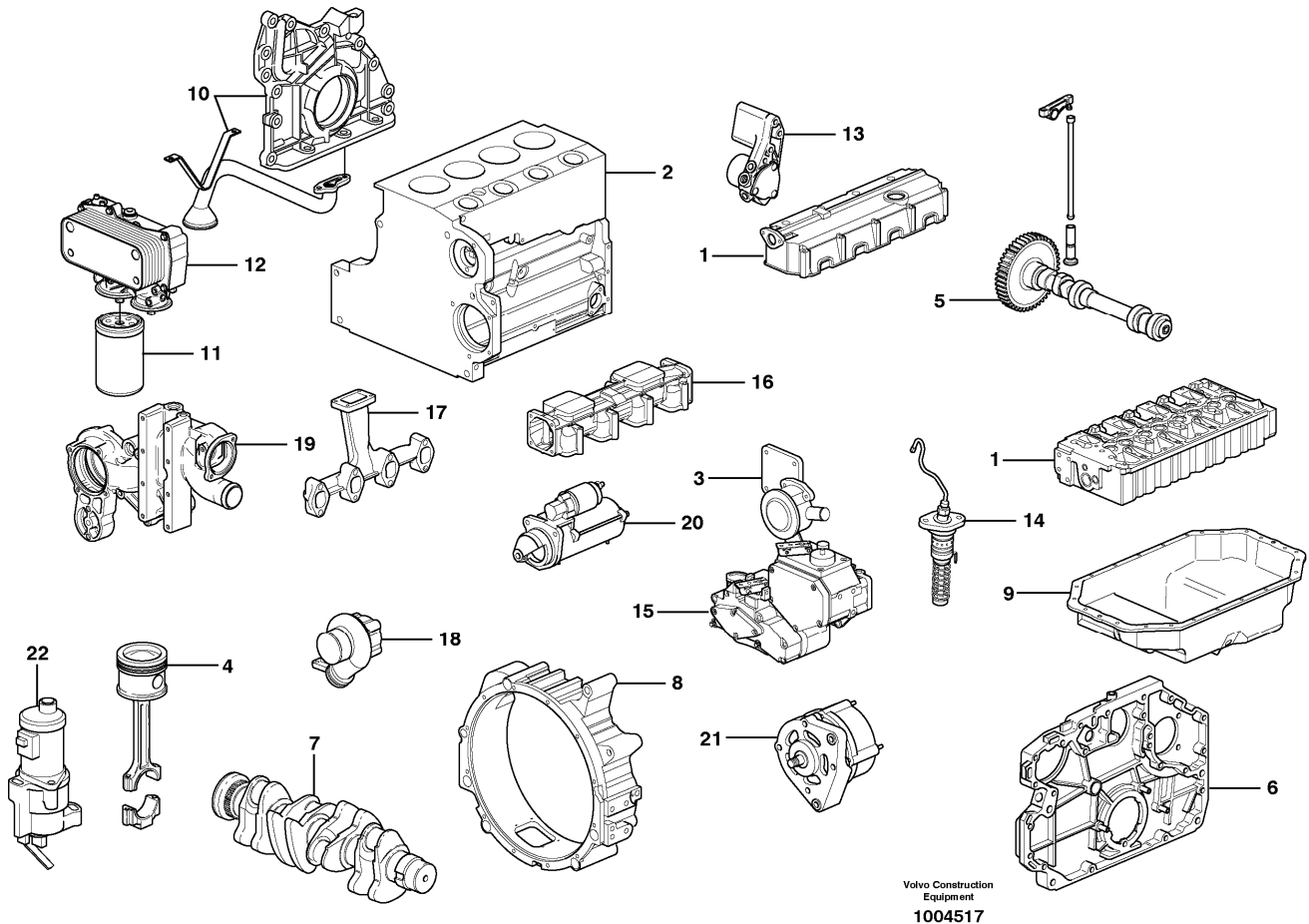


Date: 2013/12/29	Image id: 1004517	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 210/100	Title: Engine

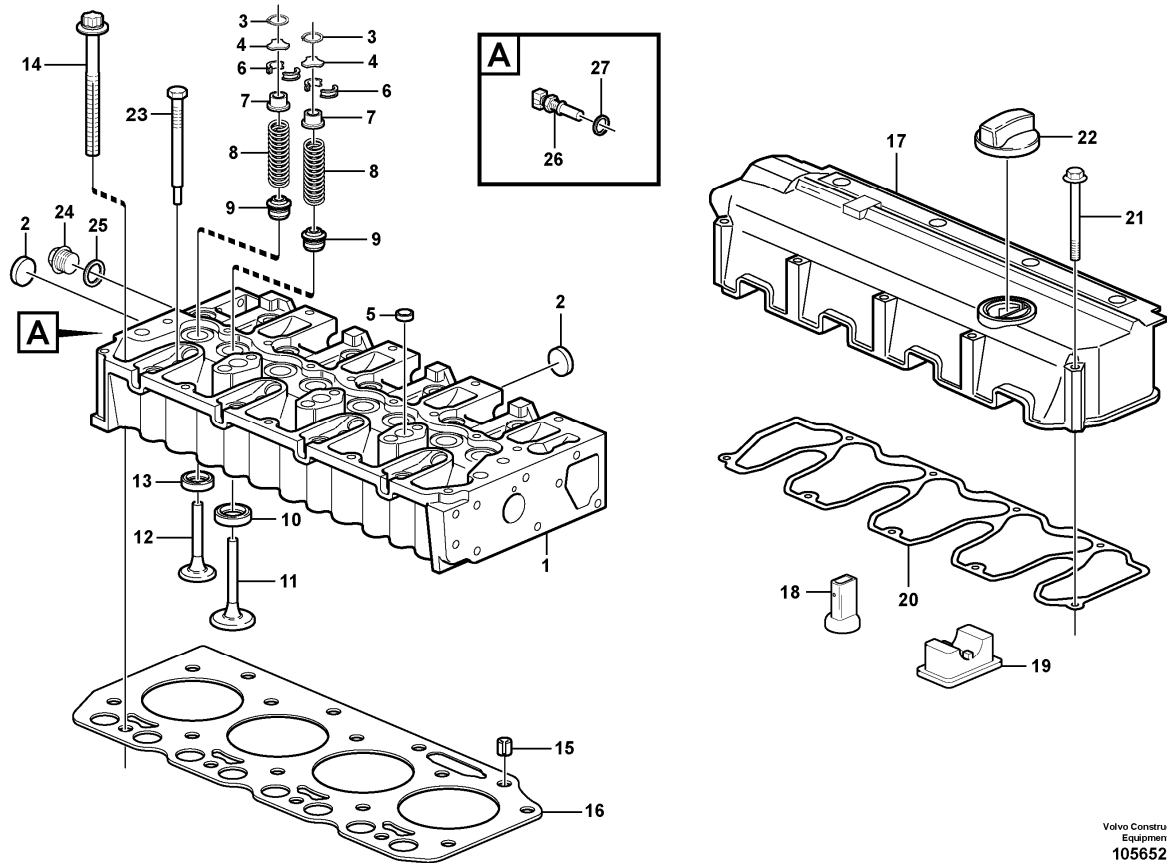


Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE1188804								Engine		D4D CCE2
1		1							•Cylinder head		See ref 211/100
2		1							•Cylinder block		See ref 212/100
3		1							•Crankcase ventilation		See ref 212/150
4		4							•Piston		See ref 213/100
5		1							•Valve mechanism		See ref 214/100
6		1							•Timing gear casing		See ref 215/100
7		1							•Crankshaft		See ref 216/100
8		1							•Flywheel Hsg		See ref 216/150
9		1							•Oil sump		See ref 217/100
10		1							•Lubricating system		See ref 221/100

11		1							•Oil filter		See ref 222/100
12		1							•Oil cooler		See ref 223/100
13		1							•Fuel pump		See ref 235/150
14		4							•Injcection pump		See ref 236/100
15		1							•Regulator		See ref 236/150
16		1							•Inlet pipe		See ref 251/100
17		1							•Exhaust pipe		See ref 251/100
18		1							•Turbocharger		See ref 255/100
19		1							•Water pump and thermo		See ref 262/100
20		1							•Starter motor		See ref 331/100
21		1							•Alternator with fitti		See ref 321/100
22		1							•Stop solenoid		See ref 273/100

Date: 2013/12/31	Image id: 1056524	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 211/100	Title: Cylinder head



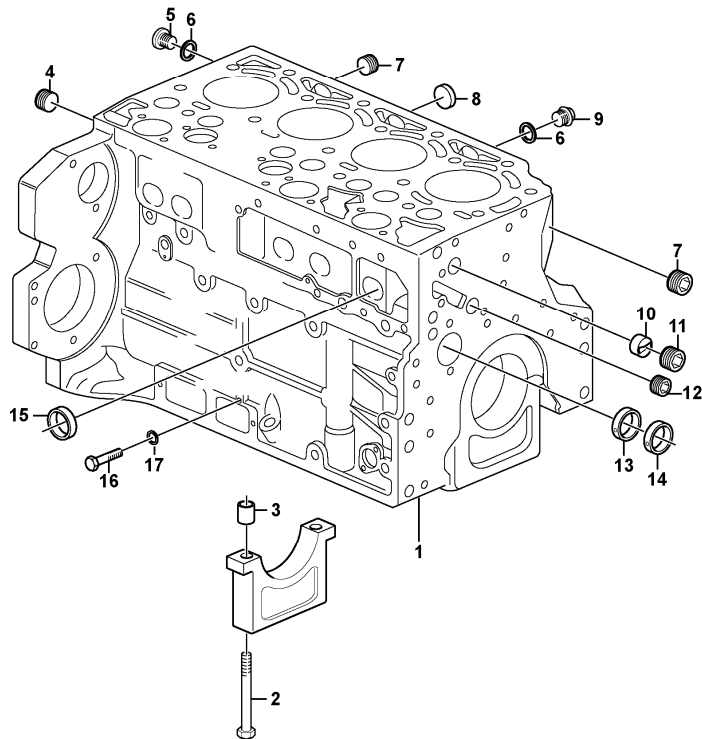
Volvo Construction
Equipment
1056524

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21026496	1							Cylinder head		
2	VOE20412745	3							•Core plug		
3	VOE20840772	8							•Snap Ring		
4	VOE20840807	8							•Thrust Washer		
5	VOE20412733	3							•Core plug		
6	VOE20459857	16							•Valve sleeve		
7	VOE20840747	8							•Spring Disc		
8	VOE20459851	8							•Valve spring		
9	VOE20459855	8							•Valve seal		
10	VOE20459852	4							•Valve seat		
11	VOE21026535	4							•Inlet valve		
12	VOE21026536	4							•Exhaust Valve		

13	VOE20459854	4							•Valve seat		
14	VOE20459838	13							Bolt		
15	VOE20459839	2							Bushing		
16	VOE20882841	1							Cylinder gasket head		1 BORE THICK = 1,2 MM
16	VOE20882839	1							Cylinder gasket head		2 BORES THICK = 1,3 MM
16	VOE20882838	1							Cylinder gasket head		3 BORES THICK = 1,4 MM
17	VOE20558934	1							Valve Cover		
18	VOE20459836	1							•Nozzle		
19	VOE20459835	1							•Cover		
20	VOE20558924	1							Gasket		
21	VOE20459830	9							Screw		
22	VOE20412589	1							Filler cap		
23	VOE20924080	1							Glow plug		
24	VOE20464451	1							Plug		
25	VOE13947628	1							Plane gasket		
26	VOE20924084	1							Sensor		
27	VOE13947621	1							•Plane gasket		

Date: 2013/12/31	Image id: 1027186	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 212/100	Title: Cylinder block



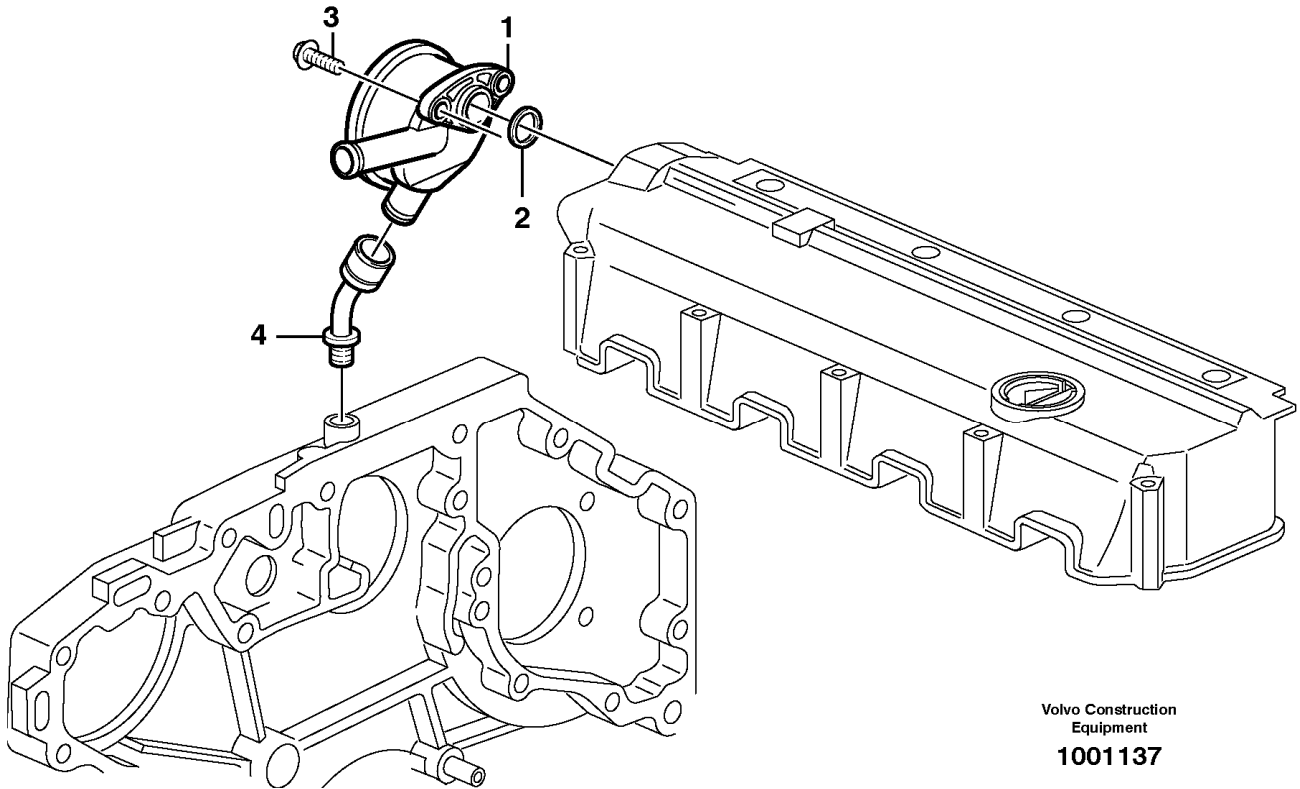
Volvo Construction
Equipment
1027186

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21009706	1							Crankcase		
2	VOE20460006	10							•Screw		
3	VOE20460001	10							•Bushing		
4	VOE20785813	1							•Plug		
5	VOE945065	1							•Plug		
6	VOE13969011	3							•Gasket		
7	VOE20508600	2							•Plug		
8	VOE20412745	4							•Core plug		
9	VOE20405716	2							•Plug		
10	VOE20405584	1							•Guide sleeve		
11	VOE20405717	1							•Plug		
12	VOE20405719	1							•Plug		

13	VOE20459998	1							•Camshaft bushing		
14	VOE20459999	4							•Camshaft bushing		
15	VOE20405721	6							•Core plug		
16	VOE20459899	2							Screw		
17	VOE20459900	2							Sealing ring		

Date: 2013/12/31	Image id: 1001137	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 212/150	Title: Crankcase ventilation

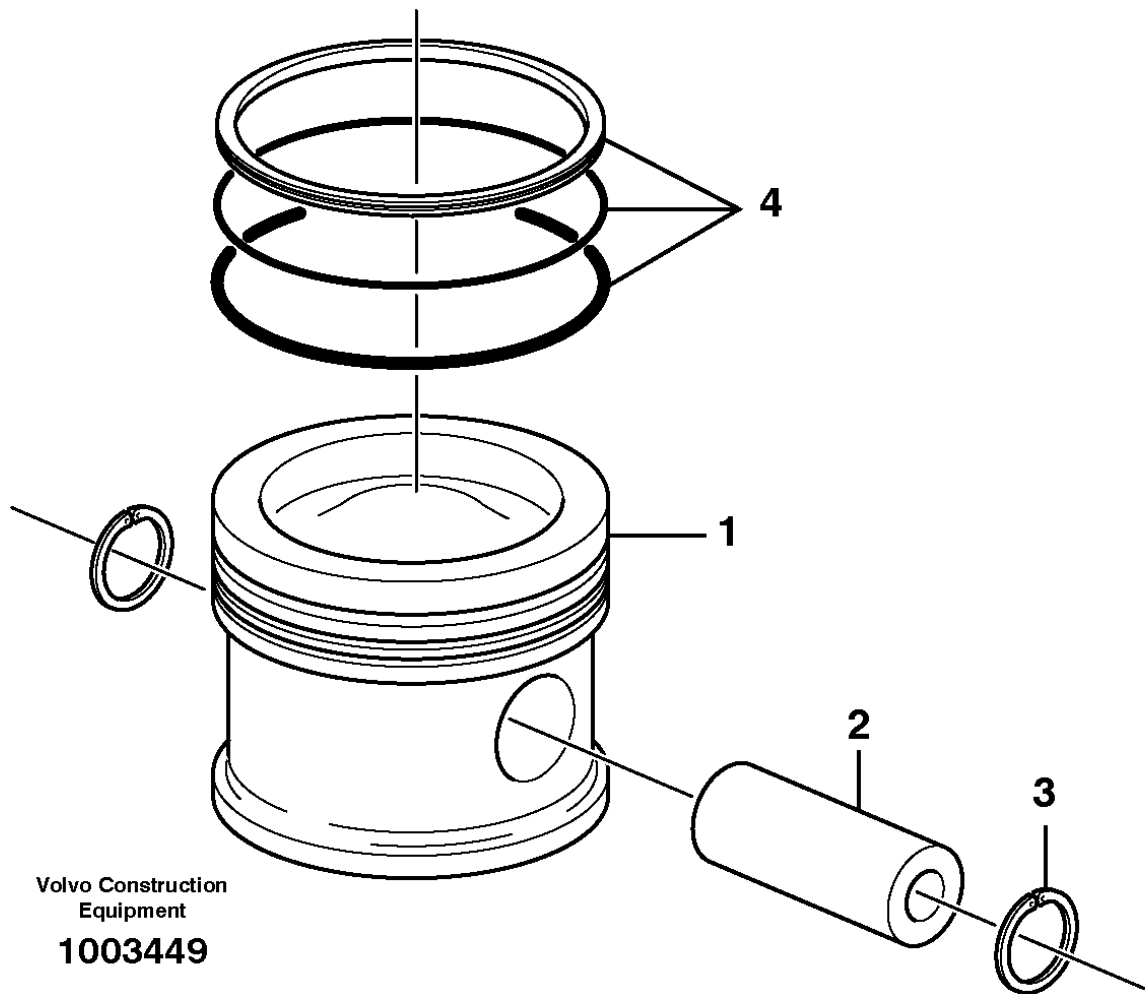


Volvo Construction
Equipment
1001137

Section option	Kit	Option description
VOE11888804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20405626	1							Regulator		
2	VOE20405627	1							•Gasket		
3	VOE20450728	2							Bolt		
4	VOE20405938	1							Connector		

Date: 2013/12/31	Image id: 1003449	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 213/100	Title: Pistons

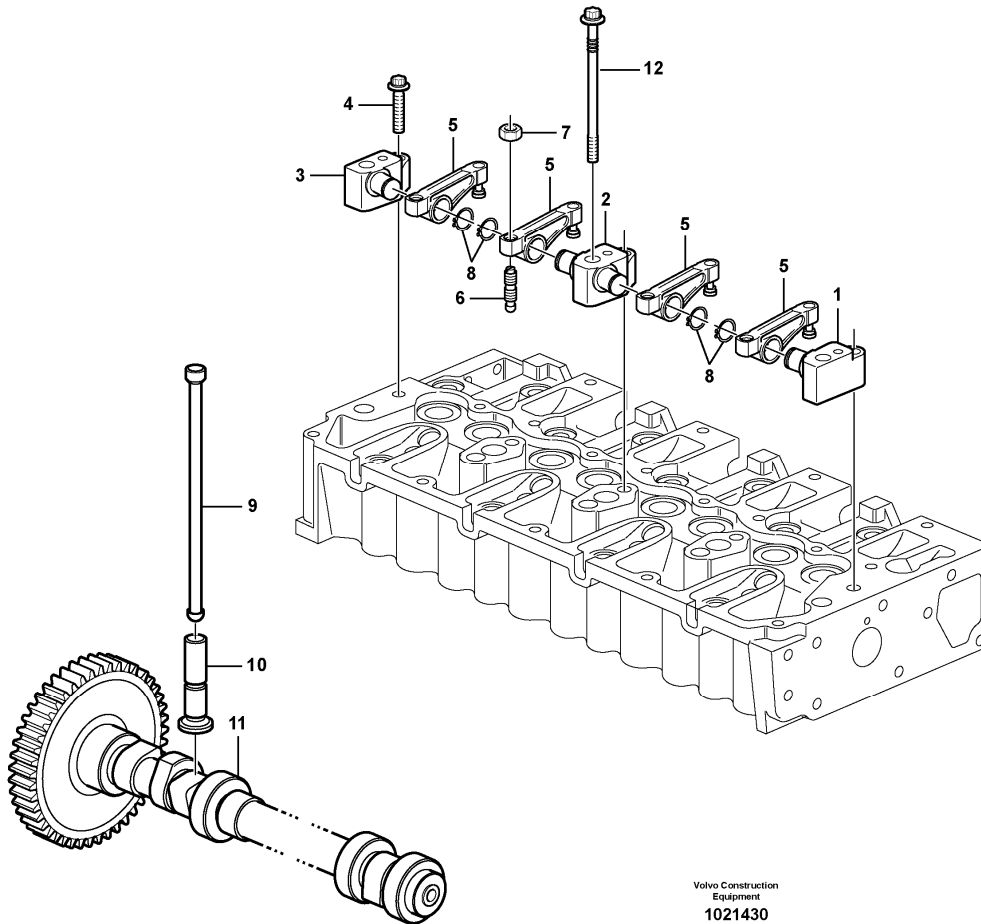


Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21305007	4							Piston		(VOE20460013)

2	VOE20460009	4							•Gudgeon pin		
3	VOE21159226	8							•Retaining ring		(VOE20460010)
4	VOE21252233	4							•Piston ring kit		(VOE20482739)

Date: 2013/12/31	Image id: 1021430	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 214/100	Title: Valve mechanism

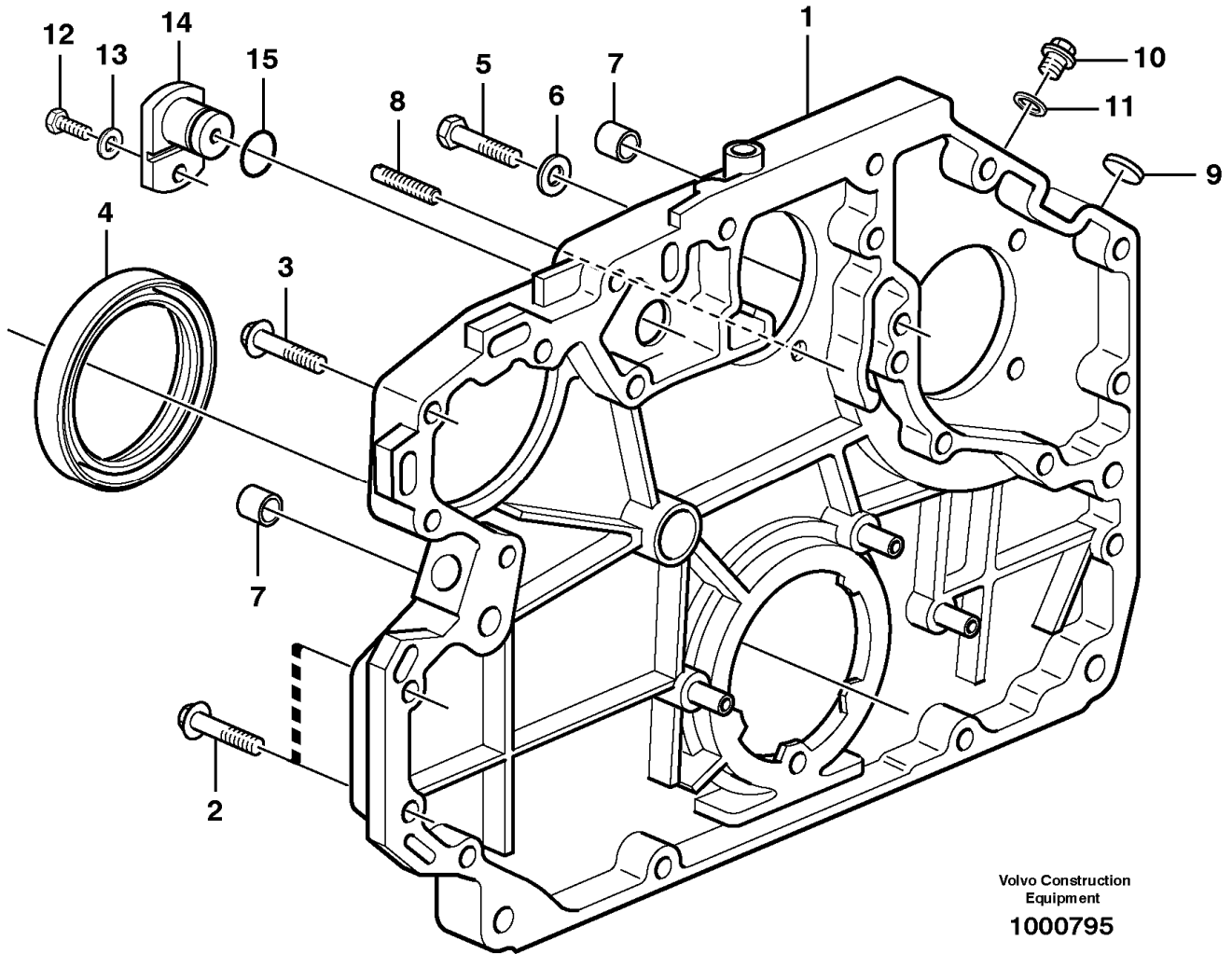


Volvo Construction
Equipment
1021430

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20459848	1							Bracket		
2	VOE20459847	3							Bracket		
3	VOE20459849	1							Bracket		
4	VOE20459853	5							Screw		
5	VOE21448926	8							Rocker arm		(VOE20792876)
6	VOE20405524	8							Screw		
7	VOE11700373	8							Nut		
8	VOE945495	8							Retaining ring		
9	VOE20460008	8							Push rod		
10	VOE20460007	8							Tappet		
11	VOE21019449	1							Camshaft		
12	VOE20459837	5							Bolt		

Date: 2013/12/31	Image id: 1000795	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 215/100	Title: Timing gear casing and gears



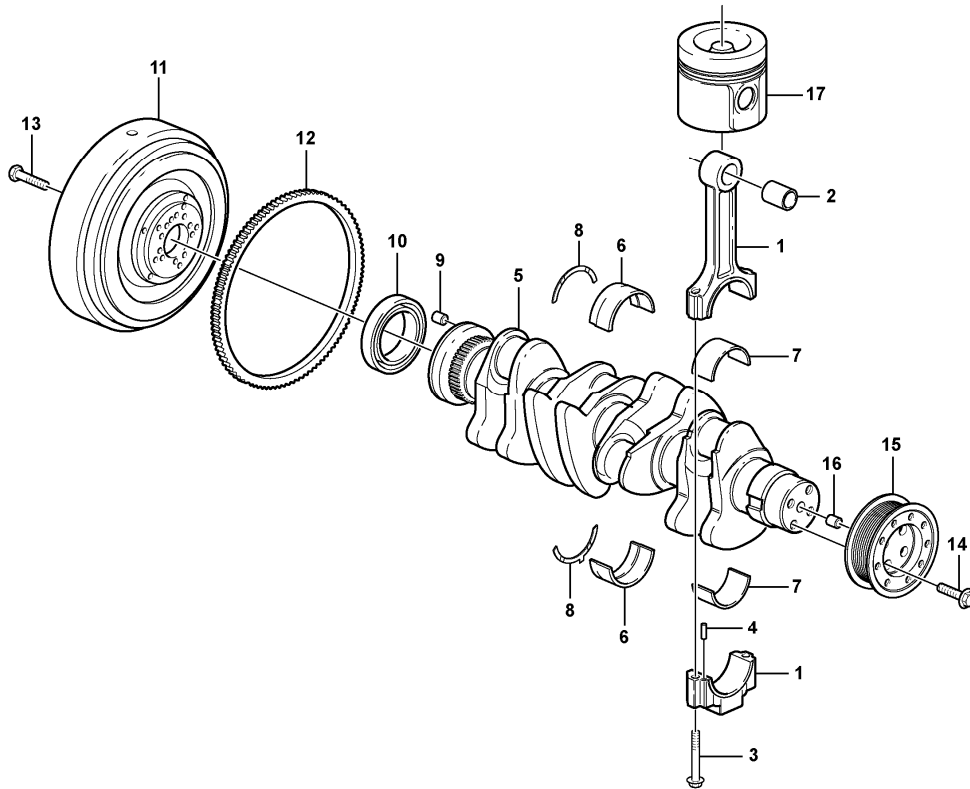
Volvo Construction
Equipment
1000795

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21026959	1							Timing gear cover		
2	VOE20412324	12							Screw		
3	VOE20450801	3							Screw		
4	VOE20459115	1							Crankshaft seal		
5	VOE20405653	2					SS		Screw		
6	VOE13955900	2							Washer		
7	VOE20585971	2							Bushing		
8	VOE20450795	1							Set screw		
9	VOE20405605	1							Cover		

10	VOE20451012	1							Screw		
11	VOE13947621	1							Plane gasket		
12	VOE20405706	1							Screw		
13	VOE973494	1							Washer		
14	VOE20405553	1							Cover		
15	VOE20459904	1							Sealing ring		

Date: 2013/12/31	Image id: 1028084	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 216/100	Title: Crankshaft and related parts



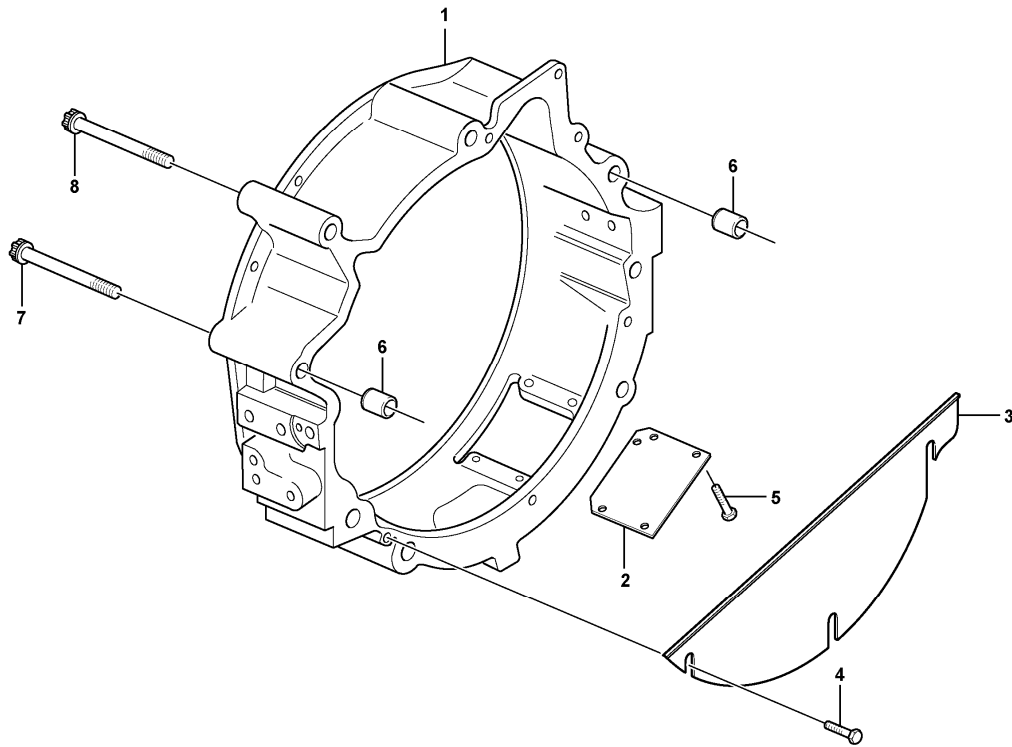
Volvo Construction
Equipment
1028084

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20882905	4							Connecting Rod		
2	VOE20523284	4							•Bushing		
3	VOE20459133	8							•Bolt		
4	VOE20459134	8							•Pin		
5	VOE20891184	1							Crankshaft		
6	VOE20459140	5							Main bearing		STD 84,00 MM
	VOE20459139	5							Main Bearing		U SZ 83,75 MM
7	VOE20480536	4							Bearing		STD 63,00 MM
	VOE20522433	4							Bearing		U SZ 62,75 MM
8	VOE20459149	1							Thrust washer		STD WID = 14 MM THICK = 2,0 MM
	VOE20459148	1							Thrust Washer		WID = 14 MM THICK =

										2,2 MM
	VOE20459143	1							Washer	STD WID = 10 MM THICK = 2,0 MM
	VOE20459142	1							Thrust Washer	WID = 10 MM THICK = 2,2 MM
9	VOE20459144	10							Insert	
10	VOE20459115	1							Crankshaft seal	
11	VOE20459124	1							Flywheel	
12	VOE21033328	1							•Gear Ring	
13	VOE20405654	10							Bolt	
14	VOE20405724	4							Screw	
15	VOE24426216	1							Pulley	
16	VOE20405634	1							Spring pin	
17		1							Piston	See ref 213/100

Date: 2013/12/31	Image id: 1027113	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 216/150	Title: Flywheel housing

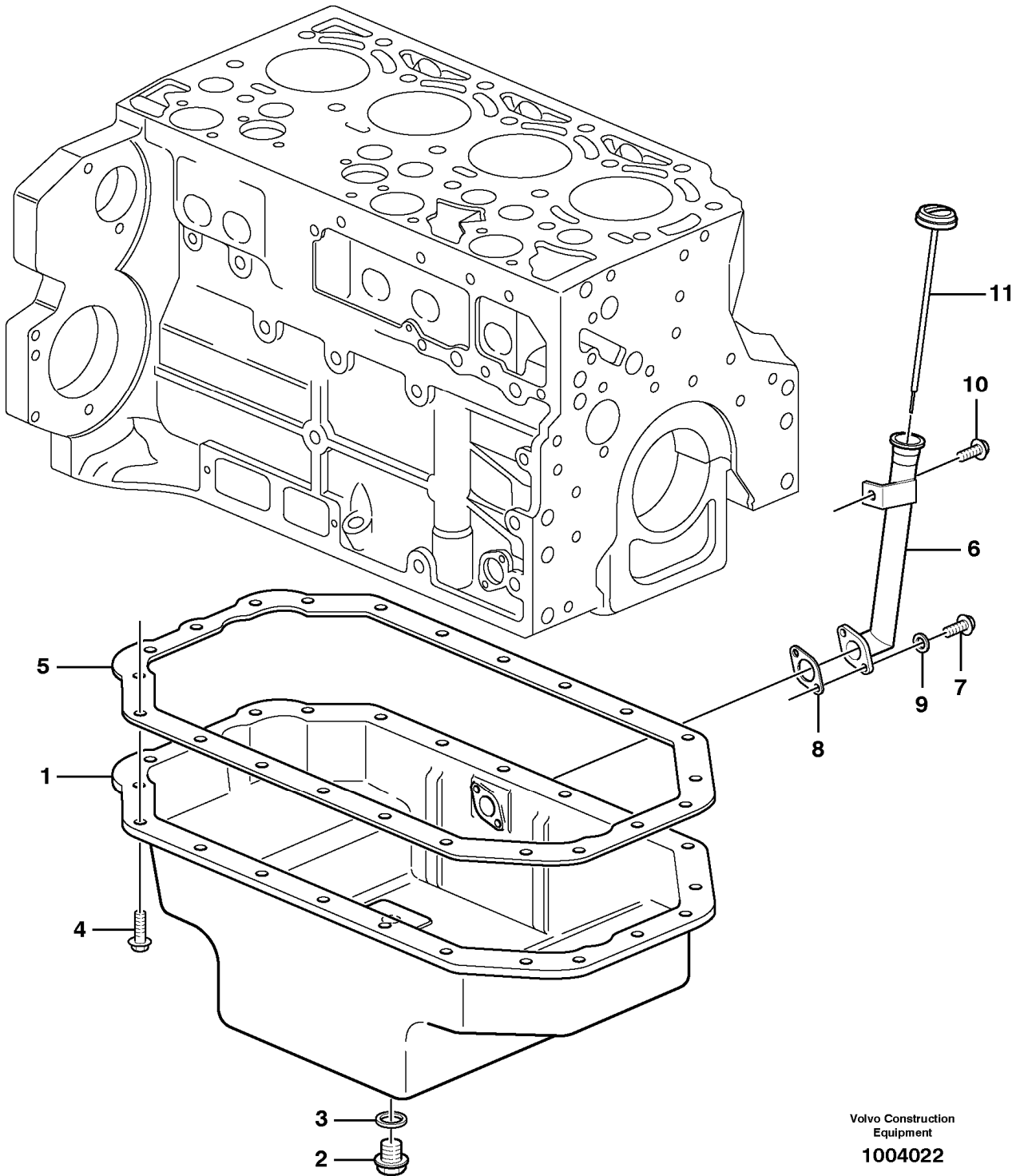


Volvo Construction
Equipment
1027113

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21018780	1							Flywheel Hsg		(VOE21044436)
2	VOE20547288	1							•Cover Plate		
3	VOE20459989	1							•Cover		
4	VOE20405729	3							•Screw		
5	VOE20405729	4							•Screw		
6	VOE20585971	2							Bushing		
7	VOE20459996	2							Screw		
8	VOE20459995	4							Screw		

Date: 2013/12/31	Image id: 1004022	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 217/100	Title: Oil sump

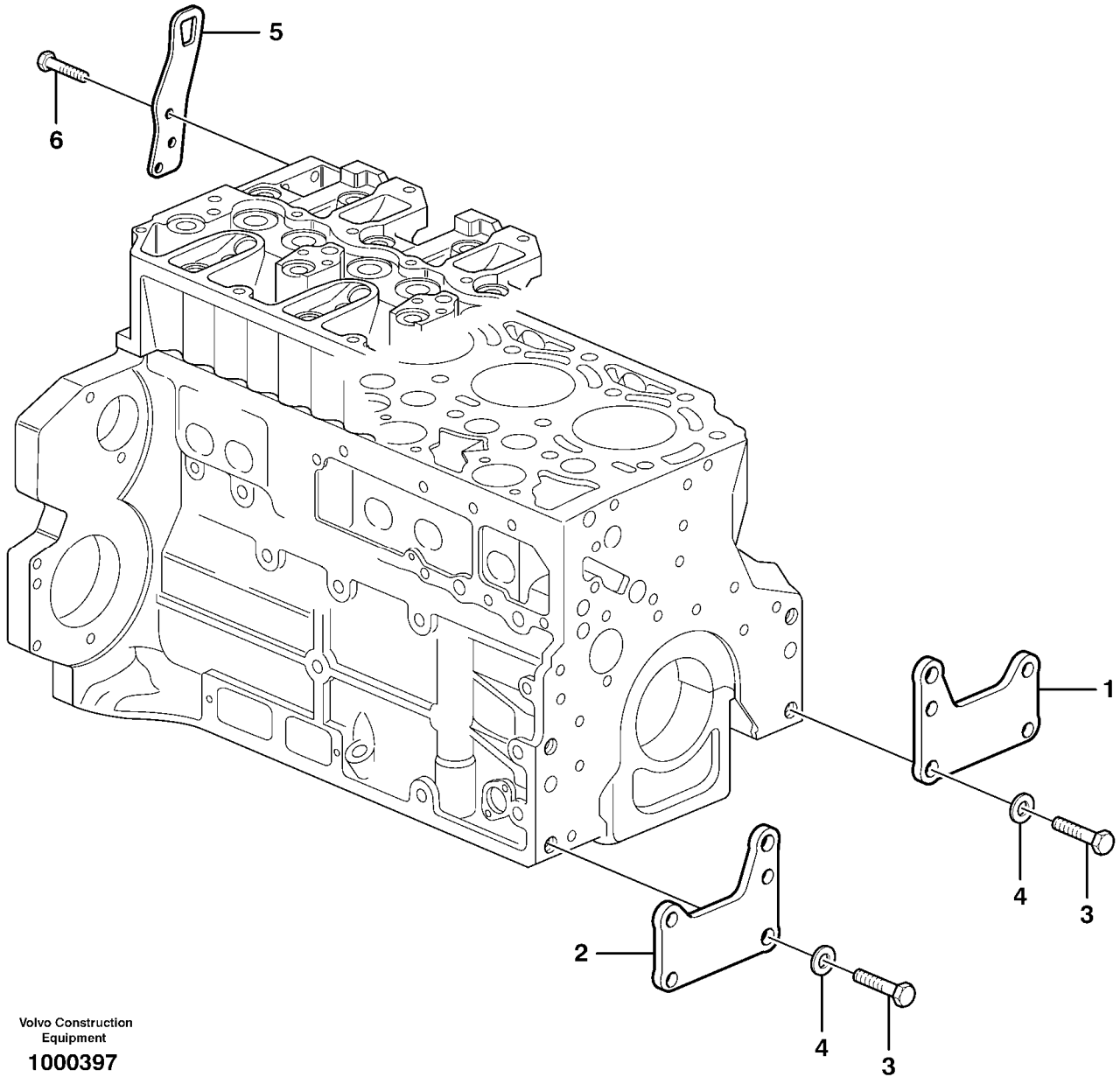


Volvo Construction
Equipment
1004022

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20482006	1							Oil pan		
2	VOE20405506	1							Plug		
3	VOE13947624	1							Plane gasket		
4	VOE20405792	22							Screw		
5	VOE20460021	1							Gasket		
6	VOE20482010	1							Filler neck		
7	VOE13949578	2							Screw		
8	VOE20405825	1							Gasket		
9	VOE20482349	2							Sealing ring		
10	VOE20405792	1							Screw		
11	VOE20482027	1							Filler cap		

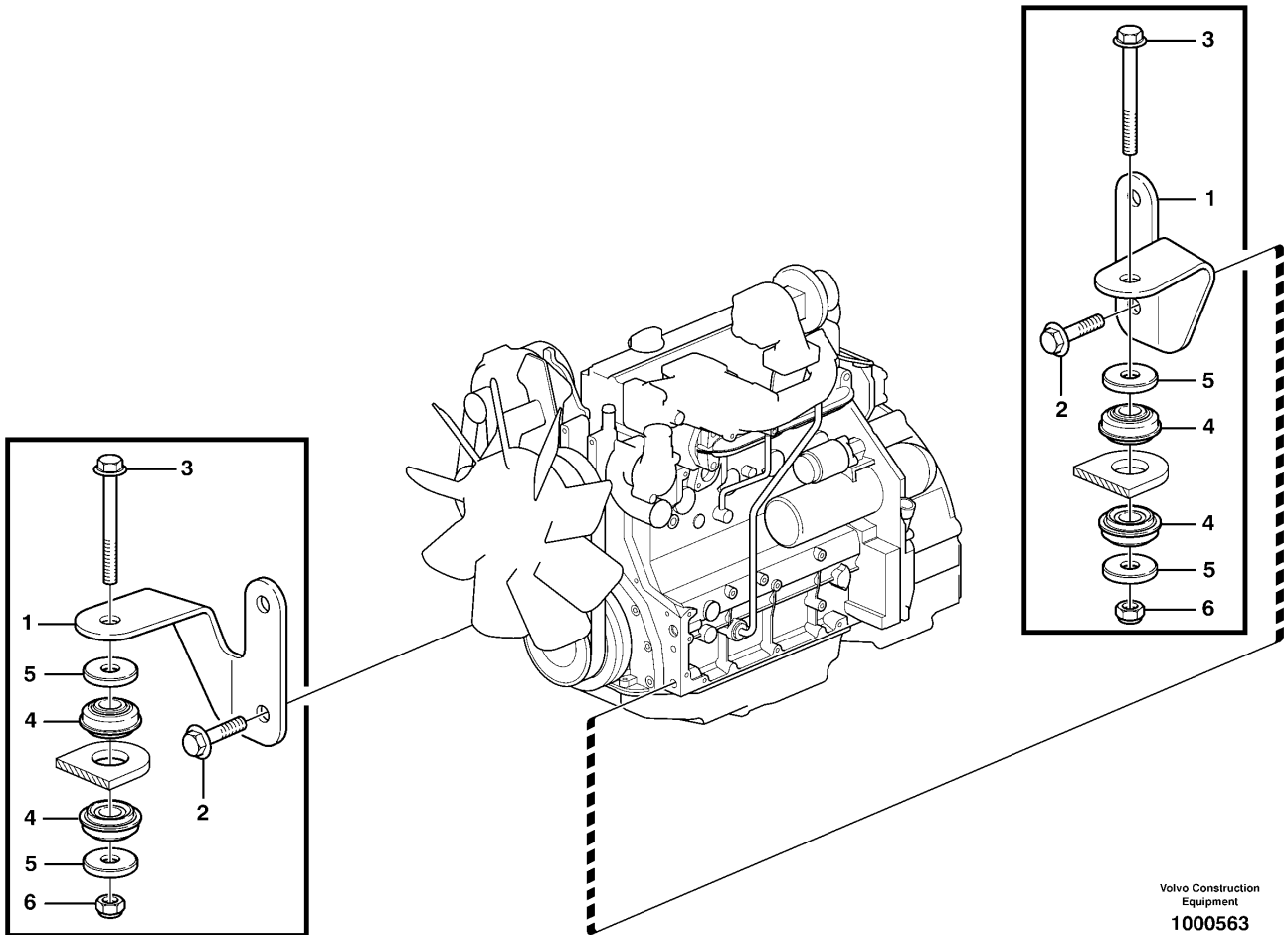
Date: 2013/12/31	Image id: 1000397	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 218/100	Title: Engine mounting



Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20723978	1							Bracket		
2	VOE20723984	1							Bracket		
3	VOE20535027	2							Screw		
4	VOE20405606	2							Washer		

Date: 2013/12/31	Image id: 1000563	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 218/150	Title: Engine suspension. 11891209

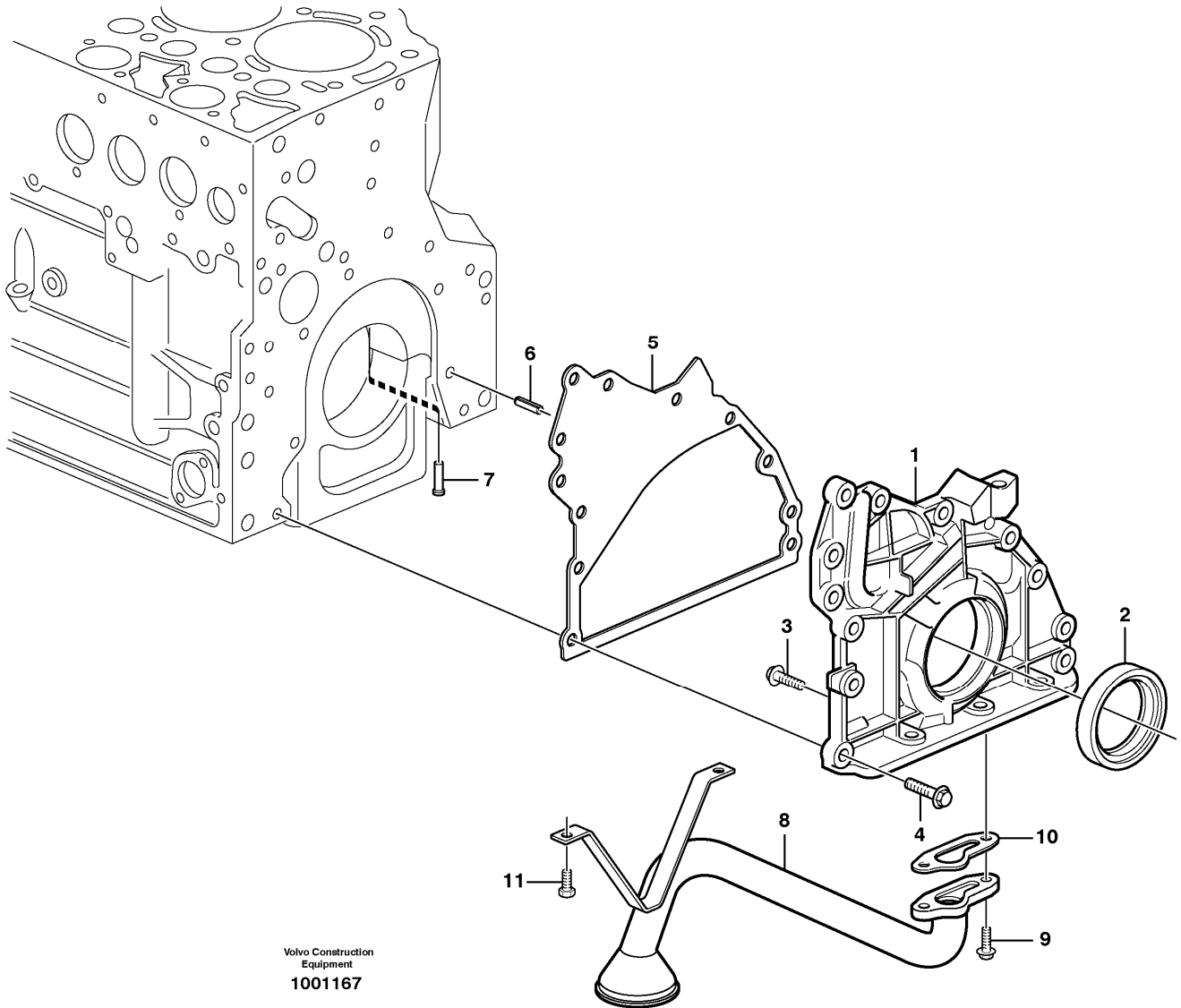


Volvo Construction
Equipment
1000563

Section option	Kit	Option description
VOE11891209		Transmission 4wd powershuttle

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11884716	1							Engine anchorage		LH
	VOE11884719	1							Engine anchorage		RH
2	VOE968435	4							Flange screw		
3	VOE968593	2							Flange screw		
4	VOE11884790	4							Vibration damper		
5	VOE11884792	4							Washer		
6	VOE13963110	2							Lock nut		

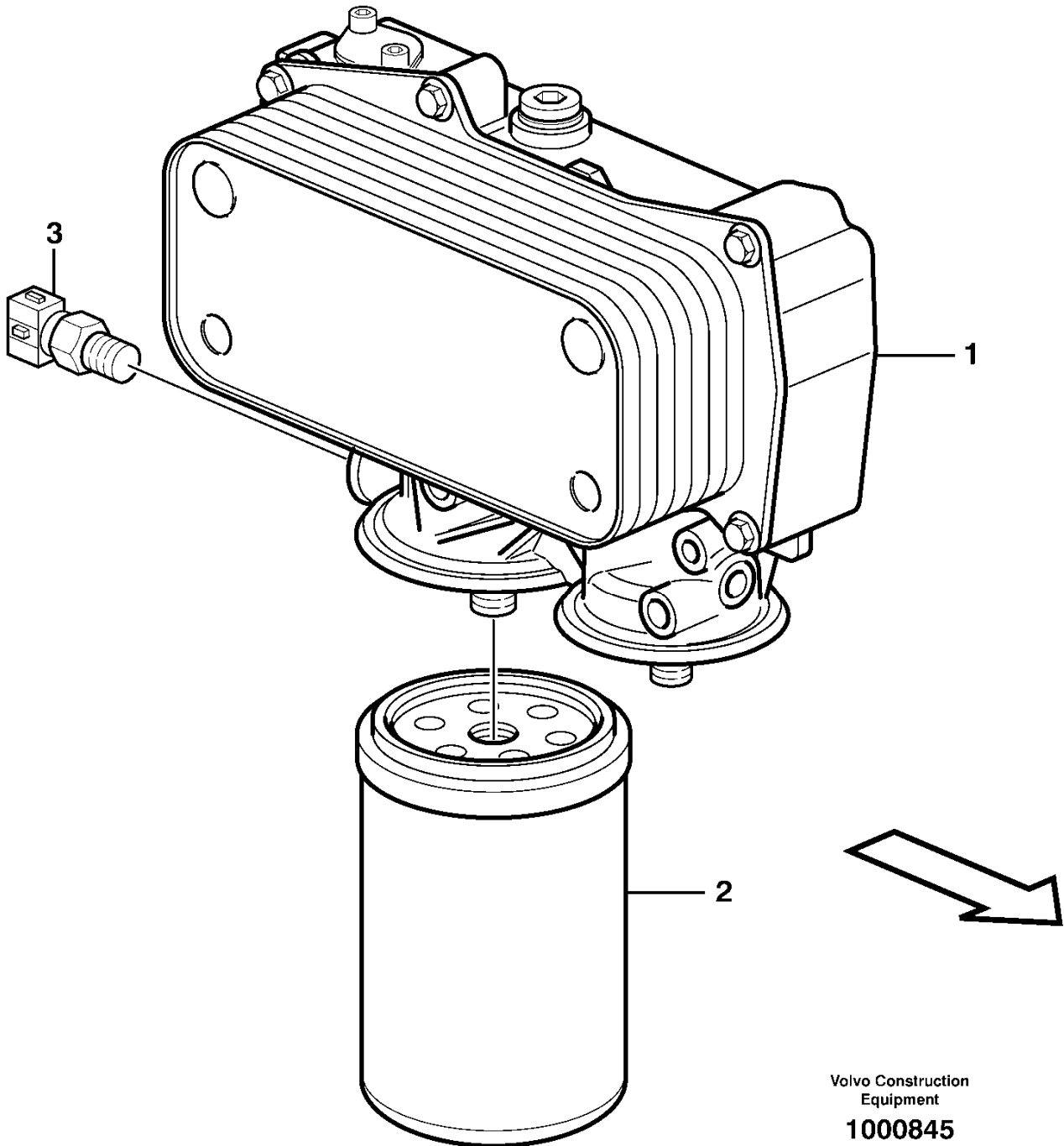
Date: 2013/12/31	Image id: 1001167	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 221/100	Title: Lubricating oil system



Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20726088	1							Lub Oil Pump		
2	VOE20459168	1							•Crankshaft seal		
3	VOE20451738	8							•Screw		
4	VOE20412324	10							Screw		
5	VOE20537029	1							Gasket		
6	VOE20405603	1							Spring pin		
7	VOE20405561	4							Piston		

Date: 2013/12/31	Image id: 1000845	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 222/100	Title: Oil filter



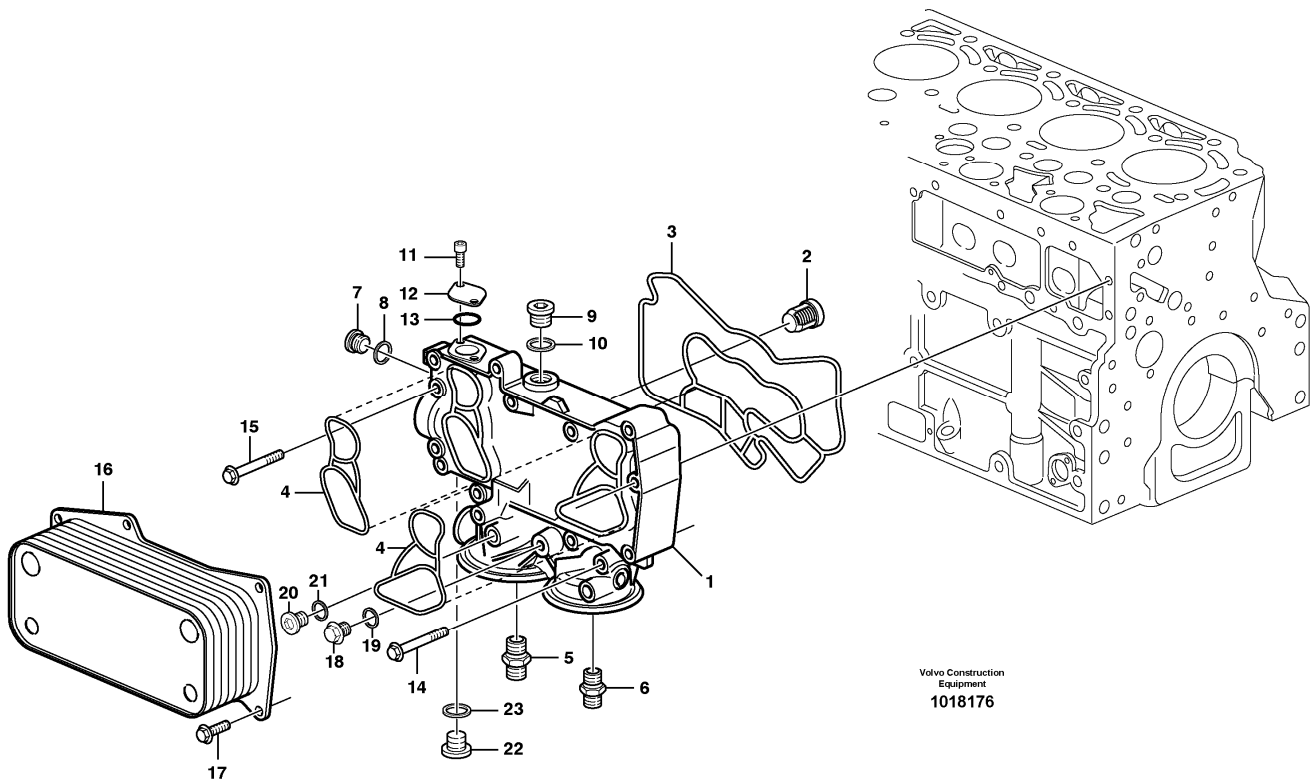
Volvo Construction
Equipment
1000845

Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1		1							Oil Cooler		See ref 223/100
2	VOE11700375	1							Oil filter		
3	VOE20943001	1							Pressure Switch		

Date: 2013/12/31	Image id: 1018176	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 223/100	Title: Oil cooler

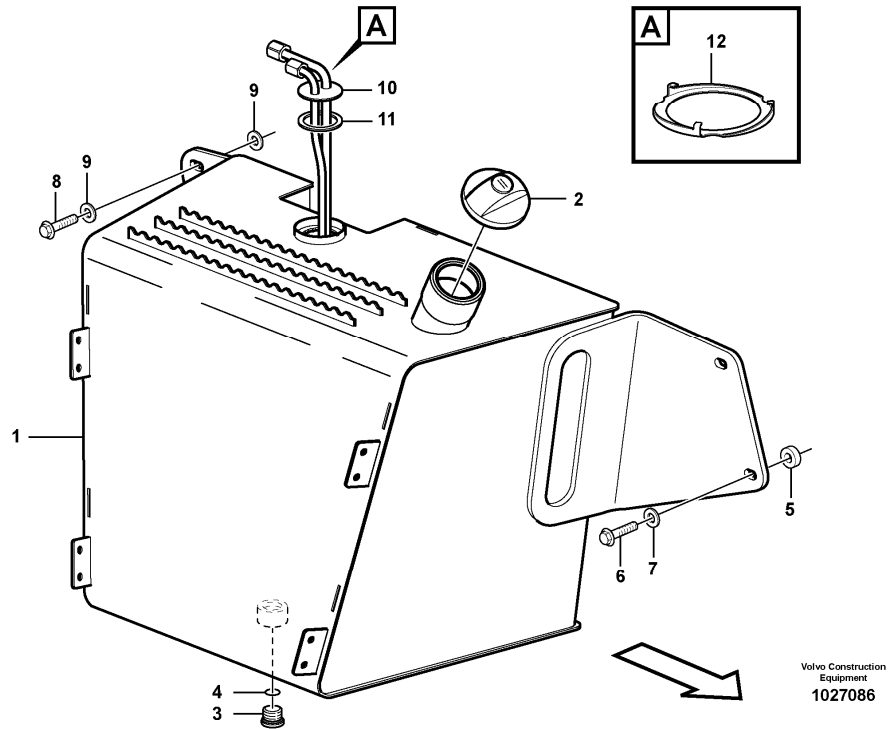


Section option	Kit	Option description
VOE1188804		Engine D4D CCE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20944091	1					SS		Oil Filter Hsg		
2	VOE20459204	1							•Valve		
3	VOE20459203	1							•Gasket		
4	VOE20459202	2							•Gasket		
5	VOE20459201	1							•Nipple		
6	VOE20459200	1							•Nipple		
7	VOE20502245	1							•Screw plug		
8	VOE13947622	1							•Plane gasket		
9	VOE20459195	1							•Plug		
10	VOE13947628	1							•Plane gasket		
11	VOE20459197	2							•Screw		
12	VOE11700609	1							•Cover		

13	VOE20405599	1							•Sealing ring		
14	VOE20405917	3							Screw		
15	VOE20405672	5							Screw		
16	VOE20532396	1							Oil Cooler		
17	VOE20405885	7							Screw		
18	VOE20459941	1							Plug		
19	VOE20459942	1							Sealing ring		
20	VOE20460239	1							Plug		
21	VOE13947281	1							Gasket		
22	VOE20496548	1							Plug		
23	VOE20450890	1							Sealing ring		

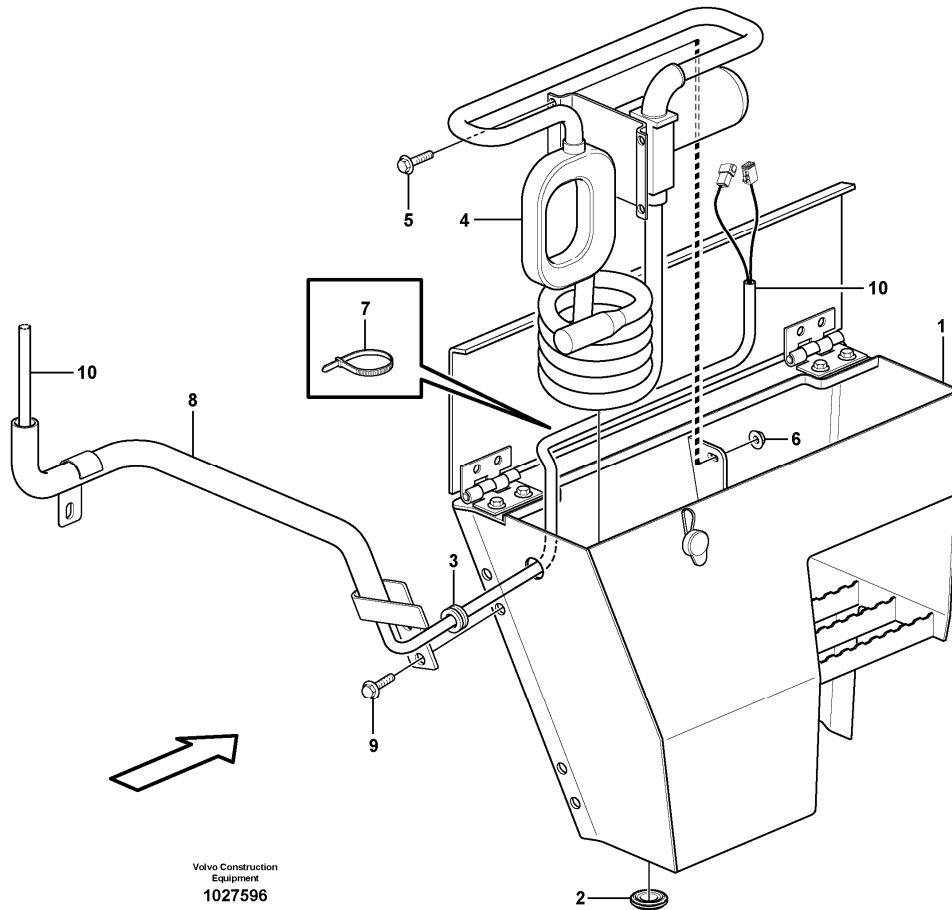
Date: 2013/12/31	Image id: 1027086	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 234/100	Title: Fuel tank with fitting parts



Section option	Kit	Option description
VOE11880104		Backhoe loader BL71 PLUS

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11886973	1							Fuel tank		
2	VOE11887988	1							•Cap		
3	VOE984657	1							Plug		(VOE11882920)
4	VOE932042	1							•O-ring		
5	VOE11882457	2							Spacer		
6	VOE13965194	2							Screw		
7	VOE947558	2							Washer		
8	VOE13965194	2							Screw		
9	VOE947558	4							Washer		
10	VOE11881914	1							Fuel level sensor		
11	VOE11881915	1							Rubber Seal		
12	VOE11881916	1							Lock ring		

Date: 2013/12/31	Image id: 1027596	Catalogue: 20125	Model: BL71 PLUS
Brand: Volvo	Serial: 10001-10494	Group/Section: 234/150	Title: Fuel pump 11891566



Section option	Kit	Option description
VOE11891566		Fuel pump

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Box		See ref 896/250
2	VOE13961965	3							Protecting plug		
3	VOE4780802	1							Protecting bushing		
4	VOE15608548	1							Pump kit		(VOE11889018)
5	VOE13946934	4							Screw		
6	VOE13945407	4							Nut		
7	VOE980883	2							Strip clamp		
8	VOE11889131	1							Protection		
9	VOE13945444	2							Screw		
10	VOE15035923	1							Cable harness		

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