

**Utility Vehicle
2200**

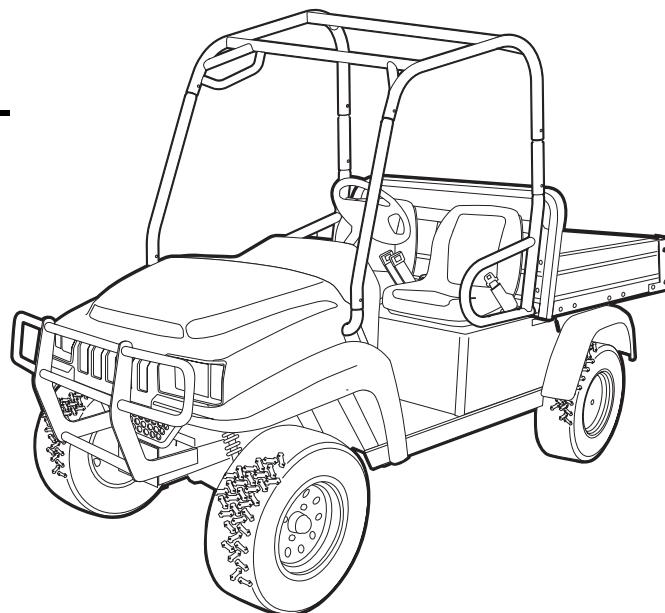


Bobcat®

**Service
Manual**



**S/N 235311001-D to 235312999-D
S/N 235211001-G to 235212999-G**



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SECTION i – INDEX

SECTION 1 – SAFETY

To ensure the safety of those servicing these vehicles, and to protect the vehicles from damage resulting from improper service or maintenance, the procedures in this manual must be followed. It is important to note that throughout this manual there are statements contained within headings labeled DANGER, WARNING, CAUTION, or NOTE. These special statements relate to specific safety issues, and must be read, understood, and heeded before proceeding.

▲ DANGER

- A DANGER indicates an immediate hazard that will result in severe personal injury or death.

▲ WARNING

- A WARNING indicates an immediate hazard that could result in severe personal injury or death.

▲ CAUTION

- A CAUTION with the safety alert symbol indicates a hazard or unsafe practice that could result in minor personal injury.

CAUTION

- A CAUTION without the safety alert symbol indicates a potentially hazardous situation that could result in property damage.

GENERAL WARNING

The following safety statements must be heeded whenever the vehicle is being operated, repaired, or serviced. Service technicians should become familiar with these safety statements, which can be found throughout this manual. Also, other specific safety statements appear throughout this manual and on the vehicle.

▲ DANGER

- **Battery – Explosive gases!** Do not smoke. Keep sparks and flames away from the vehicle and service area. Ventilate when charging or operating vehicle in an enclosed area. Wear a full face shield and rubber gloves when working on or near batteries.
- **Battery – Poison!** Contains acid! Causes severe burns. Avoid contact with skin, eyes, or clothing. Antidotes:
 - External: Flush with water. Call a physician immediately.
 - Internal: Drink large quantities of milk or water. Follow with milk of magnesia or vegetable oil. Call a physician immediately.
 - Eyes: Flush with water for 15 minutes. Call a physician immediately.
- **Gasoline/Diesel – Flammable! Explosive!** Do not smoke. Keep sparks and flames away from the vehicle and service area. Service only in a well-ventilated area.
- Do not operate engine in an enclosed area without proper ventilation. The engine produces carbon monoxide, which is an odorless, deadly poison.

⚠ WARNING

- Follow the procedures exactly as stated in this manual, and heed all DANGER, WARNING, and CAUTION statements in this manual as well as those on the vehicle.
- Only trained technicians should service or repair the vehicle. Anyone doing even simple repairs or service should have knowledge and experience in electrical and mechanical repair. The appropriate instructions must be used when performing maintenance, service, or accessory installation.
- Prior to servicing the vehicle or leaving the vehicle unattended, turn the key switch OFF, remove the key, and place the Forward/Reverse handle in the NEUTRAL position. Chock the wheels when servicing the vehicle.
- To avoid unintentionally starting the vehicle:
 - Disconnect battery cables, negative (–) cable first (Figure 1-2, Page 1-3).
 - Gasoline vehicles only: Disconnect the spark plug wires from the spark plugs.
- Frame ground – Do not allow tools or other metal objects to contact frame when disconnecting battery cables or other electrical wiring. Do not allow a positive wire to touch the vehicle frame, engine, or any other metal component.
- Wear safety glasses or approved eye protection when servicing the vehicle. Wear a full face shield and rubber gloves when working on or near batteries.
- Do not wear loose clothing or jewelry such as rings, watches, chains, etc., when servicing the vehicle.
- Moving parts! Do not attempt to service the vehicle while it is running.
- Hot! Do not attempt to service hot engine or exhaust system. Failure to heed this warning could result in severe burns.
- Use insulated tools when working near batteries or electrical connections. Use extreme caution to avoid shorting of components or wiring.
- Check the vehicle owner's manual for proper location of all vehicle safety and operation decals and make sure they are in place and are easy to read.
- Any modification or change to the vehicle that affects the stability or handling of the vehicle, or increases maximum vehicle speed beyond factory specifications, could result in severe personal injury or death.
- Lift only one end of the vehicle at a time. Use a suitable lifting device (chain hoist or hydraulic floor jack) with 1000 lb. (454 kg) minimum lifting capacity. Do not use lifting device to hold vehicle in raised position. Use approved jack stands of proper weight capacity to support the vehicle and chock the wheels that remain on the floor. When not performing a test or service procedure that requires movement of the wheels, lock the brakes.
- When servicing the vehicle with part of the vehicle on jack stands, do not operate the engine with the Forward/Reverse handle in either the FORWARD or REVERSE position. The all-wheel drive system will engage any wheel(s) with traction. See Figure 1-1, Page 1-3.

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