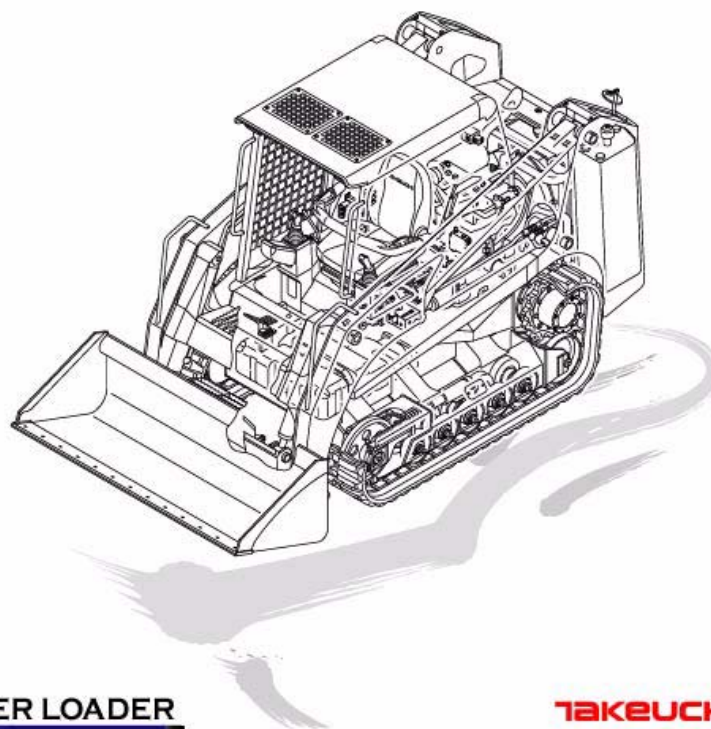


# PARTS MANUAL

**TL230**

Serial No. 223000001~

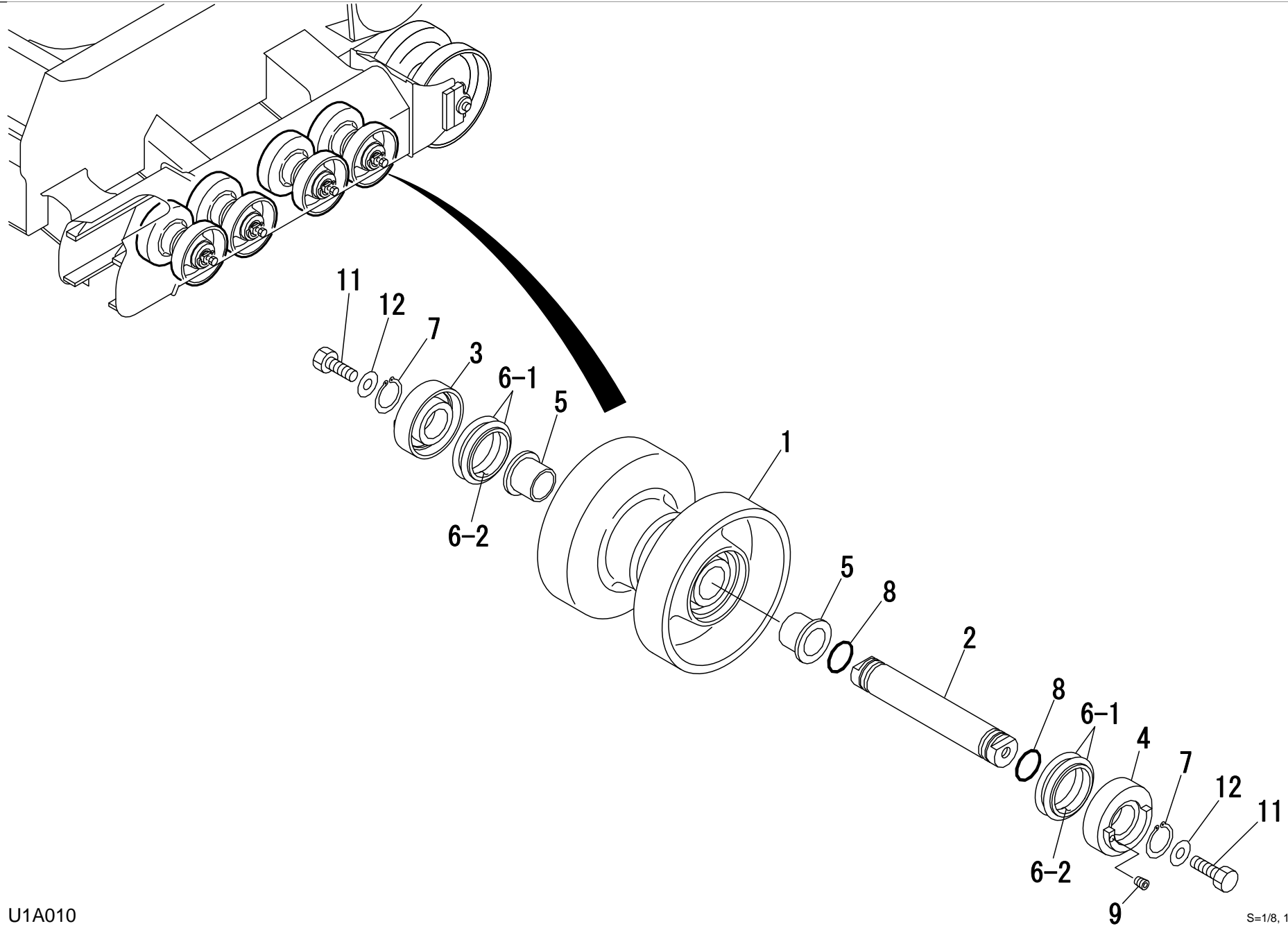
BU1Z007(P-TL230BAE)



**CRAWLER LOADER**

**TAKEUCHI**

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
TRACK ROLLER A



U1A010

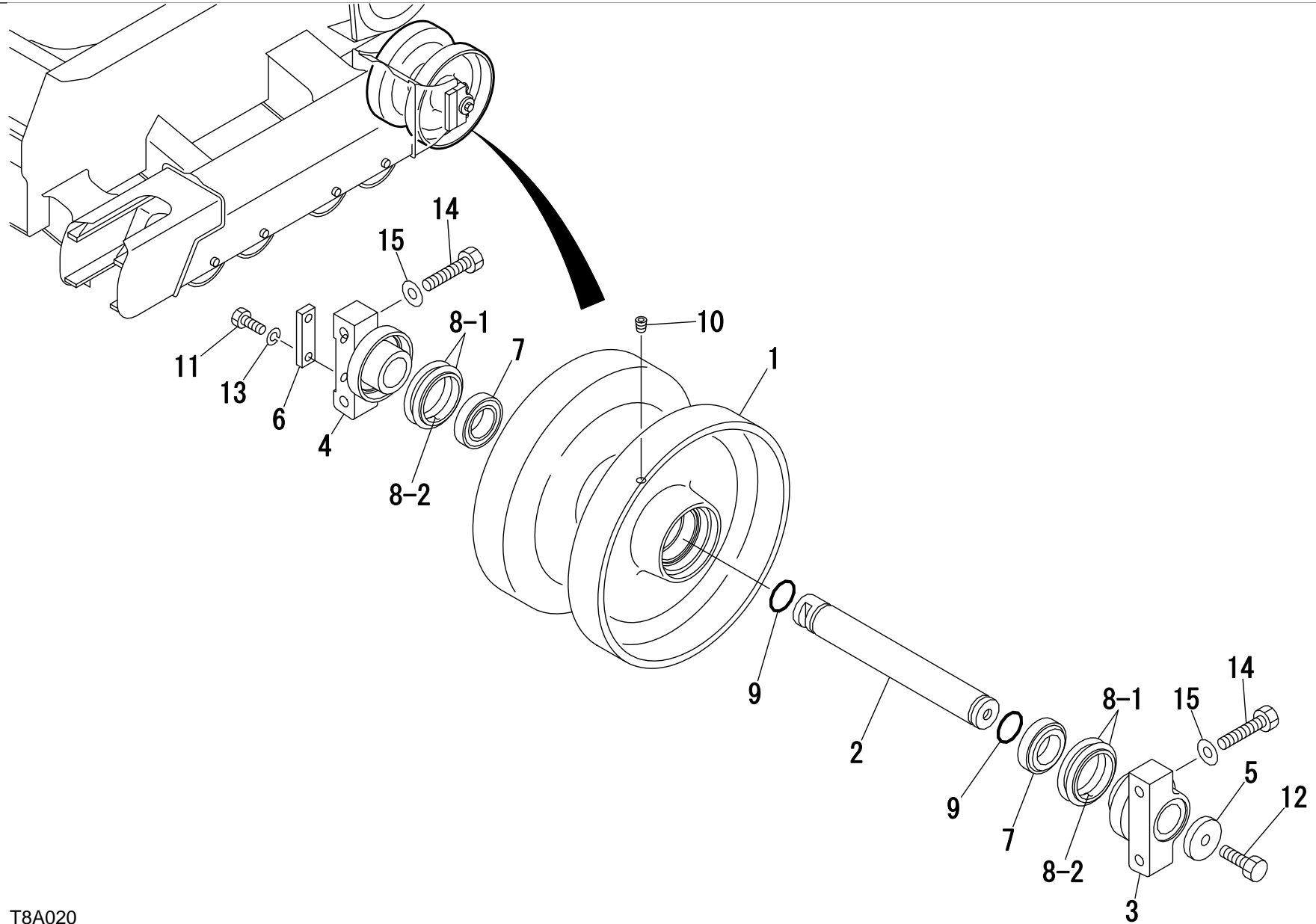
Reference U1A010

S=1/8, 1/20

**TRACK ROLLER A**

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
0-1	<b>0880130100</b>	ROLLER ASSY, track	8				
1	<b>0880130010</b>	· ROLLER	1				
2	<b>0860134010</b>	· SHAFT	1				
3	<b>0221240400</b>	· COVER	1				
4	<b>0651300190</b>	· COVER	1				
5	<b>1333073535</b>	· BUSHING	2				
6	<b>1432500560</b>	· SEAL, floating	2				
6-1	X <b>*****</b>	· · O-RING	2			M	not service
6-2	X <b>*****</b>	· · RING, seal	2			M	not service
7	<b>1220000035</b>	· RING, snap	2				
8	<b>1420100300</b>	· O-RING	2				
9	<b>1501840000</b>	· PLUG	1				
11	<b>1100041645</b>	BOLT	16				
12	<b>1141550016</b>	WASHER	16				
	<b>U1a011</b>						

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
TRACK ROLLER B

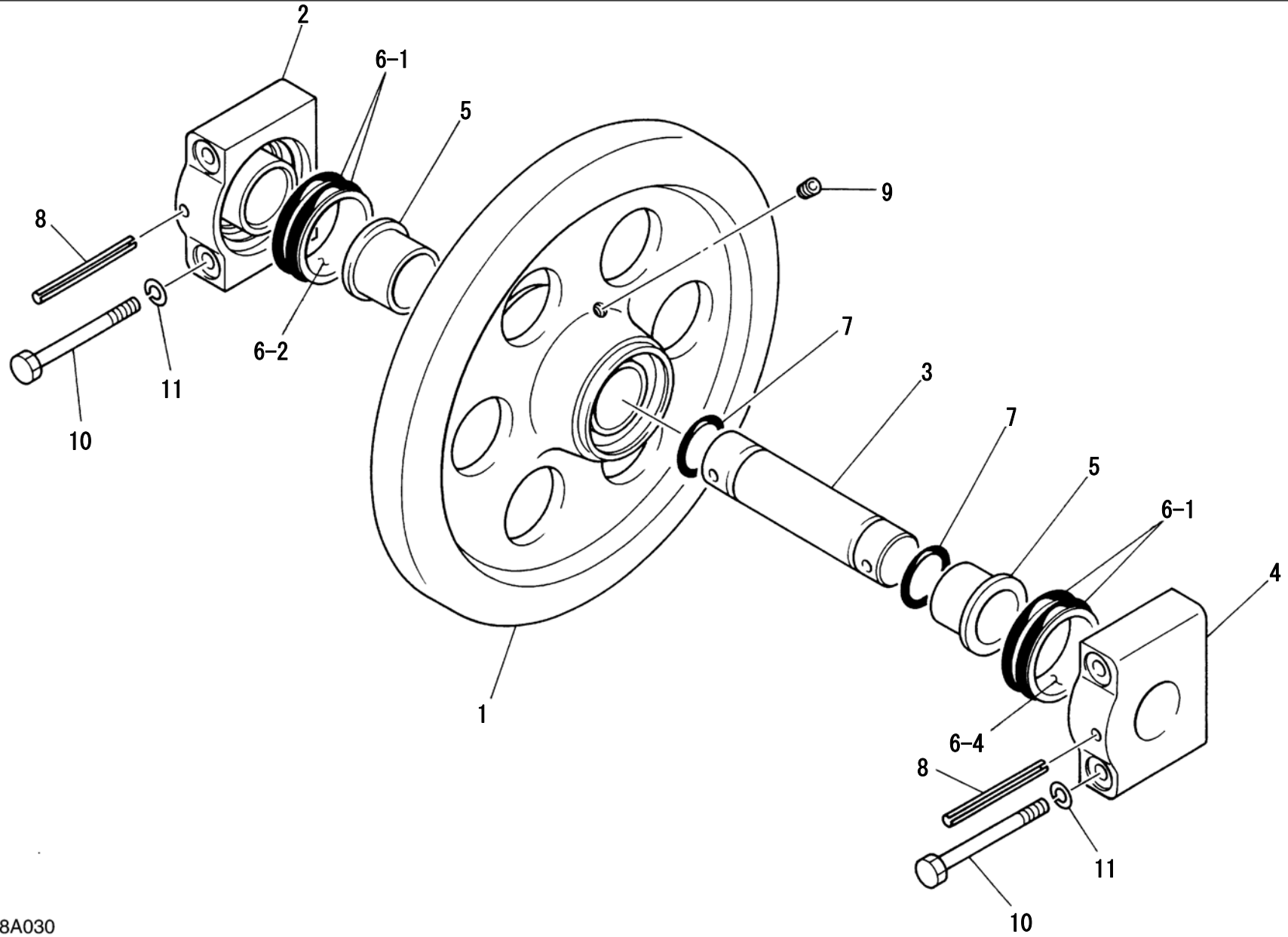


T8A020

**TRACK ROLLER B**

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		ROLLER ASSY, track				M	
0-1	<b>0880135600</b>	ROLLER SUB ASSY, track	2				
1	<b>0880135610</b>	· ROLLER	1				
2	<b>0880135620</b>	· SHAFT	1				
3	<b>0881131330</b>	· COVER	1				
4	<b>0881131340</b>	· COVER	1				
5	<b>0881131350</b>	· PLATE	1				
6	<b>0881131360</b>	· PLATE	1				
7	<b>1305000004</b>	· BEARING	2				
8	<b>1432500640</b>	· SEAL, floating	2				
8-1	X *****	· · O-RING	2			M	not service
8-2	X *****	· · RING, seal	2			M	not service
9	<b>1420100350</b>	· O-RING	2				
10	<b>1501810001</b>	· PLUG	1				
11	<b>1100041030</b>	· BOLT	2				
12	<b>1106241440</b>	· BOLT	1				
13	<b>1140020010</b>	· WASHER, spring	2				
14	<b>1100041460</b>	BOLT	8				
15	<b>1141550014</b>	WASHER	8				
	<b>U1a031</b>						

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
FRONT IDLER

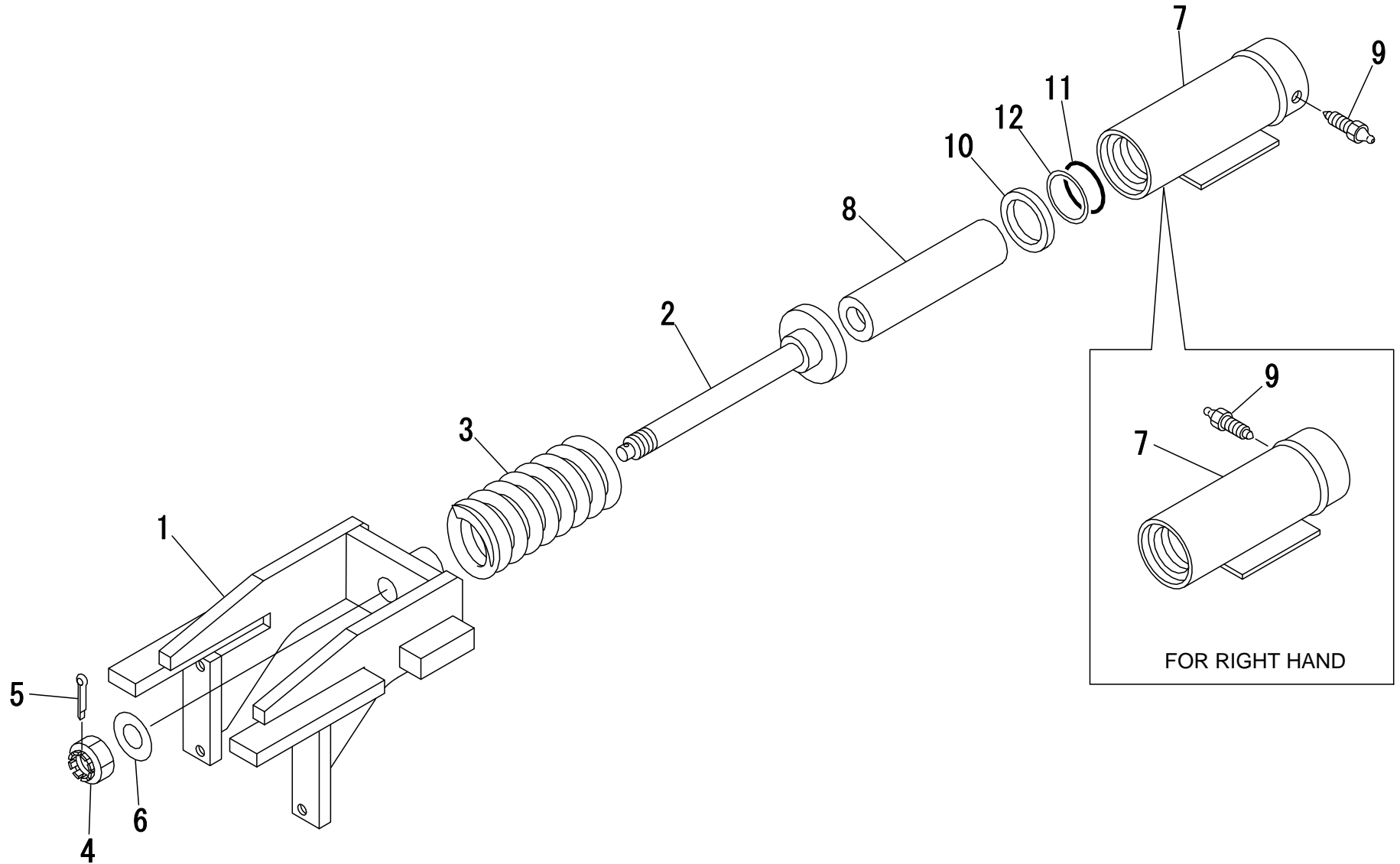


T8A030

FRONT IDLER

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
0	0880140000	IDLER ASSY	2				
1	0880140010	· IDLER	1				
2	0880140020	· COVER (R.H.)	1				
3	0871140030	· SHAFT	1				
4	0880140030	· COVER (L.H.)	1				
5	1333064540	· BUSH	2				
6	1432500640	· SEAL, floating	2				
6-1	X *****	· · O-RING	2			M	not service
6-2	X *****	· · RING, seal	2			M	not service
7	1420100400	· O-RING	2				
8	1213101000	· PIN, spring	2				
9	1501820001	· PLUG	1				
10	1101141215	BOLT	8				
11	1140020012	WASHER, spring	8				
	U1a042						

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
TRACK ADJUSTER



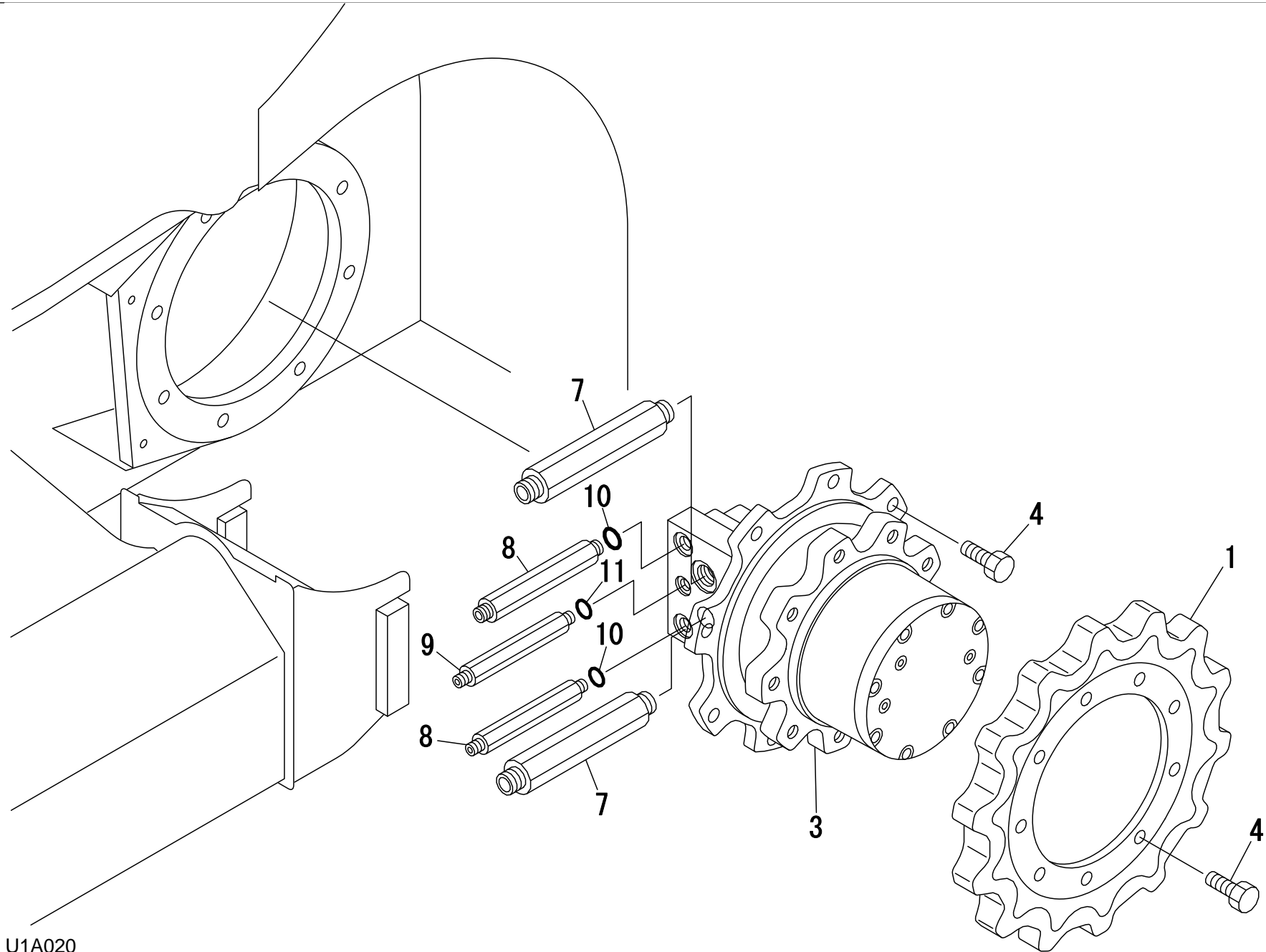
T8A040



TRACK ADJUSTER

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
0-1	<b>0880152000</b>	SPRING ASSY (L.H.)	1				
	<b>0880152300</b>	SPRING ASSY (R.H.)	1				
1	<b>0880152110</b>	· YOKE	1				
2	<b>0880152120</b>	· ROD	1				
3	<b>0007000004</b>	· SPRING	1				
4	<b>1132030024</b>	· NUT	1				
5	<b>1210000545</b>	· PIN, split	1				
6	<b>1141550024</b>	· WASHER	1				
0-1	<b>0880152200</b>	· CYLINDER ASSY (L.H.)	1				
	<b>0880152400</b>	· CYLINDER ASSY (R.H.)	1				
7	<b>0880152210</b>	· · CYLINDER, grease (L.H.)	1				
	<b>0880152410</b>	· · CYLINDER, grease (R.H.)	1				
8	<b>0880152220</b>	· · PISTON	1				
9	<b>1541300501</b>	· · VALVE ASSY, check	1				
10	<b>1400402835</b>	· · SEAL, oil	1				
11	<b>1422010500</b>	· · O-RING	1				
12	<b>1421020500</b>	· · RING, back-up	1				
	<b>U1a051</b>						

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
TRAVEL DEVICE



U1A020

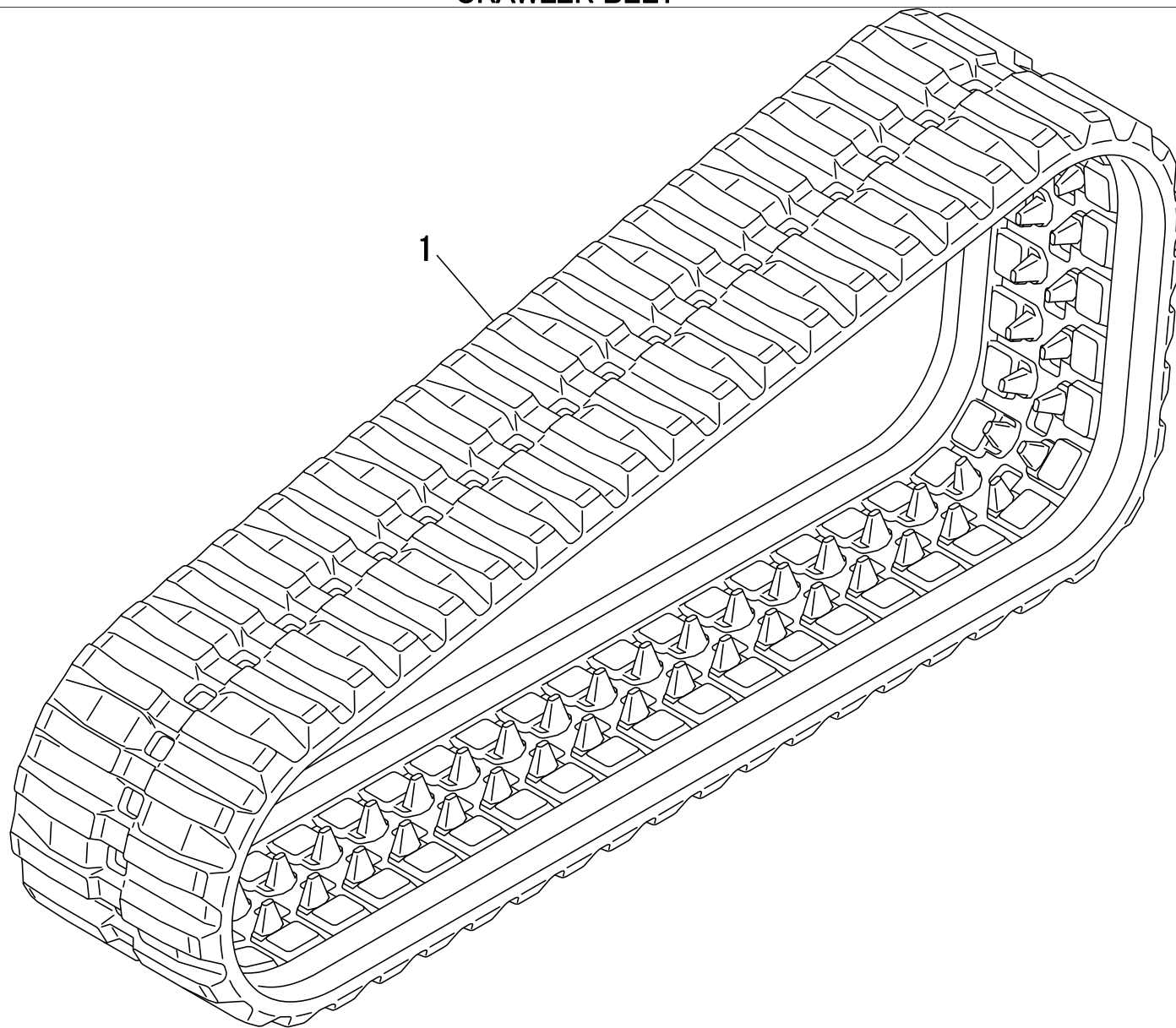
Reference U1A020

S=1/7.5

TRAVEL DEVICE

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
1	0880166210	MOTOR ASSY, travel	2				
3	1903126600	SPROCKET	2				
4	1100041635	MOTOR, travel	2				
7	0880166130	BOLT	34				
	1420010240	ADAPTOR	4				
	0007203069	O-RING	1				
8	0007203073	ADAPTOR	4				
9	1420010110	ADAPTOR	2				
10	1420010140	O-RING	4				
11	U1a021	O-RING	2				

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
CRAWLER BELT

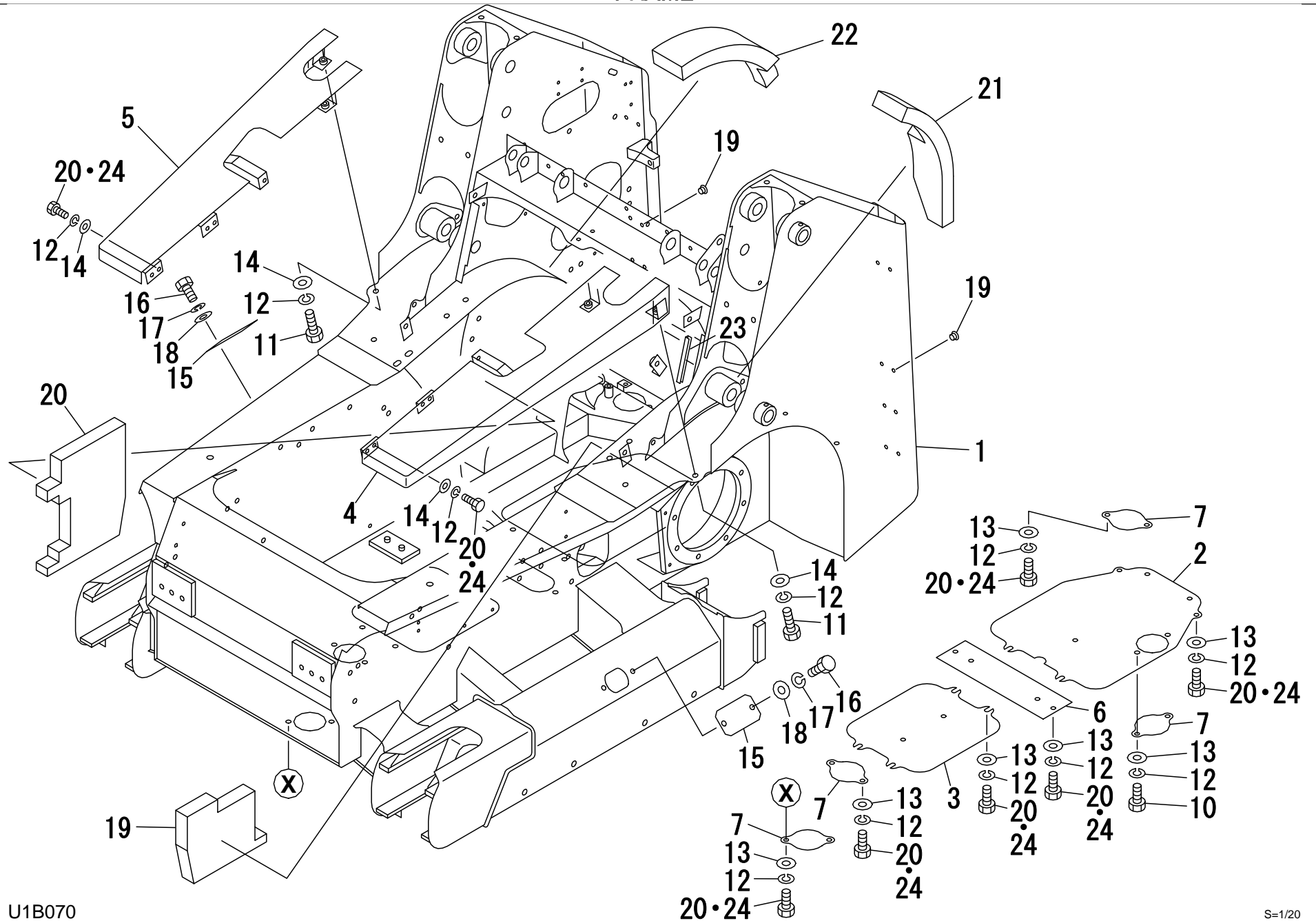


T7A060

**CRAWLER BELT**

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
1	<b>1914061430</b>	BELT, rubber crawler	2				
	<b>1914061410</b>	BELT, rubber crawler (Aggressive lug type)	2				
	<b>U1a060</b>						

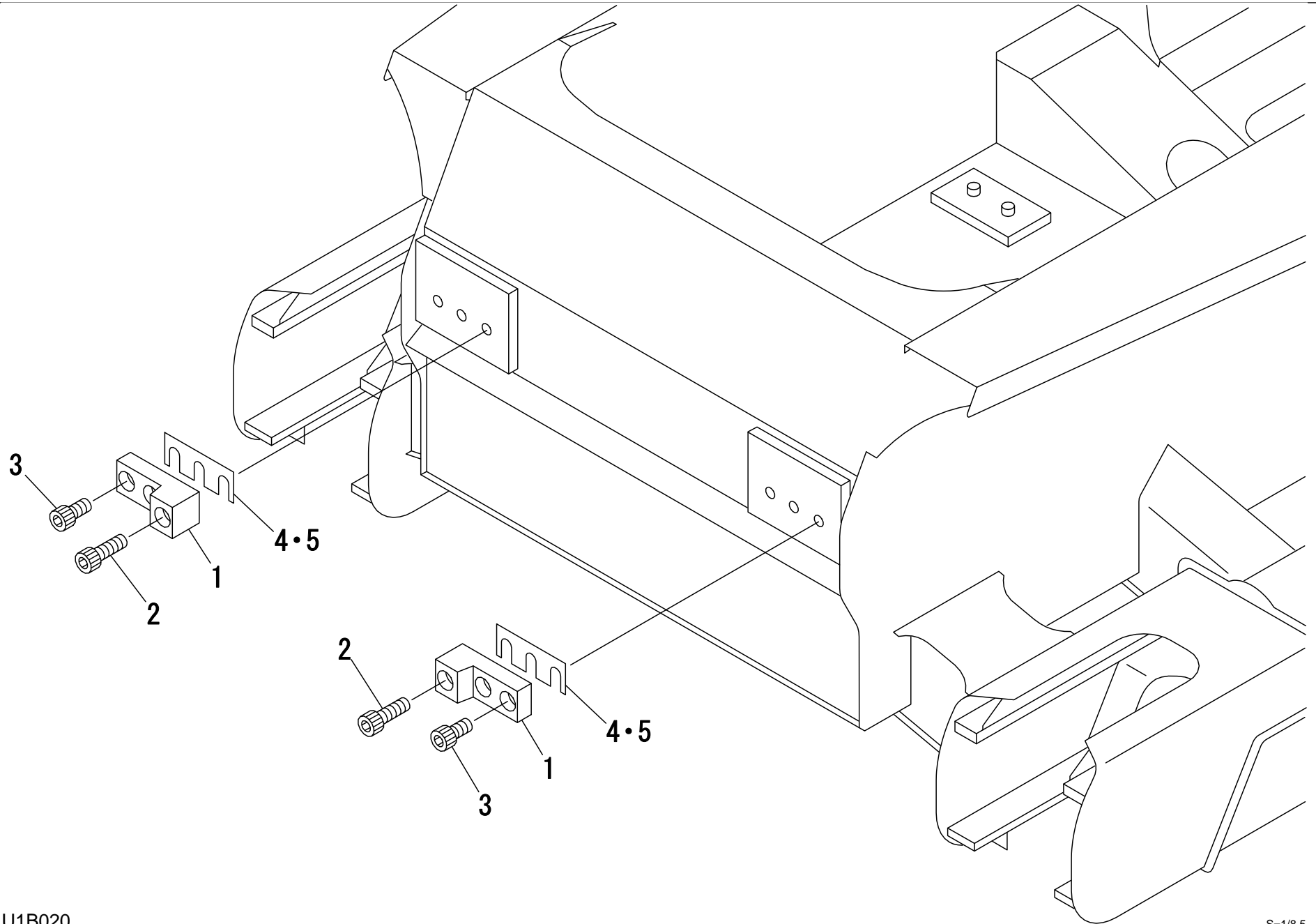
TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
**FRAME**



FRAME

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		FRAME ASSY				M	
		FRAME ASSY (for EU)				M	
1	X *****	FRAME	1			M	
2	0880308010	COVER	1			M	
3	0880308020	COVER	1			M	
4	0880309300	COVER (L.H.)	1			M	
5	0880309350	COVER (R.H.)	1			M	
6	0880305080	COVER	1			M	
7	0881302095	COVER	4			M	
10	1100041020	BOLT	2			M	
11	1100041035	BOLT	4			M	
12	1140020010	WASHER, spring	32			M	
13	1141110010	WASHER	18			M	
14	0003600025	WASHER	14			M	
15	0331018600	COVER	2			M	
16	1100040816	BOLT	4			M	
17	1140020008	WASHER, spring	4			M	
18	1141110008	WASHER	4			M	
19	1652533021	CAP	16			M	
	0880963990	ABSORBENT, noise	1			M	for EU
20	1100041025	BOLT	26			M	
	0880964000	ABSORBENT, noise	1			M	for EU
21	0880964010	ABSORBENT, noise	1			M	for EU
22	0663002050	ABSORBENT, noise	1			M	for EU
23	1653916015	TRIM (sold by the meter)	1			M	for EU
24	1100041025	BOLT	26			M	for EU
	U1b070						

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
ARM STOPPER

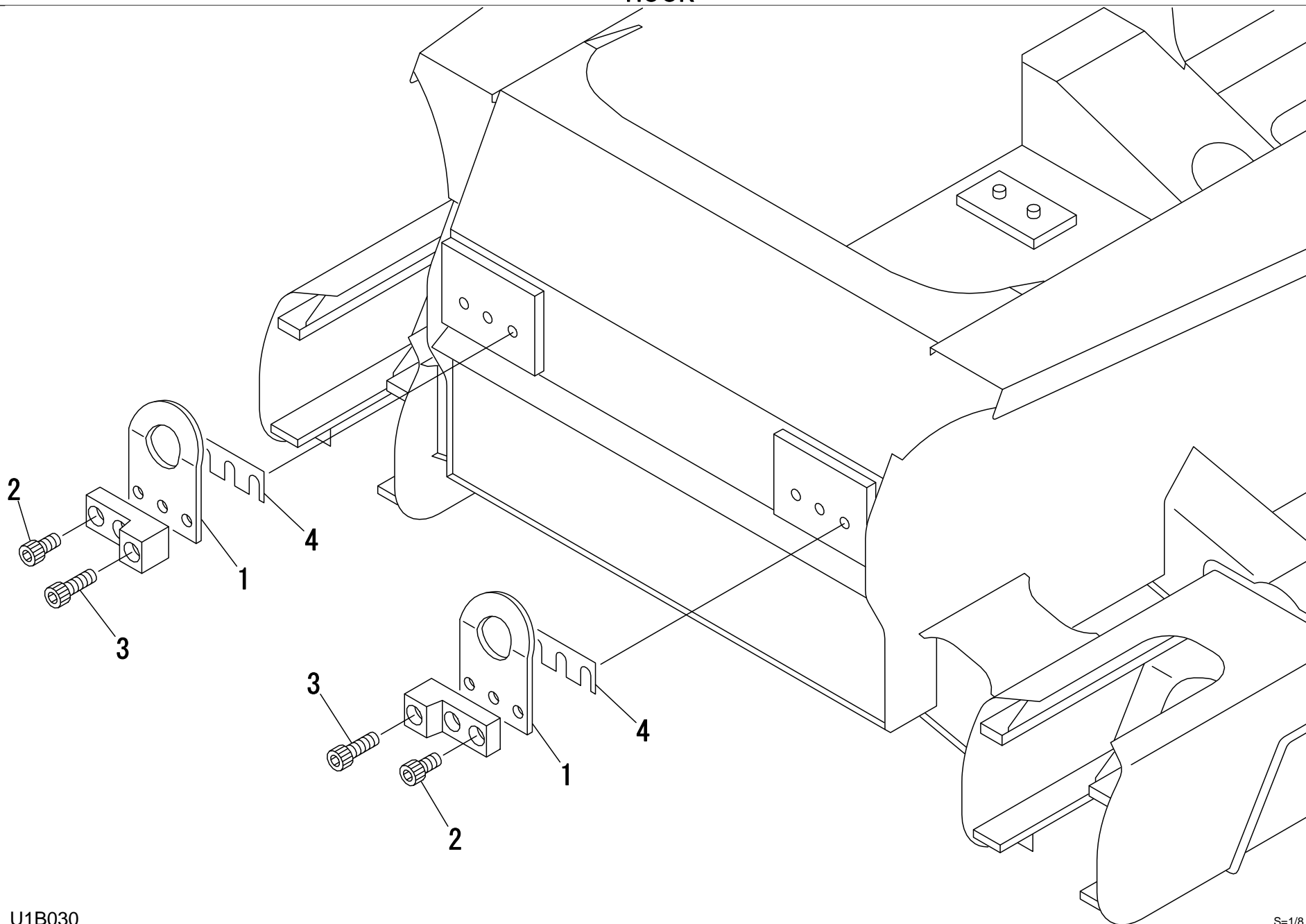




ARM STOPPER

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
1	<b>0880604910</b>	STOPPER ASSY	2				
2	<b>1110041645</b>	STOPPER	2				
3	<b>1110041625</b>	SCREW, cap	2				
4	<b>1110041625</b>	SCREW, cap	4				
4	<b>0880604950</b>	SHIM	AR				t=1.0mm
5	<b>0880606950</b>	SHIM	AR				t=0.5mm
	<b>T8b020</b>						

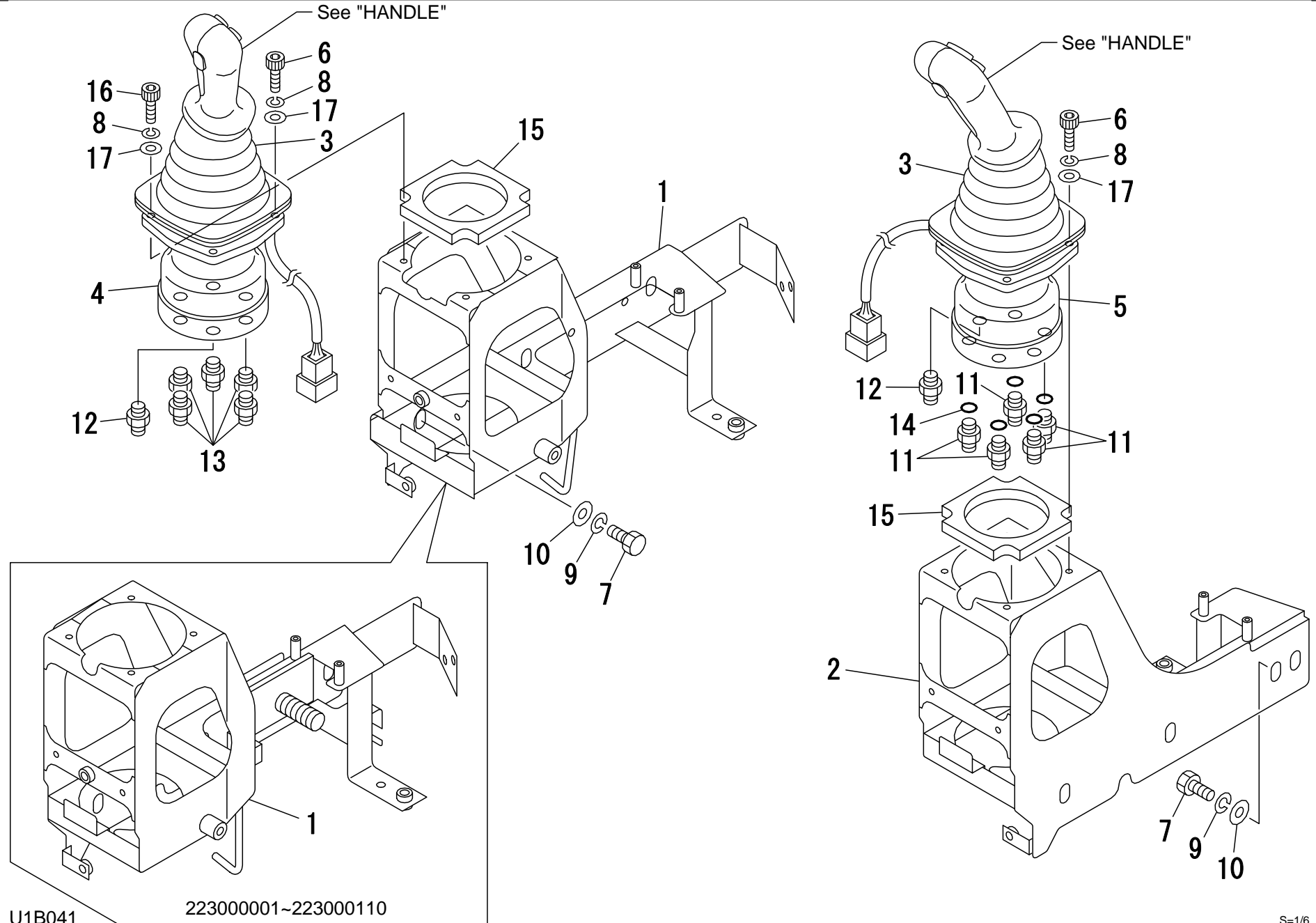
TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
HOOK



HOOK

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
1	<b>0880311020</b>	HOOK ASSY	2				
2	<b>1110041635</b>	HOOK	2				
3	<b>1110041655</b>	SCREW, cap	4				
3	<b>1110041655</b>	SCREW, cap	2				
4	<b>0880604950</b>	SHIM	AR				t=1.0mm
	<b>0880606950</b>	SHIM	AR				t=0.5mm
	<b>U1b030</b>						

TL230 (P-TL230BAE) BU1Z007 S/N 223000001-  
OPERATION LEVER & STAND



Reference U1B041

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