# WOOD CHIPPER

## | WC1208





#### To the Owner:

Thank-You for choosing a quality product from Frontier Equipment. We strive to give you the best equipment and the best level of service of any company. With a little care and maintenance this machine will do your work for you for many years. In this manual, we make an effort to get you better acquainted with the machine so you can achieve maximum performance. We design and build all of our equipment with the end user in mind so we welcome any suggestions or ideas for improvement. Please note that it is within our rights to make changes or improvements to our equipment without updating the equipment that was manufactured before the change took place.

Please take a few minutes to fill out the area below. This information will be valuable to you when ordering parts or requesting service from your dealer.

Dealer Name:
Dealer Phone Number:
Service Manager/Technician:
Model# and Description:
Serial Number:
Date of Purchase:



### **TABLE OF CONTENTS**

Introduct	ion		2
	Intended Use		2
	Serial Number		
	Specifications		2
Safety			
,	Driveline Safety		
	Safety Decals		
Inspectio	n and Set-up		
Transpor	<del>-</del>		
	Field Transport		
	Road Transport		
Operation	n		
	Startup		
	Chipping Tips		
	Chip Chute Adjustments		
	Deflector		
	Feeding Material		0
	Speed Control Calibration		1
Maintena	nce & Service		2
	Belt Tension		
	Belt Replacement		2
	Knives		3
	Anvil		3
Lubrication	on		4
	Bearings		4
	Feed Roller Slide		5
	PTO Shaft		5
	Wheel Bearings		
	Gearbox	1	5
Warranty			6
Notes			7
Illustrate	d Parts Breakdown		8
	Drive Components		
	Drum Housing		
	Feed Roller Carriage	2	1
	Hopper Assembly	2	2
	Chute Assembly		
	Chassis Assembly	2	<u>'</u> 4
	Hydraulics		
	Decals & Labels		
	Self Contained Hydraulics C		
	Speed Control Option		8



#### INTRODUCTION

#### **Intended Use**

Frontier Chippers are designed to chip natural, untreated wood only. Materials that are processed may contain chemicals or by-products that could corrode the machine, damage the blades, or spontaneously combust. Frontier Equipment will not cover under warranty any chipper that has been used for anything besides natural wood.

#### **Serial Number**

The chipper's serial number is located on the left side of the chipper housing near the front of the machine. This number helps us to track changes and improvements and must be mentioned when ordering parts or requesting service. For your convenience, a space has been provided inside the front cover of this manual to record the serial number, model number, purchase date, and dealer name.

#### **Specifications**



Specifications	WC1103	WC1105	WC1205	WC1208
Chip Opening	3 x 5.5 in. (7.5 x 14cm)	5.5 x 8 in. (14 x 20cm)		9 x 16 in (23 x 40.6cm)
Drive System	PTO	PTO		PTO
Engine	N/A	N/A		N/A
Transport	3 Point Hitch			Towable
HP Required	16	35+		80+
Rotor/Drum Size	65 lbs.	165 lbs.		490 lbs.
Knives	(2) 2.5 x 3.25 x 5/16 in.	(4) 2.5 x 3.25 x 5/16 in.		(2) 4.5 x 9 x 5/8 in.
Knife Bolts	3/8" Recessed Head Hardened Bolts			5/8" Grade 8
Feed System	Manual		Hydraulic	
Hydraulic Requirement	N/A		6 GPM	8GPM
Feed Roller	N/A		12" (30.5cm)	15.5" (39.4cm)
Hopper Opening	25 x 18 in. (62.5 x 45cm)	28 x 28 in. (70 x 70cm)		28 x 42 in (70 x 106cm)
Feed Height	38" (95cm)	41" (102.5cm)	21" (52.5cm)	27" (68cm)
Weight (lbs.)	375	650	775	2100



#### SAFETY



Do not operate this machine until this manual has been read and fully understood; serious injury or death can occur if these safety warnings are ignored!



Never allow more than one person to operate this machine at a time. If two people are working together it will increase the chance of your workmate engaging the machine or causing you to fall into the machine.



Wood is much harder than human flesh! If your hand is ever near the chipping or feeding area serious injury can occur. NEVER place your hands on the machine while it is chipping.



Never place your hands or feet on or near the machine while it is engaged.



Never place your hands or feet on or near the material while it is feeding.



DO NOT wear loose clothing, jewelry, or anything that can catch a branch that is feeding into the chipper.



DO NOT stand directly in front of the infeed hopper when loading material into the hopper; always load from the side of the hopper. This will not allow any part of your body to be pulled into the machine.



Do not go near any hydraulic leaks. Hydraulic oil is under extreme pressure and a small leak can easily penetrate the skin, causing serious injury or infection.



Always wear safety hearing protection, eye wear, gloves, and long pants when operating the chipper.



Never place your hands beyond the opening of the hopper while the chipper is running.



Never allow children, disabled, or untrained persons to operate the chipper.



Do not operate the chipper near bystanders, public roads, or anywhere that the debris may travel far enough to injure another person.



Never move the chipper while it is running.



Shut off the tractor and allow the chipper to come to a complete stop before removing any debris.



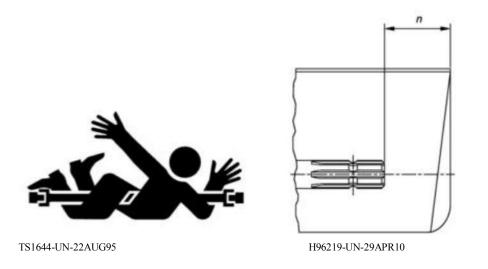
Never perform any maintenance or repair while the chipper is running.



The SMV (Slow Moving Vehicle) Triangle must be visible at all times when traveling on public roads.



#### **Stay Clear of Rotating Drivelines**



Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure that PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.

Do not install any adapter device between the tractor and the primary implement PTO drive shaft that will allow a 1000 rpm tractor shaft to power a 540 rpm implement at speeds higher than 540 rpm.

Do not install any adapter device that results in a portion of the rotating implement shaft, tractor shaft, or the adapter to be unguarded. The tractor master shield shall overlap the end of the splined shaft and the added adaptor device as outlined in the table.

PTO Type	Diameter	Splines	$n \pm 5 \text{ mm } (0.20 \text{ in.})$
1	35 mm (1.378 in.)	6	85 mm (3.35 in.)
2	35 mm (1.378 in.)	21	85 mm (3.35 in.)
3	45 mm (1.772 in.)	20	100 mm (4.00 in.)



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