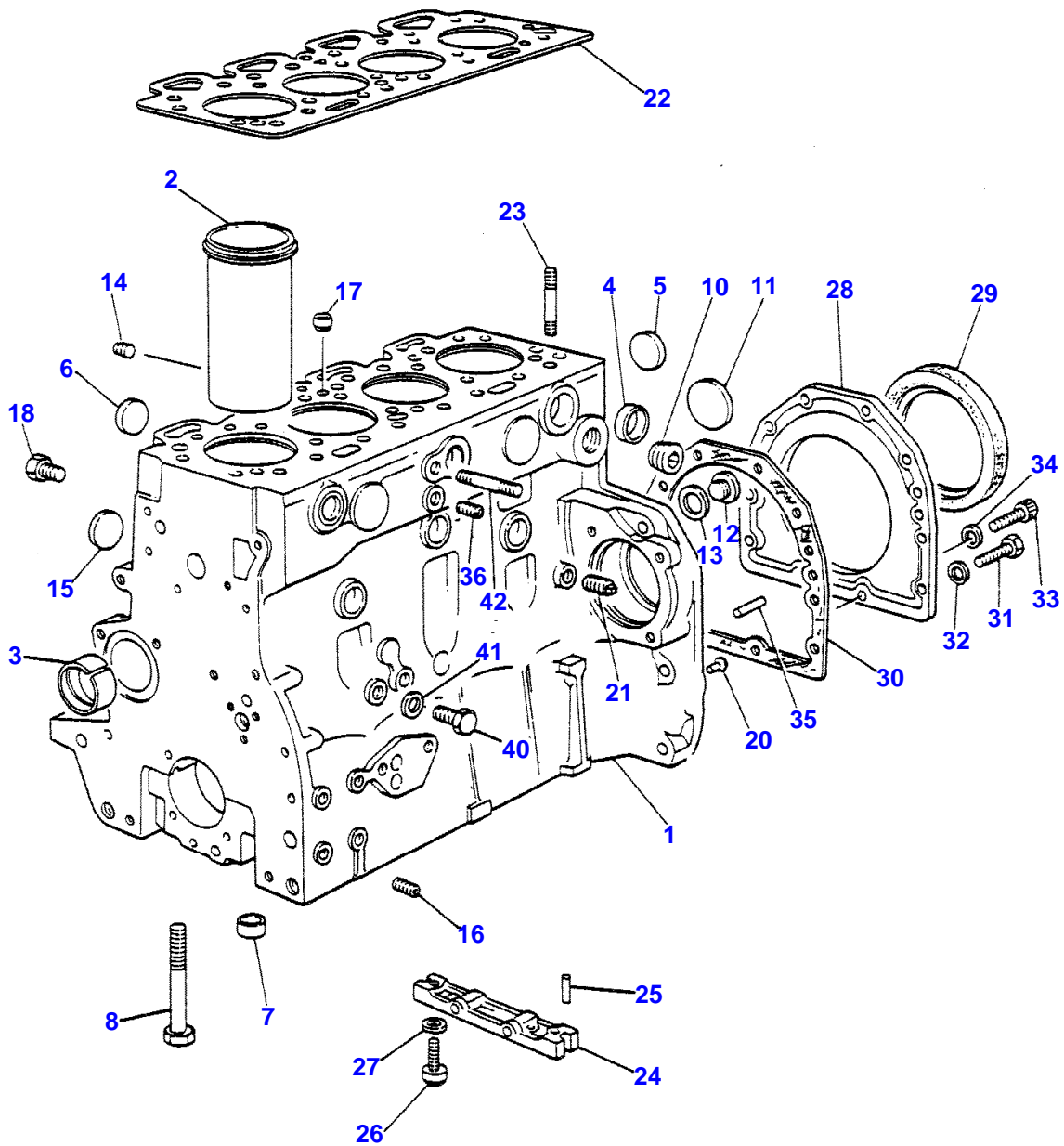


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2

SYLINTERIRYHMÄ  
CYLINDERBLOCK  
CYLINDER BLOCK  
ZYLINDERBLOCK  
BLOC CYLINDRES

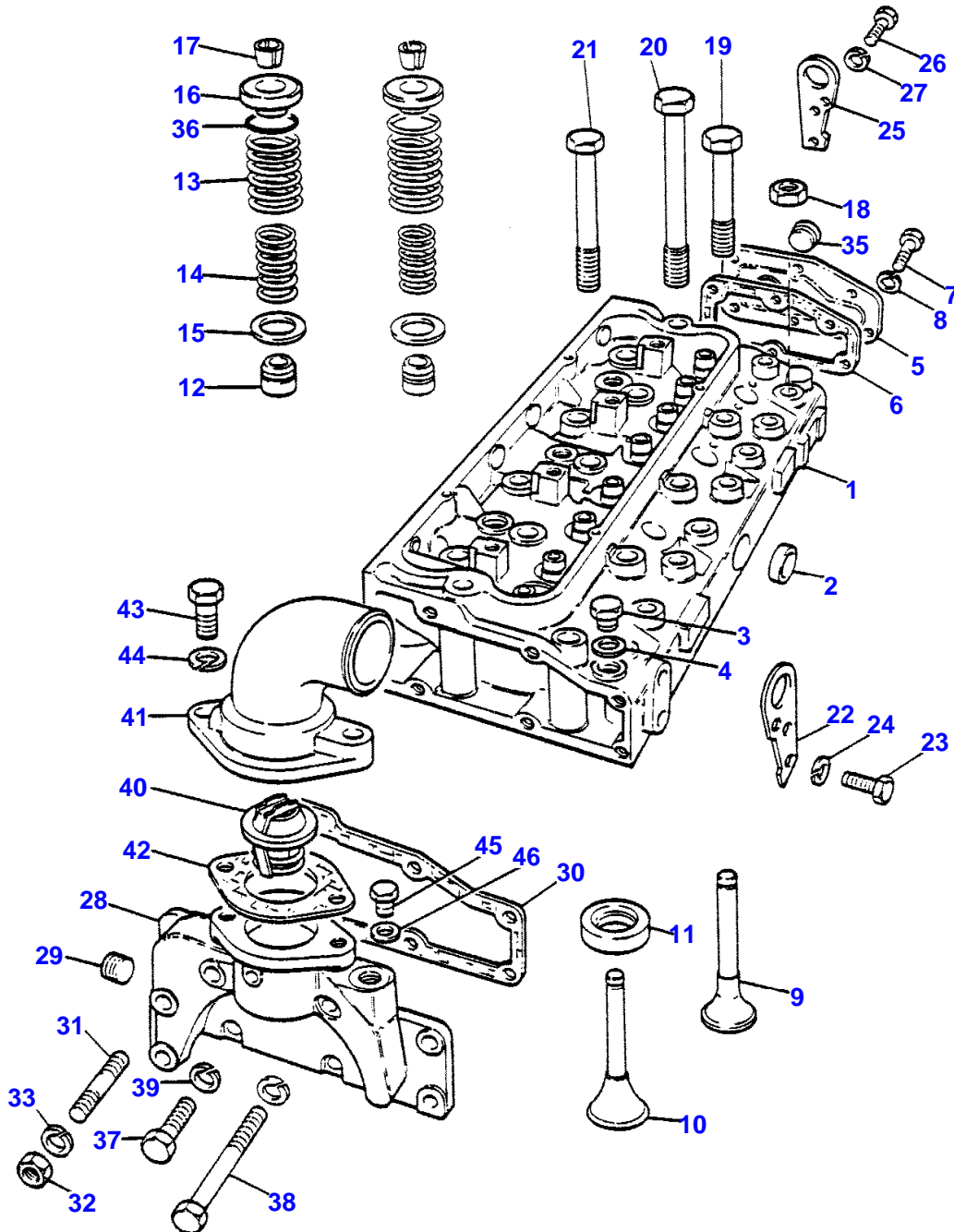
3-0050-026-A



Item	Part Number	Qty	Description	Comments
				A4.236
1	M7BA0208	1	Cylinder Block	
2	31358324	4	Liner	
3	31134132	1	Bush	1
4	0650563	6	Plug	1
5	0650563	2	Plug	1
6	0650618	4	Plug	1
7	33142111	10	Thimble	1
8	32166329	10	Bolt	1
10	0650588	2	Plug	
11	32416105	1	Plug	
12	0650582	1	Plug	
13	0920130	1	Washer	
14	32114501	1	Plug	
15	0650577	4	Plug	
16	32114481	1	Plug	
17	32417134	1	Plug	
18	32161114	1	Plug	
19	0650594	1	Plug	
20	32186127	1	Pin	
21	0650593	1	Plug	
22	36812349	1	Head Gasket	
23	32526312	2	Stud	
24	36277831	1	Bridge Piece	
25	32811408	2	Joint	
26	2176369	2	Screw	
27	0920521	2	Washer	
28	37513851	1	Housing	
29	2415391	1	Seal	
30	36817157	1	Joint	
31	0746211	10	Bolt	
32	0920003	10	Washer	
33	2172530	2	Capscrew	
34	33112111	2	Washer	
35	0350009	2	Dowel	
36	32114116	3	Plug	
40	0746451	1	Screw	
41	0920155	1	Washer	
42	0826233	1	Stud	

+  
 SYLINTERIN KANSI  
 CYLINDERLOCK  
 CYLINDER HEAD  
 ZYLINDERKOPF  
 CULASSE

3-0075-028-A



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819 699 M 1 (1) 1/83

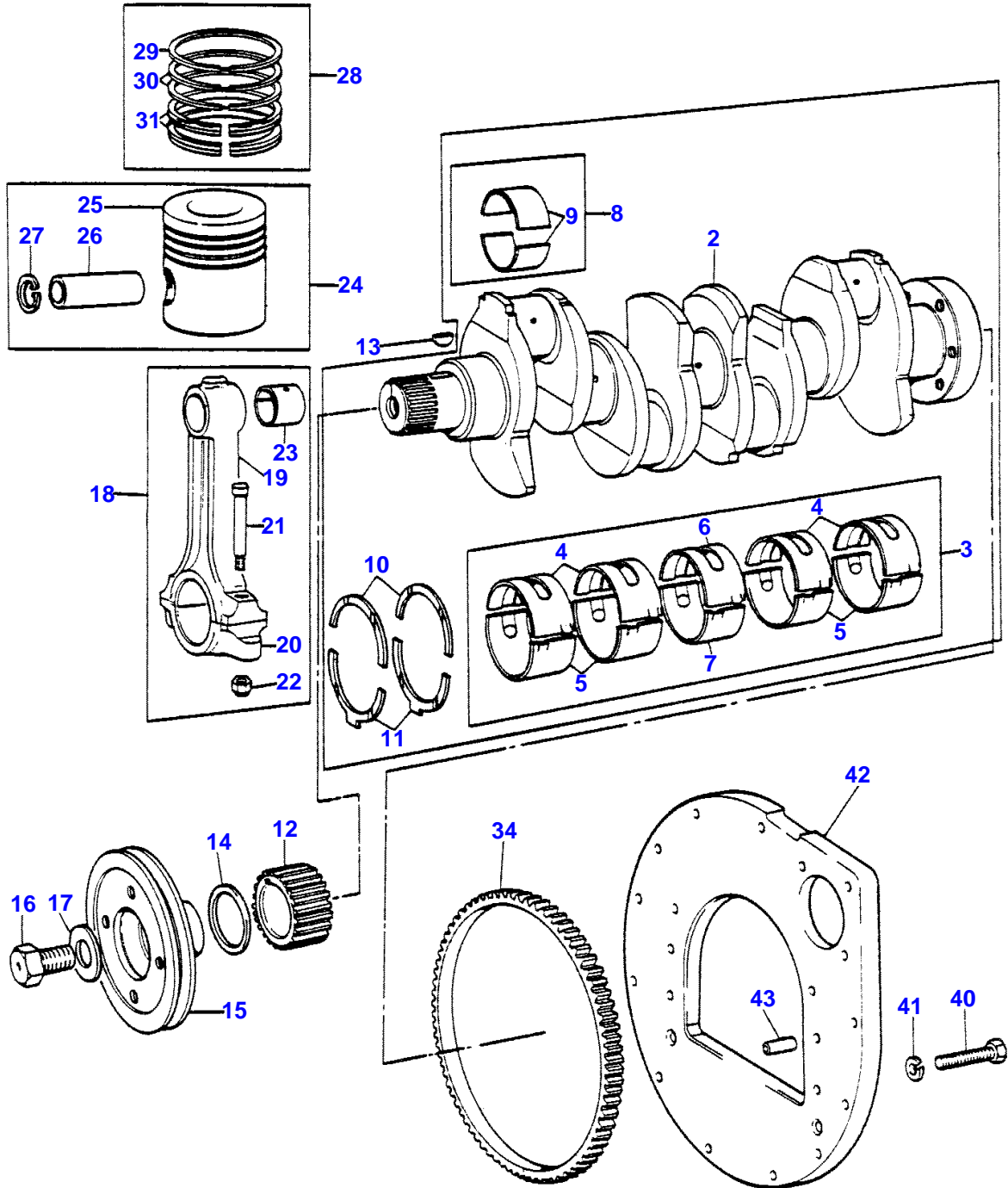
Item	Part Number	Qty	Description	Comments
				A4.236
1	A5BD1135	1	Cylinder Head	
2	0650563	1	Plug	1
3	0650203	1	Plug	1
4	2411157	1	Washer	1
5	37532116	1	Cover	1
6	36851409	1	Joint	1
7	0746254	6	Setscrew	1
8	0920053	6	Washer	1
9	31431641	4	Valve Inlet	1
	31431401	X	Valve Inlet	Thickness +.08 MM/.003" 1
9	31431402	X	Valve Inlet	Thickness +.38 MM/.015" 1
9	31431403	X	Valve Inlet	Thickness +.76 MM/.030" 1
10	31431881	4	Valve Exhaust	1
	31431411	X	Valve Exhaust	Thickness +.08 MM/.003" 1
10	31431412	X	Valve Exhaust	Thickness +.36 MM/.015" 1
10	31431413	X	Valve Exhaust	Thickness +.76 MM/.030" 1
11	33152139	4	Insert	
12	33817117	8	Seal	1
	33817118	X	Seal	Thickness +.38 MM/.015" 1
12	33817119	X	Seal	Thickness +.76 MM/.030" 1
13	0780273	8	Spring	1
14	0780272	8	Spring	1
15	33123117	8	Washer	1
16	33423147	8	Cap	1
17	33173108	8	Cotter	1 (A)
18	33221316	2	Nut	
19	32181424	6	Screw	
20	32181425	12	Screw	
21	32181426	2	Screw	
22	36177111	1	Plate	
23	0746453	2	Setscrew	
24	0920054	2	Washer	
25	36177111	1	Plate	
26	0096433	2	Bolt	
27	0920054	2	Washer	
28	37766622	1	Housing	
29	2431154	1	Plug	
30	36853514	1	Joint	
31	0826434	1	Stud	
32	0576051	1	Nut	
33	0920054	1	Washer	
35	2431154	1	Plug	
36	24158201	4	Ring	
37	0746255	2	Setscrew	
38	0096237	1	Bolt	
39	0920053	3	Washer	
40	2485666	1	Thermostat	
41	37735732	1	Connection	
42	36834147	1	Joint	
43	0096433	2	Bolt	
44	0920054	2	Washer	
45	0650203	1	Plug	
46	2411157	1	Washer	

(A)  
SERVICED IN PAIRS

8

KAMPIKONEISTO  
VEVMEKANISM  
CRANKSHAFT  
KURBELWELLE  
VILEBREQUIN

3-0080-027A



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CRANKSHAFT - A4.236

Item	Part Number	Qty	Description	Comments
				A4.236
1	94433	1	Kit, Crankshaft	
2		1	Crankshaft	Not serviced, order 1
3	81558	1	Kit, Bearing	1
3	81558A	X	Kit, Bearing	(A) Thickness -.26 MM/.010"
3	81558B	X	Kit, Bearing	(A) Thickness -.51 MM/.020"
3	81558C	X	Kit, Bearing	(A) Thickness -.77 MM/.030"
4		X	Bearing	(A, D) 3
5		X	Bearing	(A, D) 3
6		X	Bearing	(A, D) 3
7		X	Bearing	(A, D) 3
8	85042	1	Kit, Bearing	1 (A)
8	85042A	X	Kit, Bearing	Thickness -.26 MM/.010"
	85042B	X	Kit, Bearing	Thickness -.51 MM/.020"
	85042C	X	Kit, Bearing	Thickness -.77 MM/.030"
9		2	Bearing	8 (A, D)
10	31137311	2	Washer	1
	31137312	X	Thrust Washer	Thickness +.19 MM/.007"
11	31137321	2	Washer	1
	31137322	X	Thrust Washer	Thickness +19 MM/.007"
12	31171681	1	Gear,Crankshaft	
13	0500012	1	Woodruff Key	
14	2411151	1	Washer	
15	31152681	1	Pulley	
16	32162319	1	Screw	
17	33125124	1	Washer	
18	M7BJ0015	4	Kit, Conrod	
19		1	Conrod	Not serviced, order 18
20		1	Cap	18 Not serviced, order 18
21	32762116	2	Bolt	18
22	33221328	2	Nut	18
23	31134123	1	Bush	18
24	68300	4	Kit, Piston	(S, D)
	68301	4	Kit, Piston	(D, E)
	68300C	X	Kit, Piston	Thickness .77 MM/.030" (S, D)
24	68301C	X	Kit, Piston	Thickness .77 MM/.030" (D, E)
25		1	Piston	(D) 24
26		1	Pin	(D) 24
27	0170002	2	Circlip	24
28	41158041	4	Kit, Piston Ring	
	41158041C	X	Kit, Piston Ring	Thickness +.77 MM/.030"
29		1	Ring	28 (D)
30		2	Ring	28 (D)
31		2	Ring	28 (D)
34	0410236	1	Starter Ring	
40	0746456	6	Screw	
41	0920054	6	Washer	
42	37147995	1	Plate	
43	0350025	2	Dowel	(A)

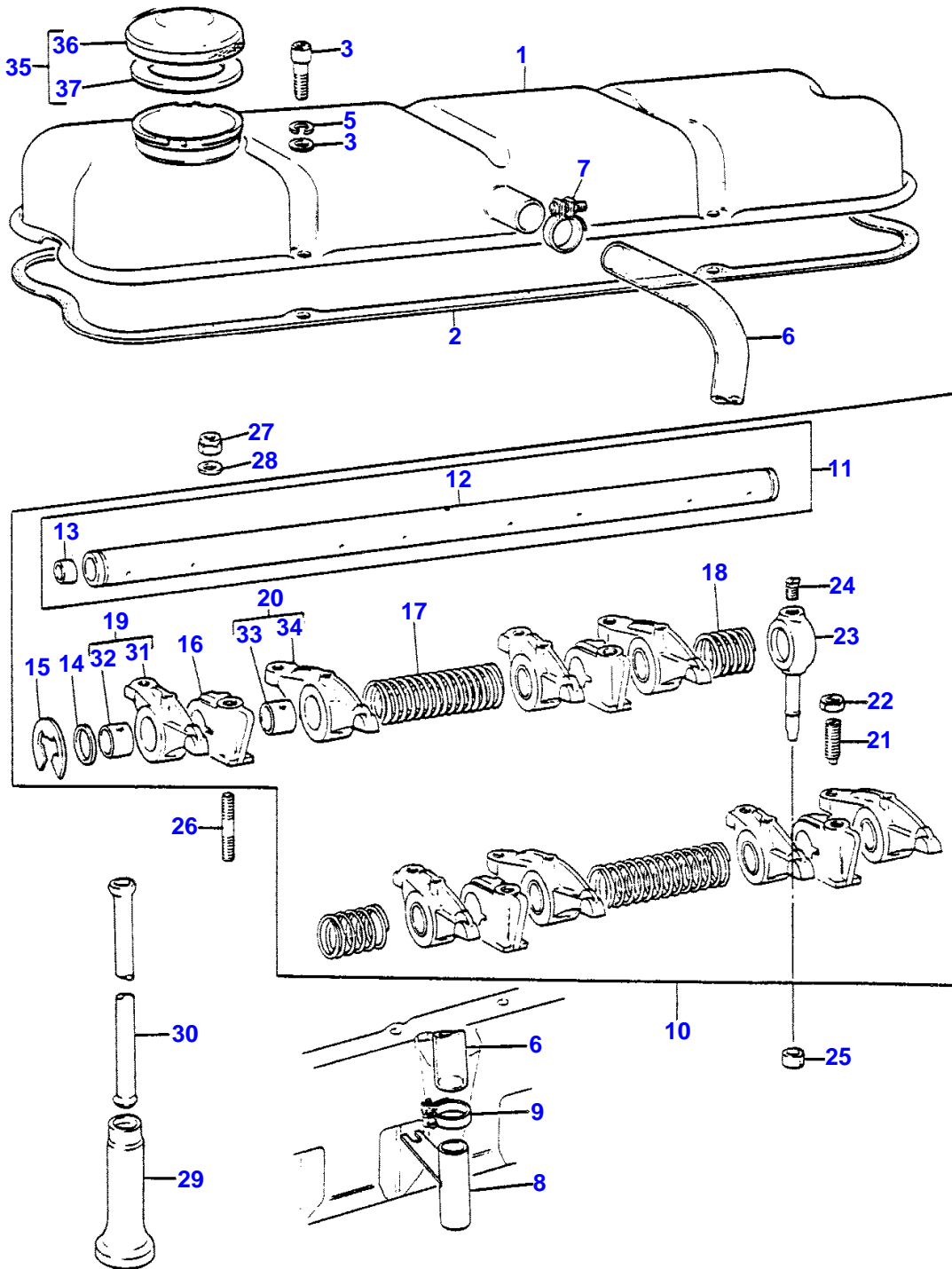
Item	Part Number	Qty	Description	Comments
				PRE-FINISHED
				(B)
				UNTOPPED
				(D)
				ORDER APPROPRIATE ASSEMBLY
				(E)
				PRE-TOPPED



12

VENTILIKONEISTO  
 VENTILMEKANISM  
 CYLINDER HEAD COVER  
 ZYLINDERKOPFDECKEL  
 CACHE CULBUTEURS

3-0085-028-A

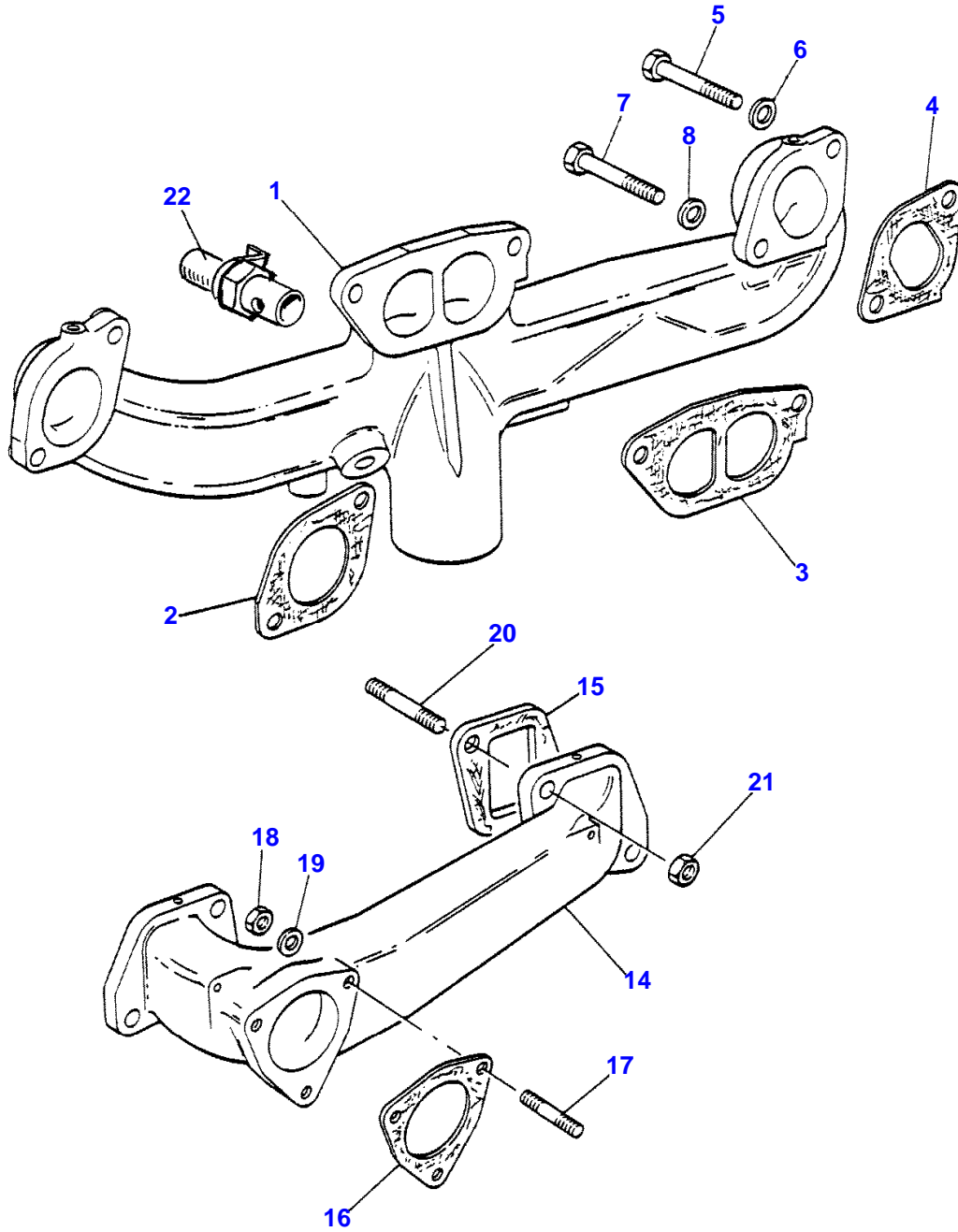


Item	Part Number	Qty	Description	Comments
				A4.236
1	37188141	1	Cyl.Head Cover	
2	36811131	1	Joint	
3	0746052	4	Bolt	
4	0920002	4	Washer	
5	0920052	4	Washer	
6	33872517	1	Pipe	
7	0180063	1	Clip	
8	3571144	1	Pipe	
9	0180063	1	Clip	
10	88677	1	Rocker Shaft	
11	83449	1	Rocker Shaft	10
12		1	Shaft	Not serviced, order 83449
				11
13	0650507	2	Plug	11
14	33117415	2	Washer	10
15	0170151	2	Circlip	10
16	37521331	4	Bracket	10
17	31744123	2	Spring	10
18	31743108	2	Spring	10
19	41151421	4	Lever	10
20	41151419	4	Lever	10
21	0720579	8	Screw	10
22	0576052	8	Nut	10
23	35511111	1	Pipe	10
24	0726504	1	Setscrew	10
25	33811113	1	Olive	
26	0826628	4	Stud	
27	2211284	4	Nut	
28	0920006	4	Washer	
29	31434163	8	Tappet	
30	31434307	8	Pushrod	
31		1	Lever	Not serviced, order 19
				19
32	2511425	1	Bush	19
33		1	Lever	Not serviced, order 20
				20
34	2511425		Bush	20
35	2487845	1	Cap	
36		1	Cap	Not serviced, order 35
				35
37	24870001	1	Joint	35

14

IMU- JA POISTOSARJA  
 INSUGNINGS- OCH AVLOPPSGRENRÖR  
 AIR INDUCTION AND EXHAUST SYSTEM  
 LUFTANSÄVGUNG UND AUSPUFF  
 ADMISSION D'AIR ET ECHAPPEMENT

3-0305-016-A



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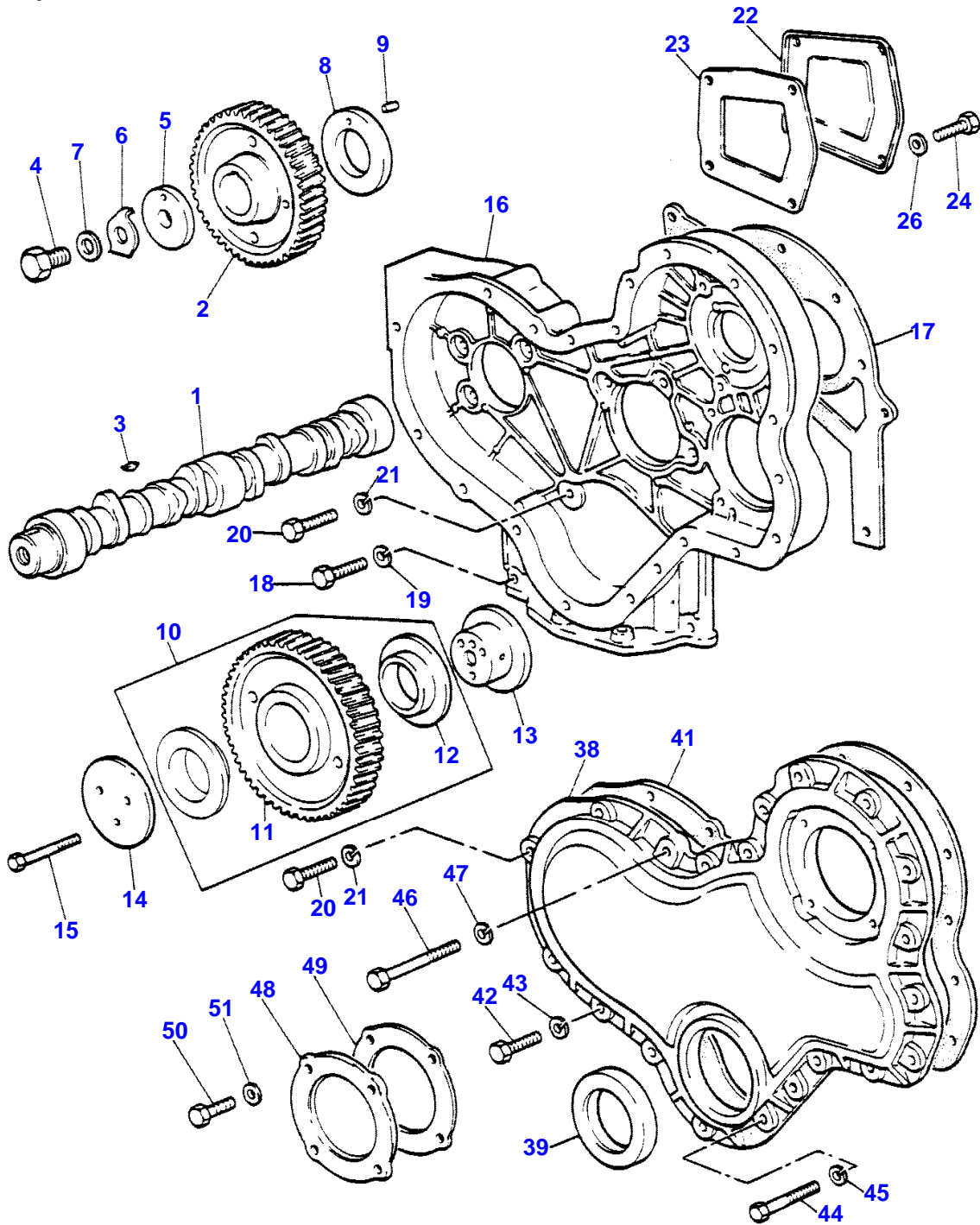
AIR INDUCTION AND EXHAUST SYSTEM - A4.236

Item	Part Number	Qty	Description	Comments
				A4.236
1	3777E011	1	Induct.Manifold	
2	36866462	1	Joint	
3	36862133	1	Joint	
4	36862131	1	Joint	
5	0096439	1	Bolt	
6	0920054	1	Washer	
7	0746424	5	Bolt	
8	0920054	5	Washer	
14	37781321	1	Exhaust Manifold	
15	36862134	2	Gasket	
16	36822111	1	Joint	
17	0826439	3	Stud	
18	2188135	3	Nut	
19	0920005	3	Washer	
20	0826439	4	Stud	
21	2188135	4	Nut	
22	2666108	1	Intake Heater	

16

HAMMASPYÖRÄKOTELO  
KUGGHJULSKÅPA  
TIMING GEAR  
STEUERUNG  
DISTRIBUTION

3-0100-025-A



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TIMING GEAR - A4.236

Item	Part Number	Qty	Description	Comments
				A4.236
1	31415292	1	Camshaft	
2	31171353	1	Gear,Camshaft	
3	0500012	1	Woodruff Key	
4	2182122	1	Setscrew	
5	33153128	1	Washer	
6	31733121	1	Washer	
7	33115408	1	Washer	
8	33153121	1	Washer	
9	2116053	1	Pin	
10	41115023	1	Idler	
11		1	Gear	Not serviced, order 41115023
				10
				10
12	0050345	2	Bush	
13	33426161	1	Hub	
14	0941082	1	Plate	
15	0096439	3	Bolt	
16	37161901	1	Timing Case	
17	36814127	1	Joint	
18	0746255	9	Setscrew	
19	0920053	9	Washer	
20	0746454	1	Setscrew	
21	0920054	1	Washer	
22	37556146	1	Plate	
23	36866428	1	Joint	
24	0748505	4	Screw	
25	2411152	4	Washer	
38	37166411	1	Timinggear Cover	
39	32116	1	Seal	
41	36813138	1	Joint	
42	0746255	12	Setscrew	
43	0920053	12	Washer	
44	0746255	3	Setscrew	
45	2411152	3	Washer	
46	0096238	4	Bolt	
47	0920053	4	Washer	
48	37556117	1	Cover	
49	36825107	1	Joint	
50	0746252	4	Screw	
51	2411152	4	Washer	

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