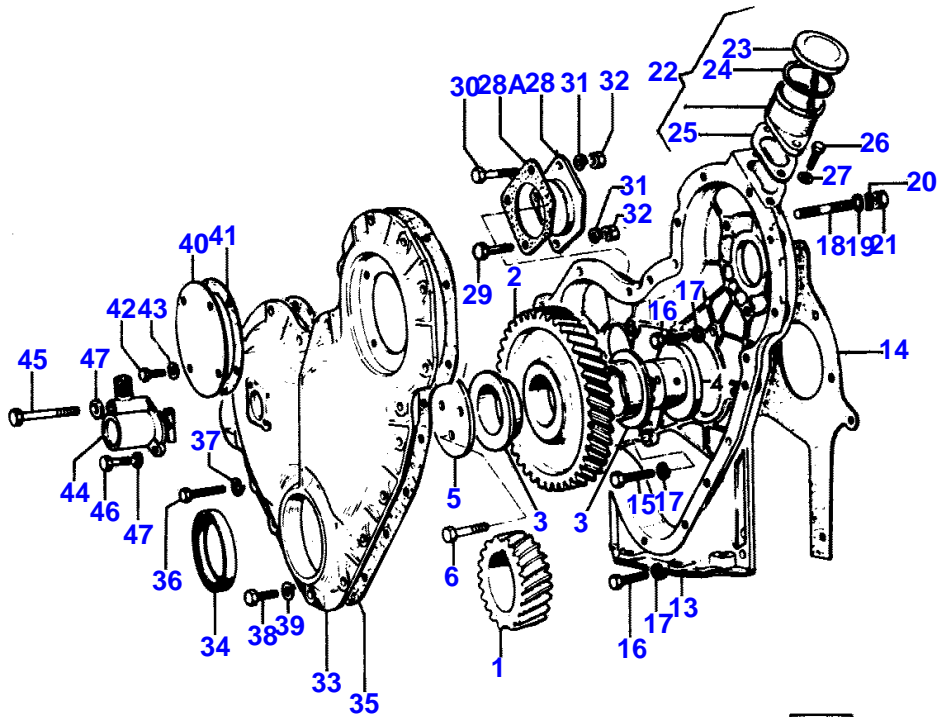
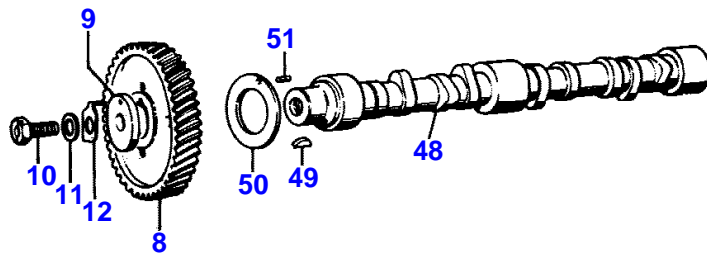


3454

ROCKER ARM

Item	Part Number	Qty	Description
1	87618	1	Rockerarm
2	83450	1	Shaft
3	0650507	2	Plug
4	33117415	2	Washer
5	0170151	2	Circlip
6	37521331	4	Bracket
7	37371271	4	Lever
8	37371281	4	Lever
9	31744123	2	Spring
10	31743108	2	Spring
11	35511111	1	Pipe
12	3381113	1	Ring
13	0726504	1	Setscrew
14	0720579	8	Screw
15	0576052	8	Nut
16	31434163	8	Tappet
17	31434307	8	Pushrod

16	<p>TIMING GEAR</p> <p>DISTRIBUTION STEUERUNG DISTRIBUZIONE DISTRIBUTION</p>	
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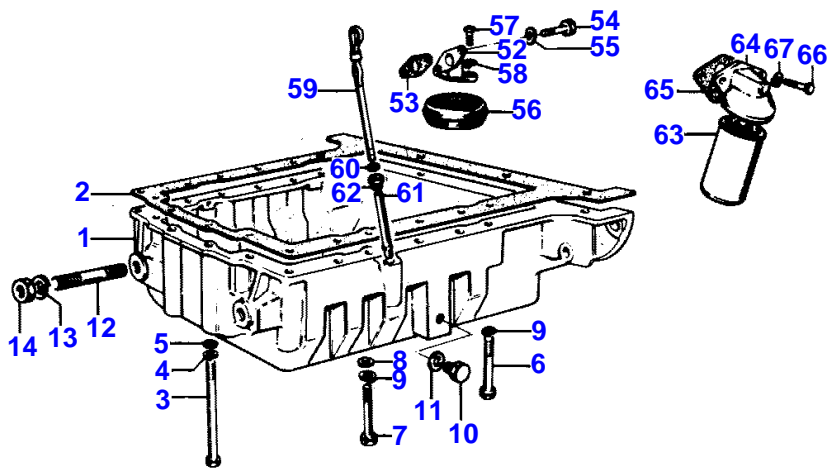
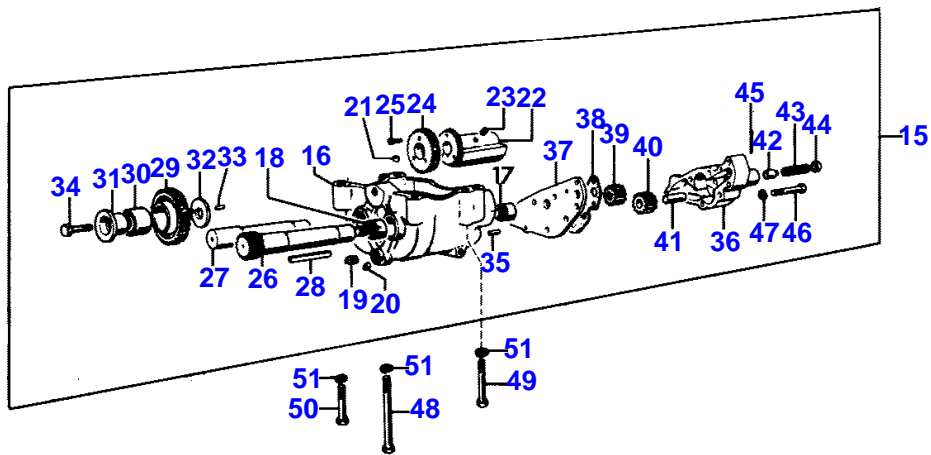
TIMING GEAR

Item	Part Number	Qty	Description	Comments
1	31171681	1	Gear	
2	41115023	1	Idler	
3	0050345	2	Bush	
4	33426161	1	Hub	
5	0941082	1	Plate	
6	0096439	3	Bolt	
8	31171353	1	Gear	
9	33153128	1	Washer	
10	32161209	1	Screw	
11	33115408	1	Washer	
12	31733121	1	Washer	
13	37161642	1	Housing	
14	36814127	1	Joint	
15	0746211	1	Bolt	
16	0746255	8	Setscrew	
17	0920053	9	Washer	
18	0826277	3	Stud	
19	0920003	3	Washer	
20	0920053	3	Washer	
21	0576002	3	Nut	
22	35784111	1	Filler	Up to Serial or Engine Number 12110200/2212745
	3193492M1	1	Filler	From Serial or Engine Number 12110201/2212746
23	2487854	1	Cap	
24	24870001	1	Joint	
25	36862138	1	Joint	
26	0746254	2	Setscrew	
27	2411152	2	Washer	
28	37556148	1	Plate	
28A	36861429	1	Joint	
29	0748505	1	Screw	
30	2232151	2	Screw	
31	0920054	3	Washer	
32	2238153	3	Nut	
33	41422703	1	Cover	
34	2415361	1	Seal	
35	36813137	1	Joint	
36	0746255	14	Setscrew	
37	0920053	14	Washer	
38	0096238	4	Bolt	
39	2411152	4	Washer	
40	32413415	1	Cover	
41	33825419	1	Joint	
42	0746252	4	Screw	
43	2411152	4	Washer	
44	2758346	1	Angle Drive	
45	0746019	1	Screw	
46	0746053	1	Bolt	
47	2411151	2	Washer	
48	31415321	1	Camshaft	
49	0500012	1	Woodruff Key	
50	33153121	1	Washer	
51	2116053	1	Pin	

20

LUBRICATING OIL SYSTEM

LUBRICATION
 SCHMIEREINRICHTUNG
 LUBRIFICAZIONE
 LUBRICATION



3351

LUBRICATING OIL SYSTEM

Item	Part Number	Qty	Description	Comments
1	37171823	1	Sump	
2	36815707	1	Joint	
3	2184435	6	Screw	
4	0920053	6	Washer	
5	0920003	6	Washer	
6	0096241	11	Bolt	
7	0096215	1	Screw	
8	0920003	1	Washer	
9	0920053	12	Washer	
10	2487004	1	Plug	
11	2411160	1	Gasket	
12		2	Stud	See Page - Reference Number 51
13		2	Lock Washer	See Page - Reference Number 51
14		2	Nut	See Page - Reference Number 51
15	41733066	1	Balancer	
16	37527281	1	Frame	
17	2557176	2	Bearing	
18	2557180	2	Bearing	
19	2431131	2	Plug	
20	2431130	X	Plug	
21	0870001	2	Thimble	
22	37417472	2	Weight	
23	2171225	4	Screw	
24	31164581	2	Gear	
25	2172513	6	Screw	
26	31171276	1	Shaft	
27	32731127	1	Shaft	
28	2576675	2	Woodruff Key	
29	84447	1	Gear	
30	2511458	1	Bush	
31	33451801	1	Hub	
32	33153133	1	Plate	
33	0610879	1	Pin	
34	0096633	1	Bolt	
35	0350005	2	Dowel	
36	37714234	1	Body	
37	36237156	1	Plate	
38	36866722	1	Joint	
39	31165531	1	Gear	
40	31165461	1	Gear	
41	32455123	1	Shaft	
42	32712715	1	Plunger	
43	31742128	1	Spring	
44	33157122	1	Cap	
45	0610012	1	Pin	
46	0096236	5	Bolt	
47	0920053	5	Washer	
48	2184546	1	Screw	
49	0096441	1	Bolt	
50	0096439	2	Bolt	
51	0920054	4	Washer	
52	37738261	1	Elbow	
53	36832409	1	Joint	
54	0096237	2	Bolt	
55	0920053	2	Washer	
56	37725443	1	Strainer	
57	0746052	2	Bolt	
58	0920052	2	Washer	
59	31787437	1	Dipstick	
60	33812108	1	Washer	
61	33435123	1	Tube	
62	33533103	1	Nut	
63	2654403	1	Oil Filter	
64	37764181	1	Filter Head	
65	36862517	1	Joint	
66	0746610	2	Bolt	
67	33115118	2	Washer	

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