



Service Repair Manual

Models

330F and 330F L Excavator

Product: EXCAVATOR

Model: 330F EXCAVATOR HCK

Configuration: 330F L Excavator HCK00001-UP (MACHINE) POWERED BY C7.1 Engine

Disassembly and Assembly 326F, 329F and 330F Excavators Machine Systems

Media Number -UENR3313-07

Publication Date -01/09/2015

Date Updated -12/09/2018

i05435976

Travel Motor - Disassemble

SMCS - 4351-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1U-7506	Adapter	1
	8T-4244	Nut	6
	8T-4223	Hard Washer	6
	-	Threaded RodM12 x 1.75 by 250 mm (10 inch)	1
B	8T-0651	Bolt	1
	8T-4167	Hard Washer	1
C	3E-3882	Eyebolt	1
D	1P-1859	Retaining Ring Pliers	1
E	1P-0510	Driver Gp	1
	9S-9152	Bearing Puller Gp	1
F	1P-1861	Retaining Ring Pliers	1

Start By:

- a. Remove the travel motor.
-

NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting, and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Cat products.

Dispose of all fluids according to local regulations and mandates.

1. Thoroughly clean the outside of the travel motor prior to disassembly.
2. Fasten the travel motor in Tooling (A) in a vertical position. The weight of the travel motor is approximately 60 kg (132 lb).
3. Put an alignment mark across the head and the body of the travel motor for assembly purposes. The head must be reinstalled in the original position on the body of the travel motor.



Illustration 1

g00887295

Note: During the removal of head (2) from the travel motor, be careful not to damage the mating surfaces of the components.



WARNING

Spring force can cause personal injury or death.

Do not repair until you have read the Operation and Maintenance Manual.

4. Remove bolts (1).
5. Remove head (2) from the body of the travel motor.

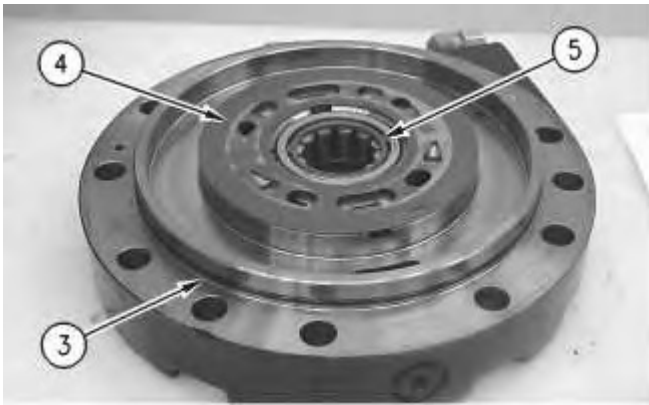


Illustration 2

g00887302

6. Remove O-ring seal (3), port plate (4), and bearing (5).

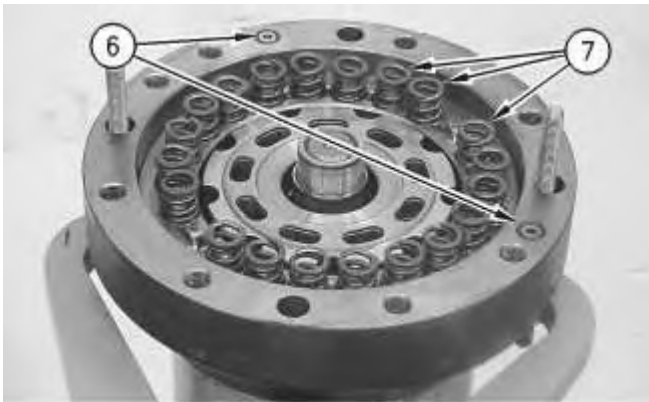


Illustration 3

g00887311

7. Remove O-ring seals (6). Remove springs (7).

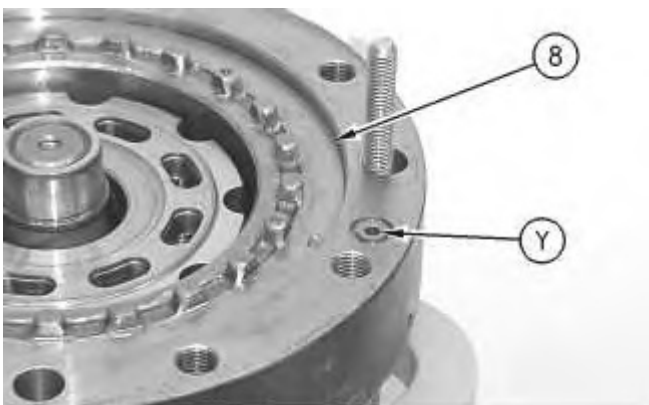


Illustration 4

g00887331

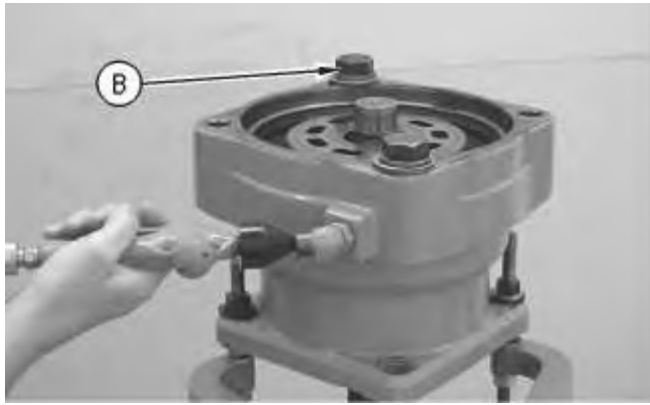


Illustration 5

g00890074

A typical example of the use of Tooling (B).

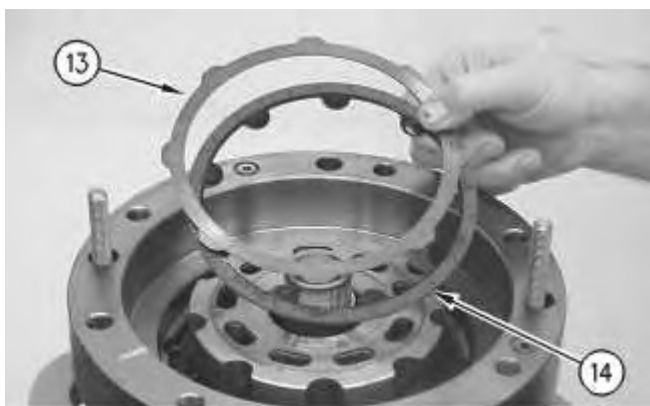
8. Place a shop towel over brake piston (8). Retain brake piston (8) with Tooling (B). Apply approximately 525 kPa (75 psi) of shop air pressure to brake release Port (Y). Make sure that the shop air pressure is free of water. Brake piston (8) will move up the piston guide, and out of the piston guide. Remove brake piston (8) from the body of the travel motor.



Illustration 6

g00887336

9. Remove seal (9) and backup ring (10) from the brake piston.
10. Remove seal (11) and backup ring (12) from the brake piston.



11. Remove plates (13) and friction discs (14).

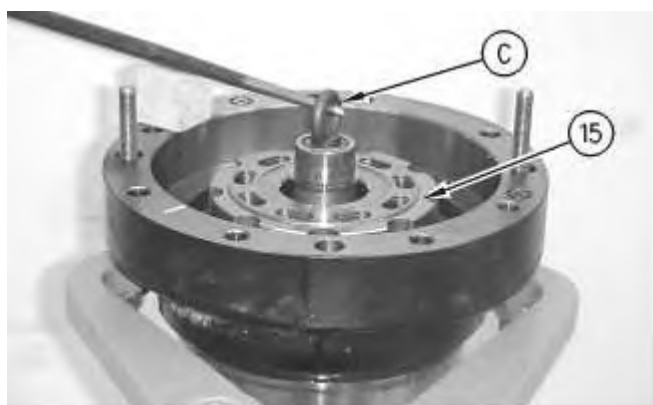


Illustration 8

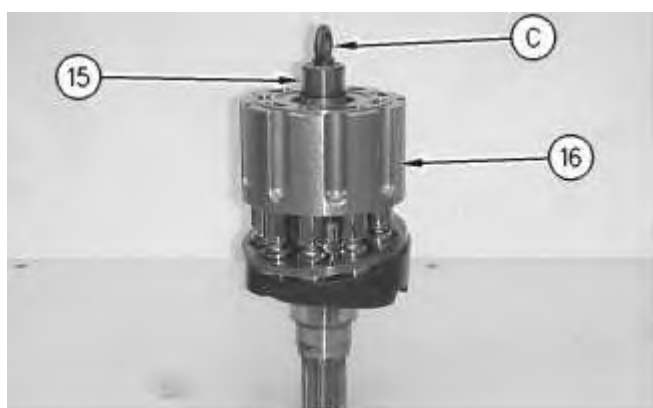


Illustration 9

12. Install Tooling (C) into shaft (15). Use a prybar to remove the rotating assembly (16) from the housing.
13. Remove Tooling (C) from shaft (15).

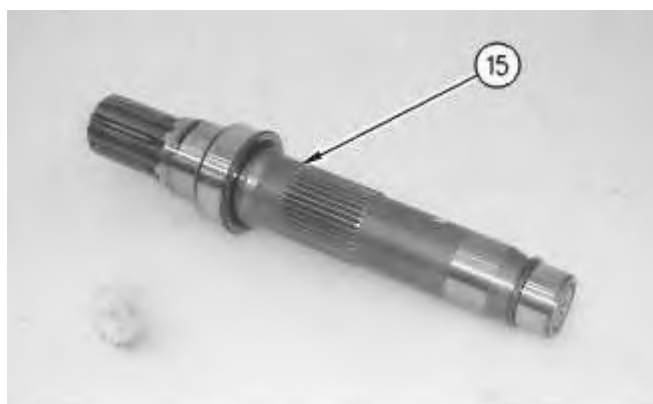


Illustration 10

14. Remove shaft (15) from the rotating assembly .

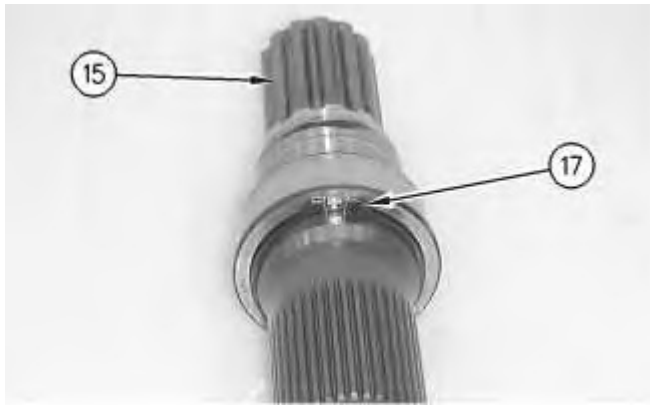


Illustration 11

g00887426

15. Use Tooling (D) in order to remove retaining ring (17) from shaft (15).

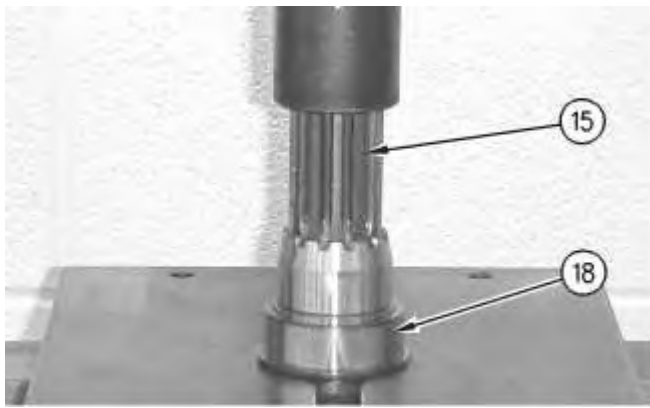


Illustration 12

g00887445

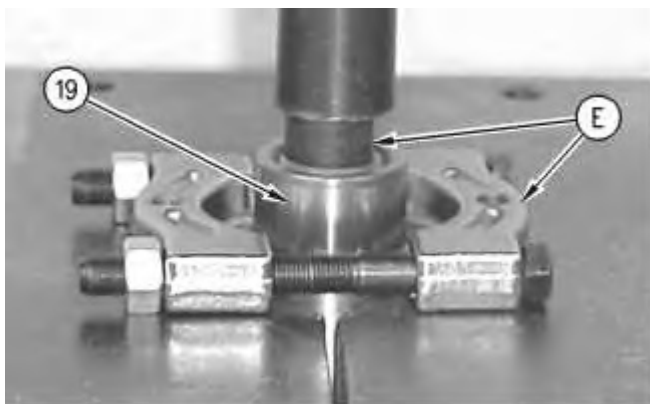


Illustration 13

g00887463

16. Install shaft (15) into a suitable press. Remove bearing race (18) from the shaft.
17. Rotate shaft (15). Install shaft (15) into a suitable press. Install Tooling (E). Remove bearing race (19) from shaft (15).

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com