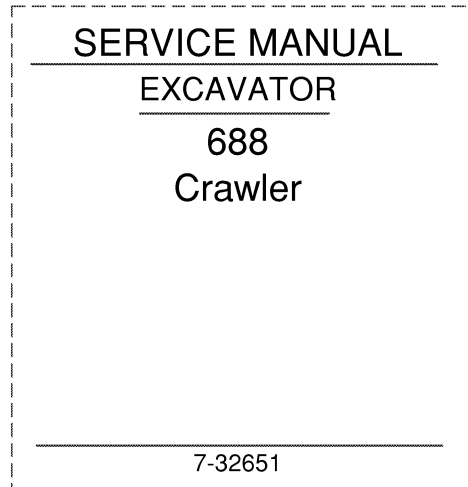


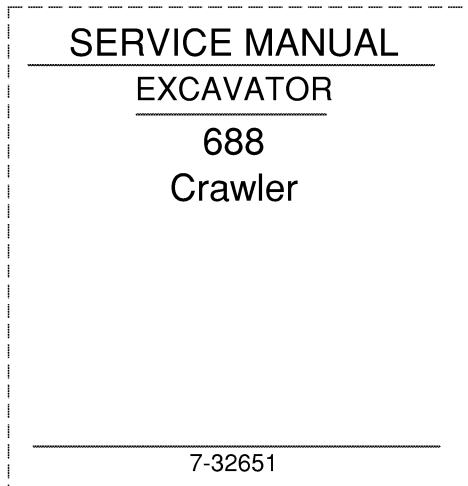
1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



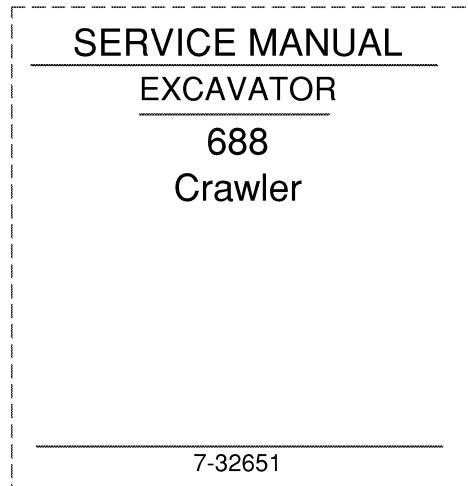
1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4

# 688 Crawler Excavator

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CASE CORPORATION

Don 8-88991

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## SECTION NO.

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# Section 1001

SAFETY, GENERAL INFORMATION  
AND TORQUE SPECIFICATIONS

# SAFETY


 *This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.* 1 1 C

To prevent injury always follow the Warning, Caution and Danger notes in this section and throughout the manual.


Put the warning tag shown below on the key for the keyswitch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags Part Number 331-4614 are available from your service parts supplier.





B004


 **WARNING:** Before starting engine, study Operator's Manual safety messages. Read all safety signs on machine. Clear the area of other persons. Learn and practice safe use of controls before operating. It is your responsibility to understand and follow manufacturers instructions on machine operation, service, and to observe pertinent laws and regulations. Operator's and Service Manuals may be obtained from your J.I. Case dealer 45 2


 **WARNING:** If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured. Always wear clothing that will not catch on objects. Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing 45 3 A


 **WARNING:** Read the operator's manual to familiarize yourself with the correct control functions. 46 27

 **WARNING:** When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution. 35 4

 **WARNING:** Operate the machine and equipment controls from the seat position only. Any other method could result in serious injury. 48 55

 **WARNING:** When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. DO NOT change the procedure. 47 44

 **WARNING:** This is one man machine, no riders allowed. 35 8

 **WARNING:** When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way. 47 45

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