

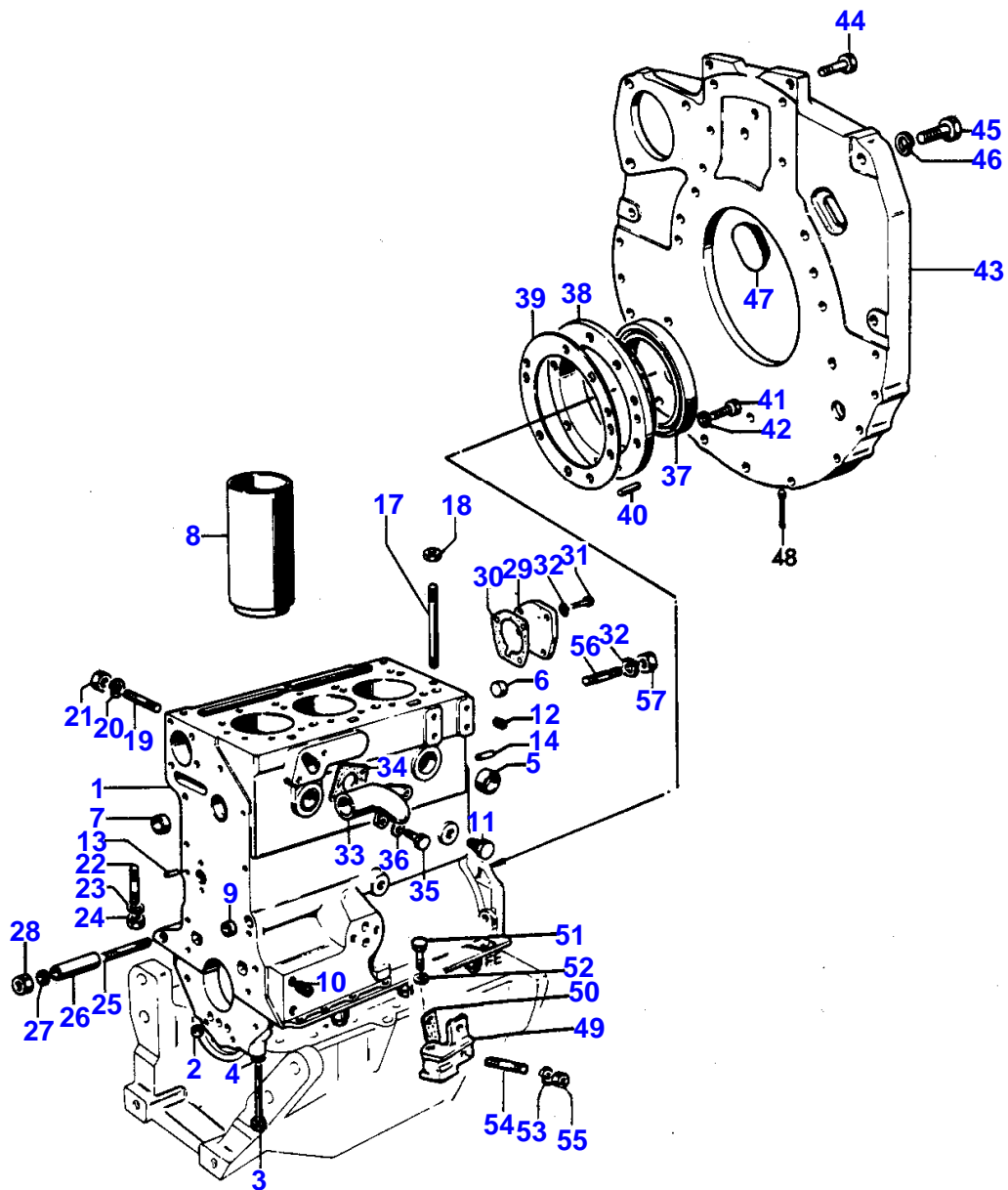
Page Title	Page Number
CYLINDER BLOCK	2
CRANKSHAFT & FLYWHEEL	6
CYLINDER HEAD COVER	10
ROCKER ARM	14
TIMING GEAR	16
LUBRICATING OIL SYSTEM	22
WATER PUMP	26
FUEL INJECTION PUMP	30
FUEL LIFT PUMP - AD3.152	34
FUEL LIFT PUMP - AD3.152	35A
FUEL PIPINGS AND FILTER	36
STARTER MOTOR	38
GENERATOR	40
ALTERNATOR - AD3.152	41A
KIT GASKET	42
ENGINE	44
FUEL TANK	46
COOLING SYSTEM	48
INDUCTION MANIFOLD	52
AIR FILTER - WET	54
AIR FILTER - DRY	55A
EXHAUST MANIFOLD AND MUFFLER	56
THROTTLE CONTROLS	58
ELECTRICAL EQUIPMENT	62
BATTERY	68
LIGHTS	70
INSTRUMENT PANEL	72
DUAL CLUTCH	74
DUAL CLUTCH - O.M.G.	76
CLUTCH CONTROL	78
CENTRE AXLE HOUSING AND TRANSMISSION HOUSING	82
SYNCHRO-MESH TRANSMISSION	84
CONTROLS AND TRANSMISSION SHIFT LEVERS	90
REDUCER	91C
REDUCER CONTROL	91G
POWER TAKE OFF - STD LINKAGE	92
POWER TAKE OFF - 540/1000 R.P.M.	96
DRIVE PULLEY	100
DIFFERENTIAL	104
REAR AXLE-HOUSING	108
BRAKES AND CONTROLS	110
BRAKES AND CONTROLS	115A
HAND BRAKE	116
HAND BRAKE	117C
BRAKE CYLINDER	118
BRAKE CYLINDER	119A
BRAKE PUMP	120
RIM AND TIRES	122
FRONT AXLE - 2 WHEEL DRIVE	126
STEERING HYDRAULIC EQUIPMENT	130
STEERING CONTROL VALVE	138
OIL PUMP	142
STEERING CYLINDER - 2 WHEEL DRIVE	144
STEERING CYLINDER - 4 WHEEL DRIVE	146
HYDRAULIC LIFT PUMP AND LINES	148
OIL PUMP - HYDRAULIC LIFT	152
HYDRAULIC CONTROL VALVE	154
HYDRAULIC LIFT	158
LIFT CONTROL	164
PIPINGS AUXILIARY VALVE	170
PIPINGS AUXILIARY VALVE - FOR MOWER ONLY	172
LINKAGE CAT. II	188
REAR HOOK	194
FRONT WEIGHTS	196
HOOD	198
SHEET METAL	202

TABLE OF CONTENT

SHEET METAL	203C
FENDERS AND PLATFORM BRACKETS	204
PLATFORM AND REAR FENDERS	206
FENDERS - FRONT	211C
FENDERS - FRONT	211E
SAFETY FRAME AND II DEG PASSENGER SEAT	212
SEAT - DE LUX TYPE	214
SEAT - STANDARD	217C
DECALS	218
TRANSFER GEAR BOX - 4 WHEEL DRIVE	220
TRANSFER GEAR BOX - 4 WHEEL DRIVE	223A
FRONT AXLE - HOUSING - DIFFERENTIAL	224
FRONT AXLE - FINAL DRIVE	230
TOOL GROUP	234
CAB - FRAME	236
CAB - WINDOWS	240
CAB - DOORS	242
CAB - WINDSCREEN WIPER AND MIRROR	246
CAB - RETRO CAB	250
CAB - HEATER	252

2

CYLINDER BLOCK
 BLOC MOTEUR
 KURBELGEHAUSE
 BLOCCO CILINDRI
 BLOQUE DE CILINDROS



CYLINDER BLOCK

Item	Part Number	Qty	Description	Comments
1	41423425	1	Cylinder Block	Up to Serial or Engine Number 635847G
	64573	1	Cylinder Block	From Serial or Engine Number 635848G
2	0870001	8	Thimble	1
3	32181448	6	Screw	1
	32181442	2	Screw	1
4	2415608	2	O Ring	1
5	0650563	4	Plug	1
6	0650664	1	Plug	1
7	0650710	1	Plug	1
8	31358345	3	Liner	Repairs and replaces 31358383 1
8	31358381	3	Liner	* (A)
9	0650566	2	Plug	
10	32114471	3	Plug	
11	32161114	1	Plug	
12	32114451	2	Plug	
13	0350005	1	Dowel	
14	0350016	2	Dowel	
17	32524132	2	Stud	
18	33221315	2	Nut	
19	0826201	2	Stud	
20	33114412	2	Washer	
21	33221329	2	Nut	Repairs and replaces 33221115
22	0826285	1	Stud	
23	0920053	1	Washer	
24	0576002	1	Nut	
25	363036X1	1	Screw	Repairs and replaces 737795M1
26	33266125	1	Spacer	
27	33121417	X	Shim	Thickness 0,9MM
	33121416	X	Shim	Thickness 0,25MM
	0760050	X	Shim	Thickness 0,13MM
	33121415	X	Shim	Thickness 0,05MM
28	353427X1	1	Nut Unf	
29	37416753	1	Plate	Repairs and replaces 36237125
30	36862511	1	Joint	
31	0746253	3	Screw	Up to Serial or Engine Number U674951H
	0746253	2	Screw	From Serial or Engine Number U674952H
32	0920053	3	Washer	
33	0201045	1	Connection	
34	0490486	1	Joint	
35	0746255	2	Setscrew	
36	0920106	2	Washer	
37	2418F475	1	Seal	Repairs and replaces 2415391
38	37424611	1	Housing	
39	33826111	1	Joint	
40	0350015	2	Dowel	
41	0746255	9	Setscrew	
42	0920003	9	Washer	
43	37147974	1	Plate	
44	0720798	2	Screw	
45	0746454	6	Setscrew	
46	0920054	6	Washer	
47	37813113	1	Plug	
48	0610045	1	Pin	
49	38156311	1	Bracket	
50	36113131	1	Spacer	
51	0097109	1	Bolt	
52	0920058	1	Washer	
53	0920056	2	Washer	
54	0826833	2	Stud	
55	0576005	2	Nut	
56	0826201	1	Stud	From Serial or Engine Number U674952H

MASSEY FERGUSON

MF 254 S TRACTOR, ->| - 3302131

3302131

CYLINDER BLOCK

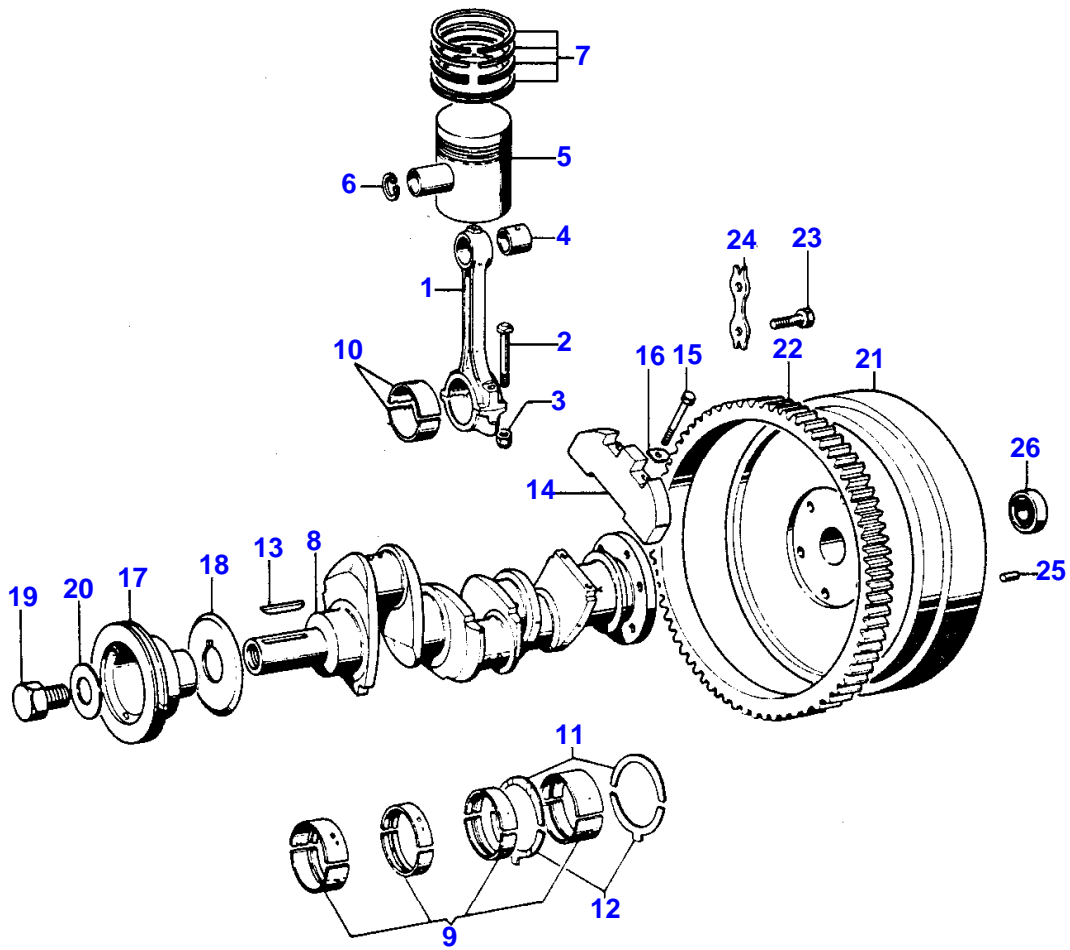
2

Item	Part Number	Qty	Description	Comments
57	0576002	1	Nut	From Serial or Engine Number U674952H (A) SEMIFINISHED

6

CRANKSHAFT & FLYWHEEL

VILEBREQUIN ET VOLANT
 KURBELWELLE UND SCHWUNGRAD
 ALBERO MOTORE E VOLANO
 CIGUENAL Y VOLANTE



3249

CRANKSHAFT & FLYWHEEL

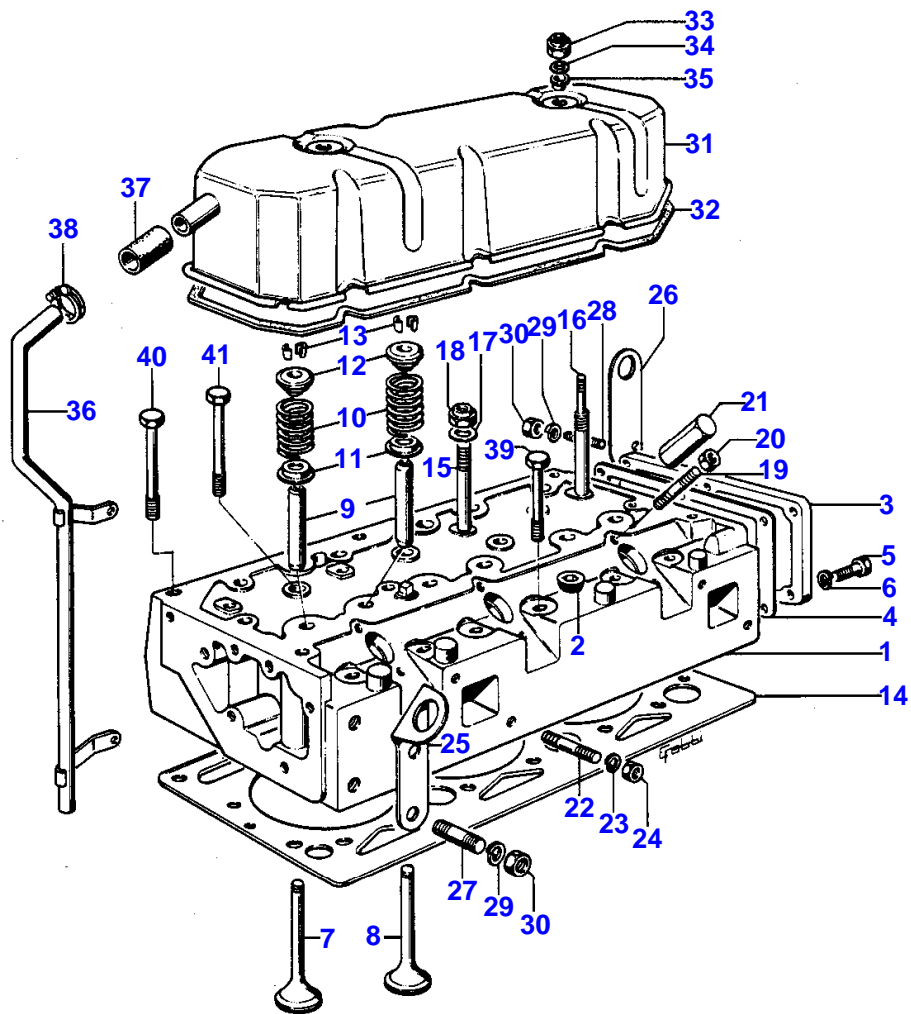
Item	Part Number	Qty	Description	Comments
1	M7BJ0014	3	Kit, Conrod	
				Repairs and replaces 84774
2	0095250	6	Bolt	1
3	33221327	6	Nut	
				Repairs and replaces 33221319
				1
4	31134151	3	Bush	1
5	89214	3	Kit, Piston	
6	0170001	6	Circlip	5
7	41158065	3	Kit, Piston Ring	
				Repairs and replaces 86781
8	94458	1	Kit, Crankshaft	
9	68084	X	Kit, Bearing	
				Repairs and replaces 58703
				8
9	68084A	X	Kit, Bearing	* (A)
				Thickness -0,254 MM
9	68084B	X	Kit, Bearing	* (A)
				Thickness -0,508 MM
9	68084C	X	Kit, Bearing	* (A)
				Thickness -0,762 MM
10	85036	X	Kit, Bearing	8
	85036A	X	Kit, Bearing	(A)
				Thickness -0,254 MM
10	85036B	X	Kit, Bearing	(A)
				Thickness -0,508 MM
10	85036C	X	Kit, Bearing	(A)
				Thickness -0,762 MM
11	31137211	2	Thrust Washer	8
	31197192	X	Ring	Thickness +0,178 MM
12	31137221	2	Thrust Washer	
	31137202	X	Thrust Washer	Thickness +0,178 MM
13	36271704	1	Woodruff Key	
14	0995415	2	Weight	
15	2185189	4	Screw	
16	31731516	2	Washer	Left Hand
	31731515	2	Washer	Right Hand
17	31147785	1	Pulley	
18	33176308	1	Flange	
19	32162312	1	Screw	
20	33125112	1	Washer	
21	1825512M1	1	Flywheel	
22	0410236	1	Starter Ring	
23	973013M1	6	Bolt	
24	0921062	3	Tab Washer	
25	1817069M1	2	Pin	
26	339599X1	1	Bearing Ball	

(A)
BEARINGS ARE PREFINISHED

10

CYLINDER HEAD AND COVER

CULASSE ET COUVERCLE
 ZYLINDERKOPF UND DECKEL
 TESTA CILINDRI E COPERCHIO
 CULATA Y TAPA



3247

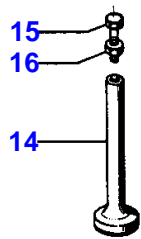
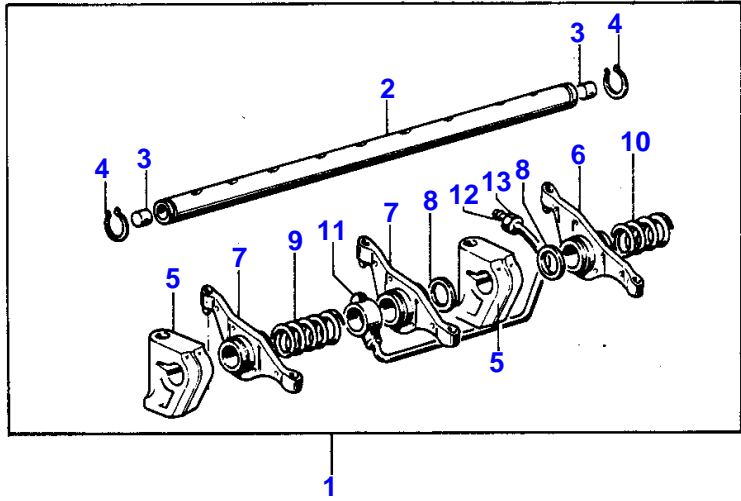
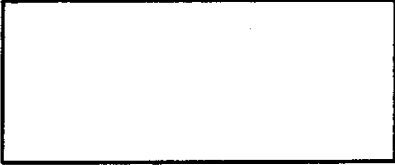
CYLINDER HEAD COVER

Item	Part Number	Qty	Description	Comments
1	A5BD2722	1	Cylinder Head	Repairs and replaces 89141
2	2431154	2	Plug	1
3	0940737	1	Plate	1
4	0490485	1	Joint	1
5	0746254	6	Setscrew	1
6	0920053	6	Washer	1
7	31431681	3	Valve Inlet	1
8	31431011	3	Valve Exhaust	Repairs and replaces 31431761
9	33261723	6	Guide	1
10	0780006	6	Spring	1
11	33415133	6	Washer	1
12	0150008	6	Cap	1
13	0230001	12	Cotter	* (A) Repairs and replaces 33173115
14	36812127	1	Gasket	1
15	0826469	2	Stud	
16	32754412	2	Stud	
17	0920004	4	Washer	
18	2211283	4	Nut	
19	0826264	6	Stud	
20	0576002	3	Nut	
21	32726512	3	Nut	
22		4	Stud	See Page - Reference Number 56
23		4	Washer	See Page - Reference Number 56
24		4	Nut	See Page - Reference Number 56
25	36456321	1	Plate	
26	36531408	1	Plate	
27	0826462	2	Stud	
28	0826466	2	Stud	
29	0920054	4	Washer	
30	2188135	4	Nut	
31	37188557	1	Cyl.Head Cover	Repairs and replaces 0576051
32	36811115	1	Joint	
33	0576102	2	Nut	
34	0920003	2	Washer	
35	0920302	2	Washer	
36	35732479	1	Pipe	
37	0202058	1	Hose	
38	0180103	2	Clip	
39	32181447	4	Screw	
40	32181445	3	Screw	
41	32181446	9	Screw	

(A)
SERVICED IN PAIR

14

ROCKER ARM
ARBRE CULBUTEURS
ZIPPHEBELWELLE
ASSE E BILANCIERI
EJE DE BALANCINES

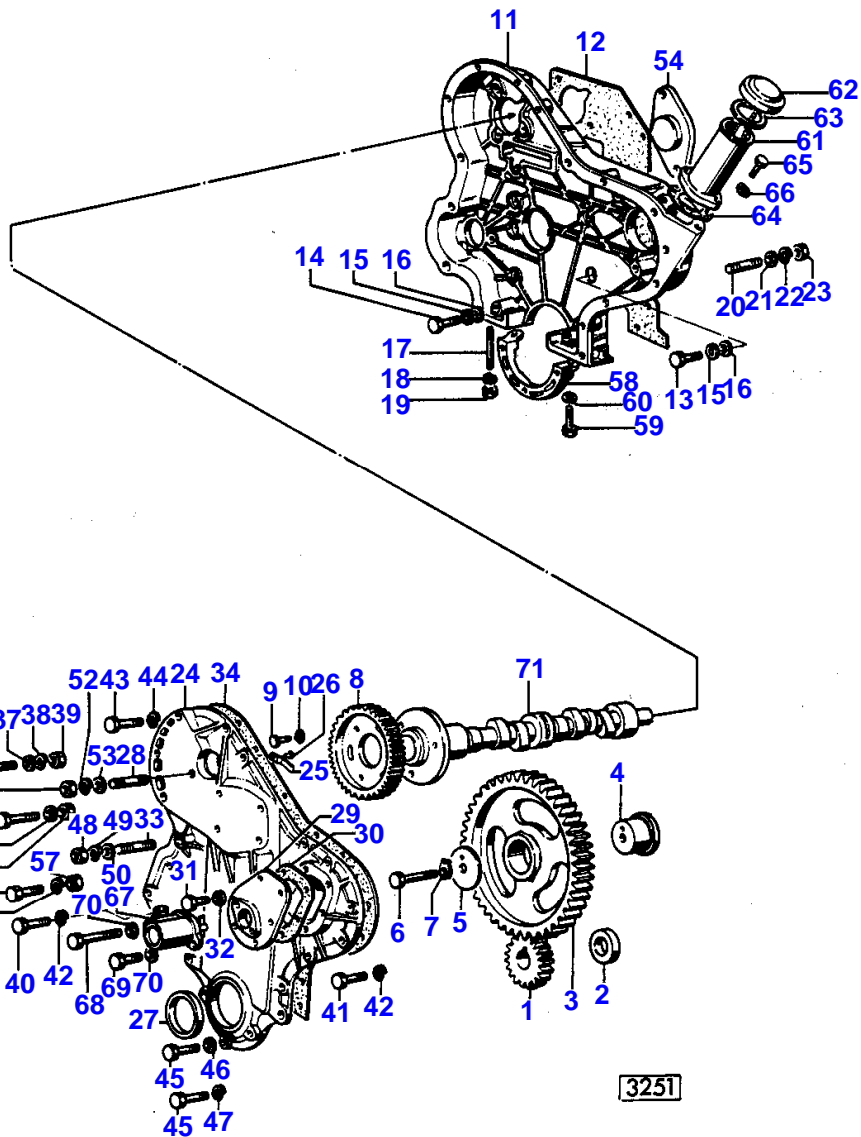


3499

ROCKER ARM

Item	Part Number	Qty	Description	Comments
1	83135	1	Rocker Shaft	
2	53843	1	Rocker Shaft	1
3	0650507	2	Plug	2
4	0170033	2	Circlip	1
5	0101138	4	Bracket	1
6	0520429	3	Lever	1
				Left Hand
7	0520430	3	Lever	1
				Right Hand
8	0330505	4	Spacer	1
9	0780005	2	Spring	1
10	0780175	1	Spring	1
11	35568352	1	Pipe	1
12	0566002	1	Olive	11
13	0576111	1	Nut	11
14	0860012	6	Tappet	
15	0720677	6	Screw	
16	0576052	6	Nut	

16	TIMING GEAR DISTRIBUTION STEUERUNG DISTRIBUZIONE DISTRIBUCION	
----	---	--



TIMING GEAR

Item	Part Number	Qty	Description	Comments
1	0410132	1	Gear	
2	0330811	1	Spacer	
3	31164362	1	Gear	
4	0995447	1	Hub	
5	0940738	1	Plate	
6	0095199	1	Screw	
7	0920883	1	Washer	
8	0410241	1	Gear	
9	0746214	3	Screw	
10	0920053	3	Washer	
11	37161481	1	Housing	
12	36814119	1	Joint	
13	0746355	12	Screw	
14	0096234	2	Bolt	
15	0920299	14	Washer	
16	33114118	14	Shim	
17	0826265	2	Stud	
18	0920053	2	Washer	
19	0576002	2	Nut	
20	0827619	3	Stud	
21	0920003	3	Washer	
22	0920053	3	Washer	
23	0576002	3	Nut	
24	A5FH0245	1	Kit, Front Cover	
25	3661P002	1	Spring	Repairs and replaces 90563
26	2126151	1	Rivet	Repairs and replaces 0780067 24
27	2415344	1	Seal	Repairs and replaces 2126466 24
28	0827622	1	Stud	Repairs and replaces 2414111 24
29	37523171	1	Cover	24
30	36862512	1	Joint	24
31	0748353	6	Screw	24
32	2411151	6	Washer	24
33	0827622	1	Stud	24
34	36813136	1	Joint	
35	0096213	2	Bolt	
36	0096242	1	Bolt	
37	0920003	1	Washer	
38	0920053	3	Washer	
39	0576002	3	Nut	
40	0748354	1	Screw	
41	0748353	8	Screw	
42	0920052	9	Washer	
43	0748414	2	Setscrew	
44	0920053	2	Washer	
45	0748405	3	Screw	
46	2411152	1	Washer	
47	0920053	2	Washer	
48	0576002	1	Nut	
49	0920053	1	Washer	
50	0920497	1	Washer	
51	0576002	1	Nut	
52	0920053	1	Washer	
53	0920460	1	Spacer	
54	37461104	1	Plate	
55	0748510	2	Bolt	
56	0920054	2	Washer	
57	2238153	2	Nut	
58	37354312	1	Cover	
59	0096232	2	Bolt	
60	0920053	2	Washer	
61	35784123	1	Filler	
62	2487854	1	Cap	61
63	24870001	1	Joint	62

TIMING GEAR

Item	Part Number	Qty	Description	Comments
64	36837413	1	Joint	
65	0746254	2	Setscrew	
66	2411152	2	Washer	
67	2758346	1	Angle Drive	
68	0748353	1	Screw	
69	0748357	1	Screw	
70	2411151	2	Washer	
71	31415261	1	Camshaft	

Buy Now



Our support email:

ebooklibonline@outlook.com