



TRX420FA1/FA2
TRX420TM1/TE1/FM1/FM2/FE1

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SERVICE RULES

- Use Honda Genuine or Honda-recommended parts and lubricants or their equivalents. Parts that don't meet Honda's design specifications may cause damage to the vehicle.
- 2. Use the special tools designed for this product to avoid damage and incorrect assembly.
- 3. Use only metric tools when servicing the vehicle. Metric bolts, nuts and screws are not interchangeable with English fasteners.
- 4. Install new gaskets, O-rings, cotter pins, and lock plates when reassembling.
- 5. When tightening bolts or nuts, begin with the larger diameter or inner bolt first. Then tighten to the specified torque diagonally in incremental steps unless a particular sequence is specified.
- 6. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before reassembly.
- 7. After reassembly, check all parts for proper installation and operation.
- 8. Route all electrical wires as shown in the Cable & Harness routing (page 1-23).
- 9. Do not bend or twist control cables. Damaged control cables will not operates smoothly and may stick or bind.
- 10.Do not tow your ATV behind a car or other vehicle.

ABBREVIATION

Throughout this manual, the following abbreviation are used to identify the respective parts or systems.

Abbrev. term	Full term			
CKP sensor	Crankshaft Position sensor			
DLC	Data Link Connector			
DTC	Diagnostic Trouble Code			
ECM (TM1/FM1/FM2 models)	Engine Control Module			
ECT sensor	Engine Coolant Temperature sensor			
EEPROM	Electrically Erasable Programmable Read Only Memory			
EOT sensor (FA1/FA2 models)	Engine Oil Temperature sensor			
EPS	Electric Power Steering			
ESP	Electric Shift Program			
FP	Fuel Pump			
IACV	Idle Air Control Valve			
IAT sensor	Intake Air Temperature sensor			
LCD	Liquid Crystal Display			
MAP sensor	Manifold Absolute Pressure sensor			
MCS	Motorcycle Communication System			
MIL	Malfunction Indicator Lamp			
O ₂ sensor	Oxygen sensor			
PCM (TE1/FE1/FA1/FA2 models)	Powertrain Control Module			
PGM-FI	Programmed Fuel Injection			
SCS connector	Service Check Short connector			
TP sensor	Throttle Position sensor			
VS sensor	Vehicle Speed sensor			
2WD	2 Wheel Drive			
4WD	4 Wheel Drive			

MODEL IDENTIFICATION

This manual covers 7 types of TRX420 models:

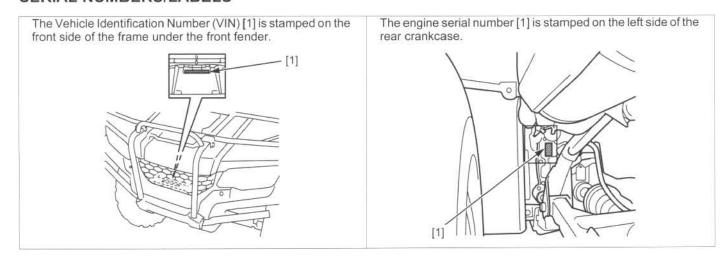
Model name	TM1	TE1	FM1	FM2	FE1	FA1	FA2
Manual transmission	0	0	0	0	0	==:	=
Dual clutch transmission	-	-	-	-	-	0	0
2WD	0	0	5-			-	
4WD		-	0	0	0	0	0
Left foot operated gearshift	0		0	0		-	-
ESP	-	0	1,-	180	0	775	
EPS		=	=	0	-	-	0

Be sure to refer to the procedure that pertains to the appropriate version of the TRX420.

FA2 model shown:



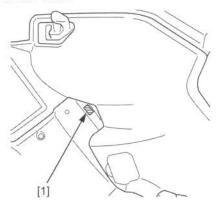
SERIAL NUMBERS/LABELS



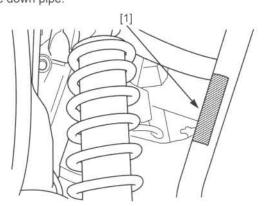
The throttle body identification number is stamped on the lower side of the throttle body.



The color label [1] is attached on the left front frame down pipe. When ordering color-coded parts, always specify the designated color code.



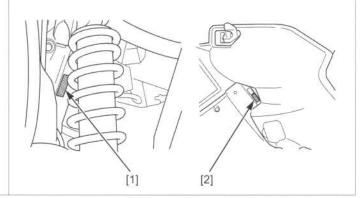
The safety certification label [1] is attached on the left front frame down pipe.



The vehicle emission control information label is attached on the left front frame pipe.

– U.S.A. and Canada types [1]

– Canada type only [2]



SPECIFICATIONS

GENERAL SPECIFICATIONS

	ITEM		SPECIFICATIONS	
DIMENSIONS	Overall length			2,103 mm (82.8 in)
	Overall width			1,205 mm (47.4 in)
	Overall height			1,174 mm (46.2 in)
	Wheelbase			1,268 mm (49.9 in)
	Front tread			860 mm (33.9 in)
	Rear tread			890 mm (35.0 in)
	Seat height			856 mm (33.7 in)
	Footpeg height			344 mm (13.5 in)
	Ground clearance			183 mm (7.2 in)
	Curb weight	U.S.A.	TM1	260 kg (573 lbs)
	ACTION NOT SERVE BEING	CO-STORING COLOR	TE1	261 kg (575 lbs)
			FM1	276 kg (608 lbs)
			FM2	282 kg (622 lbs)
			FE1	277 kg (611 lbs)
			FA1	284 kg (626 lbs)
			FA2	290 kg (639 lbs)
		Canada	FM1	277 kg (611 lbs)
		200421000000000	FM2	283 kg (624 lbs)
			FE1	278 kg (613 lbs)
			FA2	291 kg (641 lbs)
	Maximum weigh	nt capacity		220 kg (485 lbs)
FRAME	Frame type			Double cradle
	Front suspension			Double wishbone
	Front wheel travel			170 mm (6.7 in)
	Front damper			Double tube
	Rear suspension			Swingarm (trailing type)
	Rear wheel travel			170 mm (6.7 in)
	Rear damper			Double tube
	Front tire size			AT24 x 8-12 **
	Rear tire size			AT24 x 10-11 **
	Front rim size			12 x 6.0 AT
	Rear rim size			11 x 7.5 AT
	Front tire brand			M977 (Maxxis)
	Rear tire brand			M978 (Maxxis)
	Front brake			Hydraulic disc brake
	Rear brake			Mechanical drum brake
	Caster angle			2°
	Trail length			5 mm (3/16 in)
	Camber angle			0°
	Fuel tank capac	city		14.7 liters (3.88 US gal, 3.23 lmp gal)
	Fuel tank reserv			4.9 liters (1.29 US gal, 1.08 Imp gal)

ENONE	ITEM			SPECIFICATIONS	
ENGINE	Cylinder arrangement			Single cylinder, longitudinally installed	
	Bore and stroke			86.5 x 71.5 mm (3.41 x 2.81 in)	
	Displacement	io		420 cm ³ (25.6 cu-in)	
	Compression ratio			9.9 : 1 OHV	
	Valve train				
	Except FA1/ FA2	Intake valve	opens	9° BTDC at 1 mm lift	
	FAZ	65/2000	TROUTING OF S	44° ABDC at 1 mm lift	
		Exhaust valve	opens	36° BBDC at 1 mm lift	
	E A 4 / E A O	ECT09/ECE1	closes	7° ATDC at 1 mm lift 9° BTDC at 1 mm lift	
	FA1/FA2	Intake valve	opens	46° ABDC at 1 mm lift	
		Exhaust	closes	46° BBDC at 1 mm lift	
		valve	opens	4° ATDC at 1 mm lift	
	Lubrication syste		cioses	Forced pressure and wet sump	
	Oil pump type	111		Trochoid	
	Cooling system			Liquid cooled	
	Air filtration			Oiled double urethane foam	
	Engine dry weigh	nt	TM1	49.3 kg (108.7 lbs)	
	Lingine dry weigi	IL.	TE1	50.3 kg (108.7 lbs)	
			FM1/FM2	49.7 kg (10.9 lbs)	
			FE1	50.7 kg (109.6 lbs)	
			FA1/FA2	56.2 kg (123.9 lbs)	
FUEL DELIVERY	Type FA1/FA2			96.2 kg (123.9 lbs)	
SYSTEM	Throttle bore			34 mm (1.3 in)	
DRIVE TRAIN	Clutch system			Centrifugal and multi-plate wet clutches	
(Except FA1/FA2)	Clutch system Clutch operation system			Automatic	
,	Transmission			Constant mesh, 5-speeds with reverse	
	Primary reduction			2.103 (61/29)	
	Secondary reduction			1.818 (40/22)	
	Final reduction	TM1/TE1	Rear	3.153 (41/13)	
	i mar roddollori	Except	Front	3.230 (42/13)	
		TM1/TE1	Rear	3.153 (41/13)	
	Gear ratio		1st	3.857 (54/14)	
	Jour ratio		2nd	2.235 (38/17)	
			3rd	1.571 (33/21)	
			4th	1.178 (33/28)	
			5th	0.848 (28/33)	
			Reverse	4.831 (46/14 x 25/17)	
	Gearshift pattern		TM1/	R-N-1-2-3-4-5	
			FM1/FM2	Left foot operated return system	
			TE1/FE1	R-N-1-2-3-4-5	
				Electric shift (left hand operated) return system	
DRIVE TRAIN	Clutch system			Centrifugal and 2 multi-plate wet clutches	
(FA1/FA2)	Clutch operation	system		Automatic	
	Transmission			Automatic, 5-speeds with reverse	
	Primary reduction			2.680 (67/25)	
	Secondary reduc	tion		1.480 (37/25)	
	Final reduction		Front	3.230 (42/13)	
			Rear	3.153 (41/13)	
	Gear ratio		1st	3.058 (52/17)	
			2nd	2.157 (41/19)	
			3rd	1.541 (37/24)	
			4th	1.178 (33/28)	
			5th	0.848 (28/33)	
			Reverse	3.996 (45/16 x 27/19)	
	Gearshift pattern			R-N-1-2-3-4-5	
	**			Automatic and Electric shift (left hand operated) return system	

ITEM		SPECIFICATIONS
ELECTRICAL	Ignition system	Full transistorized ignition
	Starting system	Electric starter motor
	Charging system	Triple phase output alternator
	Regulator/rectifier	FET shorted, triple phase full-wave rectification
	Lighting system	Battery

PGM-FI SPECIFICATIONS

ITEM	SPECIFICATIONS
IAT sensor resistance (20°C/68°F)	2.2 – 2.7 kΩ
ECT sensor resistance (40°C/104°F)	1.0 – 1.3 kΩ
Fuel injector resistance (20°C/68°F)	11.1 – 12.3 Ω
O ₂ sensor heater resistance (20°C/68°F)	6.7 – 9.5 Ω

IGNITION SYSTEM SPECIFICATIONS

ITEM	SPECIFICATIONS
Spark plug	BKR5E-11 (NGK), K16PR-U11 (DENSO)
Spark plug gap	1.0 – 1.1 mm (0.039 – 0.043 in)
Ignition coil primary peak voltage	100 V minimum
CKP sensor peak voltage	0.7 V minimum
Ignition timing ("F" mark)	10° BTDC at idle

FUEL SYSTEM SPECIFICATIONS

ITEM	SPECIFICATIONS
Throttle body identification number	GQBKA
Idle speed	1,400 ± 100 rpm
Throttle lever freeplay	3 – 8 mm (1/8 – 5/16 in)
Fuel pressure at idle	331 - 367 kPa (3.4 - 3.7 kgf/cm ² , 48 - 53 psi)
Fuel pump flow (at 12 V)	356 cm3 (12.0 US oz, 12.5 lmp oz) minimum/10 seconds

COOLING SYSTEM SPECIFICATIONS

	ITEM	SPECIFICATIONS
Coolant capacity	Replacement	1.5 liters (1.6 US qt, 1.3 Imp qt)
The control of the co	After disassembly	1.6 liters (1.7 US qt, 1.4 Imp qt)
Radiator cap relief pre	ssure	108 - 137 kPa (1.1 - 1.4 kgf/cm², 16 - 20 psi)
Thermostat	Begin to open	80 – 84°C (176 – 183°F)
	Fully open	95°C (203°F)
	Valve lift	8 mm (0.3 in) minimum at 95°C (203°F)
Recommended antifreeze		Pro Honda HP Coolant or an equivalent high quality ethylene glycol antifreeze containing silicate-free corrosion inhibitors
Standard coolant concentration		1 : 1 mixture with distilled water

LUBRICATION SYSTEM SPECIFICATIONS

Unit: mm (in)

ITEM			STANDARD	SERVICE LIMIT
Engine oil capacity	Except	After draining	2.6 liters (2.7 US qt, 2.3 Imp qt)	<u> </u>
	FA1/FA2	After draining/filter change	2.7 liters (2.9 US qt, 2.4 Imp qt)	=
		After disassembly	3.3 liters (3.5 US qt, 2.9 Imp qt)	5 -
	FA1/FA2	After draining	3.4 liters (3.6 US qt, 3.0 Imp qt)	-
		After draining/filter change	3.6 liters (3.8 US qt, 3.2 Imp qt)	
		After disassembly	4.0 liters (4.2 US qt, 3.5 Imp qt)	877
Recommended engine oil			Pro Honda GN4 4-stroke oil (U.S.A. and Canada) or equivalent motor oil API service classification: SG or higher (except oils labeled as energy conserving on the circular API service label) JASO T 903 standard: MA Viscosity: SAE 10W-30	u -
Oil pressure at 5,000 rpm (80°C/176°F)			510 kPa (5.2 kgf/cm ² , 74 psi)	<u> </u>
Oil pump		Tip clearance	0.15 (0.006)	0.20 (0.008)

CYLINDER HEAD/VALVE SPECIFICATIONS

Unit: mm (in)

ITEM				STANDARD	SERVICE LIMIT
Cylinder compression at 400 rpm				500 kPa (5.1 kgf/cm³, 73 psi)	-
Valve clearance			IN	$0.15 \pm 0.02 (0.006 \pm 0.001)$	-
			EX	$0.23 \pm 0.02 (0.009 \pm 0.001)$	-
Valve, valve guide	Valve stem O.D.		IN	5.975 - 5.990 (0.2352 - 0.2358)	5.95 (0.234)
			EX	5.955 - 5.970 (0.2344 - 0.2350)	5.93 (0.233)
	Valve guide I.D.		IN/EX	6.000 - 6.012 (0.2362 - 0.2366)	6.02 (0.237)
	Valve guide projection above cylinder head		IN/EX	14.8 - 15.0 (0.58 - 0.59)	_
	Valve seat width		IN/EX	1.2 (0.05)	1.5 (0.06)
Valve spring	Free length		Inner	42.94 (1.691)	42.08 (1.657)
			Outer	43.63 (1.718)	42.76 (1.683)
Rocker arm	Arm I.D.		IN/EX	12.000 - 12.018 (0.4724 - 0.4731)	12.05 (0.474)
	Shaft O.D.		IN/EX	11.966 - 11.984 (0.4711 - 0.4718)	_
Camshaft	Cam lobe height	Except FA1/FA2	IN	35.9400 - 36.1800 (1.41496 - 1.42441)	35.74 (1.407)
and cam follower			EX	35.6811 - 35.9211 (1.40476 - 1.41421)	35.48 (1.397)
		FA1/FA2	IN	35.1861 - 35.4261 (1.38528 - 1.39473)	34.98 (1.377)
			EX	35.3009 - 35.5409 (1.38980 - 1.39925)	35.10 (1.382)
	Cam follower O.D.		IN/EX	22.467 - 22.482 (0.8845 - 0.8851)	22.46 (0.884)
	Follower bore I.D.		IN/EX	22.510 - 22.526 (0.8862 - 0.8868)	22.54 (0.887)
Cylinder head warpage				=	0.10 (0.004)

CYLINDER/PISTON SPECIFICATIONS

Unit: mm (in)

	ITEM		STANDARD	SERVICE LIMIT
Cylinder	I.D.		86.500 - 86.510 (3.4055 - 3.4059)	86.60 (3.409)
	Out-of-round		<u> </u>	0.10 (0.004)
Piston, pis-ton pin, piston ring	Piston O.D. at 15 (0.6)	from bottom	86.470 - 86.490 (3.4043 - 3.4051)	86.42 (3.402)
	Piston pin hole I.D.		19.002 - 19.008 (0.7481 - 0.7483)	19.04 (0.750)
	Piston pin O.D.		18.994 - 19.000 (0.7478 - 0.7480)	18.96 (0.746)
	Piston ring end gap	Тор	0.15 - 0.30 (0.006 - 0.012)	0.5 (0.02)
		Second	0.30 - 0.45 (0.012 - 0.018)	0.6 (0.02)
		Oil (side rail)	0.20 - 0.70 (0.008 - 0.028)	0.9 (0.04)
	Piston ring-to-ring	Тор	0.030 - 0.060 (0.0012 - 0.0024)	* 24
	groove clearance	Second	0.030 - 0.060 (0.0012 - 0.0024)	1200
Connecting rod small end I.D.			19.020 - 19.041 (0.7488 - 0.7496)	19.07 (0.751)

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