

***YANMAR***  
***SERVICE MANUAL***

***EXCAVATOR***

**MODEL *ViC*<sub>30-2</sub>, *ViC*<sub>35-2</sub> (EP)**

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# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

## 1. General Cautions for Maintenance Work

### 1-1 Correct Work

Correct work means the quickest possible completion of according to the correct procedures and the specified standards.

It is important when conducting certain operations always to bear in mind the equipment, tools, gauges, materials, oil and grease, etc. that you must have ready, as well as items to be checked, adjusted, or disassembled, and cautions to watch out for.

### 1-2 Safety Precautions

- (1) Never attempt servicing while engine is running or immediately after stopping operation.
- (2) Wear work cloths, safety shoes and helmet.
- (3) Check the equipment and tools before use. Especially, be sure to check the crane, lifting equipment and tools.
- (4) When working together with other persons, allocate everyone's share of job, arrange the signals and act in concert with the other persons.
- (5) The operation of the crane and slinging work must be performed by qualified persons.
- (6) Do not enter or pass under the raised load.
- (7) Lift and support the massive parts by crane before removing the installation bolts.
- (8) Disconnect cables from battery before repairing the electric system.
- (9) Remove the battery when welding the machine.

### 1-3 Preparations

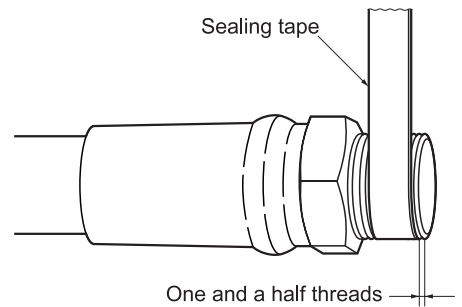
- (1) Check the service record of the machine. (That is, check how many months or hours the machine has been used since the preceding overhaul, what was the trouble then and what parts were replaced.)
- (2) Have all servicing tools ready, i.e., tools, measuring devices (which have received periodic maintenance), containers, oil & grease, etc.
- (3) Have the service literature (operation manual, parts catalog, etc.) ready.

### 1-4 Cautions for Disassembly and Reassembly

- (1) Clean the machine before disassembly.
- (2) Check and record the condition of the machine before disassembly :
  - Model, machine number, operation hours
  - Reasons for repair, history of repair
  - Contamination of filters
  - Fuel and oil condition
  - Damage to parts, etc.
- (3) Place alignment marks on the necessary parts to facilitate reassembly.
- (4) Clean all the removed parts and new replacement parts and put them in order.
- (5) Use new seals, split pins, etc. for reassembly.

# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

- (6) Keep the parts apt to be damaged by water or oil apart from the oily or wet parts.  
e.g.: Electrical parts, rubber parts, V-belts, etc.
- (7) Use the jig for press-fitting the bearings, bushes and oil seals. When using a hammer, use a pad block.
- (8) Clean the joint surface of all parts and keep them free from dust.
- (9) Wind the sealing tape securely, leaving a space of one or two threads from the tip of the male screw. The tape should have an overlap of about 10 mm.



## 1-5 Cautions for Removal and Installation of Hydraulic Equipment

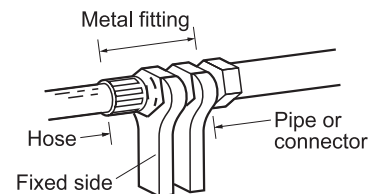
- (1) Check that the hydraulic oil temperature is low enough.
- (2) Release air from the hydraulic tank to prevent the hydraulic oil from flowing out.
- (3) Be sure to plug open the ends of hydraulic components to prevent dust from entering.
- (4) Be sure to wipe hydraulic oil from the hydraulic components so that it will not be mistaken for an oil leak.
- (5) Take care not to damage the plating on the cylinder rod.
- (6) Remove or install cylinders with rods fully retracted.
- (7) Be sure to release air after installing the hydraulic cylinders.
  - Run the engine at a low speed. Extend and retract the cylinders 4 to 5 times up to 50 to 100 mm from the end of the stroke. Then, fully extend and retract.
- (8) Be sure to pressurize the hydraulic tank after installing the hydraulic components (in the case of the sealed hydraulic tank). Otherwise, hydraulic pumps might suffer cavitation and their life will be shortened.
  - To pressurize the hydraulic tank, fully extend each cylinder and tighten the oil filter port plugs.

## 1-6 Cautions for Removal and Installation of Hydraulic Piping

- (1) Installation of hydraulic hose

Take care not to twist the hoses. (Judge whether or not the hose is twisted by the hose mark.) For hoses with a metal fitting, use two wrenches to prevent twisting.

Use one to fix the hose, and the other to tighten the fitting to the specified tightening torque. Carefully check that the hoses do not come in contact after tightening. If any contact is found, correct it or use tubes.



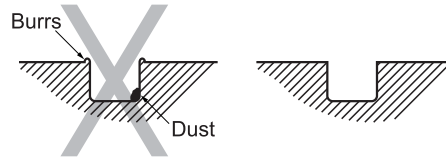
- (2) When installing hoses, first tighten to the specified torque and then loosen them a little. Then retighten to the specified torque.
  - Break in the installed parts before tightening (except those using seal tapes).
- (3) When installing pipes, turn the nuts more 1/4 to 1/2 turn after they reach the sharp torque rise point.
- (4) When installing or removing hoses, use two wrenches, one to fasten the hose and the other to tighten or loosen the hose to prevent twisting.
- (5) Check for oil leakage by applying max. pressure 5 to 6 times after attaching hydraulic hoses or pipes.



# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

## 1-7 Cautions for Handling Seals

(1) Clean out grooves of O-rings. Remove burrs or dust if any.



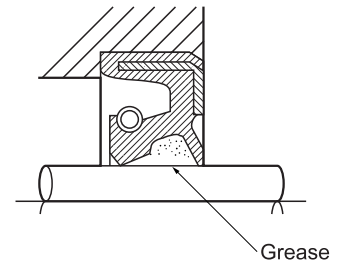
(2) Take care not to twist O-rings. Correct by your finger if it is twisted.

(3) Take care not to damage seals when inserting.

(4) Handling of floating seals :

- Completely wipe off all the oil from the O-ring and housing after detaching the floating seals.
- Before installing, apply a little gear oil to the matching face of the housing.
- Turn the seals two or three times after installation to break them in.

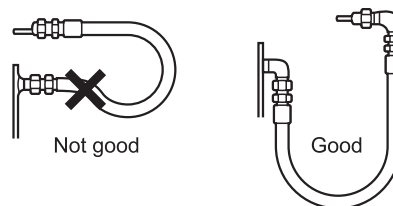
(5) Apply grease to the lip of the oil seals to prevent wear.



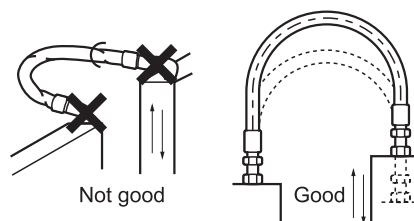
## 1-8 Correct Installation of Hydraulic Hose

In order to mount the hydraulic hose most effectively and economically, observe the following cautions.

(1) When a hose is used at the minimum bending radius, use elbows to avoid sharp bending.

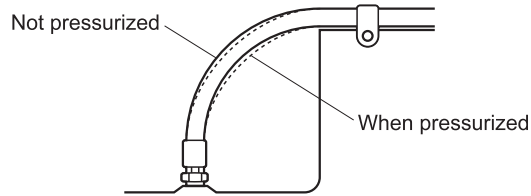


(2) To prevent twisting, the hose should be bent in the same direction as it moves.

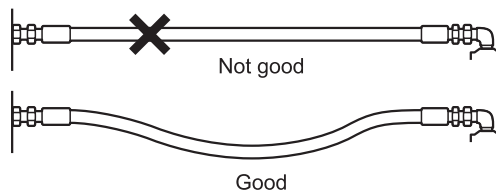


# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

- (3) When the hose is pressurized, the hose length varies slightly at the bend. Allow this change to occur and do not try to fasten the bend.



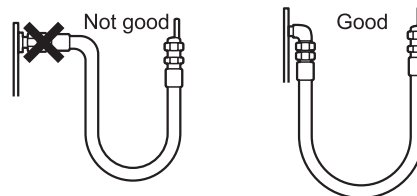
- (4) It is necessary for the hose to have ample slackness for elongation and contraction, because its length will change by +2 % to -4 % when used at high pressure.



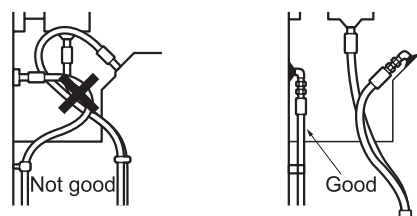
- (5) Use the proper adapters, not pipes, in order to reduce the number and length of joints and improve the external appearance.



- (6) Use an elbow to prevent excessive twisting or bending of the hose.

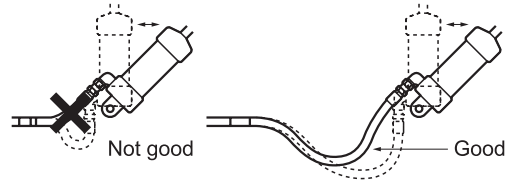


- (7) Use adapters to make the hose as straight as possible. The outside appearance can be improved by avoiding the use of hoses that are too long.

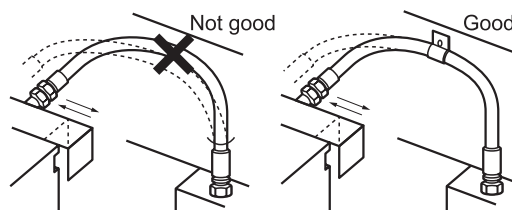


# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

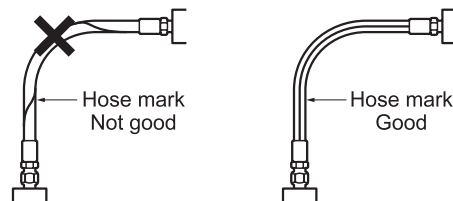
- (8) The hose should be slightly longer than is absolutely necessary. The extra allows smoother movement of the hose and prevents sharp bending.



- (9) When a bent hose is attached to two different planes, fix as shown in the diagram to prevent twisting.



- (10) Use the marking on the hose as a guide to prevent twisting during installation.  
Twisting of metal fitting with union nuts should be with a wrench on the hexagonal parts.



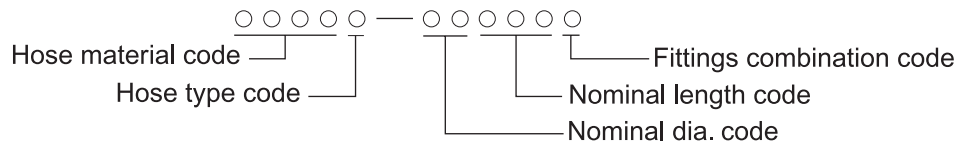
# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

## 1-9 Specifications of Hydraulic Hose

Two types of hydraulic hoses are used in Yanmar Construction Machinery : the standard parts specified in the Yanmar Industrial Standards (YIS) and special parts for the respective models. Specifications of the hydraulic hoses can be known by the code number or part descriptions as explained below. (For the parts number, please refer to our Parts Catalog.)

### (1) Yanmar Standard Type

The part code consists of 11-digit numbers :



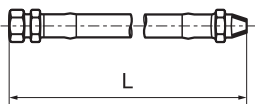
Description	Hose material	Type of hose		Hose dia.	Hose length	Combination of fittings
Part code No.	○ ○ ○ ○	○		○ ○	○ ○ ○	○
Hose material	○ ○ ○ ○	○		○ ○	○ ○ ○	○
Rubber hose (High pressure type)	2320	1	(SAE J517,100R1)	02	Unit : cm	1
			(SAE J517,100R2)	03		3
		2	(SAE J517,100R2)	04		4
			(SAE J517,100R2)	04		5
Plastic hose (High pressure type)	2327	1	(SAE J517,100R7)	02	↑	6
			(SAE J517,100R7)	03		4
		2	(SAE J517,100R7)	04		5
			(SAE J517,100R7)	04		7
Rubber hose (Medium pressure type)	2325	1	(SAE J517,100R6)	02	↑	1
				03		4
				04		
				05		
				06		
				10		
				12		
14	5					

# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

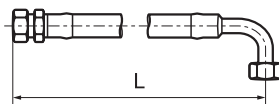
## 1) Type of Hose (Hose Dia. & Recommended Working Pressure)

Type of hose	Hose dia.	Inner dia. [in. (mm)]	Outer dia. [in. (mm)]	Working pressure [PSI (MPa)]
1 (SAE J517, 100R1)	02	0.25 (6.3)	0.53 (13.5)	2489 (17.2)
	03	0.37 (9.5)	0.69 (17.5)	1991 (13.7)
	04	0.50 (12.7)	0.81 (20.6)	1564 (10.8)
2 (SAE J517,100R7)	02	0.25 (6.3)	0.59 (15.1)	4266 (29.4)
	03	0.37 (9.5)	0.75 (19.1)	3484 (24.0)
	04	0.50 (12.7)	0.87 (22.2)	2986 (20.6)
1 (SAE J517, 100R6)	02	0.25 (6.3)	0.49 (12.5)	2986 (20.6)
	03	0.37 (9.5)	0.65 (16.6)	2489 (17.2)
	04	0.50 (12.7)	0.81 (20.7)	1991 (13.7)
2 (SAE J517,100R7)	03	0.37 (9.5)	0.68 (17.2)	2986 (20.6)
	04	0.50 (12.7)	0.84 (21.4)	2986 (20.6)
1 (SAE J517,100R6)	02	0.25 (6.3)	0.50 (12.7)	427 (2.9)
	03	0.37 (9.5)	0.63 (15.9)	427 (2.9)
	04	0.50 (12.7)	0.78 (19.8)	427 (2.9)
	05	0.63 (15.9)	0.91 (23.0)	427 (2.9)
	06	0.75 (19.0)	1.25 (31.8)	427 (2.9)
	10	1.00 (25.4)	1.50 (38.1)	427 (2.9)
	12	1.25 (31.8)	1.75 (44.5)	427 (2.9)
14	1.50 (38.1)	2.04 (51.9)	427 (2.9)	

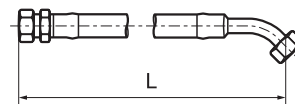
## 2) Total Length of Hose [Unit : in. (cm)]



3 digit indication in cm.



(Example) Nominal length 065 : Full length 25.6 in. (65 cm)



## 3) Hose Dia. (Unit : inch)

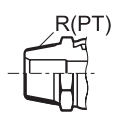
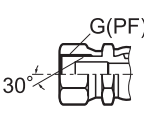
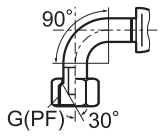
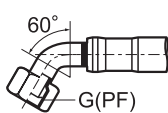
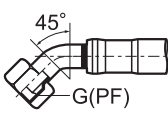
02....1/4"	05....5/8"	12....1 1/4"
03....3/8"	06....3/4"	14....1 1/2"
04....1/2"	10....1	

### Note :

Please note that these code numbers are different from those for the equivalent diameters for special parts on the next page.

# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

## 4) Combination of Fitting

Code No.	Fitting type	A	B	C	D	E
1	A·B					
3	A·E					
4	B·B					
5	B·C					
6	B·E					
7	B·D					

(Example) Part code 2 3 2 0 2 - 0 3 0 8 5 5

Rubber hose, high pressure type \_\_\_\_\_

SAE J517, 100R2 \_\_\_\_\_

Nominal dia., 3 / 8" \_\_\_\_\_

Hose length, 33.5 in. (85 cm) \_\_\_\_\_

Straight pipe thread G (PF) with male 30 degrees seat and 90 degrees bent type. \_\_\_\_\_  
Straight pipe thread G (PF) with male 30 degrees seat \_\_\_\_\_

List of pipe threads	
Symbol	Name
G (PF)	Straight pipe thread
R (PT)	Male taper pipe thread
Rc (PT)	Female taper pipe thread

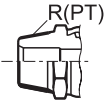
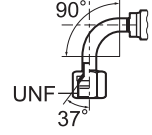

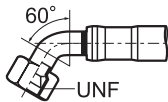
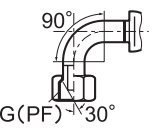
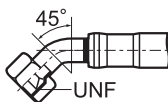
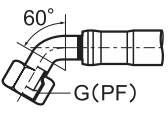
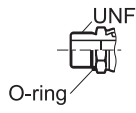
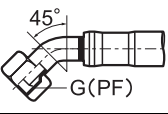


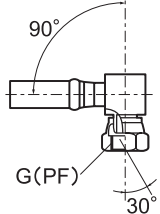
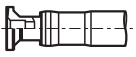
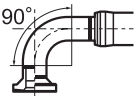
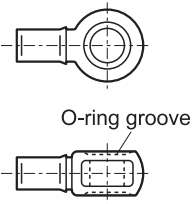
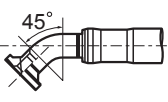

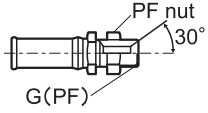
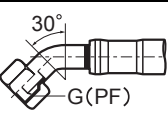
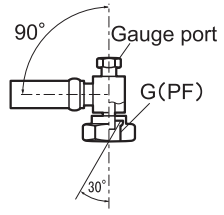


**Note :**

*All the hoses with fittings other than those listed above are special parts.*



# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

## 5 Combination of fitting

Fitting type	Code	Fitting type	Code
 <p>Taper pipe thread R (PT)</p>	A	 <p>90 degrees bent type. UNF thread with female 37 degrees seat</p>	P
 <p>Straight pipe thread G (PF) with male 30 degrees seat</p>	B	 <p>60 degrees bent type. UNF thread with female 37 degrees seat</p>	Q
 <p>90 degrees bent type. Straight pipe thread G (PF) with male 30 degrees seat</p>	C	 <p>45 degrees bent type. UNF thread with female 37 degrees seat</p>	R
 <p>60 degrees bent type. Straight pipe thread G (PF) with male 30 degrees seat</p>	D	 <p>UNF, thread with O-ring groove</p>	S
 <p>45 degrees bent type. Straight pipe thread G (PF) with male 30 degrees seat</p>	E	 <p>One-touch fitting (male)</p>	T
 <p>Straight pipe thread G (PF) with male 30 degrees seat</p>	F	 <p>90 degrees elbow straight pipe thread male 30 degrees seat</p>	V
 <p>O-ring flange type</p>	G		
 <p>90 degrees bent O-ring flange type</p>	H	 <p>Eyejoint with O-ring groove</p>	W
 <p>45 degrees bent O-ring flange type</p>	J		
 <p>Straight pipe thread, female 30 degrees seat with O-ring groove</p>	K	 <p>Straight pipe thread with jam nut female 30 degrees seat</p>	X
 <p>30 degrees bent type. Straight pipe thread G (PF) with male 30 degrees seat</p>	L	 <p>90 degrees elbow straight pipe thread with gauge port plug male 30 degrees seat</p>	Z
 <p>Taper pipe thread NPTF</p>	M		
 <p>UNF, thread with female 37 degrees seat</p>	N	Without fitting	Y

**Note :**  
According to the combination of bending or elbow fittings, some hoses require drawings or original hoses to locally manufacture.



# 1. GENERAL CAUTIONS FOR MAINTENANCE WORK

## 1-10 Air Release of Hydraulic Equipment

When operating the machine after disassembly or parts replacement of the hydraulic equipment, piping, etc., be sure to release air from the hydraulic system. This is necessary to prevent seizure and cavitation of the hydraulic equipment. If the air is left in the hydraulic system, the air is compressed or expanded depending on the load, having an adverse effect on the smooth operation of the hydraulic equipment and shortening the service life.

### 1. Air Release of Variable Displacement Piston Pumps

#### 1) Put a Specified Quantity of Hydraulic Oil Into the Hydraulic Oil Tank.

**Note :**

1. Set the machine at the oil level check position.
2. Refer to the hydraulic oil supply procedure for how to put hydraulic oil into the tank.

#### 2) Keep the Oil Supply Cap of the Hydraulic Oil Tank Removed.

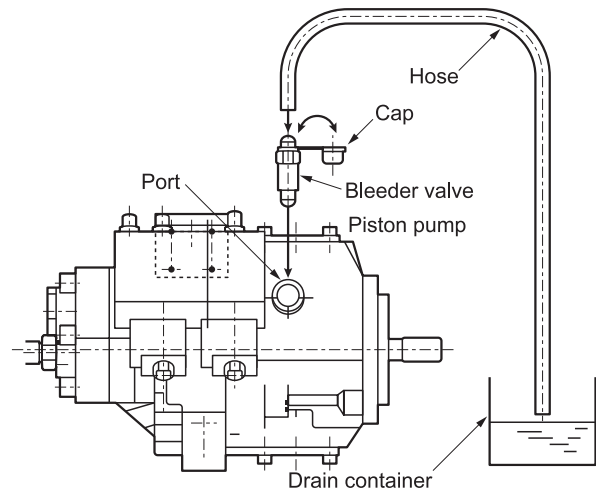
#### 3) Install the Air Bleeder Hose onto the Bleeder Valve and Loosen the Bleeder Valve Half a Turn. (Inside Diameter of the Hose : 0.20 in. [5 mm])

**Note :**

Since the top end of the bleeder valve is acting as a seat surface, the air is released only by loosening the bleeder valve.

#### 4) Check that All the Air has been Released from the Bleeder Valve.

#### 5) Tighten the Bleeder Valve, Remove the Hose and Install the Cap on the Bleeder Valve.



Bleeder valve	Width across flats : 0.40 in. (10 mm)
Tightening torque	3.61 to 5.06 ft·lbf (4.9 to 6.7 N·m)

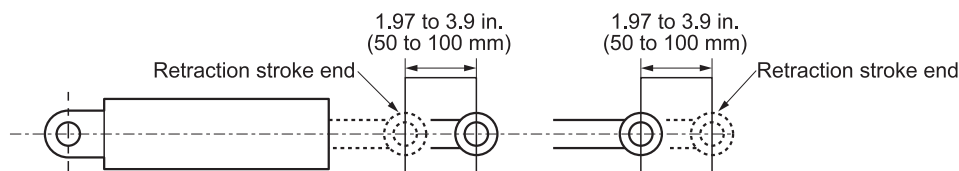
### 2. Air Release of Each Hydraulic Component

Run the engine at medium speed and activate the respective circuits for about 10 to 15 minutes.

### 3. Air Release of Hydraulic Cylinders

#### 1) Set the Engine Speed at Low Idling Range.

#### 2) Extend and Retract the Cylinder Up to 1.97 to 3.9 in. (50 to 100 mm) from Each Stroke End Slowly 4 or 5 Times.



**Note :**

The extension and retraction stroke is up to 1.97 in. (50 mm) from each stroke end for the blade cylinder.

#### 3) Then, Fully Extend and Retract the Cylinder 3 or 4 Times.

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