



# Service Repair Manual

## **Models**

320C, 320C L, 320C LN  
Excavator

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Product: EXCAVATOR

Model: 320C EXCAVATOR DBG

Configuration: 320C, 320C L, 320C LN Excavators DBG00001-UP (MACHINE) POWERED BY 3066 Engine

## Disassembly and Assembly 3064 and 3066 Engines for Caterpillar Built Machines

Media Number -SEN5553-10

Publication Date -01/05/2012

Date Updated -15/05/2012

i01567260

## Flywheel - Install

SMCS - 1156-012

## Installation Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7575	Link Bracket	1

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### NOTICE

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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**Always wear protective gloves when handling parts that have been heated.**

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1. Perform the following procedure, if the ring gear was removed from the flywheel:
  - a. Heat the ring gear to 150 °C (302 °F) in an oven.

- b. Press the ring gear onto the flywheel.

**Note:** Prior to the installation of the flywheel, refer to Specifications, "Flywheel" for information on checking the flywheel assembly for flatness.

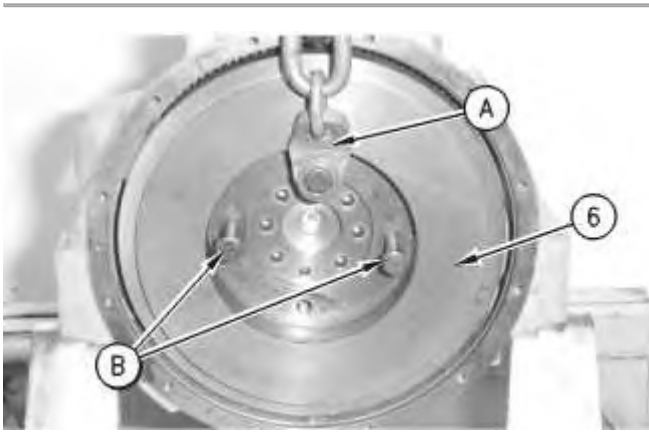


Illustration 1

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2. Install Tool (A), a strap, and a suitable lifting device onto flywheel (6) .
3. Install flywheel (6). The weight of the flywheel is 50 kg (110 lb).

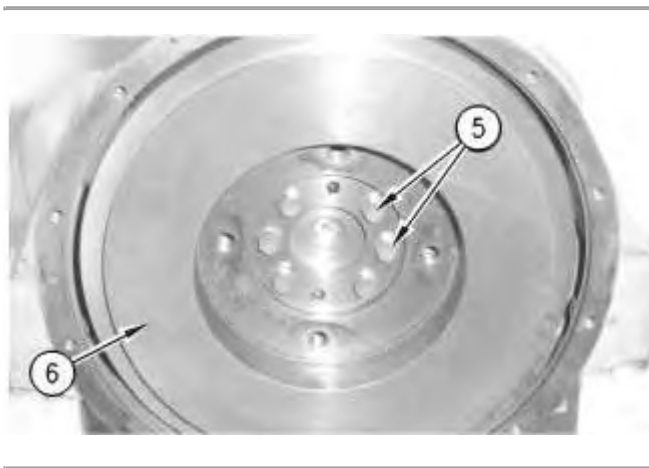


Illustration 2

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4. Install six bolts (5) in order to secure flywheel (6) onto the crankshaft. Tighten the bolts to a torque of  $83 \pm 5$  N·m ( $61 \pm 4$  lb ft).
  5. Remove Tool (A) from the flywheel.
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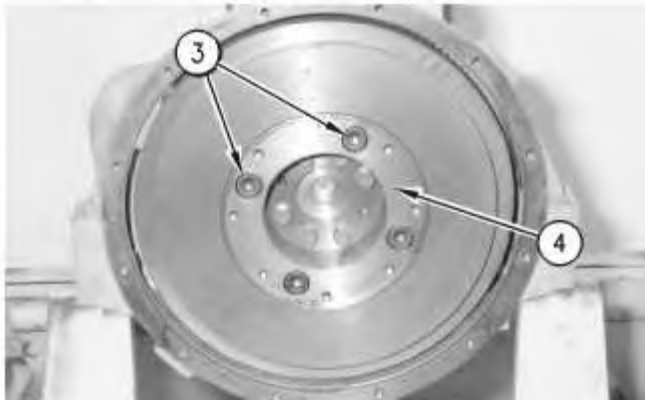


Illustration 3

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6. Place the inner ring (4) in position on the flywheel.
7. Install four socket head bolts (3) in order to secure the inner ring (4) to the flywheel.

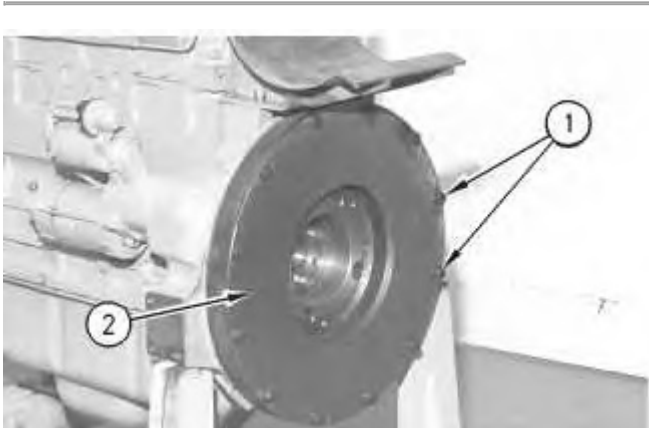


Illustration 4

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8. Place the adapter (2) in position on the flywheel housing.
9. Install twelve bolts and washers (1) in order to secure the adapter (2) on the flywheel housing.
10. Check the flywheel runout. Refer to Testing and Adjusting, "Flywheel Housing - Inspect" for more information on flywheel runout.

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# Crankshaft Rear Seal - Remove

SMCS - 1161-011

## Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1U-7600	Slide Hammer Puller	1
B	5P-7312	Seal Distorter	1
	5P-7338	Distorter Ring	2

### Start By:

- Remove the flywheel. Refer to Disassembly and Assembly, "Flywheel - Remove".

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### NOTICE

**Keep all parts clean from contaminants.**

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### NOTICE

**Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting, and repair**

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