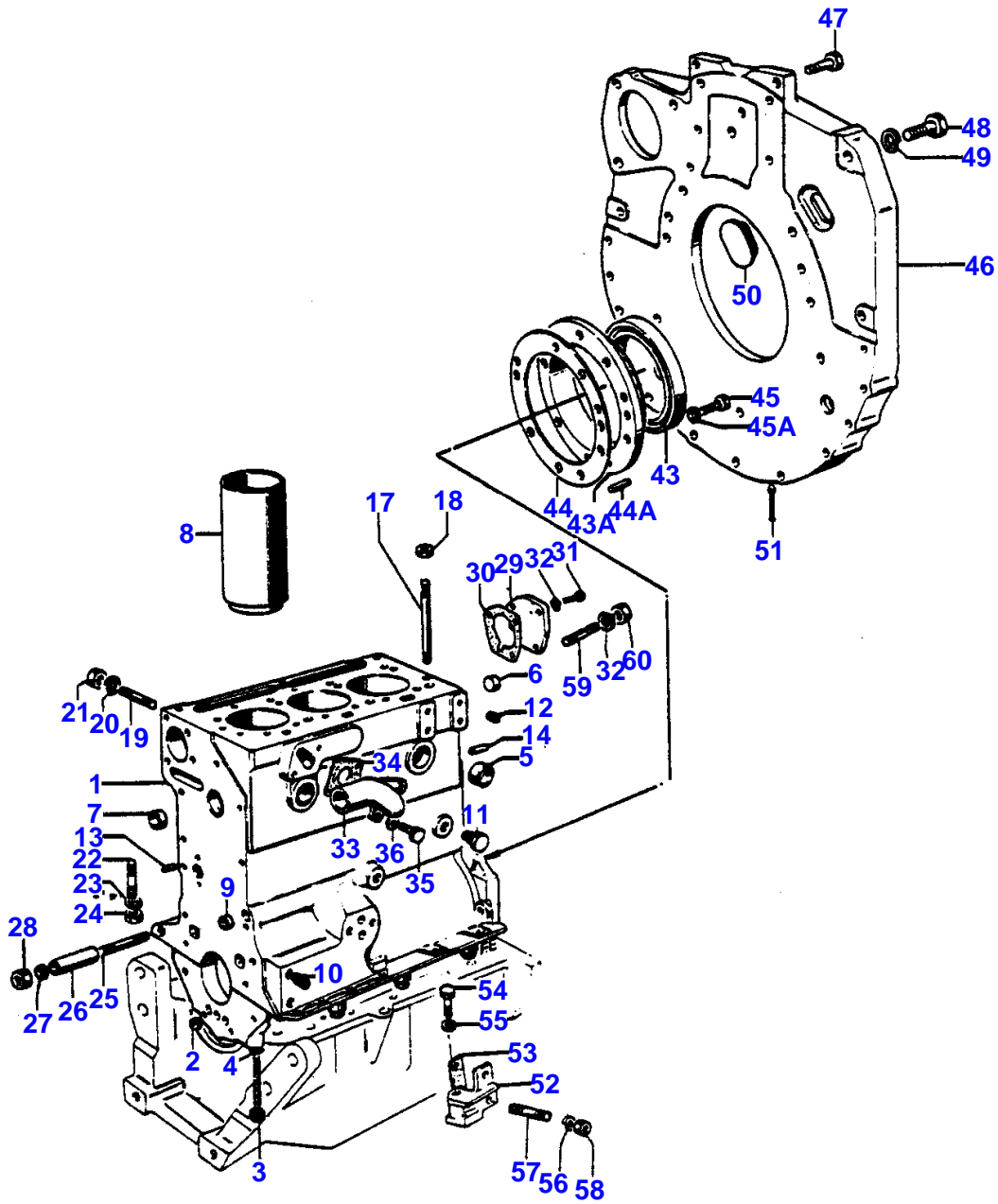


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2

BLOCCO CILINDRI
 BLOC MOTEUR
 KURBELGEHAEUSE
 BLOQUE DE CILINDROS
 CYLINDER BLOCK

AD3.152
 AD3.152
 AD3.152
 AD3.152



Item	Part Number	Qty	Description	Comments
				AD3.152
1	64573	1	Cylinder Block	
2	33137408	8	Thimble	1
3	32181441	6	Screw	1
3A	32181442	2	Screw	1
4	2415608	2	O Ring	1
5	0650563	4	Plug	1
6	0650664	1	Plug	1
7	0650710	1	Plug	1
8	31358345	3	Liner	1
	31358323	3	Liner	(C)
9	0650566	2	Plug	
10	32114451	3	Plug	
11	32161114	1	Plug	
12	32114451	2	Plug	
13	0350005	1	Dowel	
14	0350016	2	Dowel	
17	32524132	2	Stud	
18	33221315	2	Nut	
19	0826201	2	Stud	
20	33114412	2	Washer	
21	33221115	2	Nut	
22	0826285	1	Stud	
23	0920053	1	Washer	
24	0576002	1	Nut	
25	737795M1	1	Stud	
26	33266125	1	Spacer	
27	33121417	X	Shim	Thickness 0,9 MM
	33121416	X	Shim	Thickness 0,25 MM
	0760050	X	Shim	Thickness 0,13 MM
	33121415	X	Shim	Thickness 0,05 MM
28	353427X1	1	Nut Unf	
29	37416753	1	Plate	
30	36862511	1	Joint	
31	0746253	2	Screw	
32	0920053	3	Washer	
33	0201045	1	Connection	
34	0490486	1	Joint	
35	0746255	2	Setscrew	
36	0920106	2	Washer	
43	2418F475	1	Seal	
43A	37424611	1	Housing	
44	33826111	1	Joint	
44A	0350015	2	Dowel	
45	0746255	9	Setscrew	
45A	0920003	9	Washer	
46	37147974	1	Plate	
47	0720798	2	Screw	
48	0746454	6	Setscrew	
49	0920054	6	Washer	
50	37813113	1	Plug	
51	0610045	1	Pin	
52	38156311	1	Bracket	
53	36113131	1	Spacer	
54	0097109	1	Bolt	
55	0920058	1	Washer	
56	0920056	2	Washer	
57	0826833	2	Stud	
58	0576005	2	Nut	
59	0826201	1	Stud	
60	0576002	1	Nut	

(C)
SEMIFINISHED

6

ALBERO MOTORE E VOLANO

VILEBREQUIN ET VOLANT
 KURBRLWELLE UND SCHWUNGRAD
 CIGUENAL Y VOLANTE
 CRANKSHAFT & FLYWHEEL

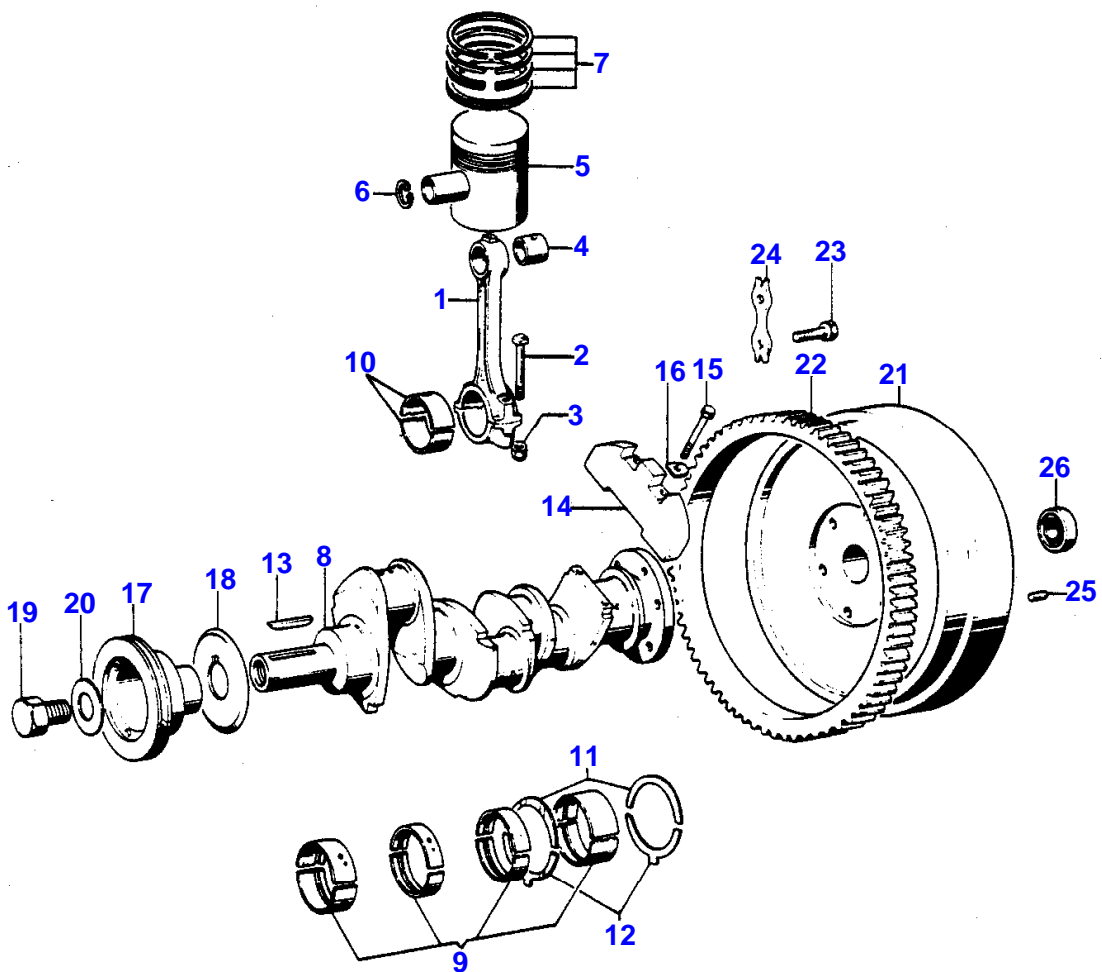
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AD3.152

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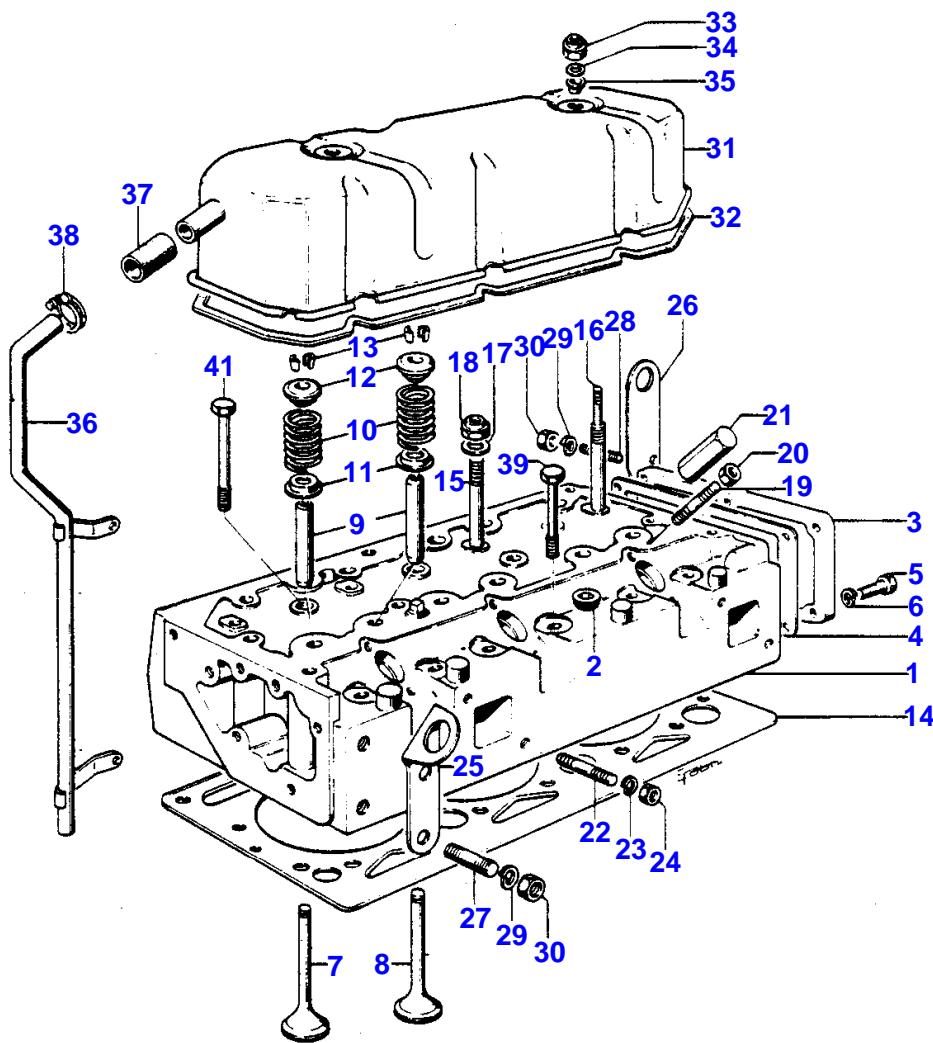


3249

Item	Part Number	Qty	Description	Comments
				AD3.152
1	M7BJ0014	3	Kit, Conrod	
2	0095250	6	Bolt	1
3	33221319	6	Nut	1
4	31134151	3	Bush	1
5	68332	3	Kit, Piston	
6	0170001	6	Circlip	5
7	41158057	3	Kit, Piston Ring	
8	94458	1	Kit, Crankshaft	
9	68084	X	Kit, Bearing	(A) 8
9	68084A	X	Kit, Bearing	(A) Thickness -0,254 MM
9	68084B	X	Kit, Bearing	(A) Thickness -0,508 MM
9	68084C	X	Kit, Bearing	(A) Thickness -0,762 MM
10	85036	X	Kit, Bearing	(A) 8
10	85036A	X	Kit, Bearing	(A) Thickness -0,254 MM
10	85036B	X	Kit, Bearing	(A) Thickness -0,508 MM
10	85036C	X	Kit, Bearing	(A) Thickness -0,762 MM
11	31137211	2	Thrust Washer	8
	31137212	X	Washer	Thickness +0,178 MM
12	31137221	2	Thrust Washer	
	31137222	X	Washer	Thickness +0,178 MM
13	36271704	1	Woodruff Key	
14	0995415	2	Weight	
15	2185189	4	Screw	
16	31731516	2	Washer	Left Hand
	31731515	2	Washer	Right Hand
17	31147788	1	Pulley,Crank	
18	33176137	1	Washer	
19	32162312	1	Screw	
20	33125112	1	Washer	
21	1825512M1	1	Flywheel	
22	0410236	1	Starter Ring	
23	973013M1	6	Bolt	
24	0921062	3	Tab Washer	
25	1817069M1	2	Pin	
26	339599X1	1	Bearing Ball	(A) BEARING ARE SEMIFINISHED

8

<p>TESTA CILINDRI E COPERCHIO CULASSE ET COUVERCLE ZYLINDERKOPF UND DECKEL CULATA Y TAPA CYLINDER HEAD AND COVER</p>	<p>AD3.152 AD3.152 AD3.152 AD3.152</p>
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Item	Part Number	Qty	Description	Comments
				AD3.152
1	89141	1	Cylinder Head	
2	2431154	2	Plug	1
3	0940737	1	Plate	1
4	0490485	1	Joint	1
5	353517X1	6	Screw Unf	1
6	0920053	6	Washer	1
7	31431281	3	Valve Inlet	1
8	31431591	3	Valve Exhaust	1
9	33261723	6	Guide	1
10	0780006	6	Spring	1
11	33415133	6	Washer	1
12	0150008	6	Cap	1
13	0230001	12	Cotter	(B) 1
14	36812127	1	Gasket	
15	0826469	2	Stud	
16	32754412	2	Stud	
17	0920004	4	Washer	
18	2211283	4	Nut	
19	0826264	6	Stud	
20	0576002	3	Nut	
21	32726512	3	Nut	
22	0826232	4	Stud	
23	0920003	4	Washer	
24	2188134	4	Nut	
25	36456321	1	Plate	
26	36531408	1	Plate	
27	0826462	2	Stud	
28	0826466	2	Stud	
29	0920054	4	Washer	
30	2188135	4	Nut	
31	37188557	1	Cyl.Head Cover	
32	36811115	1	Joint	
33	0576102	2	Nut	
34	0920003	2	Washer	
35	0920302	2	Washer	
36	35732479	1	Pipe	
37	0202058	1	Hose	
38	2481863	2	Clip	
39	32181447	4	Screw	
41	32181446	9	Screw	

(B)
SERVICED IN PAIRS

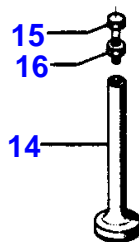
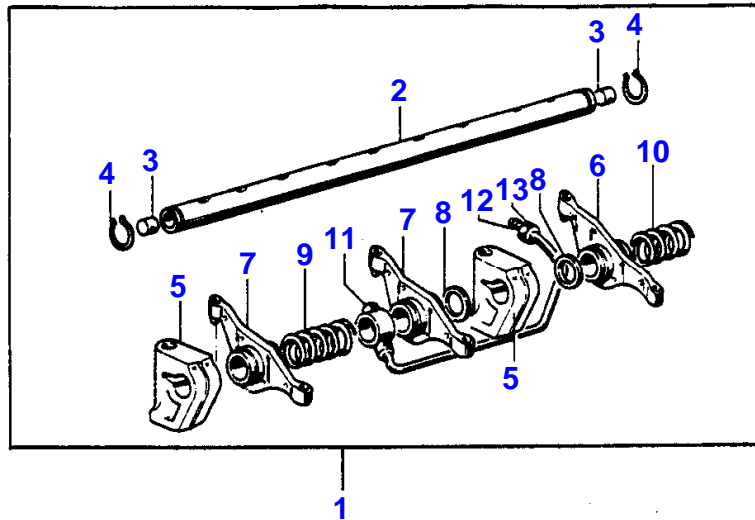
10

ASSE E BILANCIERI

ARBRE CULBUTEUR
ZIPPHEBELWELLE
EJE DE BALANCINE
ROCKER ARM

AD3.152

AD3.152
AD3.152
AD3.152
AD3.152



MASSEY FERGUSON**MF 234 S TRACTOR - 3310497**

3310497

ROCKER ARM - AD3.152

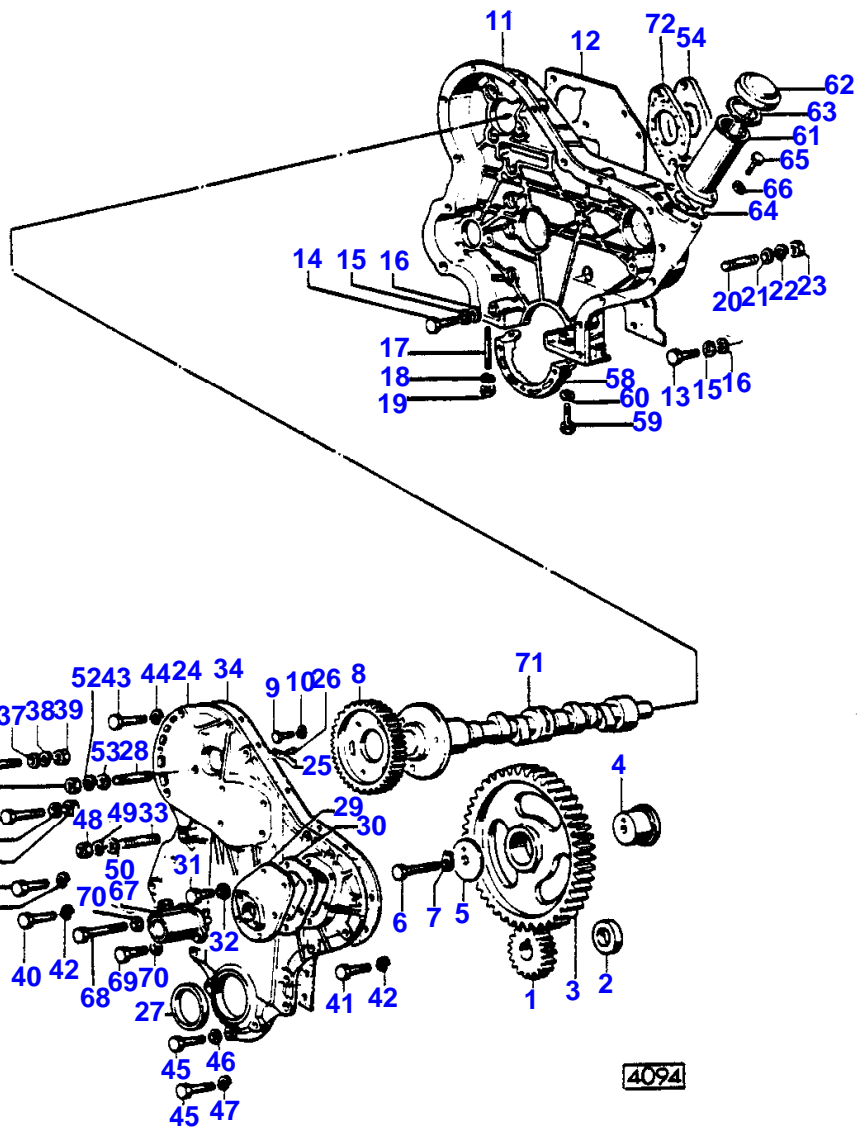
10

Item	Part Number	Qty	Description	Comments
				AD3.152
1	83135	1	Rocker Shaft	
2	0750277	1	Shaft	1
3	0650507	2	Plug	2
4	0170033	2	Circlip	1
5	0101138	4	Bracket	1
6	0520429	3	Lever	Left Hand 1
7	0520430	3	Lever	Right Hand 1
8	0330505	4	Spacer	1
9	0780005	2	Spring	1
10	0780175	1	Spring	1
11	35568352	1	Pipe	1
12	0566002	1	Olive	11
13	0576111	1	Nut	11
14	0860012	6	Tappet	
15	0720677	6	Screw	
16	0576052	6	Nut	

12

DISTRIBUZIONE
 DISTRIBUTION
 STEUERUNG
 DISTRIBUCION
 TIMING GEAR

AD3.152
 AD3.152
 AD3.152
 AD3.152
 AD3.152



Item	Part Number	Qty	Description	Comments
				AD3.152
1	0410132	1	Gear	
2	0330811	1	Spacer	
3	31164362	1	Gear	
4	0995447	1	Hub	
5	0940738	1	Plate	
6	0095199	1	Screw	
7	0920883	1	Washer	
8	0410241	1	Gear	
9	0746214	3	Screw	
10	0920053	3	Washer	
11	37161481	1	Housing	
12	36814119	1	Joint	
13	0746355	12	Screw	
14	0096234	2	Bolt	
15	0920299	14	Washer	
16	33114118	14	Shim	
17	0826265	2	Stud	
18	0920053	2	Washer	
19	0576002	2	Nut	
20	0827619	3	Stud	
21	0920003	3	Washer	
22	0920053	3	Washer	
23	0576002	3	Nut	
24	61800	1	Cover	
25	3661P002	1	Spring	24
26	2126151	1	Rivet	24
27	2415344	1	Seal	24
28	0827622	1	Stud	24
29	37523171	1	Cover	24
30	36862512	1	Joint	24
31	0748353	6	Screw	24
32	2411151	6	Washer	24
33	0827622	1	Stud	24
34	36813136	1	Joint	
35	0096213	2	Bolt	
36	0096242	1	Bolt	
37	0920003	1	Washer	
38	0920053	3	Washer	
39	0576002	3	Nut	
40	0748354	1	Screw	
41	0748353	8	Screw	
42	0920052	9	Washer	
43	0748414	2	Setscrew	
44	0920053	2	Washer	
45	0748405	3	Screw	
46	2411152	1	Washer	
47	0920053	2	Washer	
48	0576002	1	Nut	
49	0920053	1	Washer	
50	0920497	1	Washer	
51	0576002	1	Nut	
52	0920053	1	Washer	
53	0920460	1	Spacer	
54	37461104	1	Plate	
55	0748510	2	Bolt	
56	0920054	2	Washer	
58	37354312	1	Cover	
59	0096232	2	Bolt	
60	0920053	2	Washer	
61	35784123	1	Filler	
62	2487854	1	Cap	61
63	24870001	1	Joint	62
64	36837413	1	Joint	
65	0746254	2	Setscrew	
66	2411152	2	Washer	
67	2758346	1	Angle Drive	
68	0748353	1	Screw	
69	0748357	1	Screw	
70	2411151	2	Washer	

MASSEY FERGUSON

MF 234 S TRACTOR - 3310497

3310497

TIMING GEAR - AD3.152

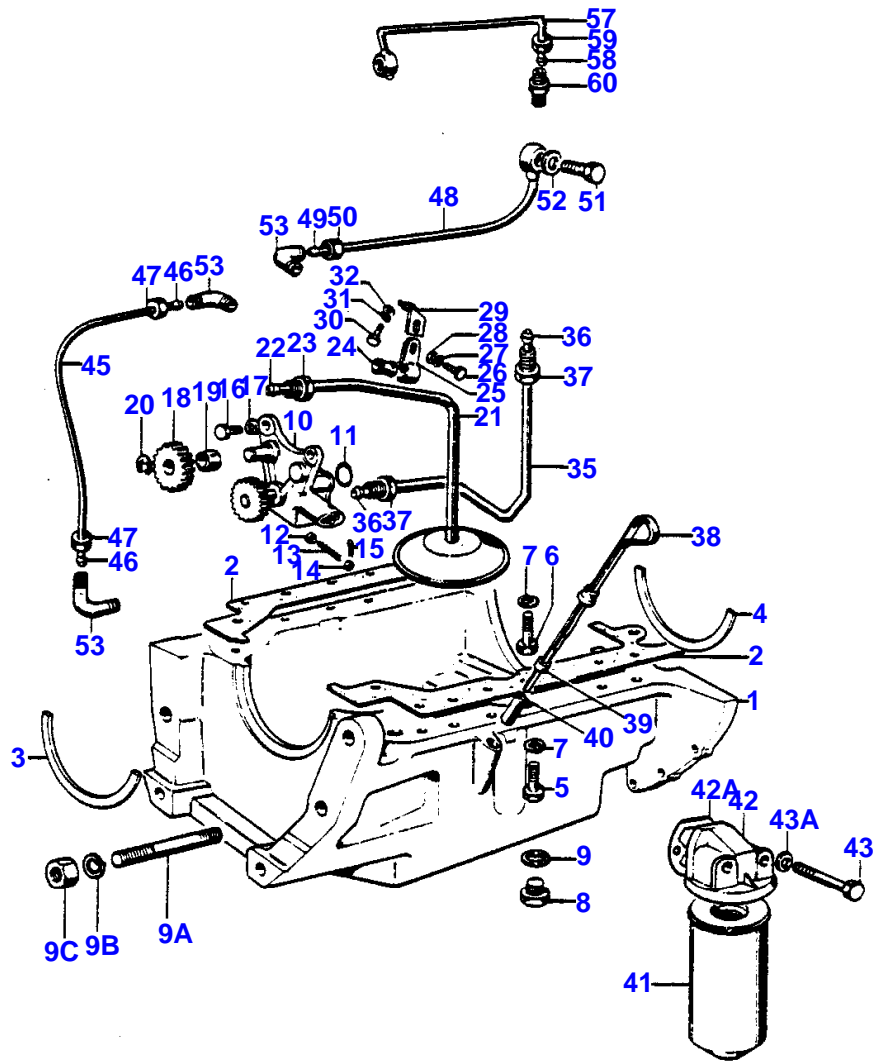
12

Item	Part Number	Qty	Description	Comments
71	31415261	1	Camshaft	
72	36835413	1	Joint	

76

LUBRIFICAZIONE
 LUBRIFICATION
 SCHMIEREINRICHTUNG
 LUBRICACION
 LUBRICATING OIL SYSTEM

AD3.152
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 AD3.152



Item	Part Number	Qty	Description	Comments
				AD3.152
1	37172402	1	Sump	
2	41424209	1	Joint	
3	0490019	1	Joint	
4	36884112	1	Joint	
5	0746211	11	Bolt	
6	0096245	2	Bolt	
7	0920053	13	Washer	
8	2487004	1	Plug	
9	2411260	1	Washer	
9A	979294M1	2	Stud	
9B	391414X1	2	Washer	
9C	393643X1	2	Nut Metric	
10	41314078	1	Oil Pump	
11	2415811	1	O Ring	10
12	32712715	1	Plunger	10
13	31742128	1	Spring	10
14	0150144	1	Cap	10
15	0610011	1	Pin	10
16	0746355	3	Screw	
17	0920299	3	Washer	
18	41115025	1	Gear,Idler	Number of teeth/spines 21
19	0050265	1	Bush	18
20	0180831	1	Clip	
21	35137611	1	Pipe	
22	0560244	1	Olive	
23	33532121	1	Union	
24	33817308	1	Bush	
25	36631118	1	Clip	
26	0746053	1	Bolt	
27	0920052	1	Washer	
28	0920002	1	Washer	
29	38121531	1	Bracket	
30	0746052	1	Bolt	
31	0920052	1	Washer	
32	0920002	1	Washer	
35	34711129	1	Pipe	
36	0560244	2	Olive	
37	33532121	2	Union	
38	31786412	1	Dipstick	
39	33812108	1	Washer	38
40	33242407	1	Tube	
41	2654408	1	Oil Filter	
42	37764251	1	Filter Head	
42A	0490514	1	Joint	
43	0096443	2	Bolt	
43A	33115126	2	Washer	
45	35352404	1	Pipe	
46	0566002	2	Olive	45
47	0576111	2	Nut	45
48	35568319	1	Pipe	
49	0566002	1	Olive	48
50	0576111	1	Nut	48
51	0095350	1	Bolt	
52	0920126	2	Washer	
53	0201047	3	Connection	
57	35568352	1	Pipe	
58	0566002	1	Olive	57
59	0576111	1	Nut	57
60	0206002	1	Union	

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