2019 HARLEY-DAVIDSON® SERVICE MANUAL: SPORTSTER® MODELS

- Foreword
 - Foreword
 - General
 - How To Use Your Manual
 - Preparation For Service
 - Service Bulletins
 - Use Genuine Replacement Parts
 - Warnings and Cautions
 - Product References
 - Product Registered Marks
 - H-D U.S.A., LLC Trademark Information
 - Contents
- Maintenance
 - FASTENER TORQUE VALUES
 - Fastener Torque Values in this Chapter
 - General
 - Servicing a New Motorcycle
 - Safe Operating Maintenance
 - Shop Practices
 - Disposal and Recycling
 - Repair and Replacement Procedures
 - Cleaning
 - Tool Safety
 - FUEL AND OIL
 - Fuel
 - Gasoline Blends
 - **Engine Lubrication**
 - Low Temperature Lubrication
 - MAINTENANCE SCHEDULE
 - General -[JPN]
 - ENGINE OIL AND FILTER
 - Checking and Adding Oil
 - Changing Oil and Filter
 - AIR CLEANER AND EXHAUST SYSTEM
 - Air Cleaner
 - Cleaning Filter Element
 - Check Exhaust System Leakage
 - TIRES AND WHEELS
 - Air Pressure
 - Tire Replacement
 - Specified Tires
 - Wheel Bearings
 - Wheel Spokes
 - PRIMARY CHAIN
 - Free Play Adjustment
 - TRANSMISSION LUBRICANT
 - Transmission Lubrication
 - CLUTCH
 - Adjustment
 - BRAKES
 - General
 - Inspect Brake Lines
 - Fluid Level

- Troubleshooting
- BRAKE PADS AND DISCS
 - Inspection
 - Brake Pad Replacement: Front
 - Brake Pad Replacement: Rear
- DRIVE BELT AND SPROCKETS
 - General
 - Cleaning
 - Inspection
 - Check Drive Belt Deflection
 - Adjustment
- THROTTLE CONTROL
 - Cable Inspection and Lubrication
 - Cable Adjustment
- CABLE AND CHASSIS LUBRICATION
 - General
 - Cables and Hand Levers
 - Jiffy Stand
 - STEERING HEAD BEARINGS
- SPARK PLUGS
 - Remove
 - Inspect
 - Clean
 - Installation
 - Inspect Spark Plug Cables
- STEERING HEAD BEARINGS
 - Fall-Away
 - Lubrication
- SUSPENSION ADJUSTMENTS
 - Shock Absorber Preload: All except XL1200T
 - Shock Absorber Preload: XL1200T
- ENGINE MOUNTS AND STABILIZER LINKS
 - Inspection
- BATTERY MAINTENANCE
 - General
 - Disconnection and Removal
 - Cleaning and Inspection
 - Voltage Test
 - Charging Battery
 - Installation and Connection
 - Storage
- WHEEL ALIGNMENT
 - Wheel Alignment
- HEADLAMP ALIGNMENT
 - Headlamp Alignment
 - Headlamp Adjustment
- STORAGE
 - Placing in Storage
 - Removal From Storage
- TROUBLESHOOTING
 - General
 - Engine
 - <u>Lubrication System</u>
 - Electrical System
 - Transmission
 - Handling
 - BRAKES
- Chassis

- FASTENER TORQUE VALUES
 - Fastener Torque Values in this Chapter
- Specifications
 - Tables
- Vehicle Identification Number (VIN)
 - Vehicle Identification Number (VIN)
- Tires
 - Remove
 - Clean, Inspect and Repair
 - Installation
 - Check Tire Runout
 - Balance Wheel
- WHEELS
 - General
 - Wheel Bearing End Play
 - FRONT WHEEL
 - REAR WHEEL
 - SEALED WHEEL BEARINGS
- Wheel Lacing
 - Wheel Lacing: Angle Flange Hub
 - Wheel Lacing: Straight Flange Hub, Single Hole Circle
- CHECKING AND TRUING WHEELS
 - Cast Wheel Runout
 - Laced Wheel Rim Offset
 - True Laced Wheels
- FRONT BRAKE MASTER CYLINDER AND RESERVOIR
 - Inspection
 - Removal
 - Front Brake Lever
 - Front Master Cylinder Reservoir Cover
 - Front Master Cylinder
 - Installation
- FRONT BRAKE CALIPERS
 - Removal
 - Disassembly
 - Cleaning and Inspection
 - Assembly
 - Installation
- REAR BRAKE MASTER CYLINDER AND RESERVOIR
 - Inspection
 - Removal
 - Cover
 - Master Cylinder Rebuild Kit
 - Master Cylinder Mounting Bracket
 - Installation
- REAR BRAKE CALIPER
 - Removal
 - Disassembly
 - Cleaning and Inspection
 - Installation
 - Assembly
- Brake Lines
 - Front Brake Line (Non-ABS)
 - Front Brake Line Routing (Non-ABS)
 - Rear Brake Line (Non-ABS)
 - Front Master Cylinder to Manifold to Caliper (ABS)
 - Front Manifold to EHCU (ABS)
 - Rear Master Cylinder to EHCU (ABS)

- Rear EHCU to Caliper (ABS)
- Bleeding Brakes
 - General
 - Procedure
- Electro Hydraulic Control Unit (EHCU)
 - Removal
 - Installation
- Left Side Cover
 - Opening and Closing
 - Replacement
- FRONT FORK
 - Check For Oil Leak
 - Removal
 - Disassembly: Right Side, All but XL1200CX
 - Disassembly: Left Side, All but XL1200CX
 - Disassembly: Left Side, XL1200CX
 - Clean and Inspect
 - Disassembly: Right Side, XL1200CX
 - Installation
 - Assembly: Right Side, All but XL1200CX
 - Assembly: Left Side, All but XL1200CX
 - Assembly: Left Side, XL1200CX
 - Assembly: Right Side, XL1200CX
- FORK STEM AND BRACKET ASSEMBLY
 - Removal and Disassembly
 - Cleaning, Inspection and Repair
 - Assembly and Installation
- BELT GUARD AND DEBRIS DEFLECTOR
 - Belt Guard
 - Debris Deflector
- REAR FORK
 - Removal
 - Pivot Bearings
 - Installation
 - Axle Adjusters
- Shock Absorbers
 - Removal
 - Cleaning and Inspection
 - Installation
 - Preload Adjustment Knob: XL1200T
- STABILIZER LINKS
 - General
 - Upper Front Stabilizer Link
 - Lower Front Stabilizer Link
 - Rear Stabilizer Link
- FRONT ENGINE MOUNT AND ISOLATOR
 - Removal
 - Installation
- REAR ENGINE MOUNT AND ISOLATOR
 - Removal
 - Installation
- THROTTLE CABLES
 - Removal
 - Throttle Adjusting Screw
 - Cleaning and Inspection
 - Installation
- CLUTCH CONTROL
 - Removal and Disassembly

- Assembly and Installation
- HANDLEBAR
 - Removal
 - Installation
 - Left Hand Grip
- SEAT
 - Removal
 - Installation
- Saddlebags: XL1200T
 - Removal
 - Lockset
 - Reflectors and Medallions
 - Installation
- HEADLAMP VISOR
 - Removal and Installation
 - Disassemble and Assemble
- Front Fender
 - All Models
- Front License Plate: India
 - Front License Plate: India
- REAR FENDER: TOP MOUNT LICENSE PLATE EXCEPT XL1200T, XL1200C
 - Removal
 - Installation
 - Fender Preparation
 - Top Mount License Plate Bracket
- REAR FENDER: XL1200C
 - Replacement
 - Fender Preparation
 - License Plate Bracket
- REAR FENDER: XL1200T
 - Removal
 - Installation
 - Fender Preparation
 - License Plate Bracket: XL1200T
- REAR FENDER: MODELS WITH INTEGRATED TURN SIGNAL, TAIL AND STOP LAMPS
 - General
 - Removal and Disassembly
 - Assembly and Installation
- Windshield: XL1200T
 - Windshield Removal and Installation: XL1200T
 - Cleaning
 - Windshield Replacement
 - Mounting Clamps
- SAREE GUARD: INDIA MODELS
 - Saree Guard
- REAR LICENSE PLATE: INDIA MODELS
 - Rear License Plate: India
- RIDER FOOT CONTROLS: MID-MOUNT
 - Right Footrest and Rear Brake Pedal Assembly
 - Left Footrest and Shift Lever Assembly
 - Footboard Inserts: XL1200T
- RIDER FOOT CONTROLS: FORWARD
 - Right Footrest and Rear Brake Pedal Assembly
 - Left Footrest and Shift Lever Assembly
 - Adjusting Shift Pedal
- Passenger Footrests
 - Left
 - Right

- Jiffy Stand
 - Removal
 - Cleaning and Lubrication
 - Installation
- Fork Lock
 - Removal
 - Installation
- MEDALLIONS, BADGES AND TANK EMBLEMS
 - Removal
 - Installation
- Engine
 - FASTENER TORQUE VALUES
 - Fastener Torque Values in this Chapter
 - Specifications
 - Specifications: Sportster Models
 - CRANKCASE BREATHING SYSTEM
 - Operation
 - Oil Pressure
 - Operation
 - Checking Oil Pressure
 - ENGINE LUBRICATION SYSTEM
 - Oil Pump Operation
 - Oil Flow
 - Troubleshooting
 - Diagnosing Valve Train Noise
 - Compression Test
 - Cylinder Leakage Test
 - Diagnosing Smoking Engine or High Oil Consumption
 - Adjustment and Testing
 - HOW TO USE THIS SECTION
 - Top End Repair
 - Bottom End Repair
 - Typical Symptoms
 - TOP END SERVICE
 - Engine in Chassis
 - Engine Removed from Chassis
 - TOP END OVERHAUL: DISASSEMBLY
 - General
 - Stripping Motorcycle for Top End Repair
 - CYLINDER HEADS
 - CYLINDER AND PISTON
 - TOP END OVERHAUL: ASSEMBLY
 - General
 - Piston and Cylinder
 - Tappet Covers, Pushrod Covers and Pushrods
 - CYLINDER HEAD
 - Rocker Covers
 - Assembling Motorcycle After Top End Repair
 - BOTTOM END SERVICE
 - Engine in Chassis
 - Engine Removed from Chassis
 - BOTTOM END OVERHAUL: DISASSEMBLY
 - General
 - Oil Pump
 - Tappets
 - Cam Gear End Play
 - Crankcase
 - GEARCASE COVER AND CAM GEARS

BOTTOM END OVERHAUL: ASSEMBLY

- Crankcase
- Cam and Pinion Gear Identification
- Cam Gears and Gearcase Cover
- Tappets
- REMOVING ENGINE FROM CHASSIS
 - Procedure
- INSTALLING ENGINE IN CHASSIS
 - Procedure
- CYLINDER HEAD
 - Disassembly
 - Cleaning and Inspection
 - Replacing Rocker Arm Bushings
 - Refacing Valve Seats
 - Replacing Valve Guides
 - Assembly
- CYLINDER AND PISTON
 - Cleaning, Inspection and Repair
 - Connecting Rod Bushings
- Oil Pump
 - General
 - Removal
 - Cleaning and Inspection
 - Disassembly
 - Installation
 - Assembly
- OIL FILTER MOUNT
 - General
 - Disassembly
 - Cleaning and Inspection
 - Assembly
- GEARCASE
 - Bushing Inspection and Removal
 - Bushing Installation
 - Bushing Reaming
- Crankcase
 - General
 - Disassembly
 - Fitting Pinion Bearings
 - Lapping Pinion Bearing Outer Race
- OIL TANK
 - Pressure Relief Valve
 - Oil Line Routing
 - Crimp Clamps
 - Removal
 - Installation
 - Oil Tank Bracket
- Fuel System
 - FASTENER TORQUE VALUES
 - Fastener Torque Values in this Chapter
 - SPECIFICATIONS: FUEL SYSTEM
 - Specifications
 - Fuel Pressure Test
 - General
 - Testing
 - Intake Leak Test
 - General
 - Leak Tester

- Procedure
- AIR CLEANER ASSEMBLY
 - All Models
- FUEL FILTER ELEMENT
 - General
 - Removal
 - Installation
- FUEL TANK
 - Purging and Disconnecting Fuel Supply Line
 - Removing Fuel Tank
 - Cleaning and Inspection
 - Installing Fuel Tank
 - Connecting Fuel Hose and Filling Fuel Tank
 - Vapor Valve
- INDUCTION MODULE
 - Removal
 - Disassembly
 - Installation
 - Assembly
- Idle Air Control (IAC)
 - General
 - Removal
 - Installation
- Throttle Position Sensor (TPS)
 - General
 - Removal
 - Installation
- TEMPERATURE MANIFOLD ABSOLUTE PRESSURE (TMAP) SENSOR
 - General
 - Removal
 - Installation
- HEATED OXYGEN SENSOR (HO2S)
 - Removal
 - Installation
- ENGINE TEMPERATURE (ET) SENSOR
 - General
 - Removal
 - Installation
- Fuel Injectors
 - Removal
 - Installation
- FUEL PUMP
 - General
 - Removal
 - Disassembly
 - Assembly
 - Installation
- EXHAUST SYSTEM
 - Unit Removal
 - Mufflers
 - Exhaust Shields
 - Muffler Shields
 - Exhaust Pipes
 - Exhaust Pipe Bracket
 - Mounting Bracket
- EVAPORATIVE (EVAP) EMISSIONS CONTROL
 - General
 - Charcoal Canister

- Fuel Vapor Vent Hose
- Canister-to-Solenoid Hose
- Solenoid-to-Induction Module Hose
- Purge Solenoid
- Drive and Transmission
 - FASTENER TORQUE VALUES
 - Fastener Torque Values in this Chapter
 - SPECIFICATIONS: DRIVE
 - Sportster Specifications
 - PRIMARY COVER
 - Removal
 - Clutch Release Ramp
 - Primary Chain Adjuster
 - Installation
 - PRIMARY DRIVE AND CLUTCH
 - Troubleshooting
 - Removal
 - Disassembly
 - Inspection and Repair
 - Assembly
 - Installation
 - Drive Belt
 - Drive Belt Handling
 - Drive Belt
 - TRANSMISSION POWER FLOW
 - General
 - CASE DISASSEMBLY FOR TRANSMISSION REMOVAL
 - General
 - Engine Removal and Disassembly
 - TRANSMISSION REMOVAL AND DISASSEMBLY
 - Transmission Removal From Left Crankcase
 - Cleaning and Inspection
 - Mainshaft Disassembly
 - Countershaft Disassembly
 - TRANSMISSION ASSEMBLY
 - Mainshaft Assembly
 - Countershaft Assembly
 - MAIN DRIVE GEAR AND BEARING
 - General
 - Removal
 - Disassembly
 - Assembly
 - Installation
 - TRANSMISSION RIGHT CASE BEARINGS
 - Removal
 - Installation
 - TRANSMISSION LEFT CASE BEARINGS
 - Removal
 - Installation
 - TRANSMISSION INSTALLATION
 - General
 - Installation
 - Shifter Forks and Drum Assembly
 - Assembling Crankcases
 - Shifter Shaft Installation
 - TRANSMISSION SPROCKET
 - Removal
 - Installation

- Electrical
 - FASTENER TORQUE VALUES
 - Fastener Torque Values in this Chapter
 - SPECIFICATIONS: ELECTRICAL
 - Specifications
 - Fuses
 - Replacement
 - SPEEDOMETER
 - Removal
 - Installation
 - ELECTRONIC CONTROL MODULE (ECM)
 - Removal
 - Installation
 - BODY CONTROL MODULE (BCM)
 - Removal
 - Installation
 - H-DSSS
 - Activation
 - Antenna
 - Fob Battery
 - Battery Tray
 - Removal
 - Installation
 - BATTERY CABLES
 - Negative Battery Cable
 - Positive Battery Cable
 - Ignition Switch
 - Removal
 - Installation
 - SPARK PLUG CABLES
 - General
 - Removal
 - Installation
 - IGNITION COIL
 - General
 - Removal
 - Installation
 - STARTER
 - Removal
 - Touch-Up Paint
 - Installation
 - Solenoid
 - Clutch Shaft Assembly
 - HEADLAMP
 - Bulb Replacement
 - Headlamp Mounts
 - INDICATOR LAMP MODULE
 - Preliminary Disassembly
 - Replacement: XL883L, XL883N, XL1200NS, XL1200T, XL1200X, XL1200CX, XL1200XS
 - Replacement: XL1200C
 - Assembly
 - TAIL LAMP: MODELS WITH TOP-MOUNT LICENSE PLATE
 - Bulb Replacement: XL883L, XL1200T
 - Base Replacement: XL883L, XL1200T
 - Rear Lighting Harness
 - LED Tail Lamp: XL1200C
 - TAIL LAMP: MODELS WITH BOTTOM-MOUNT LICENSE PLATE
 - General

• LICENSE PLATE LAMP MODULE

- General
- Removal: Side-Mount License Plate
- Installation: Side-Mount License Plate
- Removal: Center-Mount License Plate
- Installation: Center-Mount License Plate
- Reflector Brackets
- Front Turn Signals
 - Bulb Replacement
 - Front Turn Signal Wire Harness
 - All Except XL1200T, XL1200X, XL1200XS
 - XL1200X, XL1200XS
 - XL1200T
- REAR TURN SIGNALS
 - General
 - XL883L
 - XL1200T
 - XL883N, XL1200NS, XL1200X, XL1200XS
 - **XL1200C**
 - XL1200CX
- Rear Stop Lamp Switch
 - Removal
 - Installation
- Crank Position Sensor (CKP)
 - General
 - Removal
 - Installation
- Vehicle Speed Sensor (VSS)
 - Removal
 - Installation
- Neutral Indicator Switch
 - General
 - Replacement
- Oil Pressure Switch
 - General
 - Removal
 - Installation
- VOLTAGE REGULATOR
 - Removal
 - Installation
- ALTERNATOR
 - Removal and Disassembly
 - Cleaning and Inspection
 - Assembly and Installation
- HORN
 - Front Mount
 - Side Mount
- MAIN WIRING HARNESS AND ELECTRICAL CADDIES
 - Removal
 - Backbone Electrical Caddies
 - Replacing ECM Electrical Caddy
 - Installation
 - J-Clips: Mid-Mount Models
- RIGHT HANDLEBAR CONTROL MODULE
 - Removal
 - Right Handlebar Control Key Caps
 - Installation
 - Front Stop Lamp Switch Replacement

• LEFT HANDLEBAR CONTROL MODULE

- Removal
- Left Handlebar Control Key Caps
- Clutch Switch Replacement
- Installation
- WHEEL SPEED SENSOR (WSS)
 - Front WSS
 - Rear WSS
- Smart Siren
 - Replacement
 - Battery
- Personal Identification Number (PIN)
 - General
 - Changing the PIN
- JIFFY STAND SENSOR (JSS): INTERNATIONAL MODELS
 - Removal
 - Installation
 - Operation
- Wiring
 - WIRING DIAGRAMS
 - General
 - Wiring Diagrams
- Reference
 - GLOSSARY
 - Acronyms and Abbreviations
 - METRIC CONVERSION
 - Conversion Table
 - FLUID CONVERSION
 - United States System
 - Metric System
 - British Imperial System
 - TORQUE CONVERSION
 - United States System
 - Metric System
- Backmatter
 - Backmatter
 - Backmatter
 - Backmatter

⚠ WARNING

The rider's safety depends upon proper motorcycle service and maintenance. If a procedure in this manual is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the procedure. Improper service or maintenance could result in death or serious injury. (00627b)

This service manual has been prepared with the following purposes in mind:

- To acquaint the user with the construction of the Harley-Davidson product and assist in the performance of basic maintenance and repair.
- To introduce the professional Harley-Davidson technician to the latest field-tested and factory-approved major repair methods.

We sincerely believe that this service manual will make your association with Harley-Davidson products more pleasant and profitable.

Refer to the table below for the content layout of this manual.

Generated list of chapters

Use the TABLE OF CONTENTS (which follows this FOREWORD) and the INDEX (at the back of this manual) to quickly locate subjects. Chapters and topics in this manual are sequentially numbered for easy navigation.

For example, a cross-reference shown as 2.2 SPECIFICATIONS refers to chapter 2 CHASSIS, heading 2.2 SPECIFICATIONS.

For quick and easy reference, all pages contain a chapter number followed by a page number. For example, **page 3-5** refers to page 5 in Chapter 3.

A number of acronyms and abbreviations are used in this document. See the $\frac{\text{Reference} \rightarrow \text{GLOSSARY}}{\text{GLOSSARY}}$ for a list of acronyms, abbreviations and definitions.

Special Tools

Description	Part Number	Qty.
DIGITAL TECHNICIAN II	HD-48650	1

WARNING

Stop the engine when refueling or servicing the fuel system. Do not smoke or allow open flame or sparks near gasoline. Gasoline is extremely flammable and highly explosive, which could result in death or serious injury. (00002a)

Good preparation is very important for efficient service work. Start each job with a clean work area. This will allow the repair to proceed as smoothly as possible. It will also reduce the incidence of misplaced tools and parts.

Clean a motorcycle that is excessively dirty before work starts. Cleaning will occasionally uncover sources of trouble. Gather any tools, instruments and any parts needed for the job before work begins. Interrupting a job to locate tools or parts is a distraction and causes needless delay.

NOTE

- To avoid unnecessary disassembly, carefully read all related service information before repair work begins.
- In figure legends, the number which follows the name of a part indicates the quantity necessary for one complete assembly.
- When servicing a vehicle equipped with the Harley-Davidson Smart Security System (H-DSSS), first disarm the system. Keep the fob close to the vehicle or use DIGITAL TECHNICIAN II (Part Number: HD-48650) to disable the system. Activate the system after service is completed.

In addition to the information presented in this manual, Harley-Davidson Motor Company will periodically issue service bulletins to Harley-Davidson dealers. Service bulletins cover interim engineering changes and supplementary information. Consult the service bulletins to keep your product knowledge current and complete.



Harley-Davidson parts and accessories are designed for Harley-Davidson motorcycles. Using non-Harley-Davidson parts or accessories can adversely affect performance, stability or handling, which could result in death or serious injury. (00001b)

To achieve satisfactory and lasting repairs, carefully follow the service manual instructions and use only genuine Harley-Davidson replacement parts. Behind the emblem bearing the words GENUINE HARLEY-DAVIDSON stand more than 100 years of design, research, manufacturing, testing and inspecting experience. This is your assurance that the parts you are using will fit right, operate properly and last longer.

Statements in this manual preceded by the following words are of special significance.



/ WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. (00119a)



CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. (00139a)

NOTICE

NOTICE indicates a potentially hazardous situation which, if not avoided, may result in property damage. (00140b)

NOTE

Refers to important information. It is recommended that you take special notice of these items.

Proper service and repair are important for the safe, reliable operation of all mechanical products. The service procedures recommended and described in this manual are effective methods for performing service operations.



WARNING

Always wear proper eye protection when using hammers, arbor or hydraulic presses, gear pullers, spring compressors, slide hammers and similar tools. Flying parts could result in death or serious injury. (00496b)

Some of these service operations require the use of tools specially designed for the purpose. These special tools should be used when and as recommended. It is important to note that some warnings against the use of specific service methods, which could damage the motorcycle or render it unsafe, are stated in this manual. However, remember that these warnings are not all-inclusive. Inadequate safety precautions could result in death or serious injury.

Since Harley-Davidson could not possibly know, evaluate or advise the service trade of all possible ways in which service might be performed, or of the possible hazardous consequences of each method, we have not undertaken any such broad evaluation. Accordingly, anyone who uses a service procedure or tool which is not recommended by Harley-Davidson must first thoroughly satisfy himself that neither his nor the operator's safety will be jeopardized as a result. Failure to do so could result in death or serious injury.



WARNING

Read and follow warnings and directions on all products. Failure to follow warnings and directions can result in death or serious injury. (00470b)

When reference is made in this manual to a specific brand name product, tool or instrument, an equivalent product, tool or instrument may be substituted.

Special Tools

All tools mentioned in this manual with a part number beginning with "HD", "J" or "B" must be ordered through your local Harley-Davidson dealer. Special tools may only be purchased, serviced or warrantied through a Harley-Davidson dealer.

Specific use of special tools is not discussed in this manual. Refer to the tool instruction sheet for instructions. If the tool instructions are misplaced, a copy can be obtained online at H-Dnet.com > My Toolbox > Edit > Bosch Tool Site.

LOCTITE Sealing and Threadlocking Products

Some procedures in this manual call for the use of LOCTITE products. If you have any questions regarding LOCTITE product usage or retailer/wholesaler locations, contact Loctite Corp. at www.loctite.com.

Apple, Alcantara S.p.A., Allen, Amp Multilock, Bluetooth, Brembo, CarPlay, City Navigator, Delphi, Deutsch, Dunlop, Dynojet, Fluke, G.E. Versilube, Garmin, Gunk, Hydroseal, Hylomar, iPhone, iPod, Kevlar, Lexan, Loctite, Lubriplate, Keps, K&N, Magnaflux, Marson Thread-Setter Tool Kit, MAXI fuse, Molex, Michelin, MPZ, Mulitilock, nano, NGK, Novus, Packard, Pirelli, Permatex, Philips, PJ1, Pozidriv, Road Tech, Robinair, S100, Sems, Siri, SiriusXM, Snap-on, Teflon, Threadlocker, Torca, Torco, TORX, Tufoil, Tyco, Ultratorch, Velcro, X-Acto and XM Satellite Radio are among the trademarks of their respective owners.

Bar & Shield, Boom!, Cross Bones, Cruise Drive, CVO, Digital Tech, Digital Technician, Digital Technician II, Dyna, Electra Glide, Evolution, Fat Bob, Fat Boy, Forty-Eight, Glaze, Gloss, Night Rod, Nightster, Night Train, Profile, Reflex, Revolution, Road Glide, Road King, Road Tech, Rocker, Screamin' Eagle, Seventy-Two, Softail, Sportster, Street Glide, Street Rod, Sun Ray, Sunwash, Super Glide, SuperLow, Supersmart, Switchback, SYN3, TechLink, TechLink II, Tour-Pak, Tri Glide, Twin Cam 88, Twin Cam 88B, Twin Cam 96, Twin Cam 96B, Twin Cam 103, Twin Cam 103B, Twin Cam 110, Twin Cam 110B, Twin-Cooled, Ultra Classic, V-Rod, VRSC and Harley-Davidson Genuine Motor Parts and Genuine Motor Accessories are among the trademarks of H-D U.S.A., LLC.

Thank you so much for reading.

Please click the "Buy Now!"

button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com