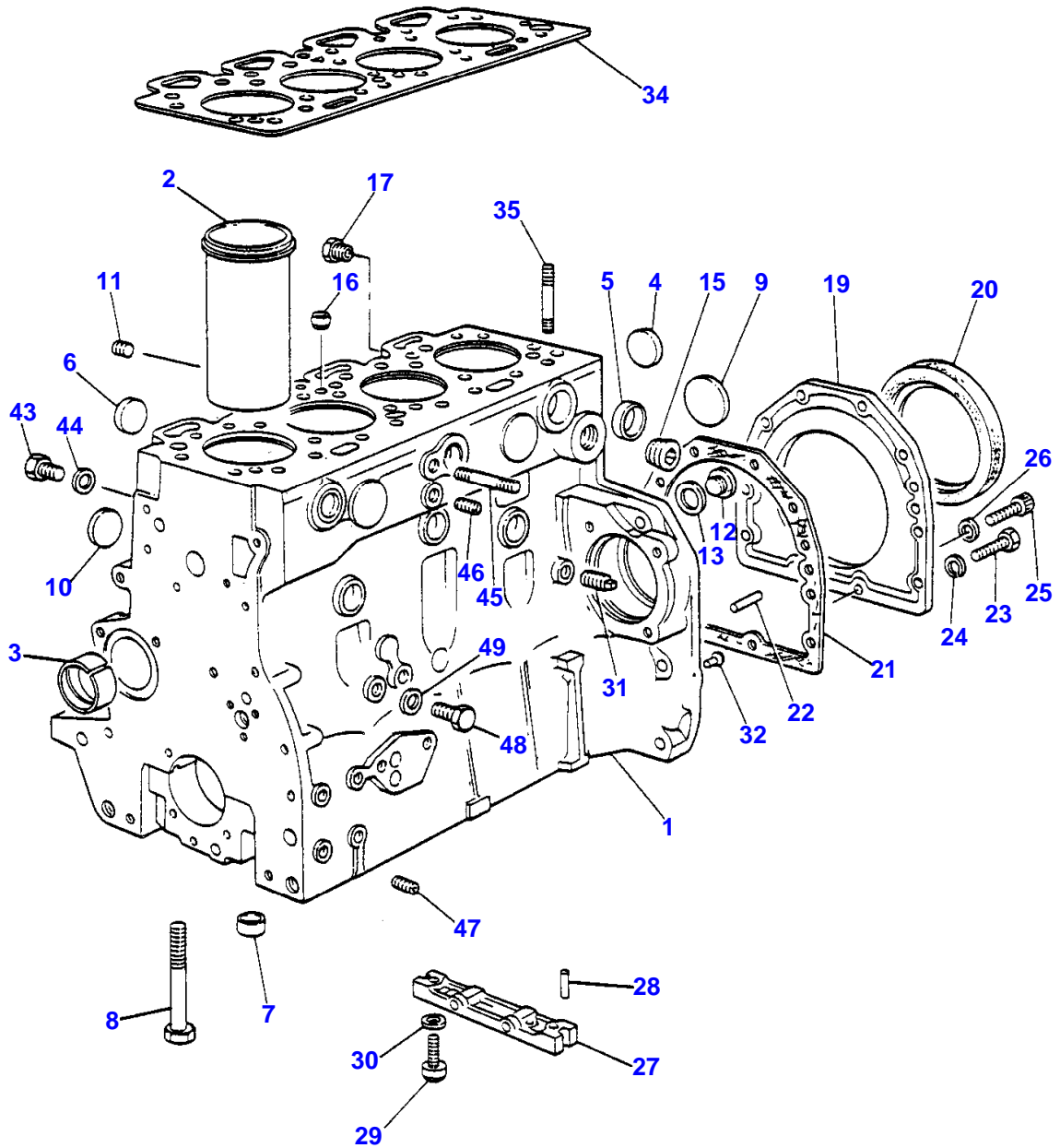


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2

SYLINTERIRYHMÄ
CYLINDERBLOCK
CYLINDER BLOCK
ZYLINDERBLOCK
BLOC CYLINDRES

3-0050-025-A



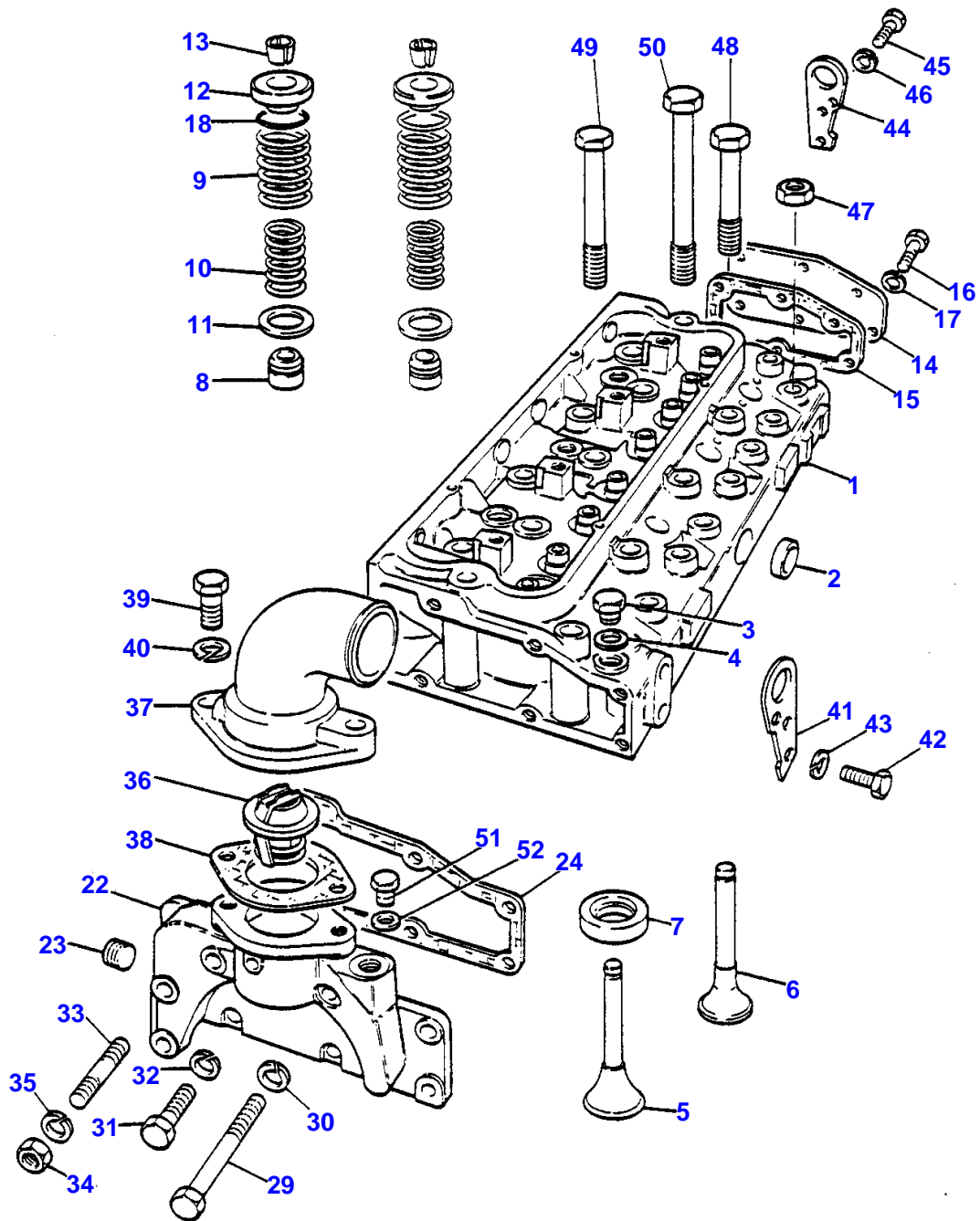
Item	Part Number	Qty	Description	Comments
				A4.248
1	61662	1	Kit,Cyl.Block	
2	31358343	X	Liner	(A)
				1
3	31134132	1	Bush	1
4	0650563	2	Plug	1
5	0650563	6	Plug	1
6	0650618	4	Plug	1
7	33142111	10	Thimble	1
8	32166329	10	Bolt	1
9	32416105	1	Plug	
10	0650577	4	Plug	
11	32114501	1	Plug	
12	0650582	1	Plug	
13	0920130	1	Washer	
15	0650588	2	Plug	
16	32417134	1	Plug	
17	32161114	1	Plug	
19	37513851	1	Housing	
20	2415391	1	Seal	
21	36817157	1	Joint	
22	0350009	2	Dowel	
23	0746211	10	Bolt	
24	0920003	10	Washer	
25	2172530	2	Capscrew	
26	33112111	2	Washer	
27	36277831	1	Bridge Piece	
28	32811408	2	Joint	
29	2176369	2	Screw	
30	0920521	2	Washer	
31	0650593	1	Plug	
32	32186127	1	Pin	
34	36812349	1	Head Gasket	
35	32526312	2	Stud	
43	0746451	1	Screw	
44	0920155	1	Washer	
45	0826233	1	Stud	
46	32114116	1	Plug	
47	32114481	6	Plug	
48	0746451	1	Screw	
49	0920155	1	Washer	

(A)
SLIP FIT

4

SYLINTERIN KANSI
CYLINDERLOCK
CYLINDER HEAD
ZYLINDERKOPF
CULASSE

3-0075-027-A



CYLINDER HEAD

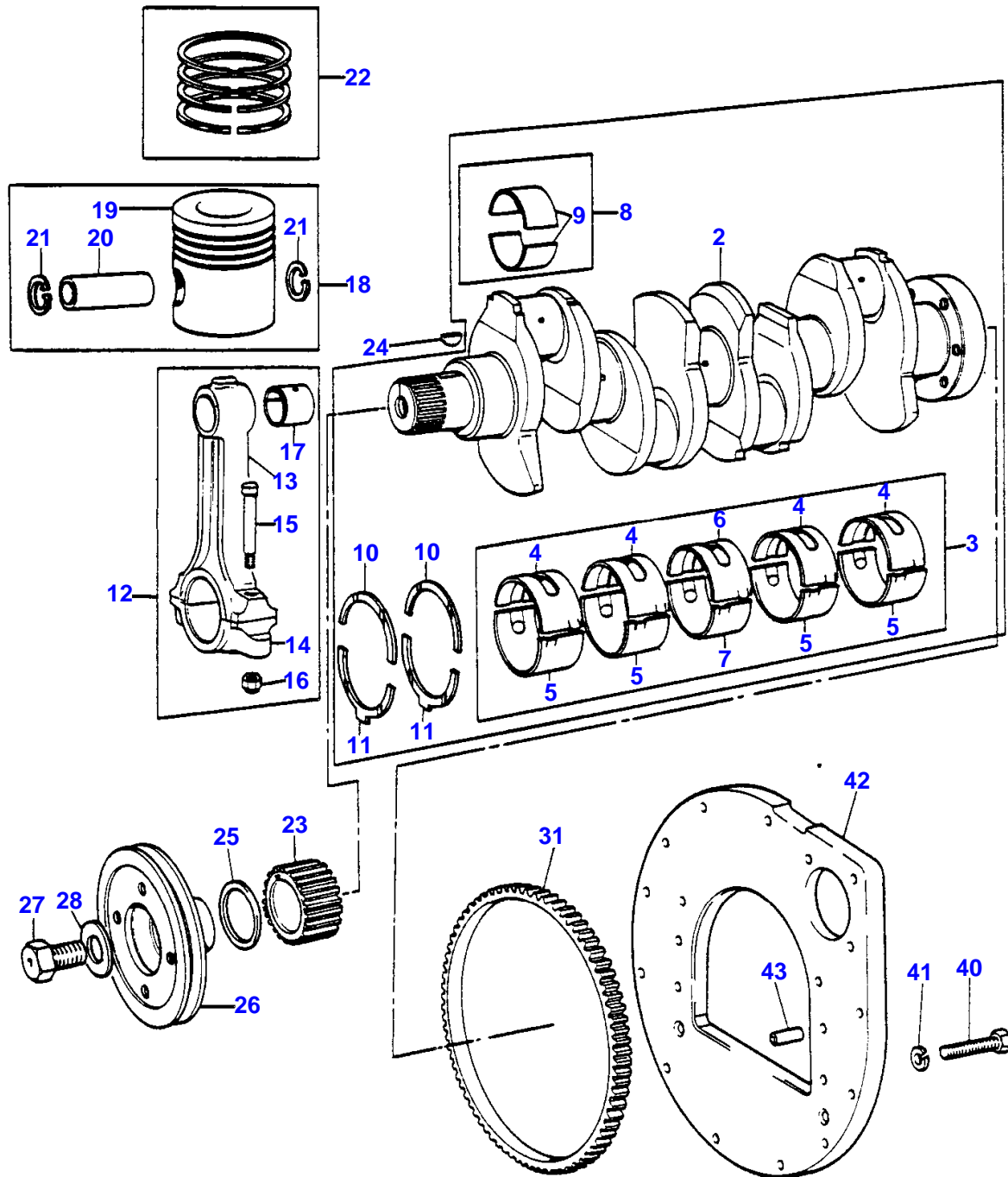
Item	Part Number	Qty	Description	Comments
1	A5BD1135	1	Cylinder Head	
2	0650563	1	Plug	1
3	0650203	1	Plug	1
4	2411107	1	Washer	1
5	31431315	4	Valve Inlet	1
	31431312	X	Valve Inlet	Thickness .08 MM
	31431313	X	Valve Inlet	Thickness .38 MM
	31431314	X	Valve Inlet	Thickness .75 MM
6	31431851	4	Valve Exhaust	
	31431411	X	Valve Exhaust	Thickness .08 MM
	31431412	X	Valve Exhaust	Thickness .38 MM
	31431413	X	Valve Exhaust	Thickness .75 MM
7	33152153	4	Insert	1
8	33817117	8	Seal	1
	33817118	X	Seal	1
				Thickness .38 MM
8	33817119	X	Seal	1
				Thickness .75 MM
9	0780273	8	Spring	1
10	0780272	8	Spring	1
11	33123117	8	Washer	1
12	33423147	8	Cap	1
13	33173108	16	Cotter	(A)
				1
14	37553142	1	Cover	1
15	36851409	1	Joint	1
16	0746254	6	Setscrew	1
17	0920053	6	Washer	
18	2415B201	4	O Ring	
22	37766622	1	Housing	
23	2431154	1	Plug	
24	36853514	1	Joint	
29	0096237	1	Bolt	
30	0920053	1	Washer	
31	0746255	2	Setscrew	
32	0920053	2	Washer	
33	0826434	1	Stud	
34	0576051	1	Nut	
35	0920054	1	Washer	
36	2485666	1	Thermostat	
37	37735732	1	Connection	
38	36834147	1	Joint	
39	0096433	2	Bolt	
40	0920054	2	Washer	
41	36177111	1	Plate	
42	0746453	2	Setscrew	
43	0920054	2	Washer	
44	36177111	1	Plate	
45	0096433	2	Bolt	
46	0920054	2	Washer	
47	33221316	2	Nut	
48	32181424	6	Screw	
49	32181425	12	Screw	
50	32181426	2	Screw	
51	0650203	1	Plug	
52	2411157	2	Washer	

(A)
SERVICED IN PAIRS

8

KAMPIKONEISTO
VEVMEKANISM
CRANKSHAFT
KURBELWELLE
VILEBREQUIN

3-0080-028-A



430

819 700 M 1 (1) 1/83

CRANKSHAFT - A4.248

Item	Part Number	Qty	Description	Comments
				A4.248
1	94433	1	Kit, Crankshaft	
2		1	Crankshaft	1
				Not serviced, order REF. 1
3	81558	1	Kit, Bearing	(A)
				1
3	81558A	X	Kit, Bearing	(A)
				1
				Thickness -.25 MM
3	81558B	X	Kit, Bearing	(A)
				1
				Thickness -.50 MM
3	81558C	X	Kit, Bearing	(A)
				1
				-.75 MM
4		4	Bearing	Not serviced, order REF. 3
				3
5		4	Bearing	Not serviced, order REF. 3
				3
6		1	Bearing	Not serviced, order REF. 3
				3
7		1	Bearing	Not serviced, order REF. 3
				3
8	85042	1	Kit, Bearing	(A)
				1
8	85042A	X	Kit, Bearing	(A)
				1
				Thickness -.25 MM
8	85042B	X	Kit, Bearing	(A)
				1
				Thickness -.50 MM
8	85042C	X	Kit, Bearing	(A)
				1
				Thickness -.75 MM
9		2	Bearing	Not serviced, order 8
10	31137311	2	Washer	1
	31137312	X	Thrust Washer	1
				Thickness .19 MM
11	31137321	2	Washer	1
	31137322	X	Thrust Washer	1
				Thickness .19 MM
12	M7BJ0015	4	Kit, Conrod	
13		1	Conrod	12
				Not serviced, order REF. 12
14		1	Cap	12
				Not serviced, order REF. 12
15	32762116	2	Bolt	12
16	33221321	2	Nut	12
17	31134123	1	Bush	12
18	U5LU0005	4	Kit, Piston	(C)
	U5LP0009	4	Kit, Piston	(B)
19		1	Piston	18
				Not serviced, order REF. 18
20		1	Pin	18
				Not serviced, order REF. 18
21	0170002	2	Circlip	18
22	41158022	X	Kit, Piston Ring	
23	31171681	1	Gear,Crankshaft	
24	0500012	1	Woodruff Key	
25	2411151	1	Washer	
26	31148711	1	Pulley	
27	32162319	1	Screw	
28	33125124	1	Washer	
31	0410236	1	Starter Ring	
40	0746456	6	Screw	
41	0920054	6	Washer	
42	37147995	1	Plate	
43	0350025	2	Dowel	

(A)
PRE-FINISHED

MASSEY FERGUSON

MF 430 COMBINE - 819700

819700

CRANKSHAFT - A4.248

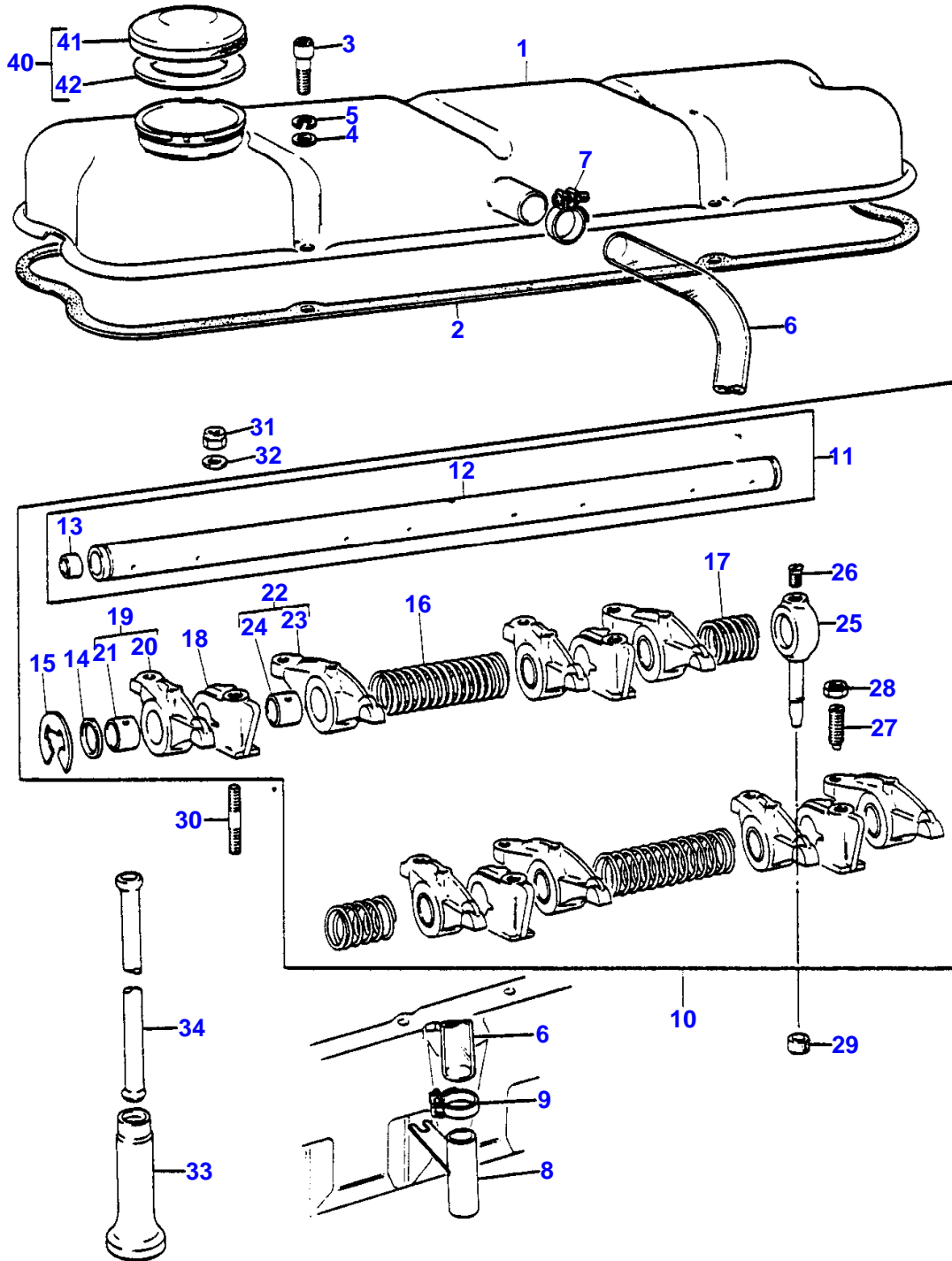
8

Item	Part Number	Qty	Description	Comments
				(B)
				PRE-TOPPED
				(C)
				UNTOPPED

12

VENTTILIKONEISTO
 VENTILMEKANISM
 CYLINDER HEAD COVER
 ZYLINDERKOPFDECKEL
 CACHE CULBUTEURS

3-0085-027-A

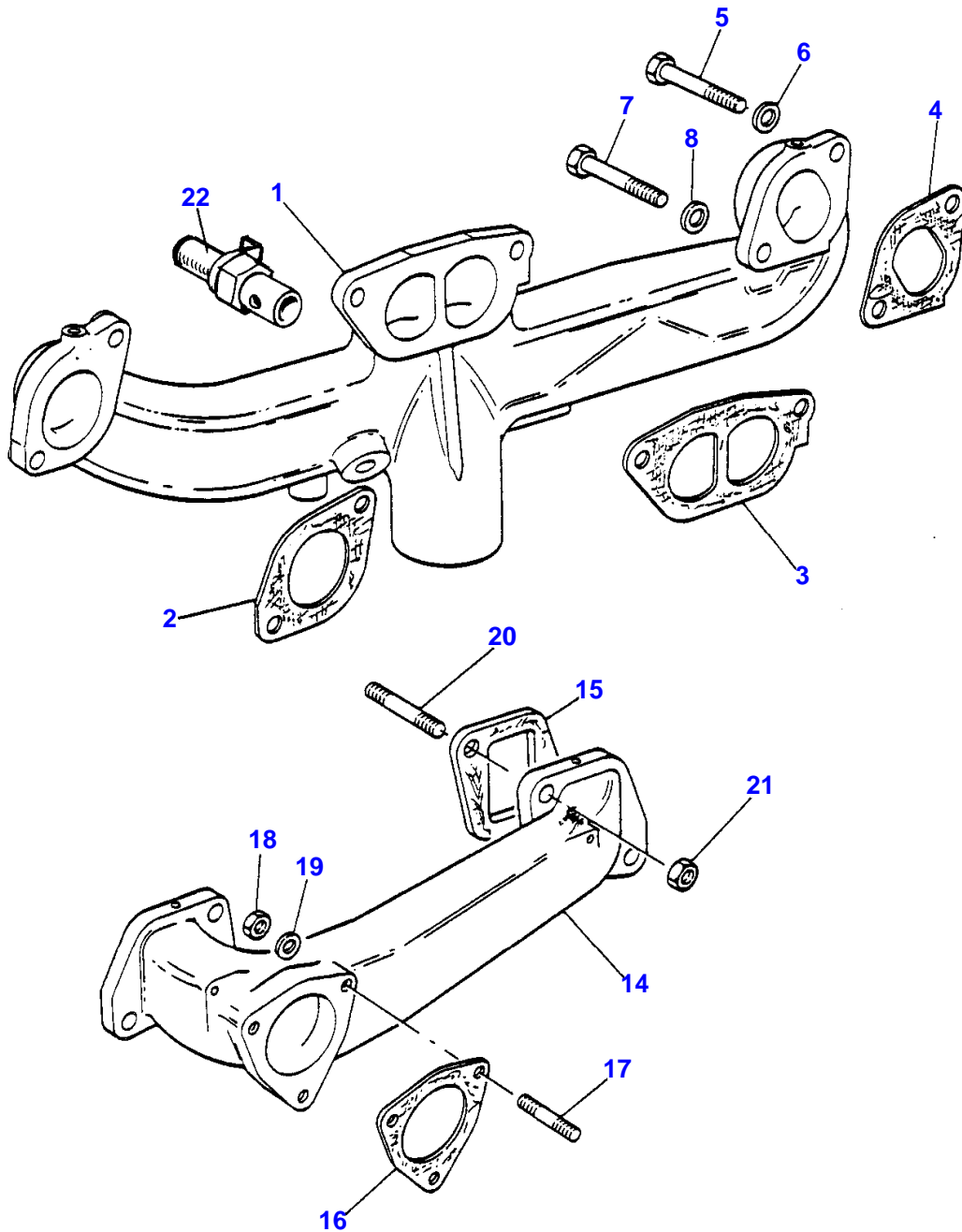


Item	Part Number	Qty	Description	Comments
				A4.248
1	37188141	1	Cyl.Head Cover	
2	36811131	1	Joint	
3	0746052	4	Bolt	
4	0920002	4	Washer	
5	0920052	4	Washer	
6	33872516	1	Pipe,Breather	
7	0180063	1	Clip	
8	35731144	1	Pipe,Breather	
9	0180063	1	Clip	
10	88677	1	Rocker Shaft	
11	83449	1	Rocker Shaft	10
12		1	Shaft	11
				Not serviced, order REF. 11
13	0650507	2	Plug	11
14	33117415	2	Washer	10
15	0170151	2	Circlip	10
16	31744123	2	Spring	10
17	31743108	2	Spring	10
18	37521332	4	Bracket	10
19	41151421	4	Lever	10
				Right Hand
20		1	Lever	19
				Not serviced, order 41151421
21	2511425	1	Bush	19
22	41151419	1	Lever	10
				Left Hand
23		1	Lever	22
				Not serviced, order 41151419
24	2511425	1	Bush	22
25	35511111	1	Pipe	10
26	0726504	1	Setscrew	10
27	0720579	8	Screw	10
28	0576052	8	Nut	10
29	33811113	1	Olive	
30	0826628	4	Stud	
31	2211284	4	Nut	
32	0920006	4	Washer	
33	31434163	8	Tappet	
34	31434307	8	Pushrod	
40	2487845	1	Cap	
41		1	Cap	40
				Not serviced, order REF. 40
42	24870001	1	Joint	40

14

IMU- JA POISTOSARJA
 INSUGNINGS- OCH AVLOPSGRENÖR
 AIR INDUCTION AND EXHAUST SYSTEM
 LUFTANSAUGUNG UND AUSPUFF
 ADMISSION D'AIR ET AUSPUFF

3-0305-016-A



430

819 700 M 1 (1) 1/83

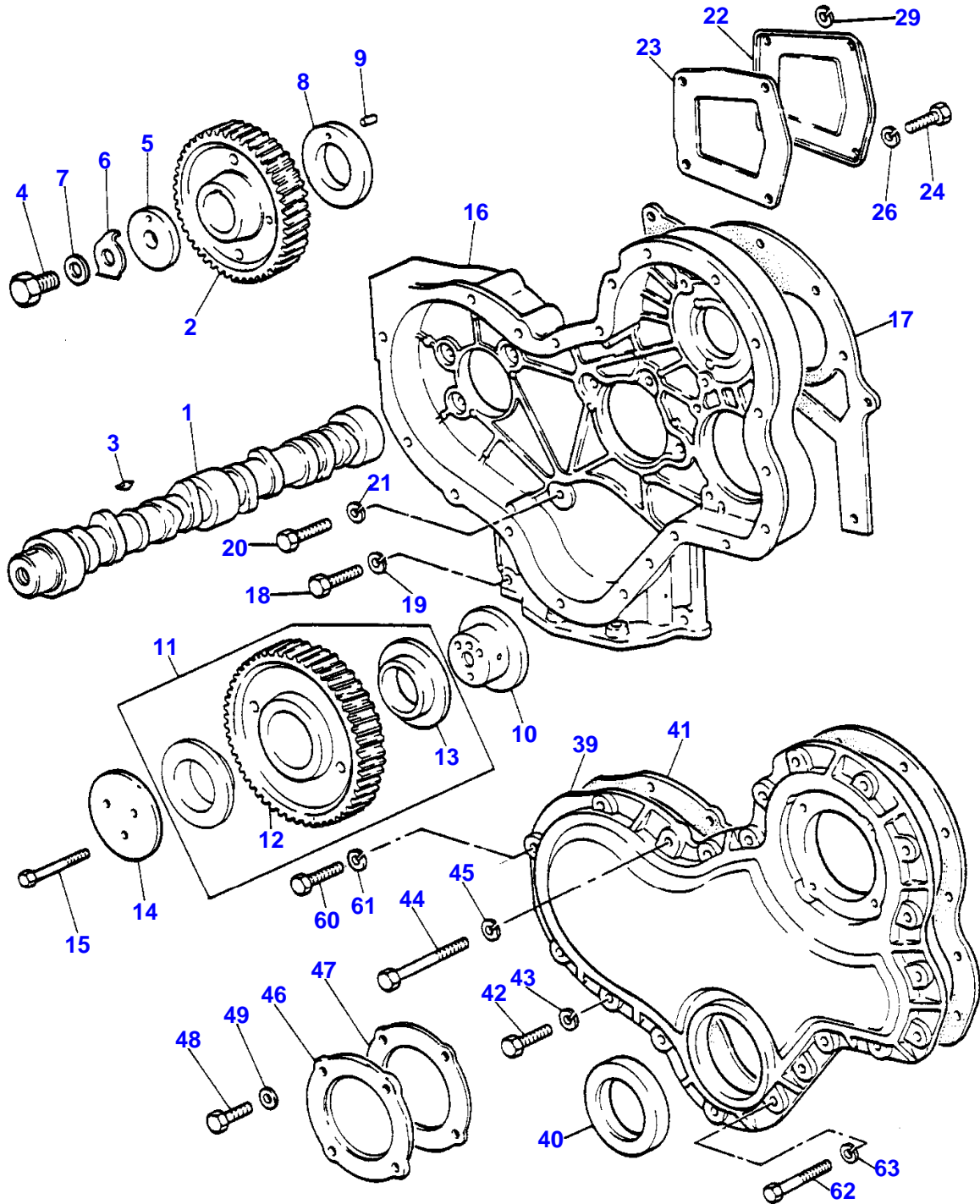
AIR INDUCTION AND EXHAUST SYSTEM - A4.248

Item	Part Number	Qty	Description	Comments
				A4.248
1	3777E011	1	Induct.Manifold	
2	36866462	1	Joint	
3	36862133	1	Joint	
4	36862131	1	Joint	
5	0096439	1	Bolt	
6	0920054	1	Washer	
7	0746424	5	Bolt	
8	0920054	5	Washer	
14	37781321	1	Exhaust Manifold	
15	36862134	2	Gasket	
16	36822111	1	Joint	
17	0826439	3	Stud	
18	2188135	3	Nut	
19	0920005	3	Washer	
20	0826439	4	Stud	
21	2188135	4	Nut	
22	2666108	1	Intake Heater	

16

HAMMASPYÖRÄKOTELO
KUGGHJULSKÄPA
TIMING GEAR
STEUERUNG
DISTRIBUTION

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430

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