



Service Repair Manual

Models

345D L Excavator

Product: EXCAVATOR

Model: 345D L EXCAVATOR KFH

Configuration: 345D L Excavators KFH00001-UP (MACHINE) POWERED BY C13 Engine

Disassembly and Assembly C11 and C13 Engines for Caterpillar Built Machines

Media Number -REN9214-23

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Date Updated -22/05/2018

i06931709

Gear Group (Rear) - Remove and Install

SMCS - 1206-010; 1212-010

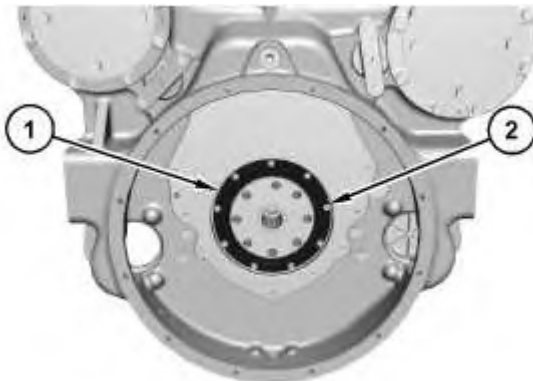
Removal Procedure

Table 1

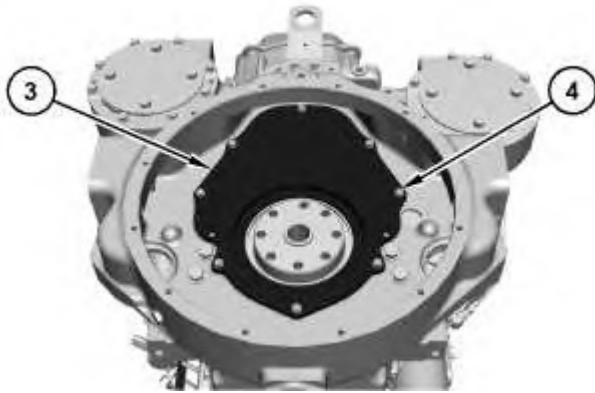
Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-0520	Driver Gp.	1
B	1P-0510	Driver Gp.	1

Start By:

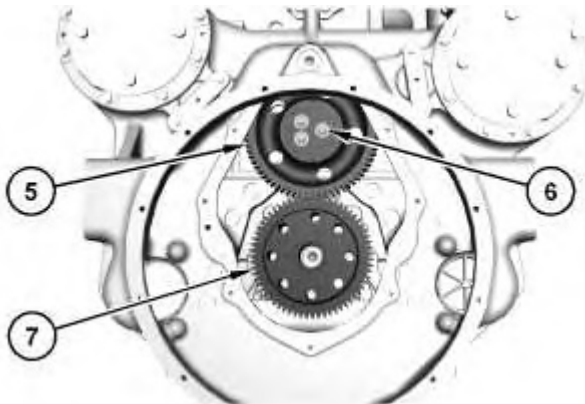
- a. Remove the electric starting motor.
- b. Remove the flywheel.
1. Support the engine.



2. Remove bolts (2) and rear crankshaft seal (1).



3. Remove bolts (4) and the washers. Remove cover (3) and the seal.



4. Remove gear (7), bolts (6), and gear (5).



5. Remove O-ring seal (8) from gear (7).



Illustration 5

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6. Use Tooling (A) to remove bushing (7A) from gear assembly (7).



Illustration 6

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7. Remove bolts (9), adapter assembly (10), and the O-ring seal.

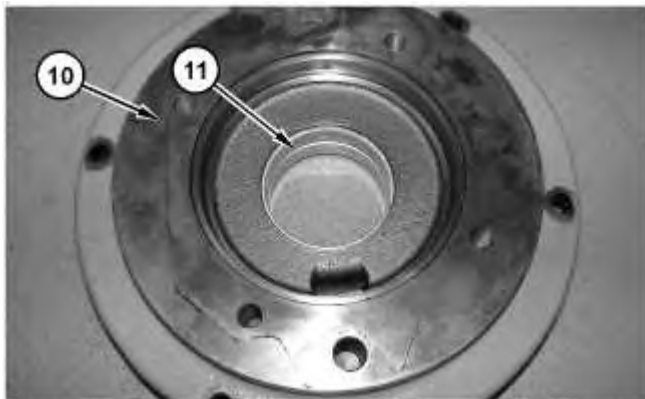


Illustration 7

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8. Use Tooling (B) to remove bearing (11) from adapter assembly (10).



Illustration 8

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9. Remove gear assembly (12).

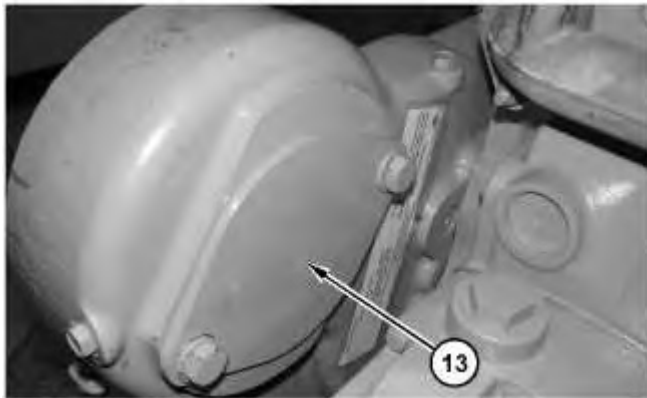


Illustration 9

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10. Remove cover (13) and the O-ring seal.



Illustration 10

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11. Use Tooling (B) to remove bearing (14).

Installation Procedure

Table 2

Required Tools			
Tool	Part Number	Part Description	Qty
A	095-0706	Bolt	2



Illustration 11

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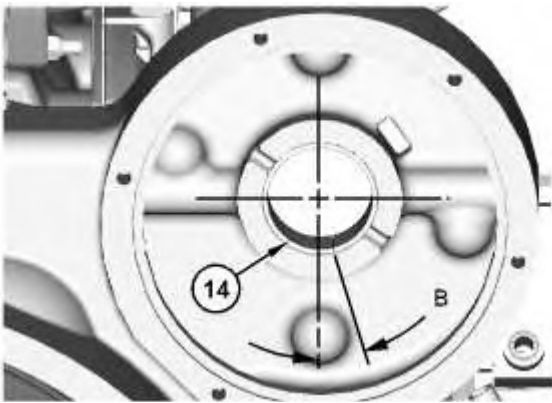


Illustration 12

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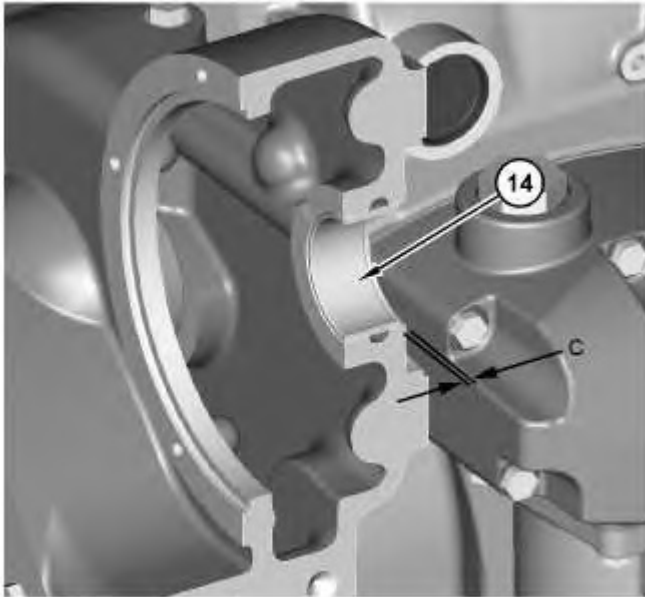


Illustration 13

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1. Lower the temperature of bearing (14). Be sure to match Dimension (B) and Dimension (C) when installing bearing (14.). Dimension (B) indicates the angle of the joint on bearing (14). Dimension (B) is $15^{\circ} \pm 1^{\circ}$. Dimension (C) shows the distance from bearing (14) to the end of the bore. Dimension (C) is 4.000 ± 0.500 mm (0.1575 ± 0.0197 inch).

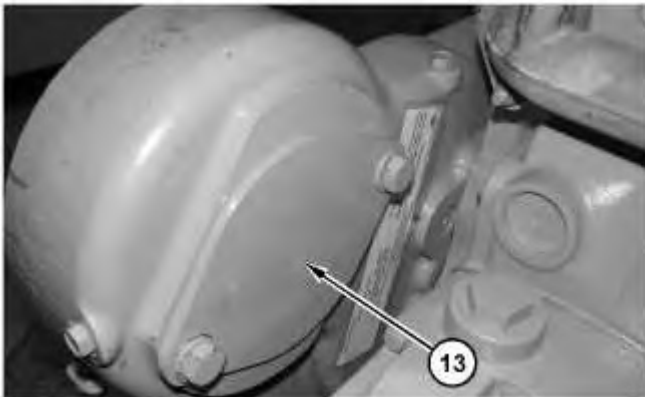


Illustration 14

g06172554

2. Install the O-ring seal and cover (9).

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