ST450 / ST470

Operators Manual

37-062R1

Reprinted





THIS SAFETY ALERT SYMBOL INDICATES IMPORTANT SAFETY MESSAGES IN THIS MANUAL. WHEN YOU SEE THIS SYMBOL, CAREFULLY READ THE MESSAGE THAT FOLLOWS AND BE ALERT TO THE POSSIBILITY OF PERSONAL INJURY OR DEATH.

M171E

If Safety Decals on this machine use the words **Danger**, **Warning or Caution**, which are defined as follows:

- DANGER: Indicates an immediate hazardous situation which if not avoided, will result in death or serious injury. The color associated with Danger is RED.
- WARNING: Indicates an potentially hazardous situation which if not avoided, will result in serious injury. The color associated with Warning is ORANGE.
- CAUTION: Indicates an potentially hazardous situation which if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.

If Safety Decals on this machine are ISO two panel Pictorial, decals are defined as follows:

- The first panel indicates the nature of the hazard.
- The second panel indicates the appropriate avoidance of the hazard.
- Background color is YELLOW.
- Prohibition symbols such as







if used, are RED.



IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH. BEFORE USING THIS MACHINE, MAKE CERTAIN THAT EVERY OPERATOR:

- Is instructed in safe and proper use of the machine.
- Reads and understands the Manual(s) pertaining to the machine.
- Reads and understands ALL Safety Decals on the machine.
- Clears the area of other persons.
- Learns and practices safe use of machine controls in a safe, clear area before operating this machine on a job site.

It is your responsibility to observe pertinent laws and regulations and follow Case Corporation instructions on machine operation and maintenance.

IMPORTANT SUPPLEMENT TO

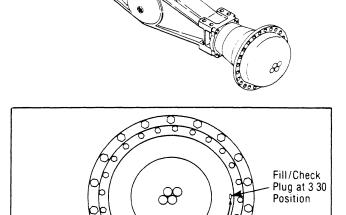
ST 450 & ST 470 Tiger III Operation & Maintenance Manual

A new model K594 20/30 axle is installed as a running production change effective with the following serial numbers:

ST 450 Tiger III - 129-01502 & up ST 470 Tiger III - 130-01517 & up

The new K594 20/30 axle has a compound reduction 3 x 5 planet gear arrangement at the wheel end. The power flow is as follows:

- A. The outer planetary (3 gears) is the intermediate drive and receives the power flow from the axle shaft sun gear.
- B. The power flow is then transferred to the inner wheel end planetary (5 gears) which is the final drive that transmits the torque directly to the wheel hub.
- C. The outboard planetary design teams with a new differential carrier to provide a 31.702:1 total axle ratio. This ratio will **not** change the current tractor speeds shown within this manual any significant amount.



Planetary Check/Fill & Drain Plug Positions

Drain Plug

Position

at 6 O'clock

Axle:

General Specifications

Model: K594 20/30 Overall Ratio: 31.702:1

Type: Dual planetary outboard hubs. Spiral

bevel ring and pinion

Oil Type: SAE 80W-90 Gear Lube only. Axle lubricant must meet MIL-L-2105B and/or API

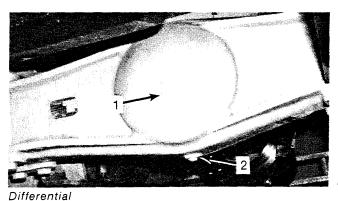
GL-5 specifications

Oil Capacity: Center Differential - 38 US qts (35.9L) wheel hubs - 10 US qts (9.4L) each

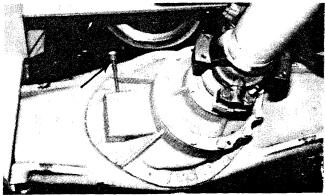
Total Capcity: 58 US qts (54.8L)

NOTE: Axle assemblies are flow-through design; oil is allowed to flow between compartments. Always park the tractor on a level surface when checking fluid levels.

IMPORTANT: Change axle lube oil after the first 100 hours of operation. Change oil after operation while the oil is warm.

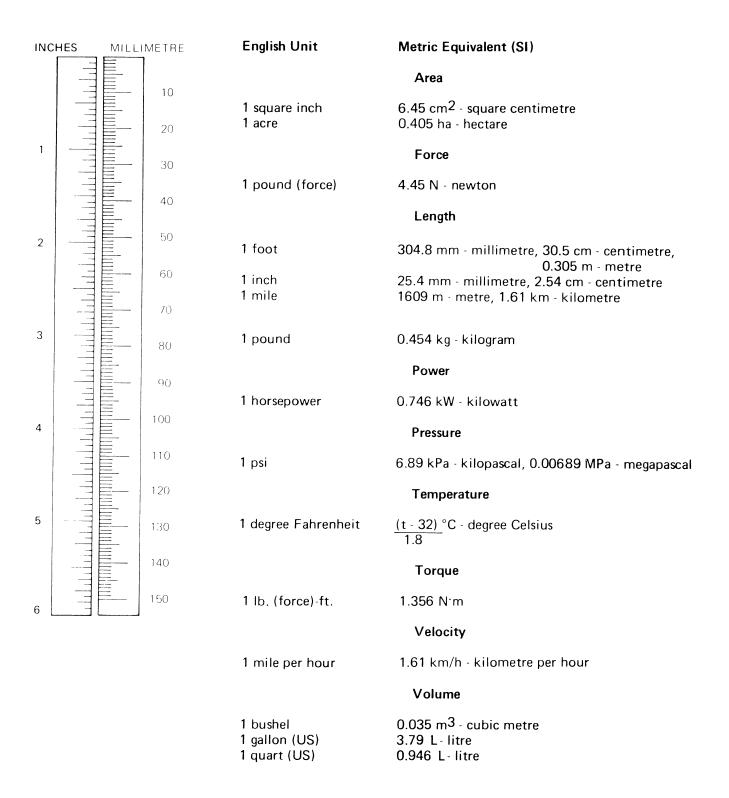


1-Check/Fill Port 2-Drain Plug

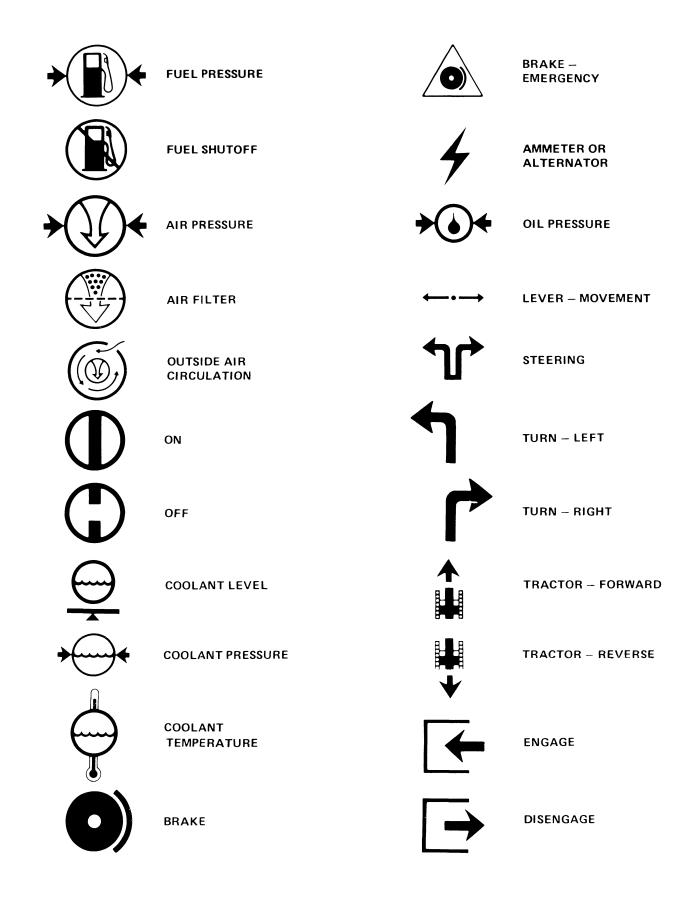


Differential Breather Plug

METRIC (SI) MEASUREMENTS



INTERNATIONAL SYMBOLS



INTERNATIONAL SYMBOLS



TRANSMISSION OR CONVERTER



HYDRAULIC OIL TEMPERATURE



TRANSMISSION OR CONVERTER OIL



ENGINE OIL



TRANSMISSION OR CONVERTER OIL FILTER



ENGINE OIL FILTER



TRANSMISSION OR CONVERTER OIL LEVEL



ENGINE OIL LEVEL



TRANSMISSION OR CONVERTER OIL PRESSURE



ENGINE OIL PRESSURE



TRANSMISSION OR CONVERTER OIL TEMPERATURE



ENGINE - HEAT



TRANSMISSION DRIVE OIL LEVEL



ENGINE — START OR RUNNING



TRANSMISSION DRIVE OIL TEMPERATURE



ENGINE — STOP OR NOT RUNNING



TRANSMISSION CONTROL OIL PRESSURE



FUEL TANK



HYDRAULIC OIL FILTER



FUEL FILTER



HYDRAULIC OIL LEVEL



FUEL LEVEL

INTERNATIONAL SYMBOLS



HOURS



WINDSHIELD WIPER CONTROL



WINDSHIELD WASHER CONTROL



HORN CONTROL



COOLER CONTROL



HEATER CONTROL



LIGHT - ALL



LIGHT - BRIGHT



LIGHT - DIM



LIGHT - PARK



LIGHT - INSTRUMENT



FAST



SLOW

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