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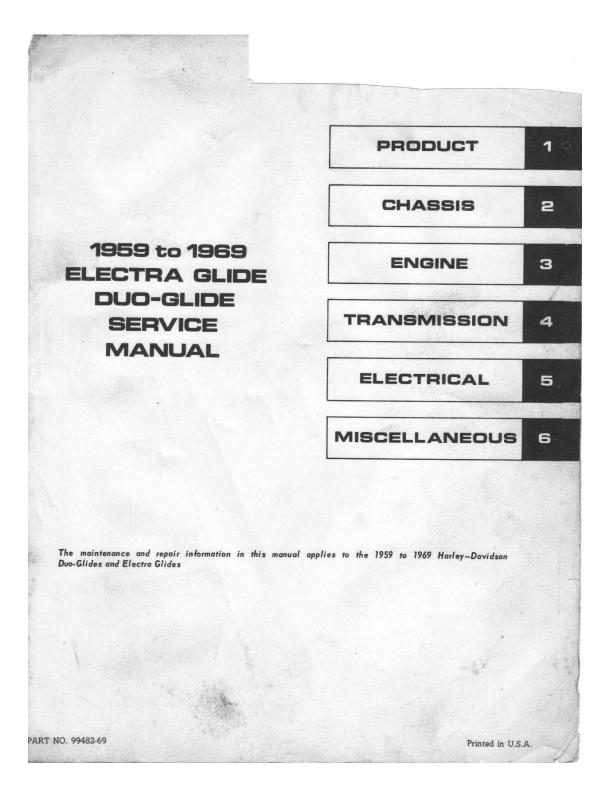
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PRODUCT

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SERVICE	MA	NUAL O	DUO-GLIDE	product 1 General A		
SECTION 1A	GENERAL	EL	GLIDE			
	GENER	AL				
SPECIFICATIONS DIMENSIONS Wheel Base Overall Length Overall Width CAPACITIES	60 in. 92 in. 35 in.	Stroke Piston Displace Torque Compression R	ement	(87.3mm) 3-7/16 in. 00.8mm) 3-31/32 in. ,207 cc) 73.66 cu. in. lb-ft at 3,200 R.P.M. lb-ft at 3,200 R.P.M. 		
Fuel Tanks 3-1/2 C 5 Gallons (U.S.) (19 Oil Tank 1 Transmission 1 ENGINE 1	65 and later) Gallon (U.S.)	on the left	e engine (serial nu side of the engine his number when o nquiry.	crankcase. Al-		
Model Designation Letters Number of Cylinders Type .45 De Horsepower	egree V Type 5,600 R.P.M. 5,200 R.P.M.	Speeds - Foot S	ShiftShift	Constant Mesh 4 Forward 4 Forward rward and 1 Reverse		

SPROCKET TEETH ALL MODELS			4 SPEED ANSMISSION	3 SPEED TRANSMISSION						
Clutch	SO	LO	SIDECAR	SO	LO	SIDECAR				
Transmission 22 Rear Wheel 51	FL	FLH	FL and FLH	FL	FLH	FL	FLH			
Engine Sprocket	23	24	21 22 (1965 and later)	23	24	19	21 22 (1965 and later)			
High Gear Ratio	3.73	3.57	4.08 3.90 (1965 and later)	3.73	3.57	4.50	4.08 3.90 (1965 and later)			

	TIRI	E DATA							
TIRE SIZE		TIRE PRESSURE - POUNDS							
TIRE SIZE		FRONT	REAR	SIDECAR					
SOLO RIDER	5.10 x 16 5.00 x 16	20 12	24 18						
RIDER AND ONE PASSENGER	5.10 x 16 5.00 x 16	20 12	26 20						
RIDER AND ONE SIDECAR PASSENGER OR 150 LB. LOAD	5.10 x 16 5.00 x 16	22 14	26 20	20 14					

Above tire inflation pressures are based on rider and passenger weights of approximately 150 lbs. each. For each 50 lbs. extra weight, increase pressure of rear tire 2 lbs., front tire 1 lb., and sidecar tire 1 lb. IMPORTANT: Above tires supplied as original equipment are identified on the sidewall as follows: Goodyear 5.10×16 Speed Grip and Goodyear 5.00×16 Super Eagle 100. These tires are of special de-sign to provide maximum roadability, and should be used exclusively for replacement. CAUTION: Use only $5.00/5.10 \times 16$ inner tubes with 5.10×16 size tires $- 5.00 \times 16$ tube does not fit correctly.

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SPROCKETS AND GEAR BATIOS

1A-1



SERVICE



PRODUCT]

SERVICE B

SERVICING A NEW MOTORCYCLE

PREDELIVERY

SERVIC

Service operations to be performed before delivery to customer are specified in the Setting Up Instructions and Important Instructions included with new vehicle.

CHECK AT FIRST 500 MILES

1. Drain oil tank through drain plug, flush with kerosene and refill with fresh oil.

2. Clean oil filter (if applicable). Clean overhead valve and tappet oil supply screen.

3. Drain transmission through drain plug and refill to level of filler opening with fresh oil. Use same grade oil used in engine.

4. Lubricate all points indicated for 2000 mile attention in the regular service intervals chart.

5. Aim headlight.

6. Inspect and service air cleaner if needed.

7. Check adjustment of chains and readjust if necessary.

8. Check lubrication of front chain and readjust chain oiler adjusting screw if necessary (1964 and earlier Models).

9. Check lubrication of rear chain and readjust chain oiler (if provided).

10. Check wheel mounting bolts and tighten if needed. These bolts must be kept very tight.

11. Check level of solution in battery and add distilled water if needed. See that terminals are clean and connections tight.

12. Check tightness of all cylinder head bolts and all cylinder base nuts, and tighten where necessary.

13. Check brake adjustment and hydraulic fluid level.

14. Check tire pressure and inspect tread.

15. Check front fork bearing adjustment.

16. Clean carburetor gas strainer.

17. Clean chain housing magnetic plug (if applicable).

18. Inspect and clean spark plugs.

19. Check ignition timing and circuit breaker point gap.

20. Check all nuts, bolts and screws, and tighten any found loose.

21. Check and tighten wheel spokes.

22. Check clutch adjustment.

23. Road test.

CHECK AT FIRST 1000 MILES

1. Drain oil tank and refill with fresh oil.

2. Clean oil filter (if applicable).

3. Check level of oil in transmission and add oil if needed. Use same grade of oil used in engine.

4. Service air cleaner.

5. Check adjustment of chains and adjust if necessary.

6. Check lubrication of front chain and readjust chain oiler adjusting screw if necessary (1964 and earlier Models).

7. Check lubrication of rear chain and readjust chain oiler (if provided).

8. Check level of solution in battery, and add distilled water if needed. See that terminals are clean and connections tight.

9. Check circuit breaker point clearance and adjust if necessary.

10. Check brake adjustment and hydraulic fluid level.

11. Check clutch adjustment.

12. Check tire pressure.

13. Road Test.

Above operations are described fully in section pertaining to particular part of motorcycle. See table of contents for location.

SECTION 1B Product - Service

REGULAR SERVICE

The following chart outlines recommended Maintenance and Lubrication intervals after performance of service on a new motorcycle and the initial break-in period. Refer to Figure 1B-1 when using the chart.

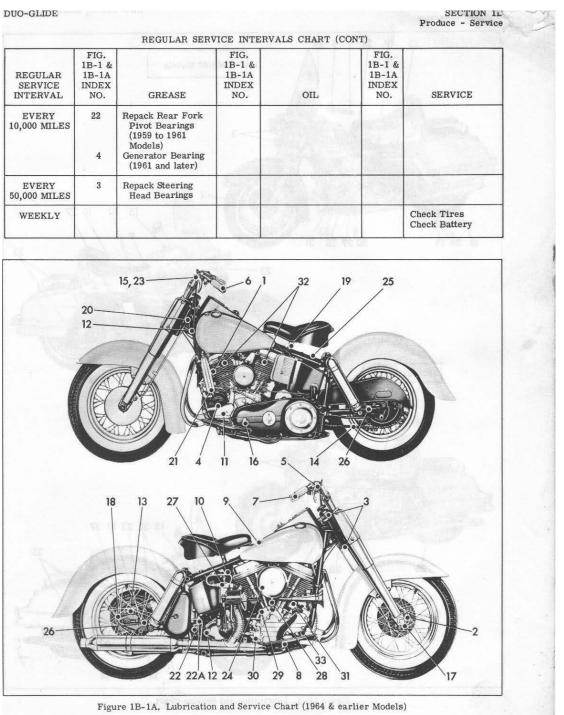
IMPORTANT: To prevent over-greasing, use hand grease gun on all grease fittings.

REGULAR SERVICE INTERVAL	FIG. 1B-1 & 1B-1A INDEX NO.	GREASE	FIG. 1B-1 & 1B-1A INDEX NO.	OIL	FIG. 1B-1 & 1B-1A INDEX NO.	SERVICE
EVERY 1,000 MILES	1	2001 1000 25 AT 1100 1000 1000	14	Rear Chain (if chain oiler not used)	24 25 26	Air Cleaner Battery Rear Chain Adjust- ment
	with free	they be that the east	1	tittert box griftpilaste spins out the during	33	Hydraulic Brake Fluid
EVERY	10	Saddle Post	15	Clutch Hand Lever	27	Oil Filter
2,000 MILES	9	Saddle Bar Bearing	5	Brake Hand Lever	28	Fuel Strainer
2,000 111220	8	Rear Brake Pedal	23	Clutch Control Cable	29	Tappet Oil Screen
	0	Bearing	20	Front Brake Cable	20	(if applicable)
	11	Foot Shift Lever Bearing	7	Throttle Control Cable	34	Front Chain Adjust- ment (1965 and
	1	Hand Clutch Booster	12	Spark Control Cable	30	later) Front Chain Oiler
		Bearing		(1964 and earlier)	30	
	17	Front Wheel Hub	21	Clutch Booster Lever	31	Rear Chain Oiler
	West Start	Thrust Bearing	1.19	Rod Clevis (1967	31	Circuit Breaker Points
		(1966 & earlier)	niedo -	and earlier)		
	18	Rear Wheel Hub	12121	Shifter Control		Clutch Adjustment Brake Adjustment
		Thrust Bearing		Joints		Brake Adjustment
	self nem	(1966 & earlier)	4	Generator Bearing		stream bit testavitabil
		Foot Clutch Pedal	9.0.87755	(1960 and earlier)		
		Bearing	19	Saddle Post Roller		and the second second of
	22A	Rear Fork Pivot Bearing (1962 Model)	bolla bolla	and Bolt		front point many be to
		Modely		Chi Chi Esti Shirku		Contraction of the second second
EVERY	7	Throttle Control	1.1			Replace:
5,000 MILES		Spiral	and the		32	Spark Plugs
OR 1 YEAR	6	Spark Control Spiral		Durber stint basel 1st.	27	Oil Filter Element
(whichever	and hedes	(1964 and earlier)	5. STT.	Strate and share state	31	Time Ignition
comes first)	2	Front Wheel Hub				Switch Tires
		(Center) (1966 and earlier)	10. H	here and the ball of the	4	Check Generator Brushes
	13	Rear Wheel Hub (Center) (1966 and earlier)	18.	head man	35	Check Shock Rub- ber Bushings
	the second	Sidecar Wheel Hub (Center) (1966 and	muth		at we have a set	A Clean many second
		earlier)	CALCS.			
	16	Compensating Engine Sprocket	atorn,	Endenition 10 mile, -	in section of	teant nings and Cl. 1
	31	(1964 and earlier) Circuit Breaker Camshaft Speedometer and Tachometer Cables				

REGULAR SERVICE INTERVALS CHART

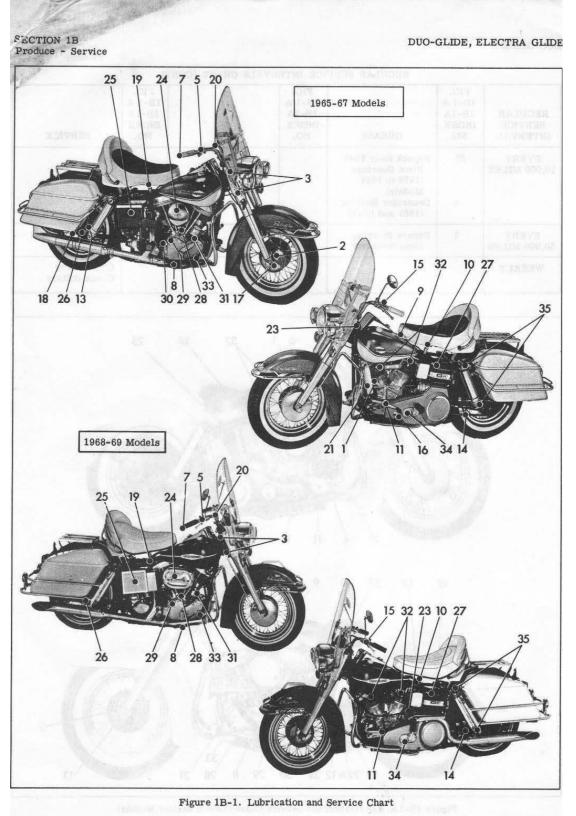
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