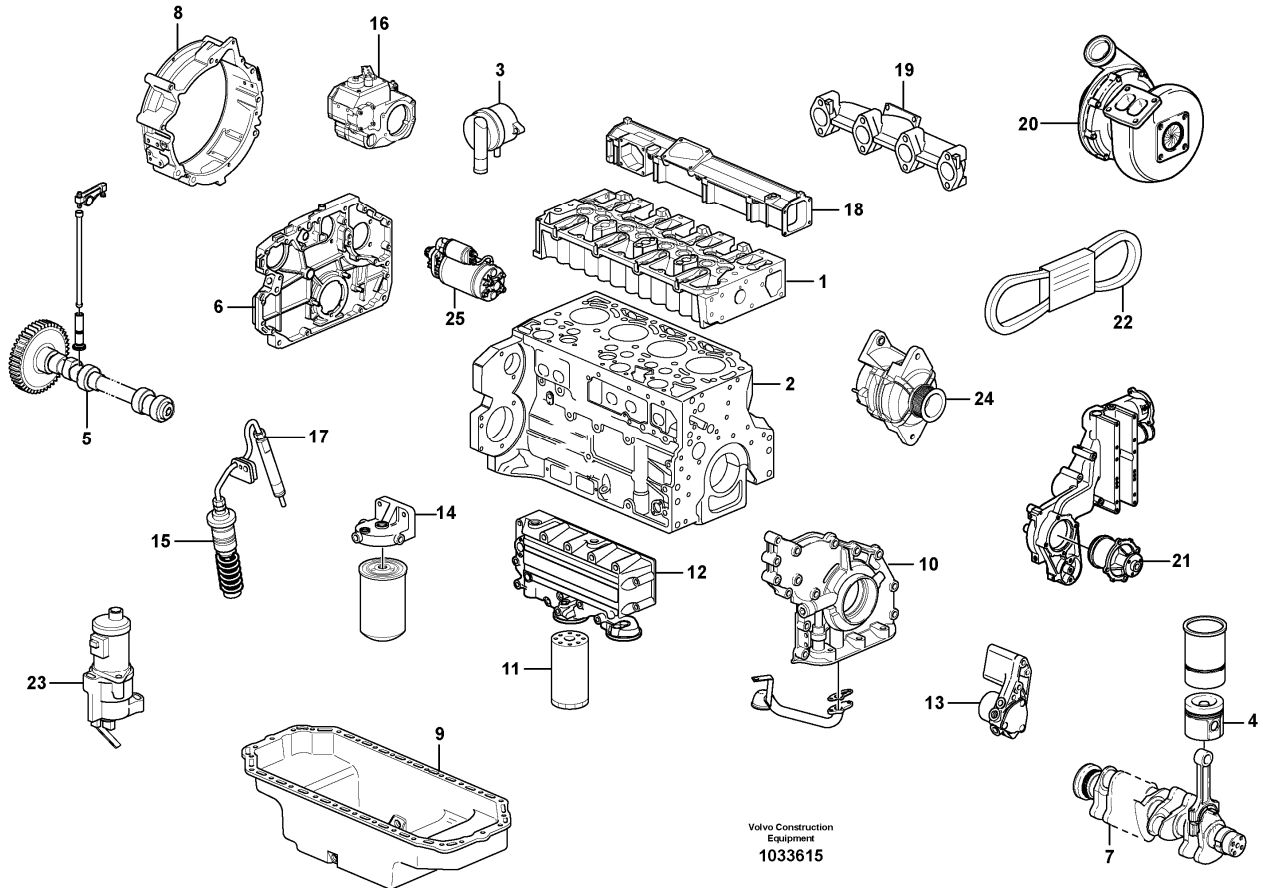


|                            |                             |                                  |                                  |
|----------------------------|-----------------------------|----------------------------------|----------------------------------|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033615</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>       |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>210/100</b> | Title:<br><b>Engine 11895379</b> |

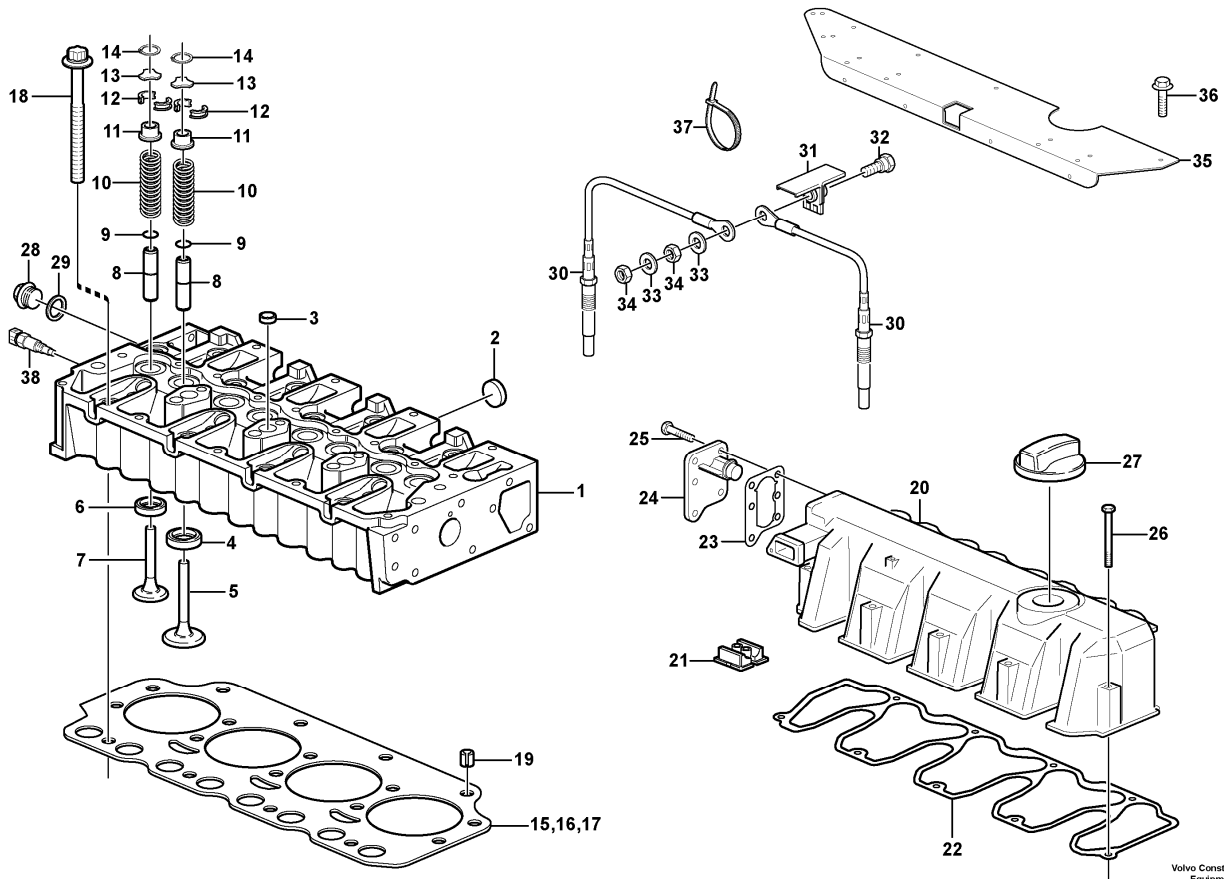


| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description            | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|------------------------|-----------|-----------------|
|     | VOE15030545 | 1  |    |    |    |    | SS |     | Engine                 |           | D5D CEE3        |
|     | VOE16212927 | 1  |    |    |    |    |    |     | Engine                 |           | D5D CEE3        |
| 1   |             | 1  |    |    |    |    |    |     | •Cylinder head         |           | See ref 211/100 |
| 2   |             | 1  |    |    |    |    |    |     | •Crankcase             |           | See ref 212/100 |
| 3   |             | 1  |    |    |    |    |    |     | •Crankcase ventilation |           | See ref 212/150 |
| 4   |             | 1  |    |    |    |    |    |     | •Piston                |           | See ref 213/100 |
| 5   |             | 1  |    |    |    |    |    |     | •Valve mechanism       |           | See ref 214/100 |
| 6   |             | 1  |    |    |    |    |    |     | •Timing gear casing    |           | See ref 215/100 |
| 7   |             | 1  |    |    |    |    |    |     | •Crankshaft            |           | See ref 216/100 |
| 8   |             | 1  |    |    |    |    |    |     | •Flywheel Hsg          |           | See ref 216/150 |
| 9   |             | 1  |    |    |    |    |    |     | •Oil sump              |           | See ref 217/100 |

|    |  |   |  |  |  |  |  |  |                     |  |                 |
|----|--|---|--|--|--|--|--|--|---------------------|--|-----------------|
| 10 |  | 1 |  |  |  |  |  |  | •Lubricating system |  | See ref 221/100 |
| 11 |  | 1 |  |  |  |  |  |  | •Oil filter         |  | See ref 222/100 |
| 12 |  | 1 |  |  |  |  |  |  | •Oil cooler         |  | See ref 223/100 |
| 13 |  | 1 |  |  |  |  |  |  | •Fuel pump          |  | See ref 233/100 |
| 14 |  | 1 |  |  |  |  |  |  | •Fuel Filter        |  | See ref 233/150 |
| 15 |  | 1 |  |  |  |  |  |  | •Injcection pump    |  | See ref 236/100 |
| 16 |  | 1 |  |  |  |  |  |  | •Regulator          |  | See ref 236/150 |
| 17 |  | 1 |  |  |  |  |  |  | •Injector           |  | See ref 237/100 |
| 18 |  | 1 |  |  |  |  |  |  | •Inlet Manifold     |  | See ref 251/100 |
| 19 |  | 1 |  |  |  |  |  |  | •Exhaust pipe       |  | See ref 251/100 |
| 20 |  | 1 |  |  |  |  |  |  | •Turbocharger       |  | See ref 255/100 |
| 21 |  | 1 |  |  |  |  |  |  | •Coolant Pump       |  | See ref 262/100 |
| 22 |  | 1 |  |  |  |  |  |  | •Belt Xmsn          |  | See ref 263/150 |
| 23 |  | 1 |  |  |  |  |  |  | •Stop solenoid      |  | See ref 273/100 |
| 24 |  | 1 |  |  |  |  |  |  | •Alternator         |  | See ref 321/100 |
| 25 |  | 1 |  |  |  |  |  |  | •Starter motor      |  | See ref 331/100 |

|                            |                             |                                  |   |
|----------------------------|-----------------------------|----------------------------------|---|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033478</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>              |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>211/100</b> | Title:<br><b>Cylinder head 11895379</b> |



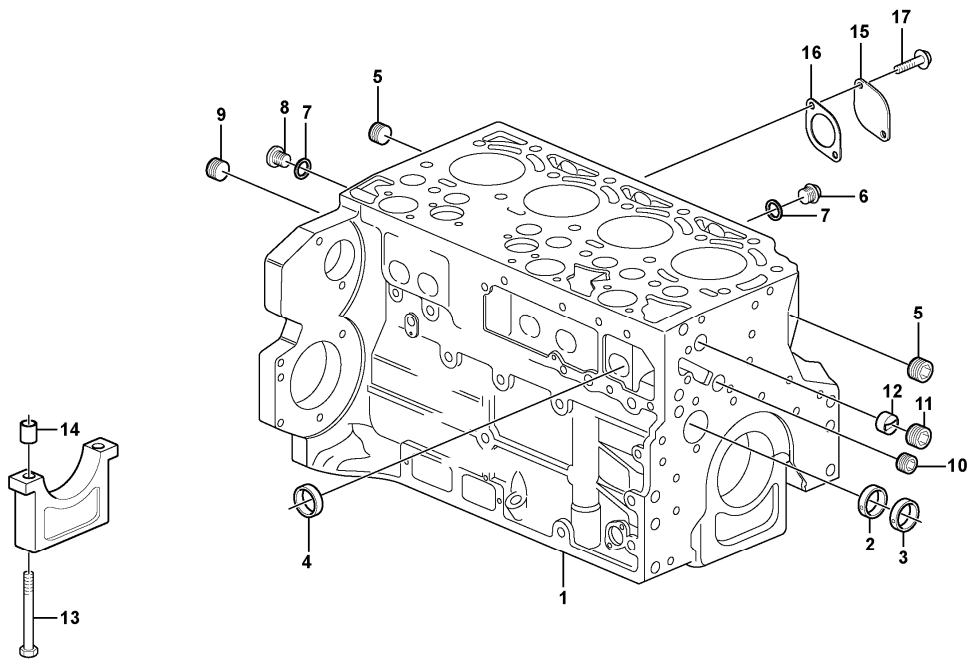
Volvo Construction  
Equipment  
1033478

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|----------------|-----------|---------------|
| 1   | VOE21147059 | 1  |    |    |    |    |    |     | Cylinder head  |           |               |
| 2   | VOE20799722 | 3  |    |    |    |    |    |     | •Plug          |           |               |
| 3   | VOE20412733 | 3  |    |    |    |    |    |     | •Core plug     |           |               |
| 4   | VOE20459962 | 4  |    |    |    |    |    |     | •Valve seat    |           |               |
| 5   | VOE20758481 | 4  |    |    |    |    |    |     | •Inlet valve   |           |               |
| 6   | VOE20845144 | 4  |    |    |    |    |    |     | •Valve seat    |           |               |
| 7   | VOE21739130 | 4  |    |    |    |    |    |     | •Exhaust Valve |           | (VOE20755883) |
| 8   | VOE20405897 | 8  |    |    |    |    |    |     | •Valve guide   |           |               |
| 9   | VOE11700348 | 8  |    |    |    |    |    |     | •O-ring        |           |               |
| 10  | VOE11700347 | 8  |    |    |    |    |    |     | •Valve spring  |           |               |
| 11  | VOE20847155 | 8  |    |    |    |    |    |     | •Retainer      |           |               |
| 12  | VOE11700345 | 16 |    |    |    |    |    |     | •Valve sleeve  |           |               |

|    |             |    |  |  |  |  |    |  |                         |  |                           |
|----|-------------|----|--|--|--|--|----|--|-------------------------|--|---------------------------|
| 13 | VOE20840807 | 8  |  |  |  |  |    |  | •Thrust Washer          |  |                           |
| 14 | VOE20840772 | 8  |  |  |  |  |    |  | •Snap Ring              |  |                           |
| 15 |             | 1  |  |  |  |  | NS |  | Cyl Head Gasket         |  | 1 BORE THICK = 1,4<br>MM  |
| 16 | VOE20970720 | 1  |  |  |  |  |    |  | Cylinder head<br>gasket |  | 2 BORES THICK = 1,5<br>MM |
| 17 | VOE20970725 | 1  |  |  |  |  |    |  | Cylinder head<br>gasket |  | 3 BORES THICK = 1,6<br>MM |
| 18 | VOE11700334 | 18 |  |  |  |  |    |  | Screw                   |  |                           |
| 19 | VOE20405521 | 2  |  |  |  |  |    |  | Guide pin               |  |                           |
| 20 | VOE21134652 | 1  |  |  |  |  |    |  | Valve cover             |  |                           |
| 21 | VOE20412600 | 1  |  |  |  |  |    |  | •Cap                    |  |                           |
| 22 | VOE20972267 | 1  |  |  |  |  |    |  | •Valve gasket           |  |                           |
| 23 | VOE20840801 | 1  |  |  |  |  |    |  | •Gasket                 |  |                           |
| 24 | VOE20933359 | 1  |  |  |  |  |    |  | •Oil Separator          |  |                           |
| 25 | VOE20797542 | 6  |  |  |  |  |    |  | •Screw                  |  |                           |
| 26 | VOE21145471 | 9  |  |  |  |  |    |  | •Flange screw           |  |                           |
| 27 | VOE20412589 | 1  |  |  |  |  |    |  | Filler cap              |  |                           |
| 28 | VOE960628   | 1  |  |  |  |  |    |  | Plug                    |  |                           |
| 29 | VOE13947281 | 1  |  |  |  |  |    |  | Gasket                  |  |                           |
| 30 | VOE20924080 | 1  |  |  |  |  |    |  | Glow plug               |  |                           |
| 31 | VOE20711847 | 1  |  |  |  |  |    |  | Cable Clamp             |  |                           |
| 32 | VOE20580716 | 1  |  |  |  |  |    |  | Terminal Screw          |  |                           |
| 33 | VOE973494   | 2  |  |  |  |  |    |  | Washer                  |  |                           |
| 34 | VOE20460344 | 2  |  |  |  |  |    |  | Hexagon Nut             |  |                           |
| 35 | VOE21088654 | 1  |  |  |  |  |    |  | Cover plate             |  |                           |
| 36 | VOE20460055 | 2  |  |  |  |  |    |  | Screw                   |  |                           |
| 37 | VOE4881440  | 6  |  |  |  |  |    |  | Cable tie               |  |                           |
| 38 | VOE20924086 | 1  |  |  |  |  |    |  | Sensor                  |  |                           |

|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1056302</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>               |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>212/100</b> | Title:<br><b>Cylinder block 11895379</b> |



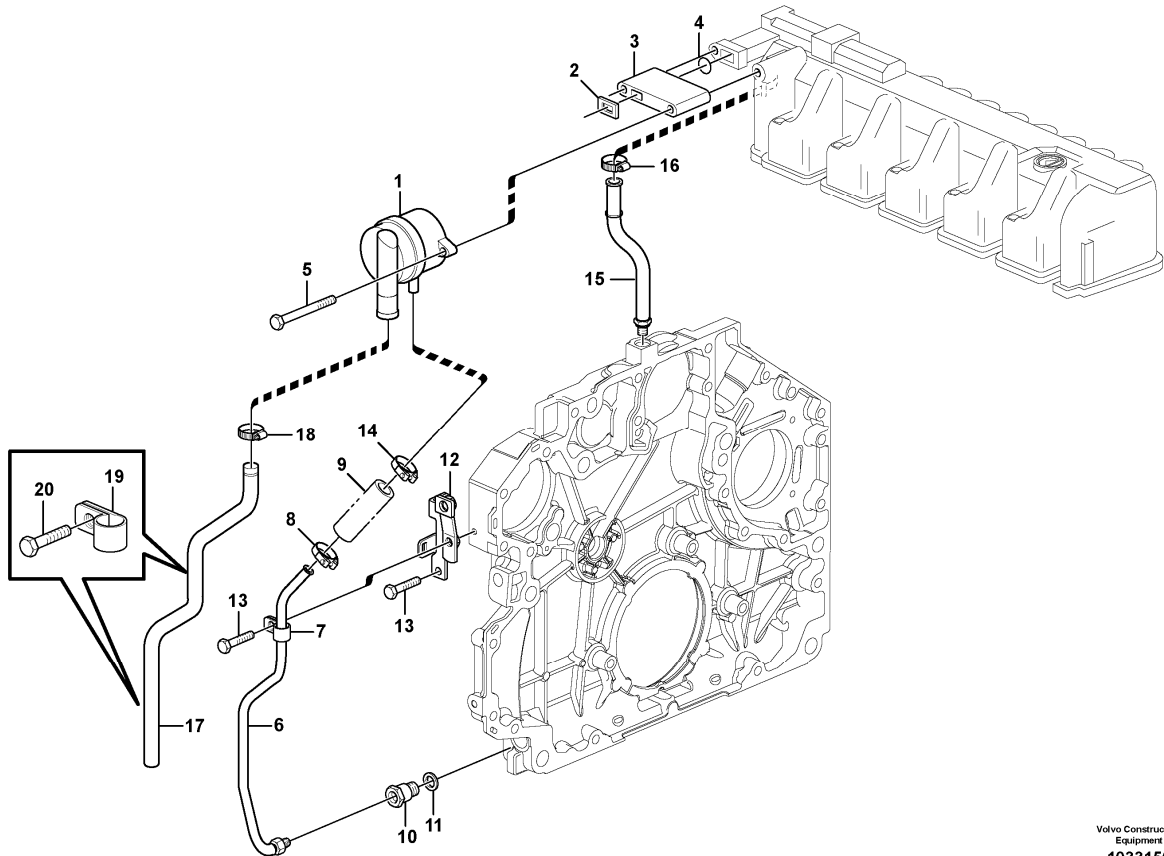
Volvo Construction  
Equipment  
1056302

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|--------|
| 1   | VOE20555442 | 1  |    |    |    |    |    |     | Crankcase        |           |        |
| 2   | VOE11700285 | 1  |    |    |    |    |    |     | •Bearing bushing |           |        |
| 3   | VOE11700284 | 4  |    |    |    |    |    |     | •Bearing bushing |           |        |
| 4   | VOE20405721 | 6  |    |    |    |    |    |     | •Core plug       |           |        |
| 5   | VOE20508600 | 2  |    |    |    |    |    |     | •Plug            |           |        |
| 6   | VOE20405716 | 2  |    |    |    |    |    |     | •Plug            |           |        |
| 7   | VOE13969011 | 4  |    |    |    |    |    |     | •Gasket          |           |        |
| 8   | VOE945065   | 2  |    |    |    |    |    |     | •Plug            |           |        |
| 9   | VOE20785813 | 1  |    |    |    |    |    |     | •Plug            |           |        |
| 10  | VOE20405719 | 1  |    |    |    |    |    |     | •Plug            |           |        |
| 11  | VOE20405717 | 1  |    |    |    |    |    |     | •Plug            |           |        |
| 12  | VOE20405584 | 1  |    |    |    |    |    |     | •Guide sleeve    |           |        |



|                            |                             |                                  |   |
|----------------------------|-----------------------------|----------------------------------|---|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033156</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                      |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>212/150</b> | Title:<br><b>Crankcase ventilation 11895379</b> |



Volvo Construction  
Equipment  
1033156

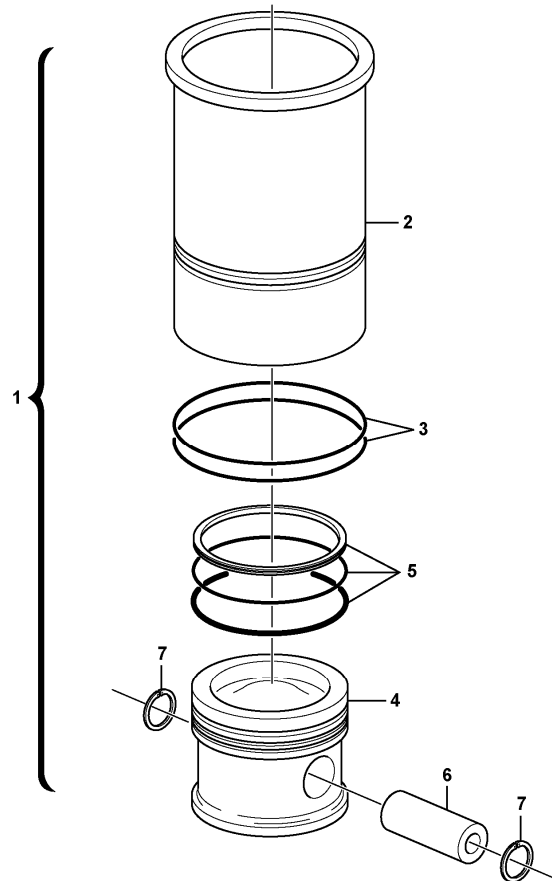
| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description        | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|--------------------|-----------|---------------|
| 1   | VOE20930510 | 1  |    |    |    |    |    |     | Pressure regulator |           |               |
| 2   | VOE21038626 | 1  |    |    |    |    |    |     | •Gasket            |           |               |
| 3   | VOE21248205 | 1  |    |    |    |    |    |     | Adapter            |           | (VOE21155194) |
| 4   | VOE21155195 | 1  |    |    |    |    |    |     | Sealing            |           |               |
| 5   | VOE20792140 | 2  |    |    |    |    |    |     | Hexagon screw      |           |               |
| 6   | VOE21155219 | 1  |    |    |    |    |    |     | Return line        |           |               |
| 7   | VOE20798831 | 1  |    |    |    |    |    |     | •Clamp             |           |               |
| 8   | VOE20405568 | 2  |    |    |    |    |    |     | •Clip              |           |               |
| 9   | VOE20821091 | 1  |    |    |    |    | NS |     | •Rubber hose       |           |               |
| 10  | VOE20841133 | 1  |    |    |    |    |    |     | Dtt Regulator      |           |               |
| 11  | VOE20460026 | 1  |    |    |    |    |    |     | Sealing ring       |           |               |
| 12  | VOE21155220 | 1  |    |    |    |    |    |     | Retaining plate    |           |               |





|                            |                             |                                  |   |
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| Date:<br><b>2013/12/31</b> | Image id:<br><b>1026946</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                          |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>213/100</b> | Title:<br><b>Cylinder liner and piston 11895379</b> |

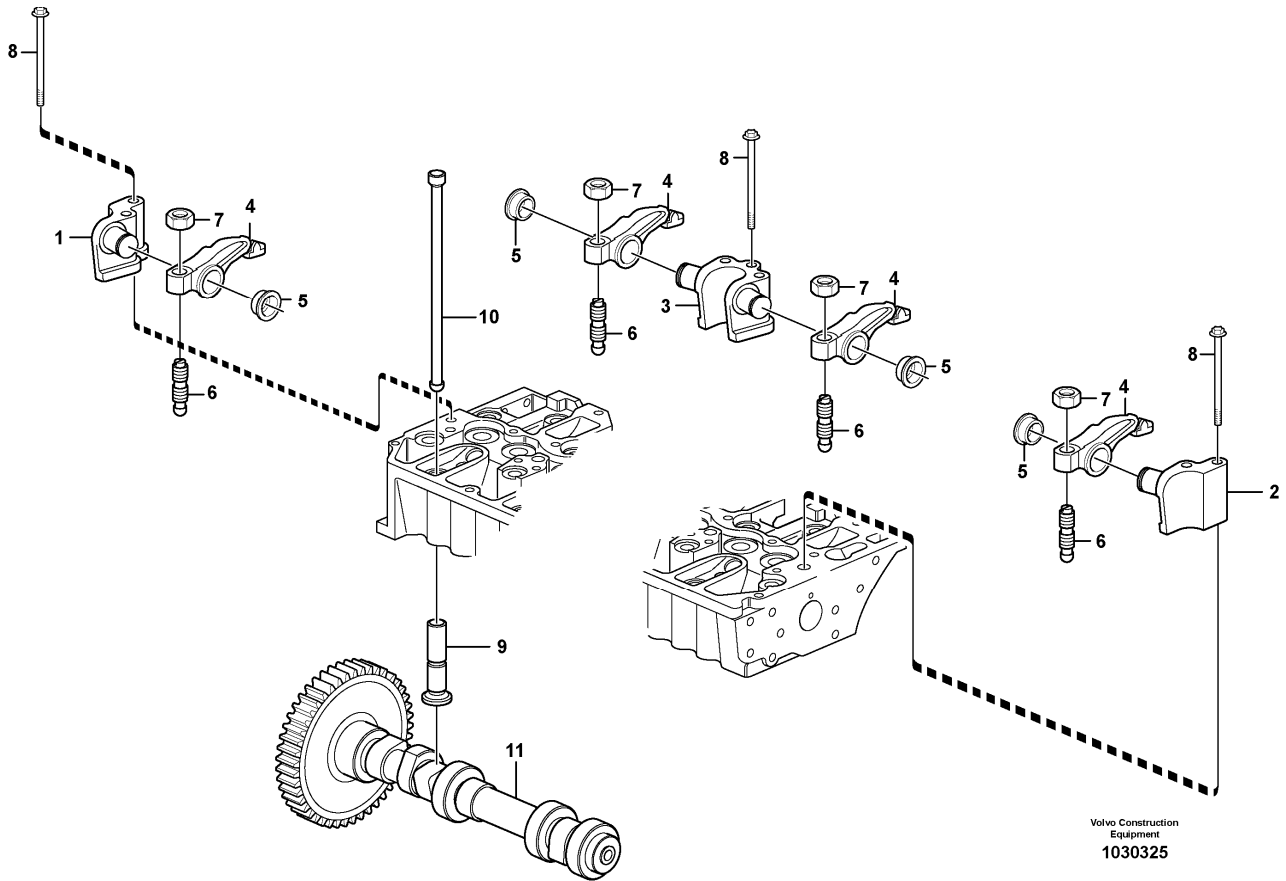


Volvo Construction  
Equipment  
1026946

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|---------------|
| 1   | VOE20865990 | 4  |    |    |    |    |    |     | Cyl Liner Kit    |           |               |
| 2   |             | 4  |    |    |    |    | NS |     | •Cylinder Liner  |           |               |
| 3   | VOE20412762 | 8  |    |    |    |    |    |     | •O-ring          |           |               |
| 4   |             | 4  |    |    |    |    | NS |     | •Piston          |           |               |
| 5   | VOE21299547 | 4  |    |    |    |    |    |     | •Piston ring kit |           | (VOE20450775) |
| 6   | VOE20405577 | 4  |    |    |    |    |    |     | •Gudgeon pin     |           |               |
| 7   | VOE20405576 | 8  |    |    |    |    |    |     | •Retaining ring  |           |               |

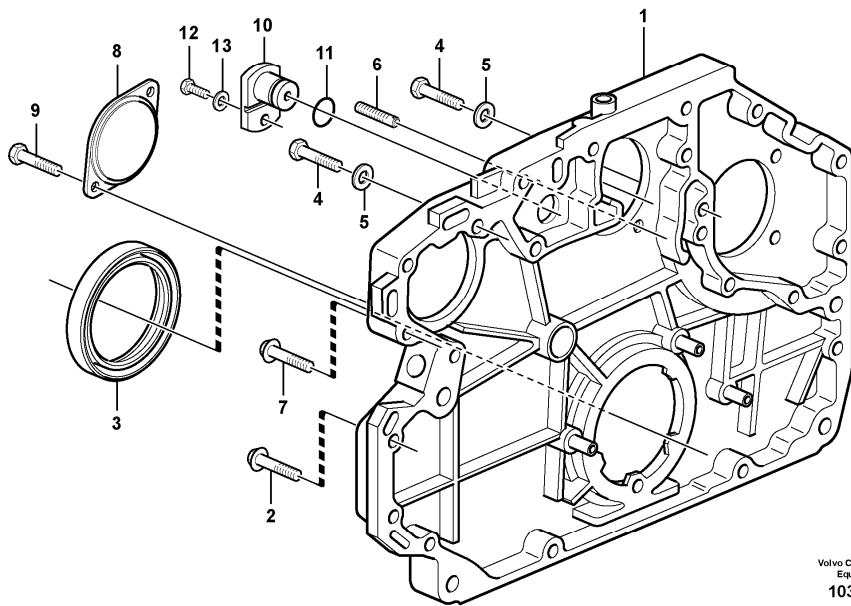
|                            |                             |                                  |   |
|----------------------------|-----------------------------|----------------------------------|---|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1030325</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>214/100</b> | Title:<br><b>Valve mechanism 11895379</b> |



| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|-----------------|-----------|---------------|
| 1   | VOE20805520 | 1  |    |    |    |    |    |     | Rkr Arm Shaft   |           |               |
| 2   | VOE20805512 | 1  |    |    |    |    |    |     | Rkr Arm Shaft   |           |               |
| 3   | VOE20805516 | 3  |    |    |    |    |    |     | Rkr Arm Shaft   |           |               |
| 4   | VOE21448926 | 8  |    |    |    |    |    |     | Rocker arm      |           | (VOE20792876) |
| 5   | VOE20794115 | 8  |    |    |    |    |    |     | Retaining ring  |           |               |
| 6   | VOE20913851 | 8  |    |    |    |    |    |     | Adjusting Screw |           |               |
| 7   | VOE11700373 | 8  |    |    |    |    |    |     | Nut             |           |               |
| 8   | VOE20405723 | 10 |    |    |    |    |    |     | Screw           |           |               |
| 9   | VOE11700366 | 8  |    |    |    |    |    |     | Tappet          |           |               |
| 10  | VOE20405534 | 8  |    |    |    |    |    |     | Push rod        |           |               |
| 11  | VOE21271245 | 1  |    |    |    |    |    |     | Camshaft        |           | (VOE21147012) |

|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033388</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                   |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>215/100</b> | Title:<br><b>Timing gear casing 11895379</b> |



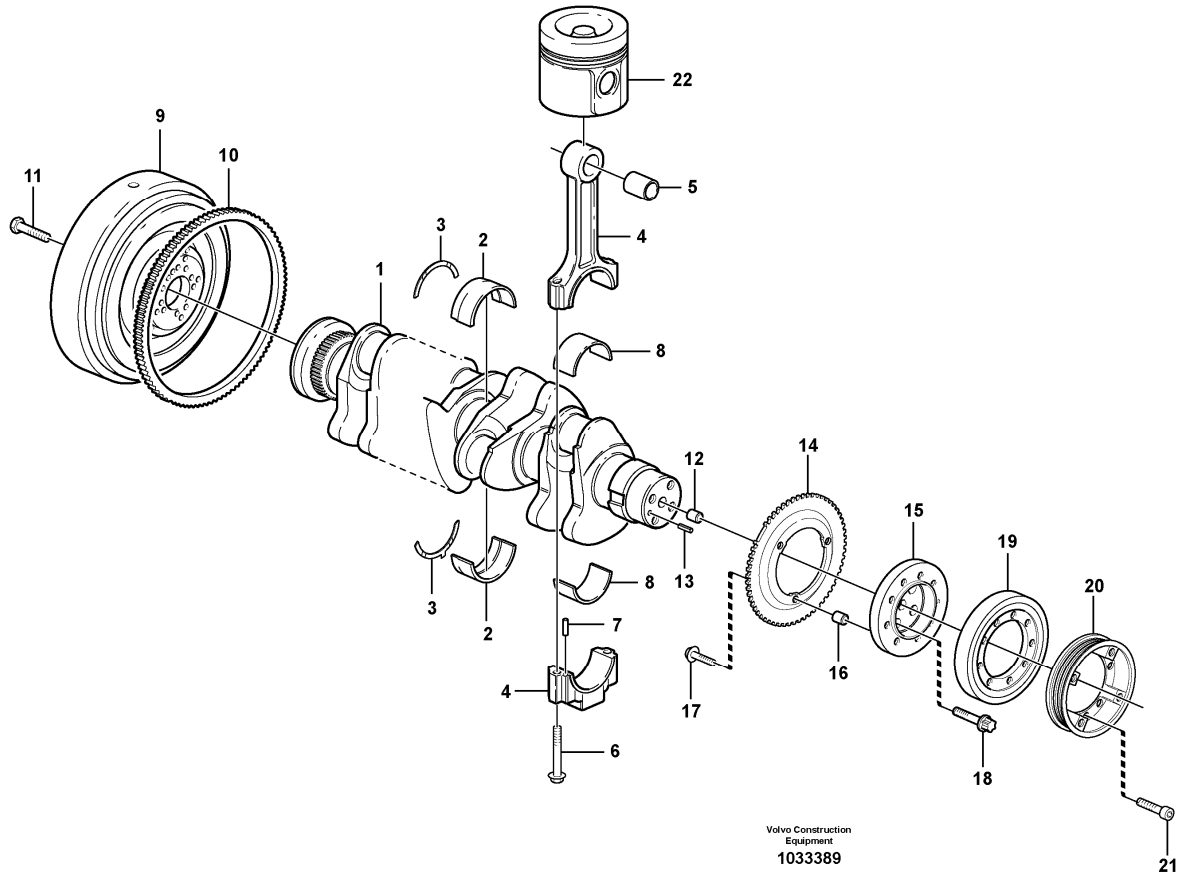
Volvo Construction  
Equipment  
1033388

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|--------|
| 1   | VOE21155415 | 1  |    |    |    |    |    |     | Flywheel housing |           |        |
| 2   | VOE20412324 | 12 |    |    |    |    |    |     | Screw            |           |        |
| 3   | VOE20412286 | 1  |    |    |    |    |    |     | Sealing ring     |           |        |
| 4   | VOE20405653 | 2  |    |    |    |    | SS |     | Screw            |           |        |
| 5   | VOE13955900 | 2  |    |    |    |    |    |     | Washer           |           |        |
| 6   | VOE20450795 | 1  |    |    |    |    |    |     | Set screw        |           |        |
| 7   | VOE20405709 | 1  |    |    |    |    |    |     | Screw            |           |        |
| 8   | VOE20950063 | 1  |    |    |    |    |    |     | Cover            |           |        |
| 9   | VOE20405709 | 2  |    |    |    |    |    |     | Screw            |           |        |
| 10  | VOE20405553 | 1  |    |    |    |    |    |     | Cover            |           |        |
| 11  | VOE20459904 | 1  |    |    |    |    |    |     | Sealing ring     |           |        |
| 12  | VOE20450694 | 1  |    |    |    |    |    |     | Screw            |           |        |



|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033389</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                                   |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>216/100</b> | Title:<br><b>Crankshaft and related parts ENG - 10710118</b> |



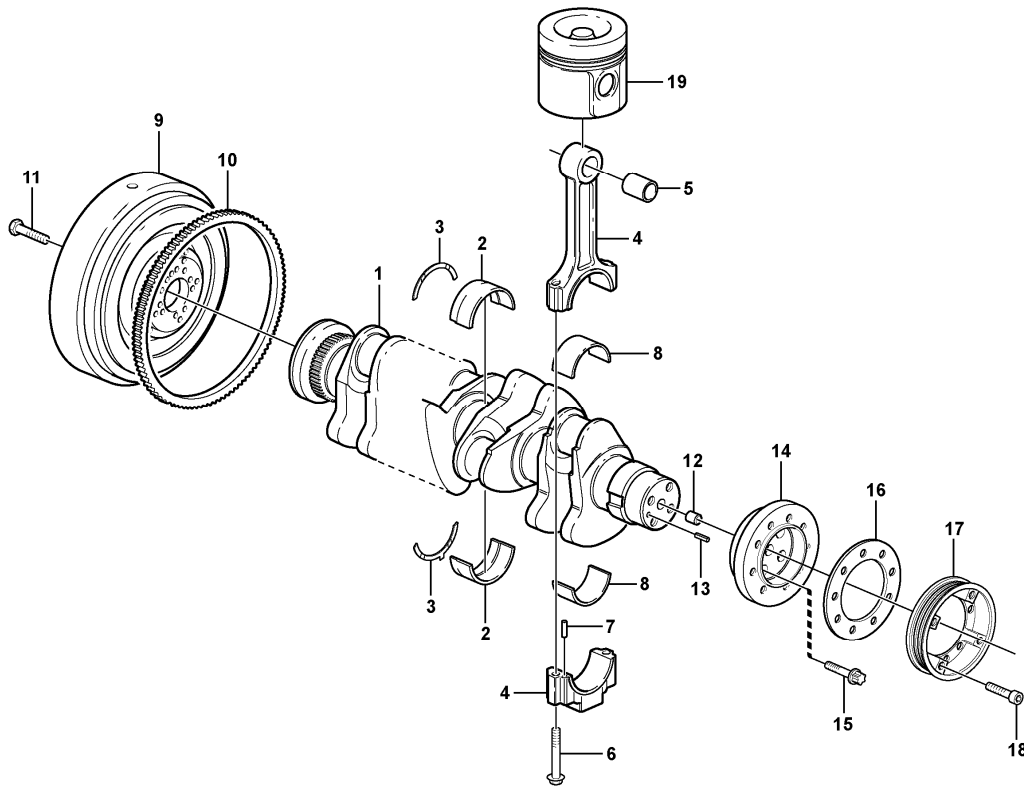
| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Q1-Q5       | Option      | Option description         |  |
|-------------|-------------|----------------------------|--|
| Q1 11895379 | VOE11895379 | Engine D5D CEE3, 73KW/97HP |  |

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark                        |
|-----|-------------|-----|----|----|----|----|----|-----|----------------|-----------|-------------------------------|
| 1   | VOE20900811 | 1   |    |    |    |    |    |     | Crankshaft     |           |                               |
| 2   | VOE21141948 | 5   |    |    |    |    |    |     | Main bearing   |           | (VOE20405516)STD<br>85,00 MM  |
| 2   | VOE21234191 | REQ |    |    |    |    |    |     | Main bearing   |           | (VOE20405529)U SZ<br>84,75 MM |
| 2   | VOE20405541 | REQ |    |    |    |    |    |     | Main bearing   |           | U SZ 84,50 MM                 |
| 3   | VOE20405899 | 1   |    |    |    |    |    |     | Thrust Washer  |           | STD 2,9 MM                    |
| 3   | VOE21141963 | REQ |    |    |    |    |    |     | Raceway washer |           | (VOE11700315)O SZ<br>3,1 MM   |
| 4   | VOE20585982 | 4   |    |    |    |    |    |     | Connecting Rod |           |                               |

|    |             |     |  |  |  |  |  |  |                    |  |                 |
|----|-------------|-----|--|--|--|--|--|--|--------------------|--|-----------------|
| 5  | VOE11700325 | 4   |  |  |  |  |  |  | •Bushing           |  |                 |
| 6  | VOE11700326 | 8   |  |  |  |  |  |  | •Bolt              |  |                 |
| 7  | VOE20459134 | 8   |  |  |  |  |  |  | •Pin               |  |                 |
| 8  | VOE20766790 | 4   |  |  |  |  |  |  | Big-end Bearing    |  | STD 68,00 MM    |
| 8  | VOE20790423 | REQ |  |  |  |  |  |  | Big-end Bearing    |  | U SZ 67,75 MM   |
| 8  | VOE20790428 | REQ |  |  |  |  |  |  | Big-end Bearing    |  | U SZ 67,50 MM   |
| 9  | VOE20459124 | 1   |  |  |  |  |  |  | Flywheel           |  |                 |
| 10 | VOE21033328 | 1   |  |  |  |  |  |  | •Gear Ring         |  |                 |
| 11 | VOE20405654 | 10  |  |  |  |  |  |  | Bolt               |  |                 |
| 12 | VOE20405634 | 1   |  |  |  |  |  |  | Spring pin         |  |                 |
| 13 | VOE20450628 | 1   |  |  |  |  |  |  | Pin                |  |                 |
| 14 | VOE20972333 | 1   |  |  |  |  |  |  | Lock Washer        |  |                 |
| 15 | VOE21025184 | 1   |  |  |  |  |  |  | Flange             |  |                 |
| 16 | VOE20450838 | 3   |  |  |  |  |  |  | Pin                |  |                 |
| 17 | VOE888289   | 3   |  |  |  |  |  |  | Hexagon screw      |  |                 |
| 18 | VOE20405724 | 4   |  |  |  |  |  |  | Screw              |  |                 |
| 19 | VOE20459925 | 1   |  |  |  |  |  |  | Vibration absorber |  |                 |
| 20 | VOE21025201 | 1   |  |  |  |  |  |  | V-belt Pulley      |  |                 |
| 21 | VOE21025208 | 6   |  |  |  |  |  |  | Screw              |  |                 |
| 22 |             | 1   |  |  |  |  |  |  | Piston             |  | See ref 213/100 |

|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1055484</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                                   |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>216/110</b> | Title:<br><b>Crankshaft and related parts ENG 10710119 -</b> |



Volvo Construction  
Equipment  
1055484

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

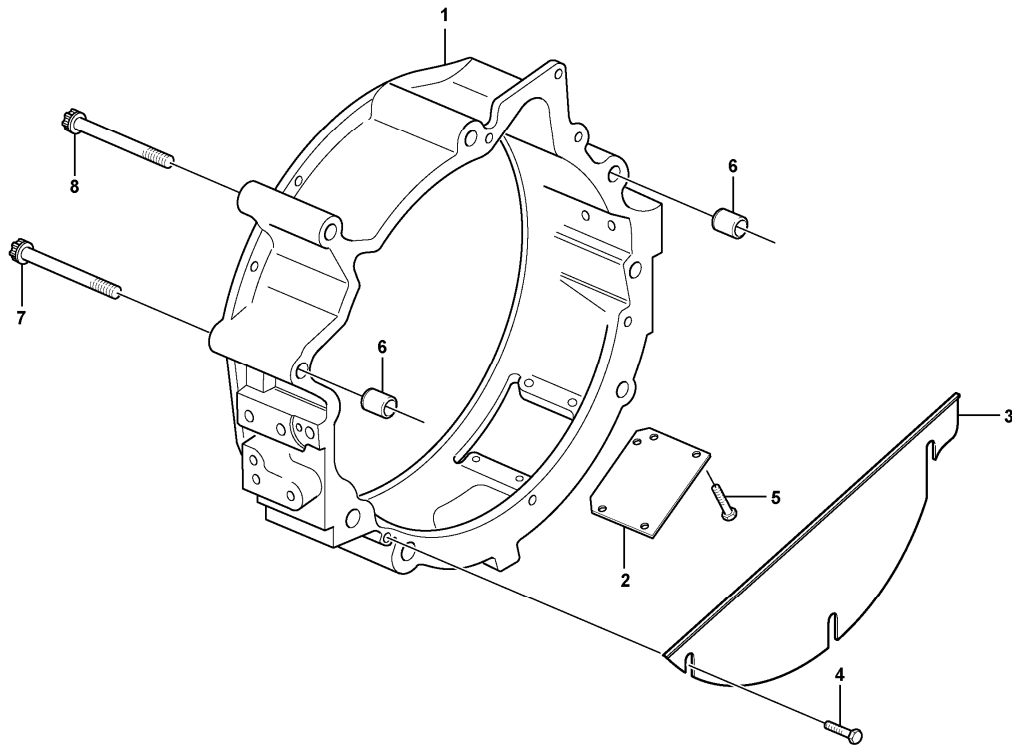
| Q1-Q5       | Option      | Option description         |
|-------------|-------------|----------------------------|
| Q1 11895379 | VOE11895379 | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark                        |
|-----|-------------|-----|----|----|----|----|----|-----|----------------|-----------|-------------------------------|
| 1   | VOE20900811 | 1   |    |    |    |    |    |     | Crankshaft     |           |                               |
| 2   | VOE21141948 | 5   |    |    |    |    |    |     | Main bearing   |           | (VOE20405516)STD<br>85,00 MM  |
| 2   | VOE21234191 | REQ |    |    |    |    |    |     | Main bearing   |           | (VOE20405529)U SZ<br>84,75 MM |
| 2   | VOE20405541 | REQ |    |    |    |    |    |     | Main bearing   |           | U SZ 84,50 MM                 |
| 3   | VOE20405899 | 1   |    |    |    |    |    |     | Thrust Washer  |           | STD 2,9 MM                    |
| 3   | VOE21141963 | REQ |    |    |    |    |    |     | Raceway washer |           | (VOE11700315)O SZ<br>3,1 MM   |
| 4   | VOE20585982 | 4   |    |    |    |    |    |     | Connecting Rod |           |                               |

|    |             |     |  |  |  |  |  |  |                 |  |                 |
|----|-------------|-----|--|--|--|--|--|--|-----------------|--|-----------------|
| 5  | VOE11700325 | 4   |  |  |  |  |  |  | •Bushing        |  |                 |
| 6  | VOE11700326 | 8   |  |  |  |  |  |  | •Bolt           |  |                 |
| 7  | VOE20459134 | 8   |  |  |  |  |  |  | •Pin            |  |                 |
| 8  | VOE20766790 | 4   |  |  |  |  |  |  | Big-end Bearing |  | STD 68,00 MM    |
| 8  | VOE20790423 | REQ |  |  |  |  |  |  | Big-end Bearing |  | U SZ 67,75 MM   |
| 8  | VOE20790428 | REQ |  |  |  |  |  |  | Big-end Bearing |  | U SZ 67,50 MM   |
| 9  | VOE20459124 | 1   |  |  |  |  |  |  | Flywheel        |  |                 |
| 10 | VOE21033328 | 1   |  |  |  |  |  |  | •Gear Ring      |  |                 |
| 11 | VOE20405654 | 10  |  |  |  |  |  |  | Bolt            |  |                 |
| 12 | VOE20405634 | 1   |  |  |  |  |  |  | Spring pin      |  |                 |
| 13 | VOE20450628 | 1   |  |  |  |  |  |  | Pin             |  |                 |
| 14 | VOE21025184 | 1   |  |  |  |  |  |  | Flange          |  |                 |
| 15 | VOE20405724 | 4   |  |  |  |  |  |  | Screw           |  |                 |
| 16 | VOE20460800 | 1   |  |  |  |  |  |  | Washer          |  |                 |
| 17 | VOE21025201 | 1   |  |  |  |  |  |  | V-belt Pulley   |  |                 |
| 18 | VOE21025208 | 6   |  |  |  |  |  |  | Screw           |  |                 |
| 19 |             | 1   |  |  |  |  |  |  | Piston          |  | See ref 213/100 |



|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1027113</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                 |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>216/150</b> | Title:<br><b>Flywheel housing 11895379</b> |

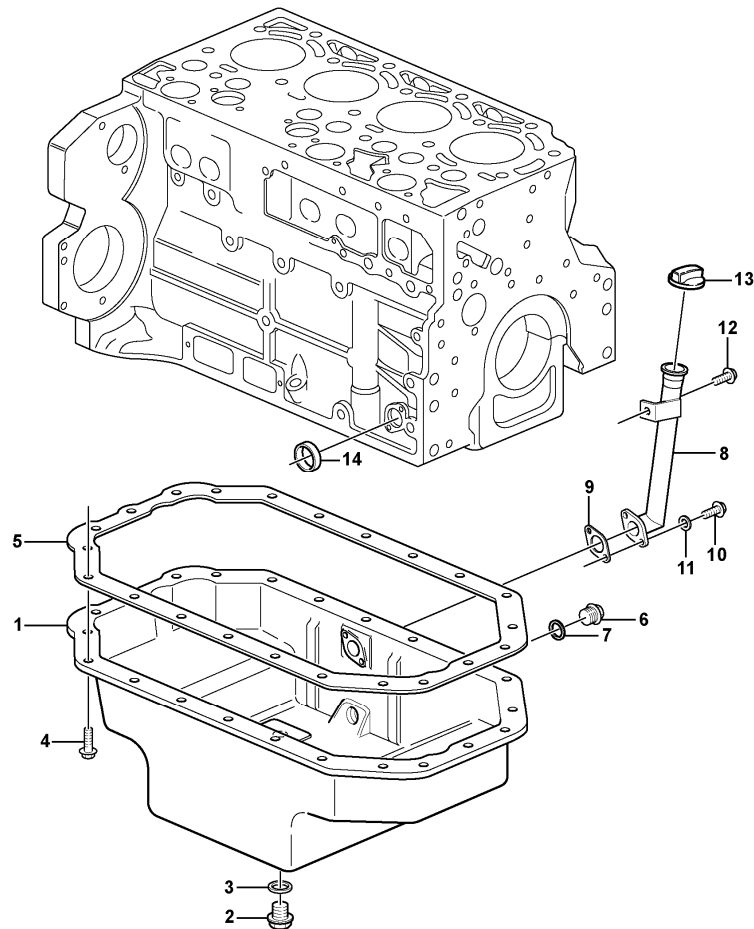


Volvo Construction  
Equipment  
1027113

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description  | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|--------------|-----------|---------------|
| 1   | VOE21018780 | 1  |    |    |    |    |    |     | Flywheel Hsg |           | (VOE21044436) |
| 2   | VOE20547288 | 1  |    |    |    |    |    |     | •Cover Plate |           |               |
| 3   | VOE20459989 | 1  |    |    |    |    |    |     | •Cover       |           |               |
| 4   | VOE20405729 | 3  |    |    |    |    |    |     | •Screw       |           |               |
| 5   | VOE20405729 | 4  |    |    |    |    |    |     | •Screw       |           |               |
| 6   | VOE20585971 | 2  |    |    |    |    |    |     | Bushing      |           |               |
| 7   | VOE20405714 | 2  |    |    |    |    |    |     | Screw        |           | M12X160       |
| 8   | VOE20405715 | 4  |    |    |    |    |    |     | Screw        |           | M16X150       |

|                            |                             |                                  |                                    |
|----------------------------|-----------------------------|----------------------------------|------------------------------------|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033405</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>         |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>217/100</b> | Title:<br><b>Oil sump 11895379</b> |



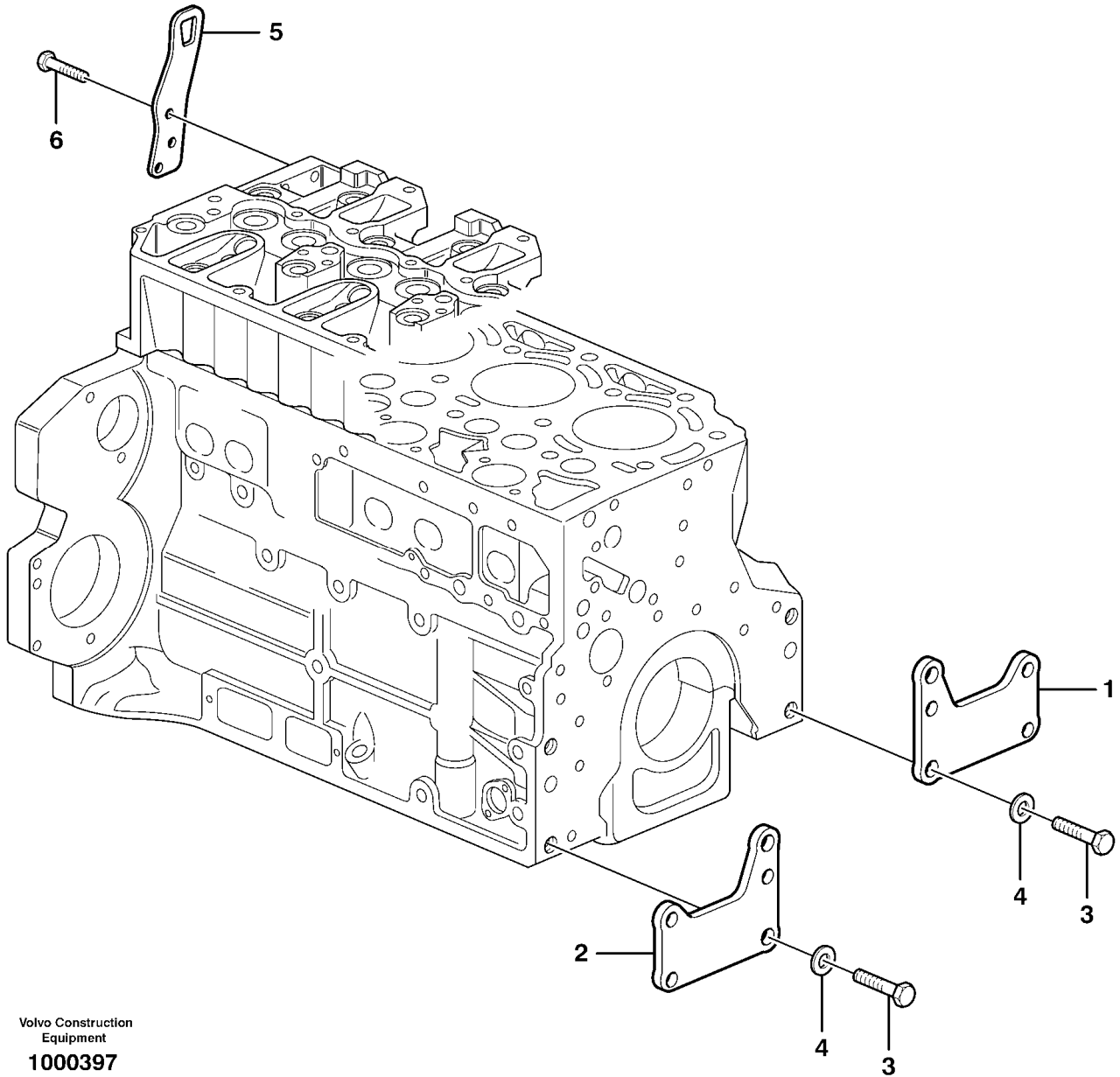
Volvo Construction  
Equipment  
1033405

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|-------------|-----------|---------------|
| 1   | VOE21024688 | 1  |    |    |    |    |    |     | Oil Pan     |           | (VOE21099766) |
| 2   | VOE20515171 | 1  |    |    |    |    |    |     | Plug        |           |               |
| 3   | VOE20515173 | 1  |    |    |    |    |    |     | Gasket      |           |               |
| 4   | VOE20405792 | 26 |    |    |    |    |    |     | Screw       |           |               |
| 5   | VOE20405843 | 1  |    |    |    |    |    |     | Gasket      |           |               |
| 6   | VOE20405506 | 1  |    |    |    |    |    |     | Plug        |           |               |
| 6   | VOE20450851 | 1  |    |    |    |    |    |     | Drain valve |           |               |
| 7   | VOE993679   | 1  |    |    |    |    |    |     | Gasket      |           |               |
| 8   | VOE21155300 | 1  |    |    |    |    |    |     | Filler      |           |               |
| 9   | VOE20405825 | 1  |    |    |    |    |    |     | Gasket      |           |               |
| 10  | VOE13949578 | 2  |    |    |    |    |    |     | Screw       |           |               |
| 11  | VOE993278   | 2  |    |    |    |    |    |     | Gasket      |           |               |

|    |             |   |  |  |  |  |  |  |            |  |  |
|----|-------------|---|--|--|--|--|--|--|------------|--|--|
| 12 | VOE20405792 | 1 |  |  |  |  |  |  | Screw      |  |  |
| 13 | VOE21147619 | 1 |  |  |  |  |  |  | Filler cap |  |  |
| 14 | VOE20412745 | 1 |  |  |  |  |  |  | Core plug  |  |  |

|                            |                             |                                  |   |
|----------------------------|-----------------------------|----------------------------------|---|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1000397</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>218/100</b> | Title:<br><b>Engine mounting 11895379</b> |

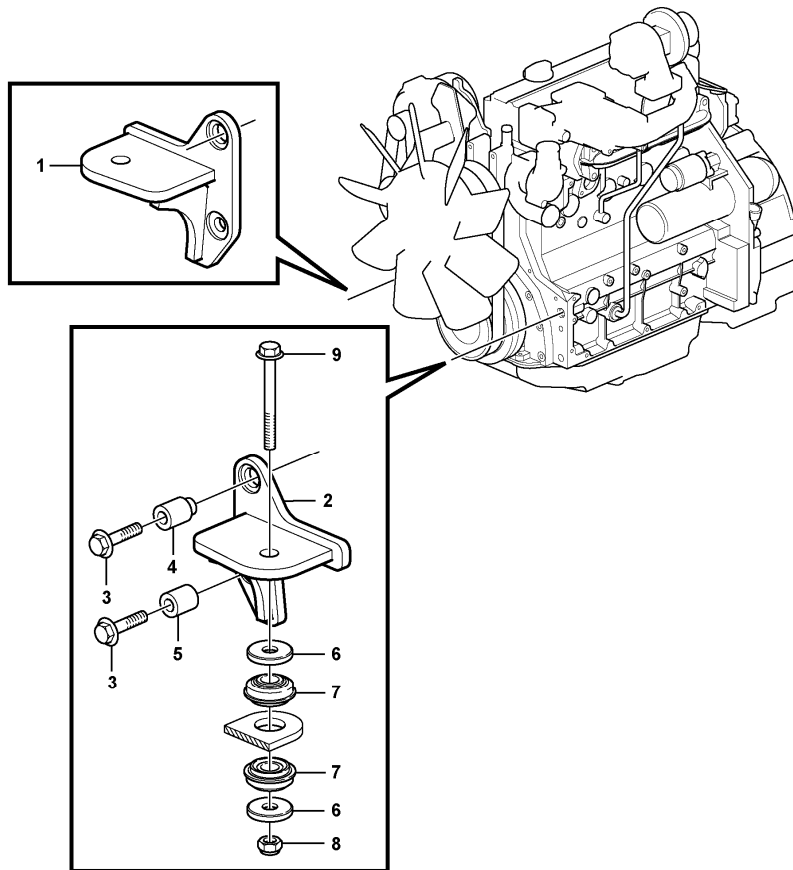


| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|-------------|-----------|--------|
| 1   | VOE20723978 | 1  |    |    |    |    |    |     | Bracket     |           |        |
| 2   | VOE20723984 | 1  |    |    |    |    |    |     | Bracket     |           |        |
| 3   | VOE20535027 | 4  |    |    |    |    |    |     | Screw       |           |        |
| 4   | VOE20405606 | 4  |    |    |    |    |    |     | Washer      |           |        |



|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1056321</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                             |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>218/150</b> | Title:<br><b>Engine suspension. 11895034, 11895035</b> |

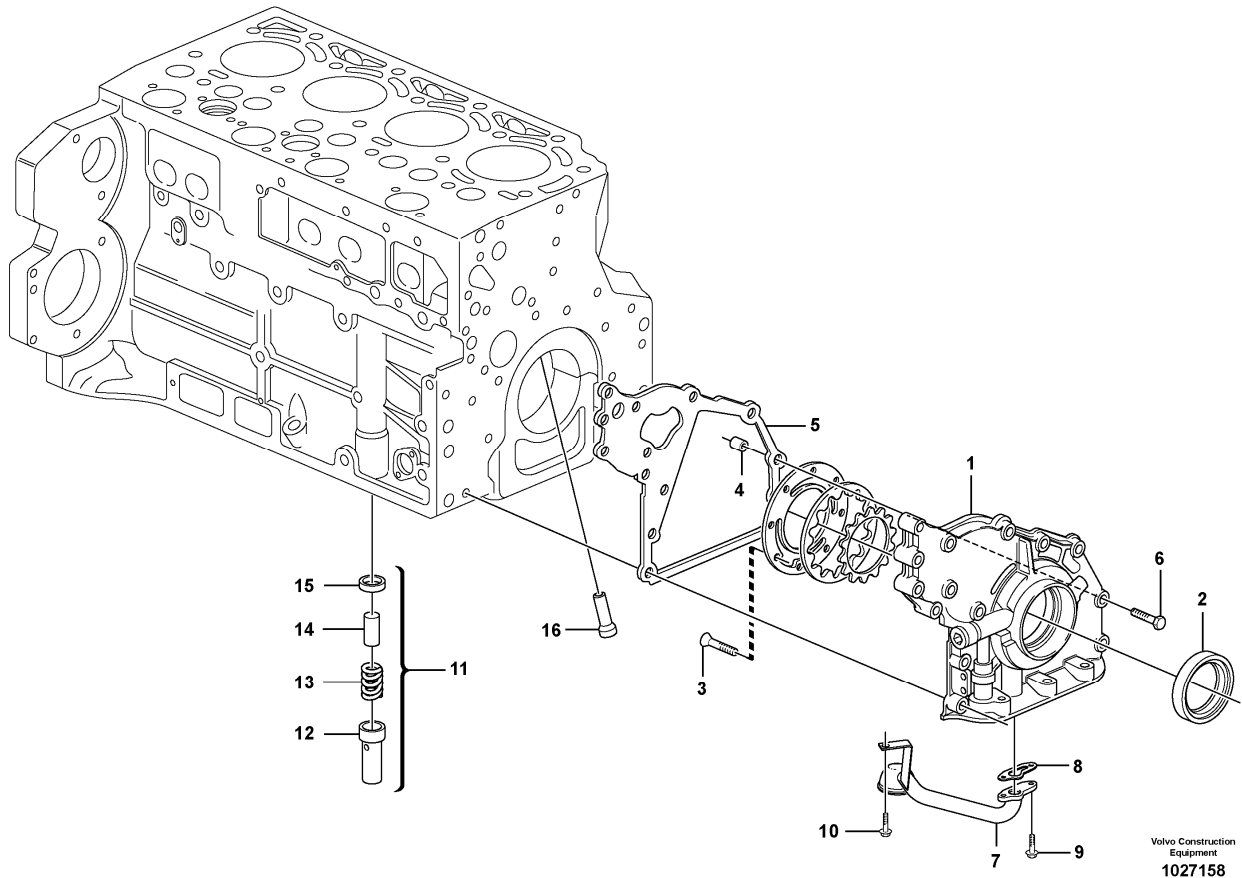


Volvo Construction  
Equipment  
1056321

| Section option | Kit | Option description            |
|----------------|-----|-------------------------------|
| VOE11895034    |     | Transmission 4wd powershift   |
| VOE11895035    |     | Transmission 4wd powershuttle |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description       | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|-------------------|-----------|--------|
| 1   | VOE15605379 | 1  |    |    |    |    |    |     | Engine anchorage  |           |        |
| 2   | VOE15605382 | 1  |    |    |    |    |    |     | Engine anchorage  |           |        |
| 3   | VOE13968302 | 4  |    |    |    |    |    |     | Flange screw      |           |        |
| 4   | VOE15605372 | 2  |    |    |    |    |    |     | Spacer            |           |        |
| 5   | VOE15605374 | 2  |    |    |    |    |    |     | Spacer            |           |        |
| 6   | VOE11884792 | 4  |    |    |    |    |    |     | Washer            |           |        |
| 7   | VOE15604957 | 4  |    |    |    |    |    |     | Engine suspension |           |        |
| 8   | VOE13963110 | 2  |    |    |    |    |    |     | Lock nut          |           |        |
| 9   | VOE968593   | 2  |    |    |    |    |    |     | Flange screw      |           |        |

|                            |                             |                                  |  |
|----------------------------|-----------------------------|----------------------------------|--|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1027158</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>                       |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>221/100</b> | Title:<br><b>Lubricating oil system 11895379</b> |



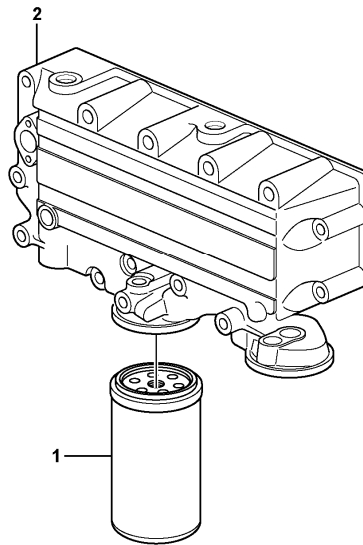
| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|---------------|
| 1   | VOE21600195 | 1  |    |    |    |    |    |     | Oil pump housing |           | (VOE20882047) |
| 2   | VOE20412568 | 1  |    |    |    |    |    |     | •Sealing ring    |           |               |
| 3   | VOE20451738 | 8  |    |    |    |    |    |     | •Screw           |           |               |
| 4   | VOE20405603 | 1  |    |    |    |    |    |     | Spring pin       |           |               |
| 5   | VOE20742661 | 1  |    |    |    |    |    |     | Gasket           |           |               |
| 6   | VOE20412324 | 14 |    |    |    |    |    |     | Screw            |           |               |
| 7   | VOE20405635 | 1  |    |    |    |    |    |     | Suction pipe     |           |               |
| 8   | VOE20405888 | 1  |    |    |    |    |    |     | Gasket           |           |               |
| 9   | VOE13949578 | 2  |    |    |    |    |    |     | Screw            |           |               |
| 10  | VOE20405792 | 1  |    |    |    |    |    |     | Screw            |           |               |
| 11  | VOE11700271 | 1  |    |    |    |    |    |     | Delivery valve   |           |               |
| 12  | VOE20405937 | 1  |    |    |    |    |    |     | •Sleeve          |           |               |





|                            |                             |                                  |                                      |
|----------------------------|-----------------------------|----------------------------------|--------------------------------------|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033249</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>           |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>222/100</b> | Title:<br><b>Oil filter 11895379</b> |

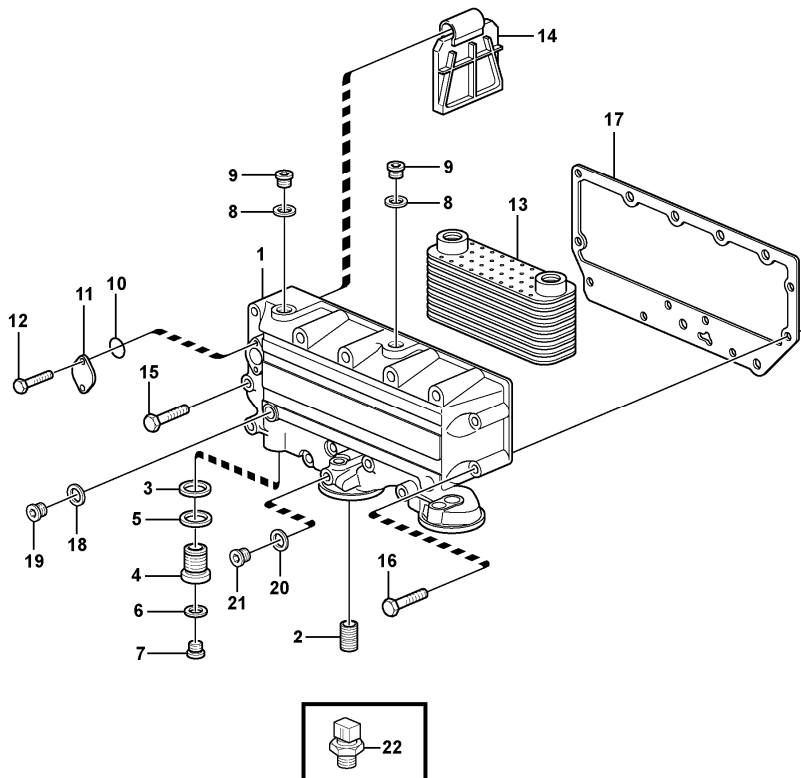


Volvo Construction  
Equipment  
1033249

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part       | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark          |
|-----|------------|----|----|----|----|----|----|-----|-------------|-----------|-----------------|
| 1   | VOE3831236 | 1  |    |    |    |    |    |     | Oil filter  |           |                 |
| 2   |            | 1  |    |    |    |    |    |     | Housing     |           | See ref 223/100 |

|                            |                             |                                  |                                      |
|----------------------------|-----------------------------|----------------------------------|--------------------------------------|
| Date:<br><b>2013/12/31</b> | Image id:<br><b>1033479</b> | Catalogue:<br><b>20161</b>       | Model:<br><b>BL71 PLUS</b>           |
| Brand:<br><b>Volvo</b>     | Serial:<br><b>10495-</b>    | Group/Section:<br><b>223/100</b> | Title:<br><b>Oil cooler 11895379</b> |



Volvo Construction  
Equipment  
1033479

| Section option | Kit | Option description         |
|----------------|-----|----------------------------|
| VOE11895379    |     | Engine D5D CEE3, 73KW/97HP |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description  | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|--------------|-----------|--------|
| 1   | VOE20819716 | 1  |    |    |    |    |    |     | Box          |           |        |
| 2   | VOE20405758 | 1  |    |    |    |    |    |     | •Bushing     |           |        |
| 3   | VOE13947628 | 2  |    |    |    |    |    |     | Plane gasket |           |        |
| 4   | VOE20405752 | 2  |    |    |    |    |    |     | Screw        |           |        |
| 5   | VOE20405569 | 2  |    |    |    |    |    |     | •Sealing     |           |        |
| 6   | VOE20405578 | 2  |    |    |    |    |    |     | Sealing ring |           |        |
| 7   | VOE20549897 | 2  |    |    |    |    |    |     | Plug         |           |        |
| 8   | VOE13947628 | 2  |    |    |    |    |    |     | Plane gasket |           |        |
| 9   | VOE20459195 | 2  |    |    |    |    |    |     | Plug         |           |        |
| 10  | VOE20405599 | 1  |    |    |    |    |    |     | Sealing ring |           |        |
| 11  | VOE11700609 | 1  |    |    |    |    |    |     | Cover        |           |        |
| 12  | VOE20460241 | 2  |    |    |    |    |    |     | Screw        |           |        |

|    |             |    |  |  |  |  |  |  |                 |  |               |
|----|-------------|----|--|--|--|--|--|--|-----------------|--|---------------|
| 13 | VOE20715675 | 1  |  |  |  |  |  |  | Oil Cooler      |  |               |
| 14 | VOE20405744 | 1  |  |  |  |  |  |  | Shut off flap   |  |               |
| 15 | VOE20405917 | 10 |  |  |  |  |  |  | Screw           |  | M8X80         |
| 16 | VOE20405672 | 3  |  |  |  |  |  |  | Screw           |  | M8X50         |
| 17 | VOE20405747 | 1  |  |  |  |  |  |  | Gasket          |  |               |
| 18 | VOE20450890 | 1  |  |  |  |  |  |  | Sealing ring    |  |               |
| 19 | VOE888474   | 1  |  |  |  |  |  |  | Plug            |  |               |
| 20 | VOE13947281 | 1  |  |  |  |  |  |  | Gasket          |  |               |
| 21 | VOE20450895 | 1  |  |  |  |  |  |  | Plug            |  | (VOE20450898) |
| 22 | VOE20943001 | 1  |  |  |  |  |  |  | Pressure Switch |  |               |

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