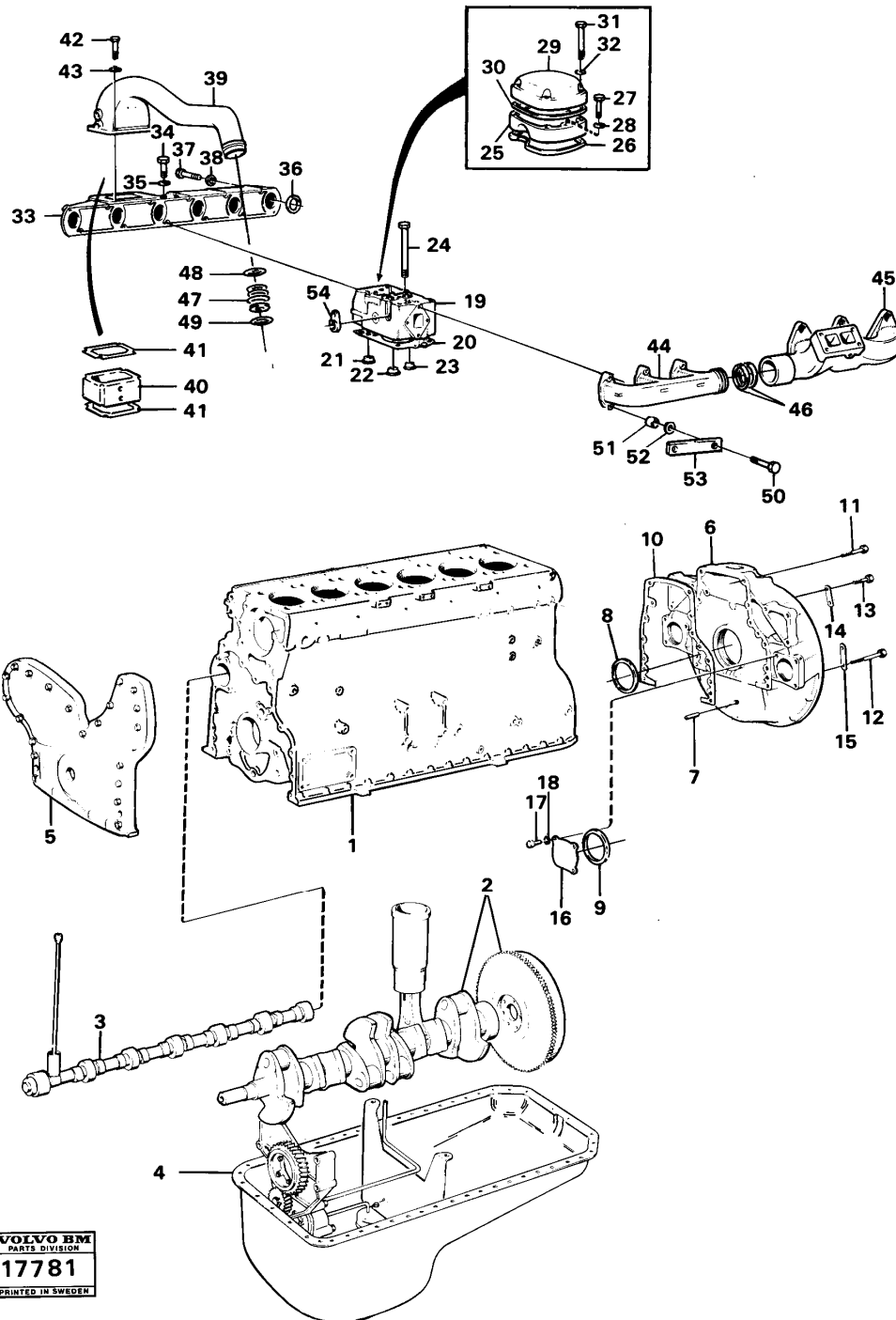


Date: 2014/1/22	Image id: 17781	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/50	Title: Engine with fitting parts



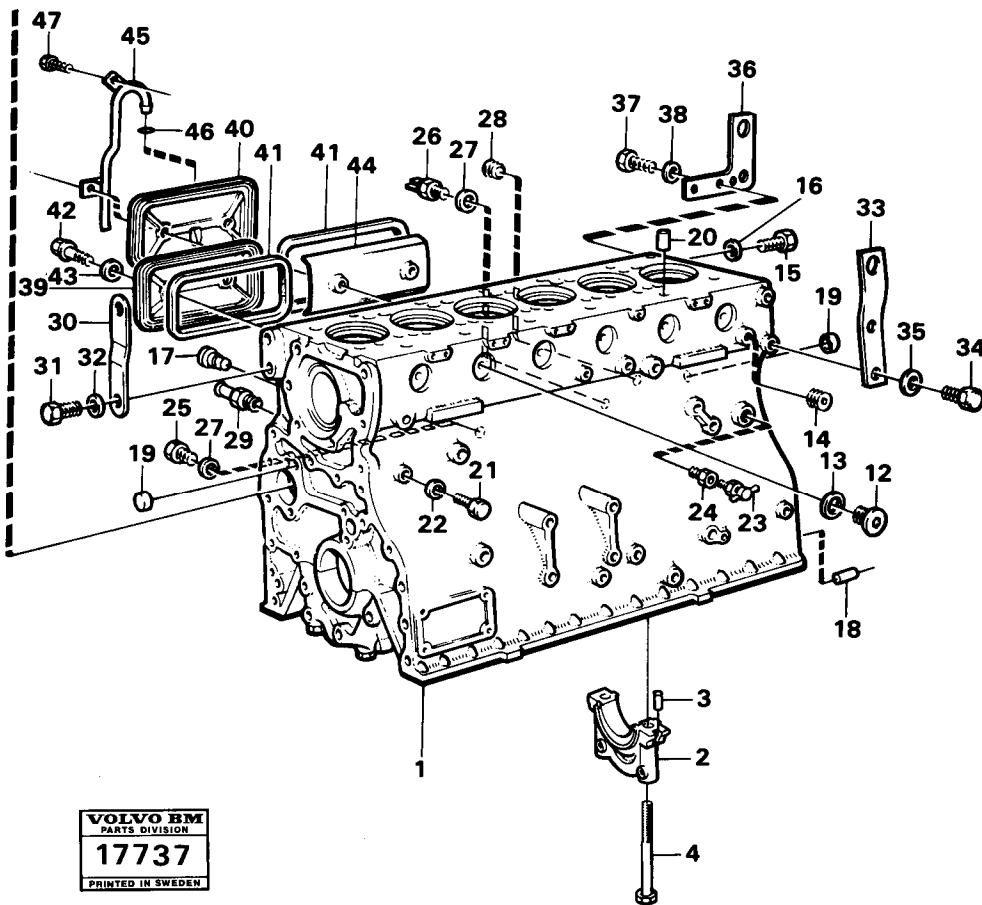
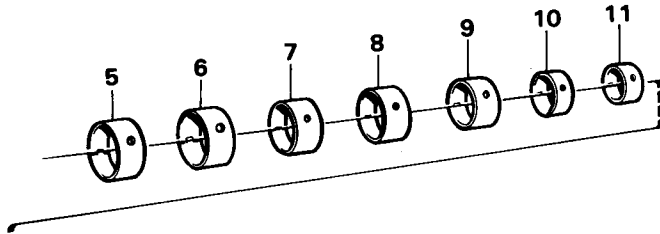
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder block		See ref 21/100

2									Crankshaft		See ref 21/150
3									Camshaft		See ref 21/200
4									Lubricating system		SEE GROUP 22
5									Timing gear casing		See ref 21/250
6	VOE4777076	1						SS	Flywheel housing		
		1						NS	•Housing		
7	VOE404069	1							•Pin		
8	VOE846644	2						SS	•Sealing ring		
9	VOE967344	1							O-ring		(VOE925095)
10	VOE424621	1							Gasket		(VOE468556)
11	VOE955582	2							Hexagon screw		
12	VOE955587	2							Hexagon screw		
13	VOE955580	8							Hexagon screw		
14	VOE941464	1							Tab washer		
15	VOE941465	5							Tab washer		
16		1						NS	Cover		
17	VOE13940115	2							Screw		(VOE940115)
18	VOE13942336	2							Spring washer		(VOE942336)
19		6							Cylinder cover		See ref 21/300
20	VOE270789	6							Gasket kit		(VOE275742)
21	VOE422415	12							•Sealing ring		D=18
22	VOE422414	12							•Sealing ring		D=32
23	VOE422413	6							•Sealing ring		D=11
24	VOE422086	24							Screw		(VOE467918)
25	VOE469431	6							Cover		
26	VOE424693	6							Gasket		(VOE469433)
27	VOE13940159	12							Screw		(VOE940159)
28	VOE13955894	12							Washer		(VOE955894)
29	VOE469432	6							Cover		
30	VOE424694	6							Gasket		(VOE469434)
31	VOE955530	24							Hexagon screw		
32	VOE13941907	24							Washer		(VOE941907)
33	VOE1545048	1						SS	Inlet Pipe		
34	VOE940113	1							Hexagon screw		
35	VOE957171	1							Gasket		
36	VOE469829	6							Sealing ring		(VOE422174)
37	VOE955533	2							Hexagon screw		L=102
	VOE955531	4							Hexagon screw		L=89
	VOE13949886	2							Bolt		(VOE949886)L=108
	VOE955526	7							Hexagon screw		L=51
38	VOE13955894	12							Washer		(VOE955894)
39	VOE1545169	1						SS	Pipe		
		1							Starter element	VOE90223	SEE GROUP 37
40	VOE470211	1						OP	Intmd Section		
41	VOE424618	2							Gasket		(EH469560)
42	VOE955532	4							Hexagon screw		
43	VOE13955894	4							Washer		(VOE955894)

44	VOE1545028	1						Exhaust pipe		
45	VOE1545323	1					SS	Exhaust pipe		
46	VOE275748	1						Sealing kit		
	VOE479107	6						Gasket		
47	VOE469510	1						Tube		
48	VOE469508	1						Sealing ring		
49	VOE469509	1						Sealing ring		
50	VOE945698	24						Screw		
51	VOE422217	24						Spacer sleeve		
52	VOE941744	24						Washer		
53	VOE13966717	12						Tab washer		(EH966717)
54	VOE479260	6						Gasket		(VOE7423139)
	VOE275752	1					SS	Gasket kit		See footnote 207)
	VOE276035	1						Gasket kit		See footnote 2) (275754)
	VOE11990092	1					SS	Gasket kit		See footnote 452)
	VOE591247	1					OP	Sealant		

- 2) Set of gasket for decarbonizing the engine.
207) Inlet and exhaust.
452) Supplementary kit for major overhaul of engine.

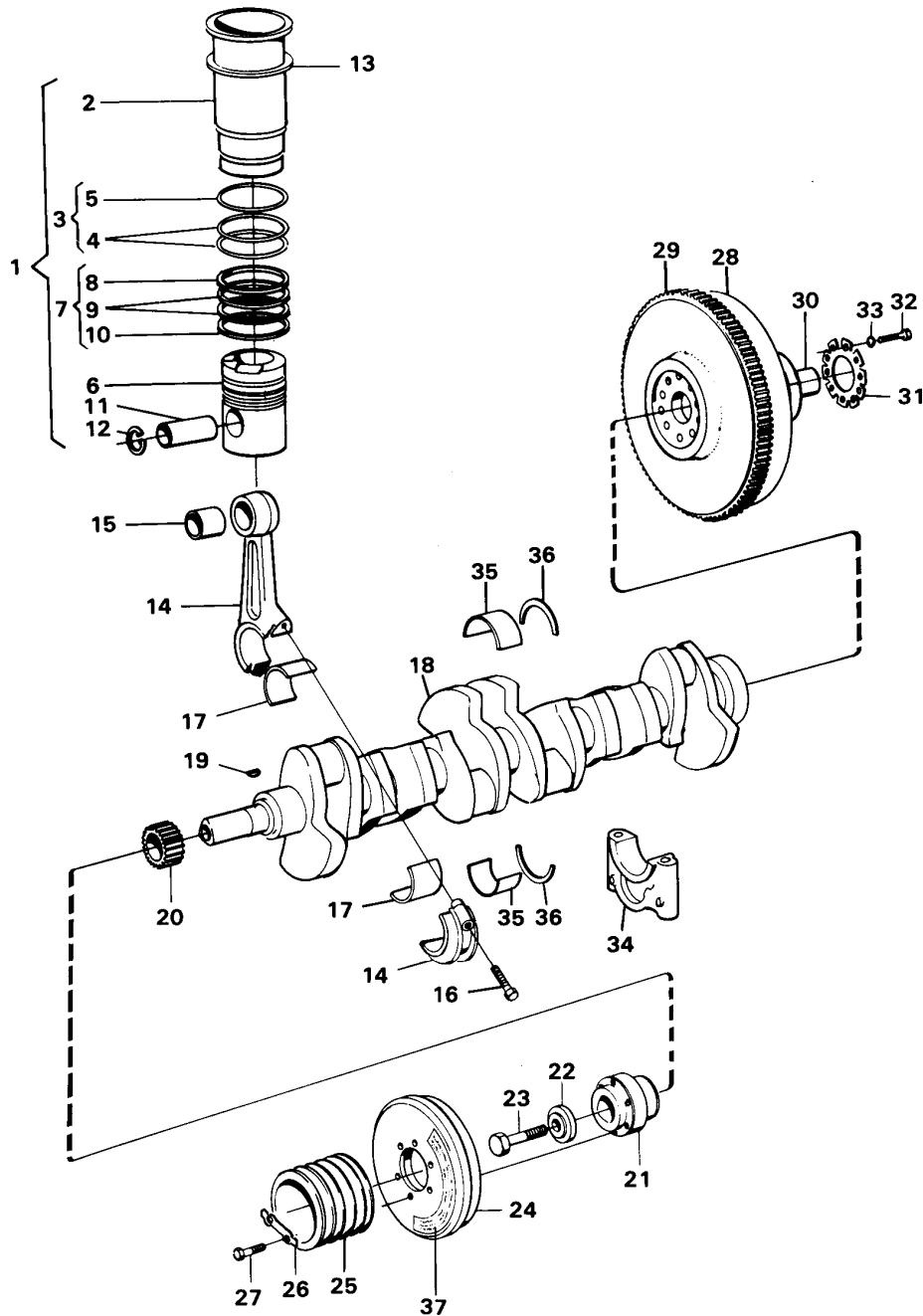
Date: 2014/1/22	Image id: 17737	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/100	Title: Cylinder block



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE1545210	1					SS		Cylinder block		

2		7							•Clamp		
3	VOE422426	1							•Pin		(VOE7422426)
4	VOE7422067	14							•Screw		
5	VOE786724	1							•Bushing		
6	VOE422077	1							•Bushing		(VOE7422077)
7	VOE422078	1							•Bushing		(VOE7422078)
8	VOE11000014	1							•Bushing		(VOE422079)
9	VOE422080	1							•Bushing		(VOE7422080)
10	VOE422081	1							•Bushing		
11	VOE422082	1							•Bushing		(VOE7422082)
12	VOE467367	6							•Plug		(VOE467649)
13	VOE1556907	6							•Gasket		(VOE468462)
14	VOE952075	1							•Plug		
15	VOE422550	1							•Fitting		(VOE7422550)
16	VOE468463	1							•Gasket		
17	VOE422369	7							•Plug		
18	VOE191171	2							Pin		(VOE7191171)
19	VOE13955083	3							Cap plug		(VOE955083)
20	VOE14025455	12							Cylinder Pin		(VOE950543)
21	VOE180761	1							Plug		(VOE7180761)
22	VOE13947622	1							Plane gasket		(VOE947622)
23	VOE13947893	1							Crane		(VOE947893)
24	VOE479954	1							Nipple		(VOE7190130)
25	VOE7016318	2							Plug		
26	VOE1606877	1							Switch		(VOE1324750)
27	VOE13947281	2							Gasket		(VOE947281)
28	VOE952075	1							Plug		
29	VOE479978	2							Nipple		(VOE961654)
30		1					NS		Iron		
31	VOE955561	2							Hexagon screw		
32	VOE940280	2							Spring washer		
33		1					NS		Iron		
34	VOE955561	2							Hexagon screw		
35	VOE940280	2							Spring washer		
36		1					NS		Iron		
37	VOE955561	2							Hexagon screw		
38	VOE940280	2							Spring washer		
39	VOE423120	2							Hatch		(VOE7423120)
40	VOE423121	1							Hatch		(VOE7423121)
41	VOE469823	3							Gasket		(EH467409)
42	VOE422541	6							Screw		(VOE7422541)
43	VOE469846	6							Sealing ring		
44	VOE422542	1							Splash plate		(VOE7422542)
45	VOE467090	1							Breather pipe		(VOE7467090)
46	VOE421158	1							Sealing ring		(VOE7421158)
47	VOE942402	2							Flange screw		

Date: 2014/1/22	Image id: 17796A	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/150	Title: Crankshaft and related parts

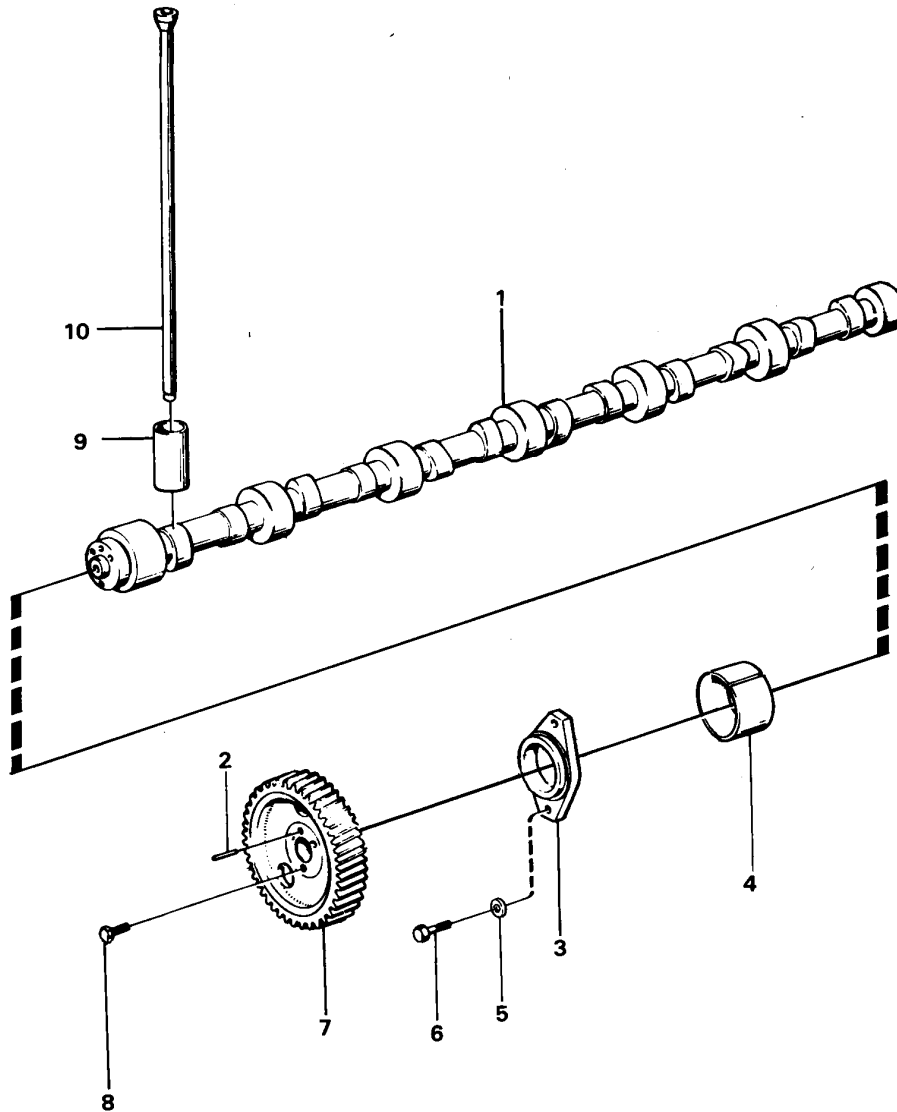


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE275071	6					SS		Cylinder liner kit		(VOE275071)

2		6					NS	•Cylinder liner		
3	VOE275734	6					SS	•Sealing Kit		
4		12					NS	••Seal ring		
5		6					NS	••Seal ring		
6		6					NS	•Piston		
7	VOE275313	6						•Piston Ring Kit		
8		6					NS	••Compression ring		
9		12					NS	••Compression ring		
10		6					NS	••Oil ring		
11	VOE8194539	6						•Piston Pin		(VOE422344)STD
12	VOE417466	12						•Lock Ring		(VOE7417466)
13	VOE422619	REQ						Shim		THICK=0,20
	VOE422620	REQ						Shim		THICK=0,30
	VOE422621	REQ						Shim		THICK=0,50
14	VOE1545299	6						Connecting Rod		
15	VOE1545302	6						•Bushing		
16	VOE1545479	12						•Screw		(VOE7417464)
17	VOE270124	6						Big End Brg Kit		STD D
	VOE270125	6						Big End Brg Kit		0,25 UD
	VOE270126	6						Big End Brg Kit		0,50 UD
	VOE270127	6						Big End Brg Kit		0,75 UD
	VOE270128	6						Big End Brg Kit		1,00 UD
18	VOE8194490	1					SS	Crankshaft		(VOE1545657)
	VOE13978130	6						•Plug		
19	VOE422253	1						•Key		(VOE7422253)
20	VOE423080	1						Gear		(VOE7423080)
21	VOE478506	1					SS	Hub		(VOE470603)
22	VOE422124	1						Washer		(VOE7422124)
23	VOE941494	1						Screw		
24	VOE1545668	1						Vib Damper		(VOE469036)
25	VOE4776509	1						Strap		
26	VOE13941909	3						Washer		(VOE941909)
27	VOE955550	6						Hexagon screw		
28	VOE4777080	1					OP	Flywheel		
29	VOE420794	1						•Gear Ring		(VOE7423082)
30	VOE4776023	1					OP	Flange		
31	VOE4776071	1						Lock Washer		
32	VOE941570	10						Screw		
33	VOE467773	10						Washer		
34								Clamp		See ref 21/100
35	VOE270438	7						Mn Bearing Kit		STD D
	VOE270439	7						Mn Bearing Kit		0,010 UD
	VOE270440	7						Mn Bearing Kit		0,020 UD
	VOE270441	7						Mn Bearing Kit		0,030 UD
	VOE270442	7						Mn Bearing Kit		0,040 UD
	VOE270443	7						Mn Bearing Kit		0,050 UD
36	VOE276758	1						Thr Washer Kit		(VOE276758)STD D

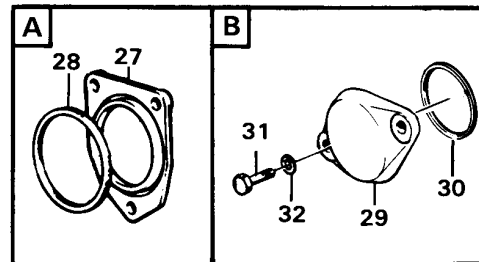
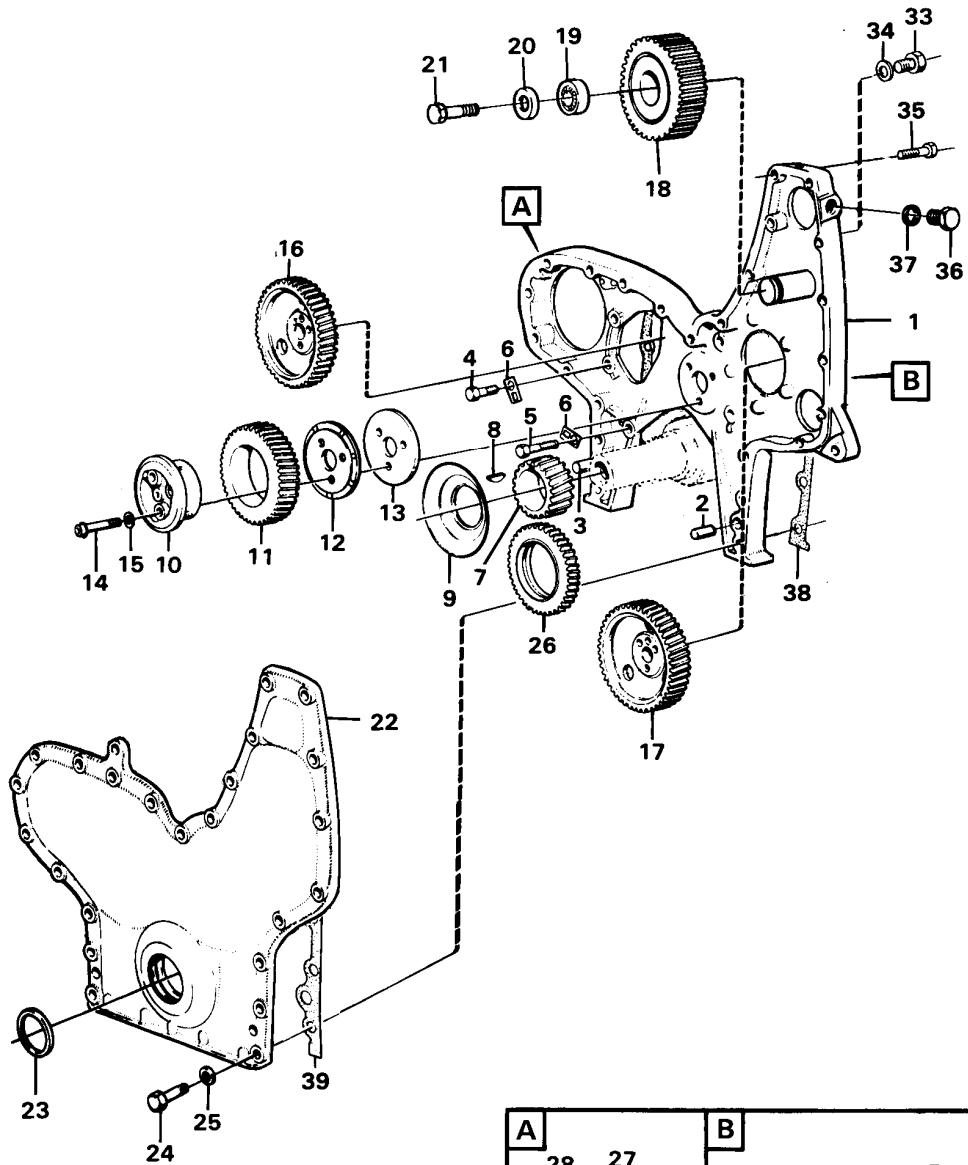
Date: 2014/1/22	Image id: 17738	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/200	Title: Camshaft



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE479450	1					SS		Camshaft		

2	VOE950588	1							•Pin		
3	VOE465789	1							Flange		(VOE469324)
4		7							Bushing		See ref 21/100
5	VOE13942336	2							Spring washer		(VOE942336)
6	VOE13940115	2							Screw		(VOE940115)
7	VOE423079	1							Gear		(VOE7423079)
8	VOE102056	3							Screw		(VOE7102056)
9	VOE479863	12							Tappet		(VOE479031)
10	VOE467820	12							Push rod		(VOE467820)

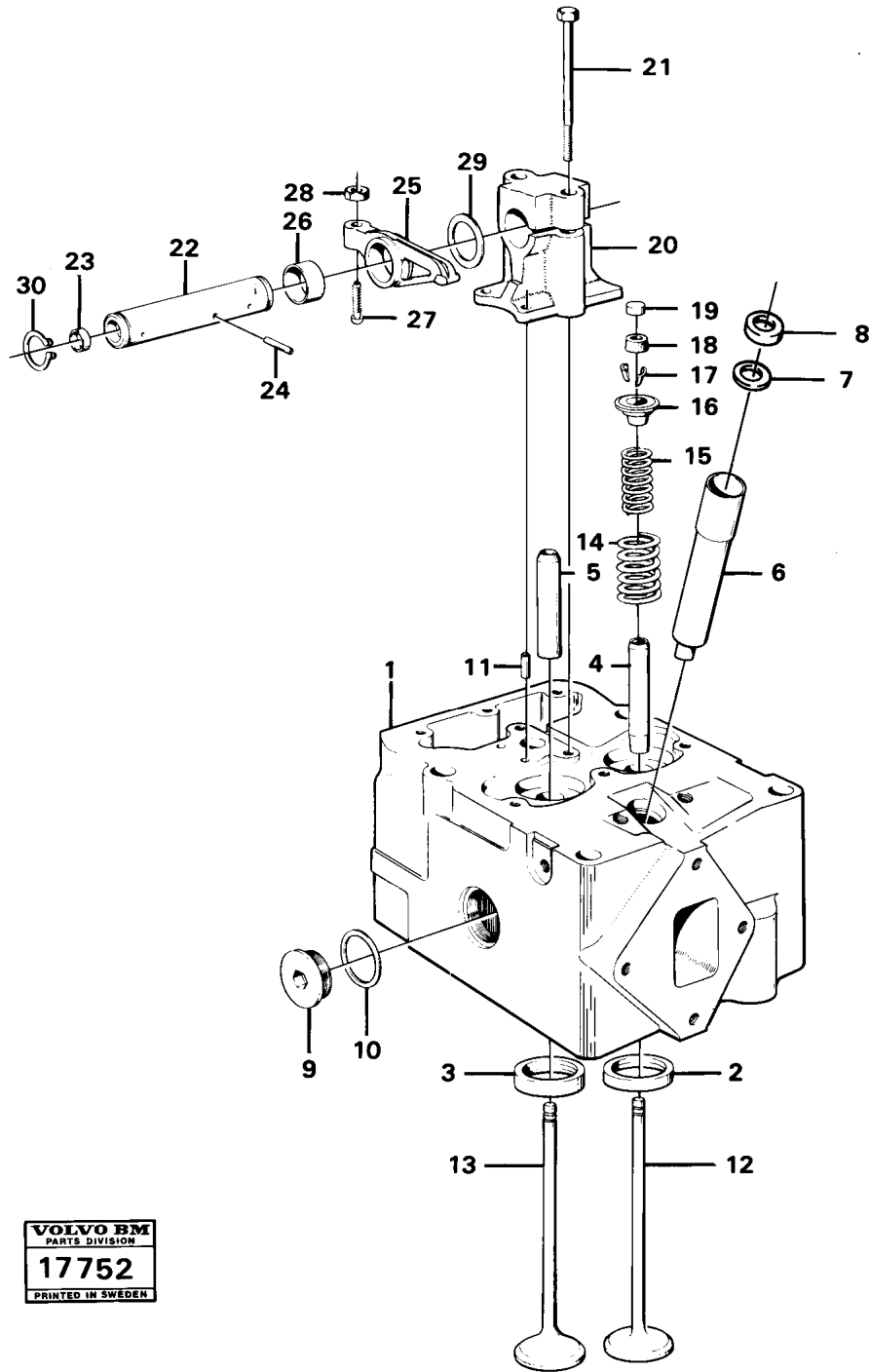
Date: 2014/1/22	Image id: 17739	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/250	Title: Timing gear casing and gears



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE470646	1					OP		Timing gear casing		(VOE470230)

		1					NS	•Bearing spindle	
2	VOE13941510	1						•Pin	(VOE941510)
3	VOE13941511	1						•Pin	(VOE941511)
4	VOE941939	4						Screw	L=29
5	VOE955537	1						Hexagon screw	L=51
6	VOE13941572	5						Lock washer	(VOE941572)
7		1						Crankshaft gear	See ref 21/150
8		1						Key	See ref 21/150
9	VOE423177	1						Oil deflector	(VOE7423177)
10	VOE422766	1					SS	Pin	(VOE467463)
11	VOE467461	1						Idler gear	
12	VOE467528	1						Bearing shield	
13	VOE478951	1						Thrust washer	(VOE467529)
14	VOE468738	3						Screw	L=81
15	VOE942180	3						Disc spring	
16	VOE423079	1						Gear	
17	VOE423079	1						Gear	
18	VOE470231	1						Gear	(VOE470217)
19	VOE470231	1						Gear	(VOE470220)
20	VOE930428	1						Spacer ring	
21	VOE955540	1						Hexagon screw	
22	VOE11031091	1						Cover	(VOE848296)
23	VOE424983	1						•Sealing ring	(VOE469507)
		1					NS	•Felt Ring	
24	VOE955542	8						Hexagon screw	L=38
	VOE13940162	10						Screw	(VOE940162)L=83
	VOE955544	1						Hexagon screw	L=102
	VOE955540	2						Hexagon screw	L=70
25	VOE13942336	REQ						Spring washer	(VOE942336)
26		1						Gear	SEE GROUP 22
27	VOE420178	1						Cover	
	VOE953346	3						Stud	
	VOE941911	3						Spring washer	
	VOE13955828	3						Nut	(VOE955828)
28	VOE13975610	1						O-ring	(413619, 975610)
29		1					NS	Cover	
30	VOE468094	1						Sealing ring	
31	VOE955535	2						Hexagon screw	
32	VOE13942336	2						Spring washer	(VOE942336)
33	VOE7192114	1						Plug	
34	VOE13947627	1						Plane gasket	(VOE7018677)
35	VOE955536	2						Hexagon screw	
36	VOE943681	1					OP	Plug	
37	VOE925059	1						O-ring	
38	VOE468557	1						Gasket	
39	VOE468116	1						Gasket	

Date: 2014/1/22	Image id: 17752	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/300	Title: Cylinder head

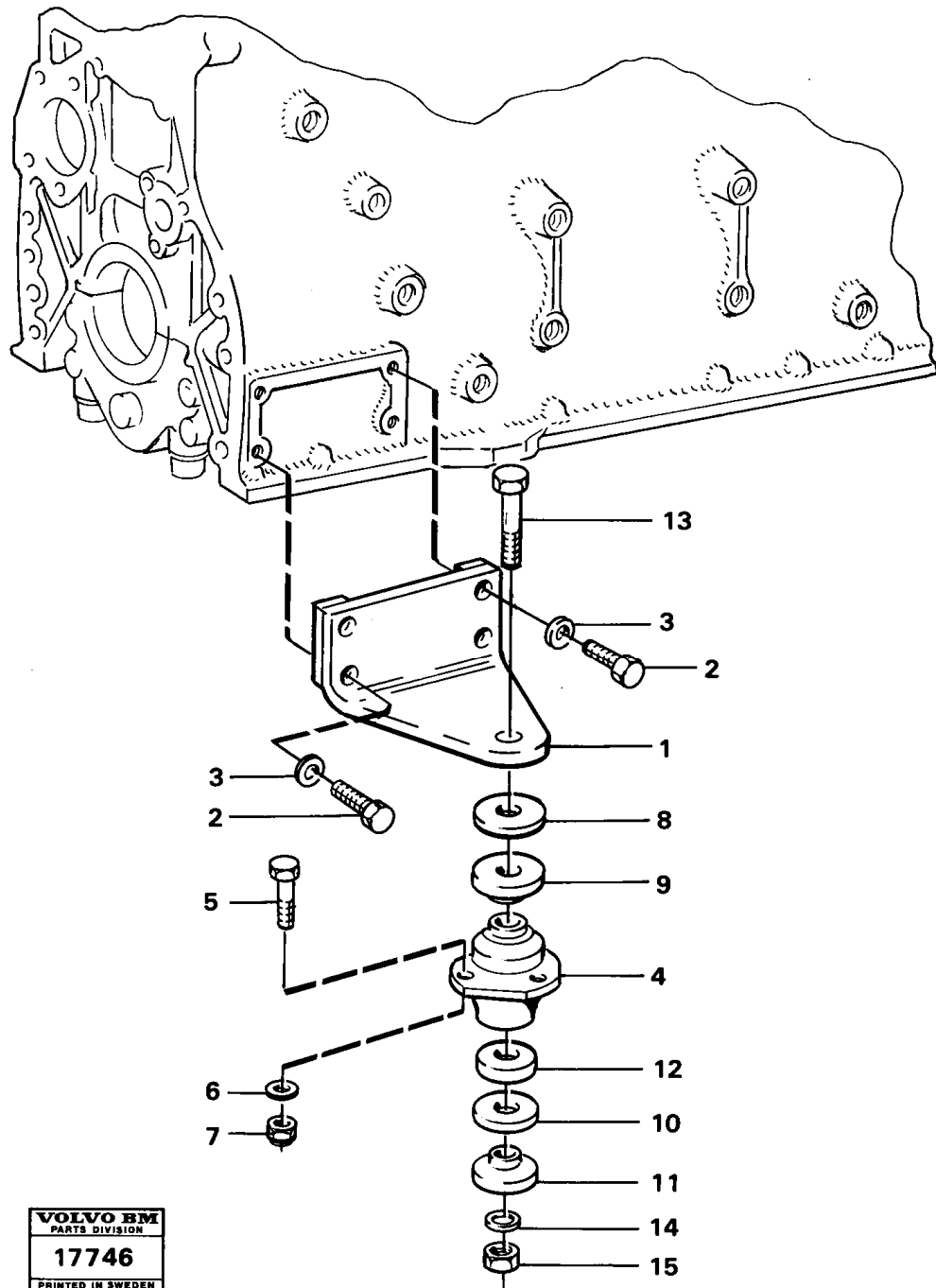


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE1545199	6					SS		Cylinder		

	VOE422956		6				SS		Cylinder head		See footnote 1)
2	VOE467474	6	6						•Valve seat		STD D
	VOE467590	6	6						•Valve seat		0,20 ÖD
3	VOE467475	6	6						•Valve seat		STD D
	VOE467591	6	6				OP		•Valve seat		0,20 ÖD
4	VOE422320	6	6						•Valve guide		(VOE7422320)
5	VOE1545135	6	6						•Guide		
6	VOE1545023	6	6						•Sleeve		
7	VOE466420	6	6						•Ring		
8	VOE466405	6	6						•Sealing ring		
9	VOE467365	12	12						•Plug		(VOE467714)
10	VOE469327	12	12						•Gasket		(VOE468461)
11	VOE14025455	12	12						•Cylinder Pin		(VOE950543)
12	VOE479204	6	6						•Inlet valve		
13	VOE467855	6	6						•Exhaust valve		(VOE467682)
14	VOE467334	12	12						•Valve spring		(VOE7467334)
15	VOE467335	12	12						•Valve spring		(VOE7467335)
16	VOE467506	12	12						•Washer		
17	VOE468305	24	24						•Valve Collet		
18	VOE417135	12							•Protecting ring		(VOE7417135)
19	VOE478074	12	12						•Valve cap		(VOE469365)
20	VOE422018	6	6						Bearing Bracket		(VOE7422018)
21	VOE7422428	12	12						Screw		
22	VOE422019	6	6						Rocker arm shaft		(VOE7422019)
23	VOE946778	12	12						•Cap plug		
24	VOE950499	6	6						•Pin		
25	VOE422063	12	12						Rocker arm		(VOE7422063)
26	VOE422066	12	12						•Bushing		(VOE7422066)
27	VOE422993	12	12						•Bolt		(VOE7423058)
28	VOE940175	12	12						•Nut		
29	VOE941488	12	12						Washer		
30	VOE914459	12	12						Retaining ring		

1) Replacement version

Date: 2014/1/22	Image id: 17746	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 21/350	Title: Engine mounting

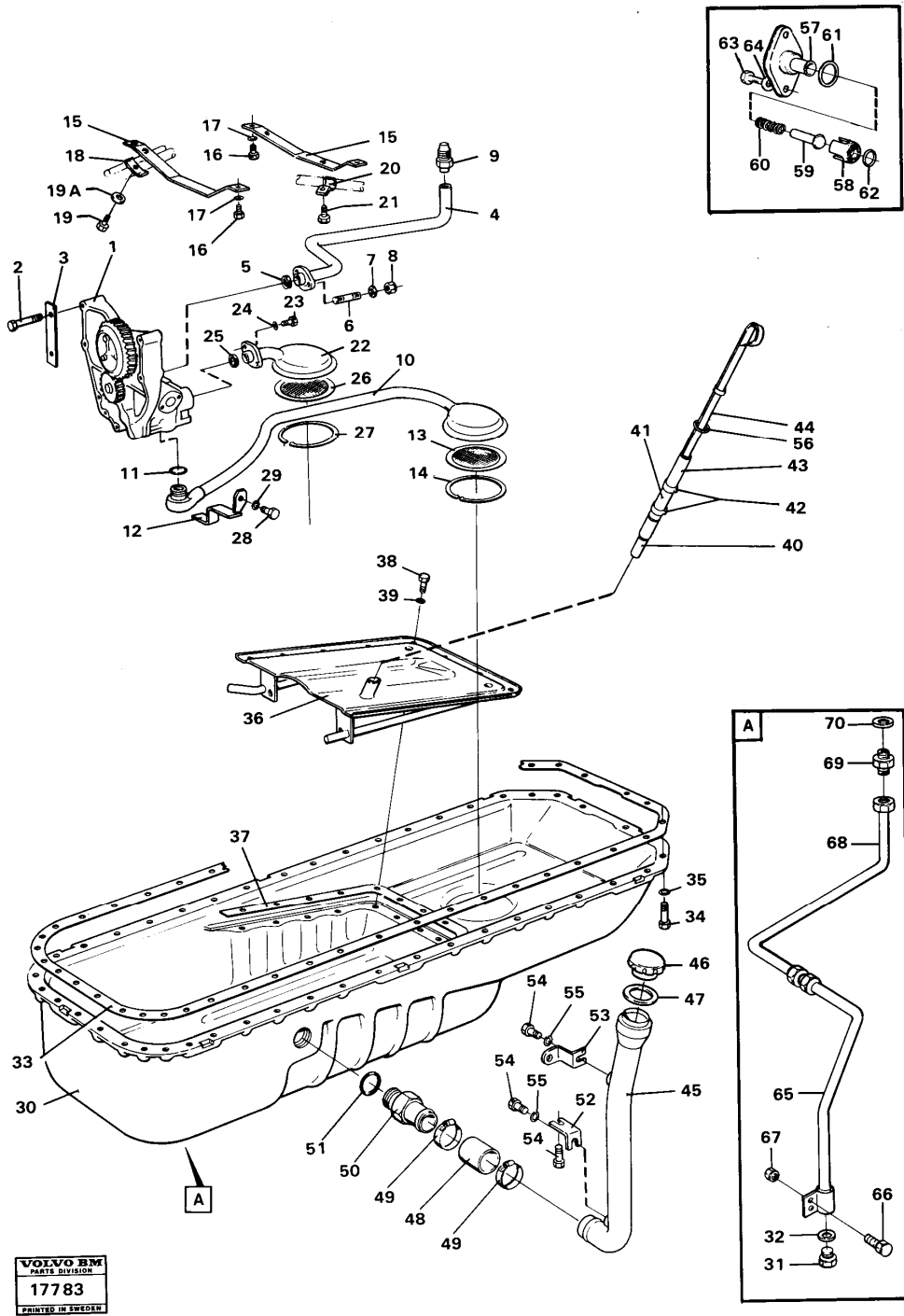


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4937293	2					OP		Engine anchorage		

2	VOE955581	8						Hexagon screw		
3	VOE955899	8						Washer		
4	VOE4880352	2						Rubber damper		
5	VOE13970972	6						Hexagon screw		(VOE955342)
6	VOE13955897	6						Washer		(VOE955897)
7	VOE13971072	6						Hexagon nut		(VOE955784)
8	VOE4930061	2						Washer		
9	VOE11023744	2						Washer		(VOE4880354)
10	VOE4780998	2					OP	Washer		SER NO - 2525
11		2					SS	Washer		SER NO - 2525
	VOE11023735	2						Rubber damper		(VOE11023094)SER NO 2526 -
12	VOE4930062	2						Spacer washer		
13	VOE955398	2						Hexagon screw		
14	VOE955903	2						Washer		
15	VOE955786	2						Hexagon nut		

Date: 2014/1/22	Image id: 17783	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 22/50	Title: Lubricating oil system

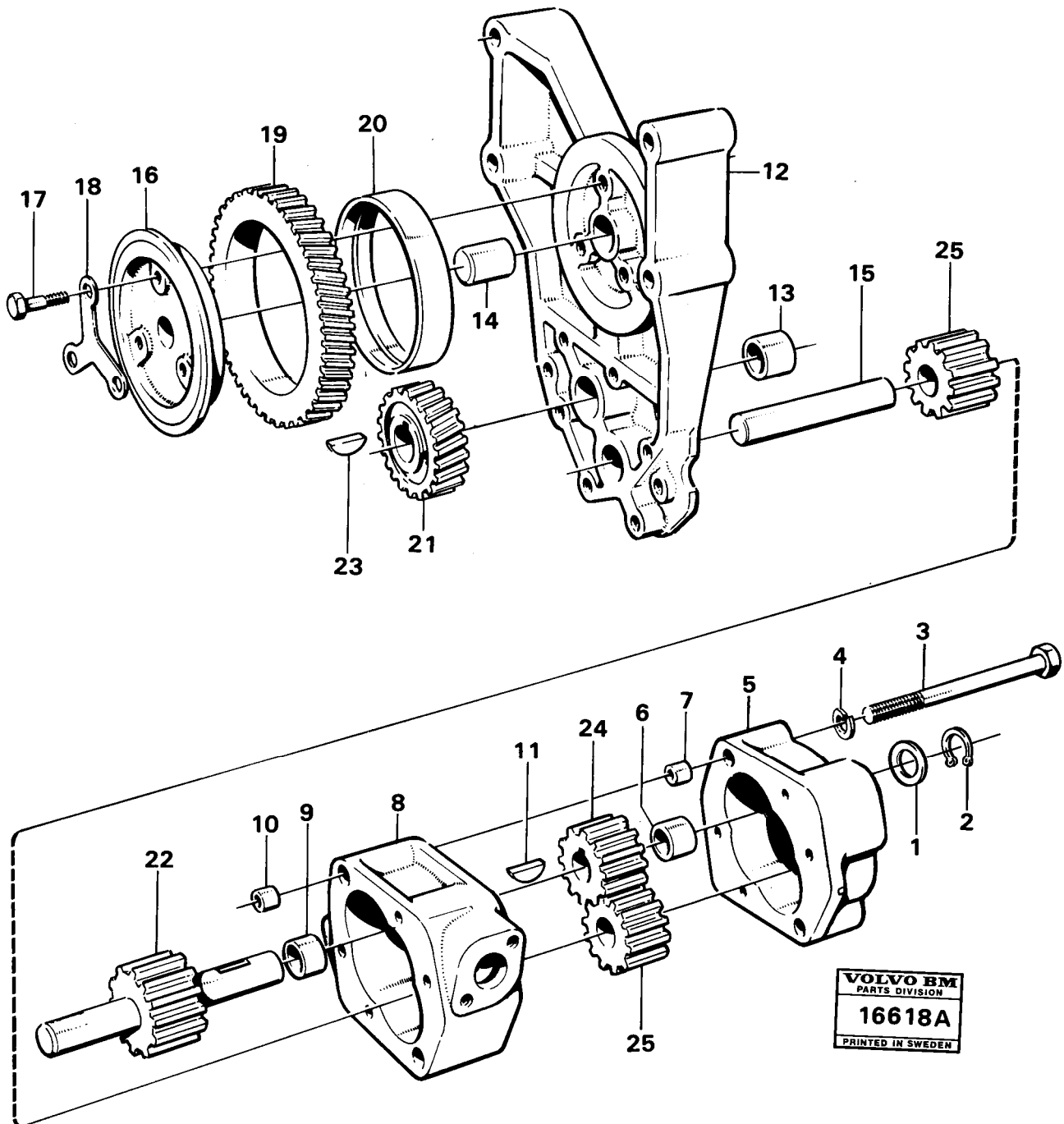


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 22/100

2	VOE955538	4						Hexagon screw	
3	VOE190529	2					OP	Tab washer	(VOE7190529)
4	VOE4776573	1					OP	Oil pipe	
5	VOE13949656	1						O-ring	(VOE949656)
6	VOE942596	2					OP	Stud	
7	VOE13941907	2						Washer	(VOE941907)
8	VOE955826	2						Hexagon nut	
9	VOE466907	1						Nipple	
10	VOE4776342	1					OP	Suction pipe	
11	VOE925059	1						O-ring	
12	VOE4776475	1						Bracket	
13	VOE403483	1						Wire gauze	(VOE7403483)
14	VOE118123	1						Retaining ring	(VOE7118123)
15	VOE4776859	2					OP	Support	
16	VOE955524	4						Hexagon screw	
17	VOE13941907	4						Washer	(VOE941907)
18	VOE4776352	1						Clamp	
19	VOE13940159	1						Screw	(VOE940159)
19A	VOE13955894	1						Washer	(VOE955894)
20	VOE945605	1						Clamp	
21	VOE13940159	1						Screw	(VOE940159)
22	VOE11031098	1						Oil strainer	(VOE4777102)
23	VOE192548	1					OP	Screw	(VOE7192548)
24	VOE13941907	2						Washer	(VOE941907)
	VOE945467	2						Lock nut	
25	VOE13949657	1						O-ring	(VOE949657)
26	VOE403483	1						Wire gauze	(VOE7403483)
27	VOE118123	1						Retaining ring	(VOE7118123)
28	VOE13955523	1						Screw	(VOE955523)
29	VOE13941907	1						Washer	(VOE941907)
30	VOE4777106	1					SS	Oil pan	
31	VOE13949175	1						Magnetic plug	(VOE949175)
32	VOE949329	1						Gasket	
33	VOE1545696	1						Gasket	(VOE1545129)
34	VOE13940159	38						Screw	(VOE940159)L=32
	VOE940186	2						Hexagon screw	L=38
35	VOE13941907	41						Washer	(VOE941907)
36	VOE11031094	1					OP	Baffle plate	(VOE4777110)
37	VOE11031009	1						Gasket	(VOE4776363)
38	VOE13955523	12						Screw	(VOE955523)
39	VOE13941907	12						Washer	(VOE941907)
40	VOE4776407	1						Tube	
41	VOE946652	REQ					SS	Hose	
42	VOE13943472	2						Hose clamp	(VOE943472)
43	VOE4776671	1						Oil pipe	
44	VOE823018	1						Dipstick	
45	VOE822885	1						Filler pipe	

46	VOE421753	1						Filler cap		(7420292, 420292)
47	VOE1275379	1						Gasket		(VOE940096)
48	VOE942711	REQ						Hose		L=45
49	VOE943478	2						Hose clamp		
50	VOE4776353	1						Nipple		
51	VOE925064	1						O-ring		
52	VOE4776924	1						Bracket		(VOE822887)
53	VOE822890	1						Anchorage		
54	VOE955525	3						Hexagon screw		
55	VOE13941907	2						Washer		(VOE941907)
56	VOE955982	1						O-ring		
	VOE469235	1					OP	Valve		
57		1					NS	•Housing		
58		1					NS	•Seat		
59		1					NS	•Valve		
60		1					NS	•Spring		
61	VOE949658	1						O-ring		
62	VOE469846	1						Sealing ring		
63	VOE940100	2						Hexagon screw		
64	VOE7192287	2					NS	Washer		
65	VOE4951269	1					OP	Drain tube		
66	VOE955274	1					SS	Hexagon screw		L=25
	VOE940142	2						Hexagon screw		L=30
	VOE955892	1						Washer		D1=6,4
	VOE976944	2						Washer		(VOE960141)D1=8,4
67	VOE946035	1						Lock nut		M6
	VOE946036	2						Lock nut		M8
68	VOE932413	1						Hose assembly		(VOE932226)
69	VOE926272	1					OP	Nipple		
70	VOE949329	1						Gasket		

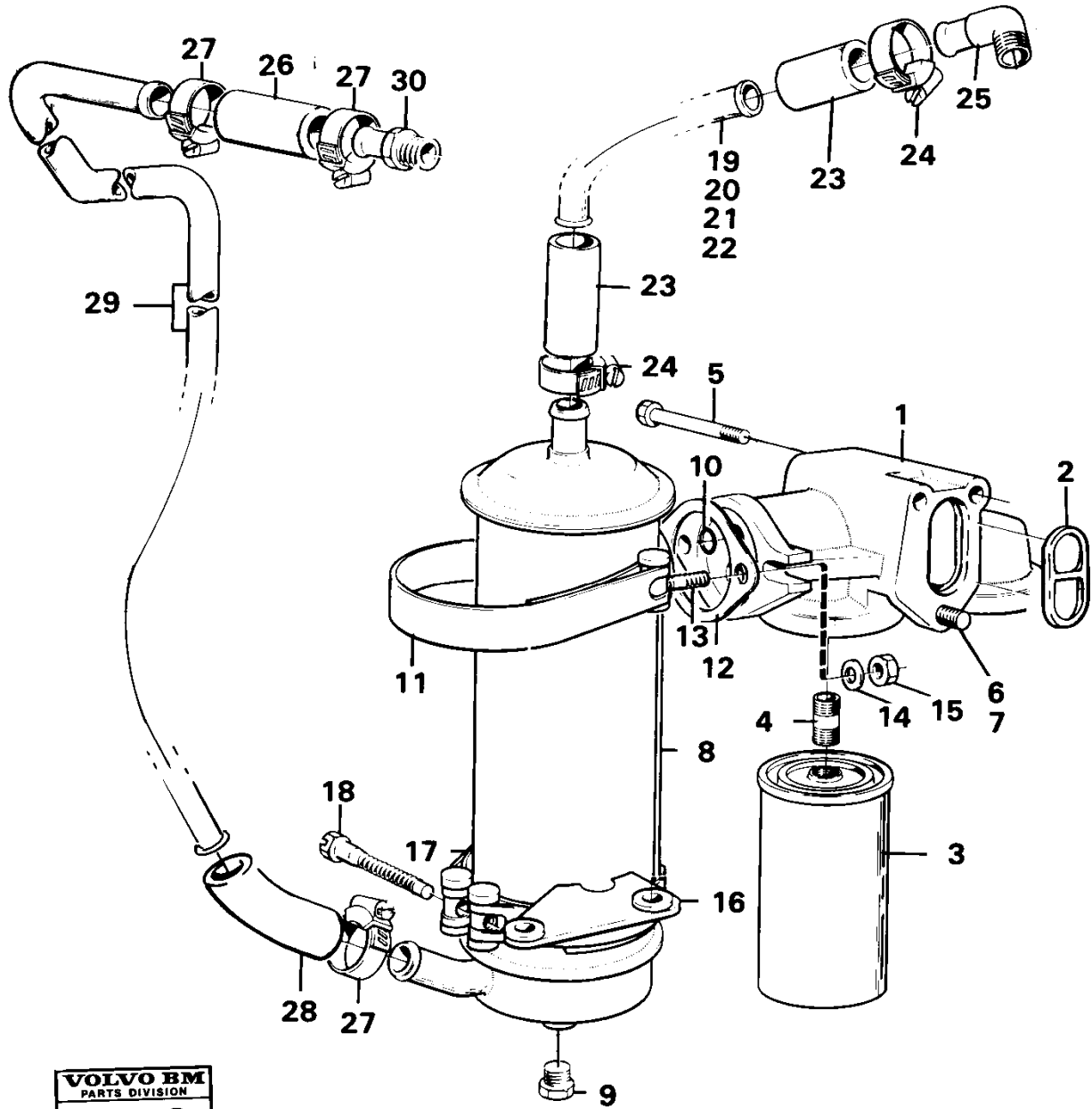
Date: 2014/1/22	Image id: 16618A	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 22/100	Title: Oil pump



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE821120	1							Oil pump		
1	VOE424133	1							•Thrust washer		
2	VOE914450	1							•Retaining ring		
3	VOE192546	2							•Screw		

4	VOE13941907	2							•Washer		(VOE941907)
5	VOE421040	1							•Housing		(VOE7421040)
6	VOE470234	1							••Bushing		(VOE940359)
7	VOE401146	2							••Guide sleeve		(VOE7401146)
8	VOE469350	1					OP		•Housing		
9	VOE941683	1							••Bushing		
10	VOE401146	2							••Guide sleeve		(VOE7401146)
11	VOE422329	1							•Key		(VOE7422329)
12	VOE422134	1					OP		•Bracket		(VOE7422134)
13	VOE470234	1							••Bushing		
14	VOE191171	1							•Pin		(VOE7191171)
15	VOE821138	1					OP		•Pivot pin		
16	VOE422313	1							•Bearing sleeve		(VOE7422313)
17	VOE940186	3							•Hexagon screw		
18	VOE422315	1							•Lock washer		(VOE7422315)
19	VOE422047	1							•Idler gear		(VOE7422047)
20	VOE422314	1							••Bushing		(VOE7422314)
21	VOE422043	1							•Drive Gear		(VOE7422043)
22	VOE824239	1							•Shaft		
23	VOE910115	1							•Woodruff key		
24	VOE424029	1							•Gear		(VOE7424029)
25	VOE425183	2							•Gear		(VOE469169)

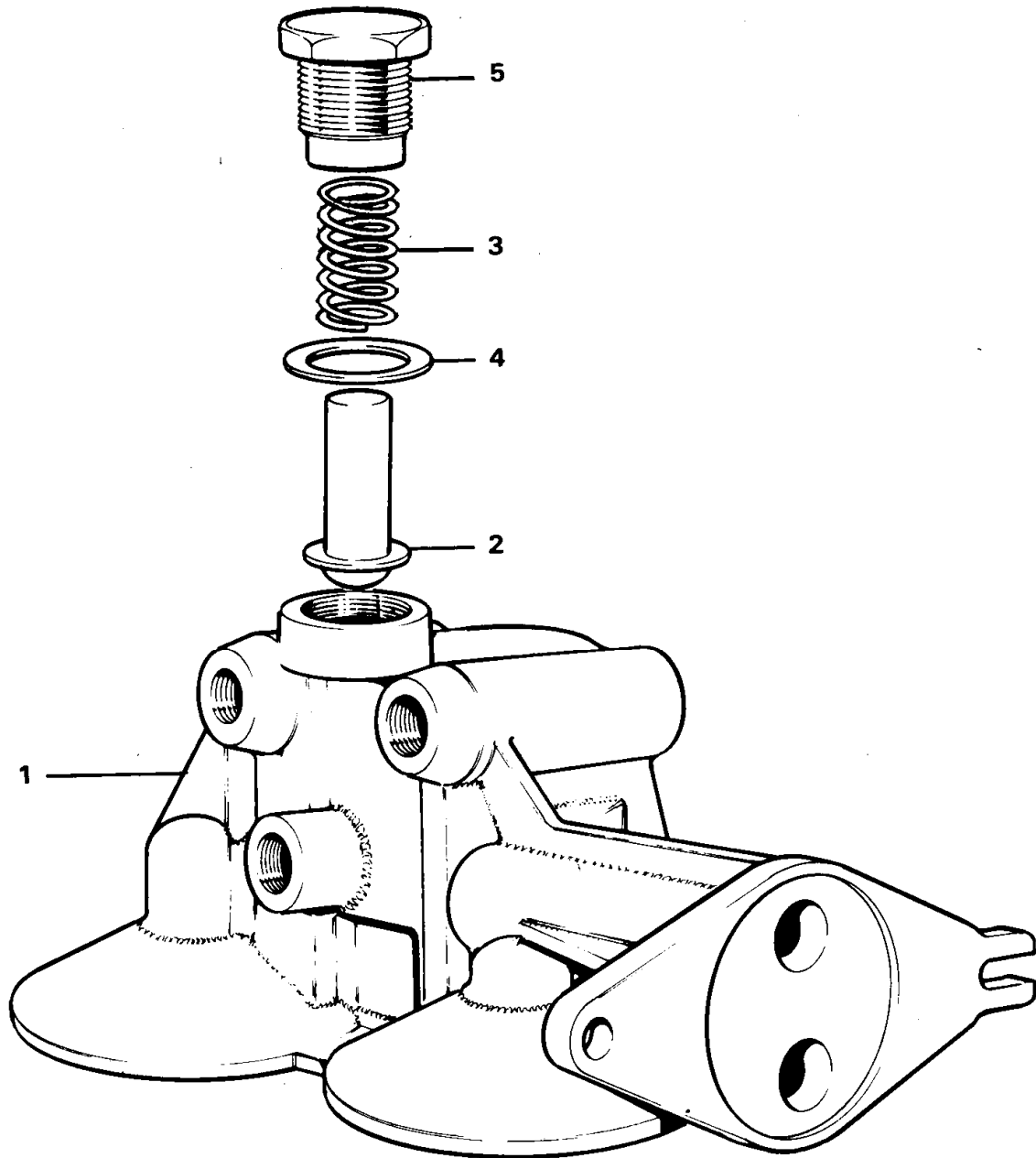
Date: 2014/1/22	Image id: 17782	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 22/150	Title: Oil filter and oil cooler



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE422799	1							Housing		(VOE1545509) See ref 22/200

2	VOE469487	1							Gasket		
3	VOE466634	2							Oil filter		
4	VOE466623	2							Nipple		
5	VOE955544	2							Hexagon screw		
6	VOE13940115	1							Screw		(VOE940115)
7	VOE13942336	1							Spring washer		(VOE942336)
8	VOE4777033	1							Oil cooler		
9	VOE479955	1							Plug		(7192134)
10	VOE469483	1							Sealing ring		
11	VOE1545255	1							Tensioning band		
12		1							Not used		
13	VOE924072	2							Stud		
14	VOE976944	2							Washer		(VOE960141)
15	VOE955782	2							Hexagon nut		
16	VOE467917	1							Bracket		(VOE467130)
17	VOE1545256	1							Tensioning band		
18	VOE1545257	1							Screw		
19	VOE4776990	1					OP		Water pipe		
20	VOE13955523	1							Screw		(VOE955523)
21	VOE13941907	1							Washer		(VOE941907)
22	VOE13955894	1							Washer		(VOE955894)
23	VOE943369	REQ							Hose		
24	VOE13943474	4							Hose clamp		(VOE943474)
25	VOE467716	1							Nipple		
26	VOE943369	REQ							Hose		
27	VOE13943474	4							Hose clamp		(VOE943474)
28	VOE943369	REQ							Hose		
29	VOE4776991	1					OP		Water pipe		
	VOE940113	1							Hexagon screw		L=13
	VOE13941907	1							Washer		(VOE941907)D1 = 8.4
30	VOE479974	1							Nipple		(VOE942691)

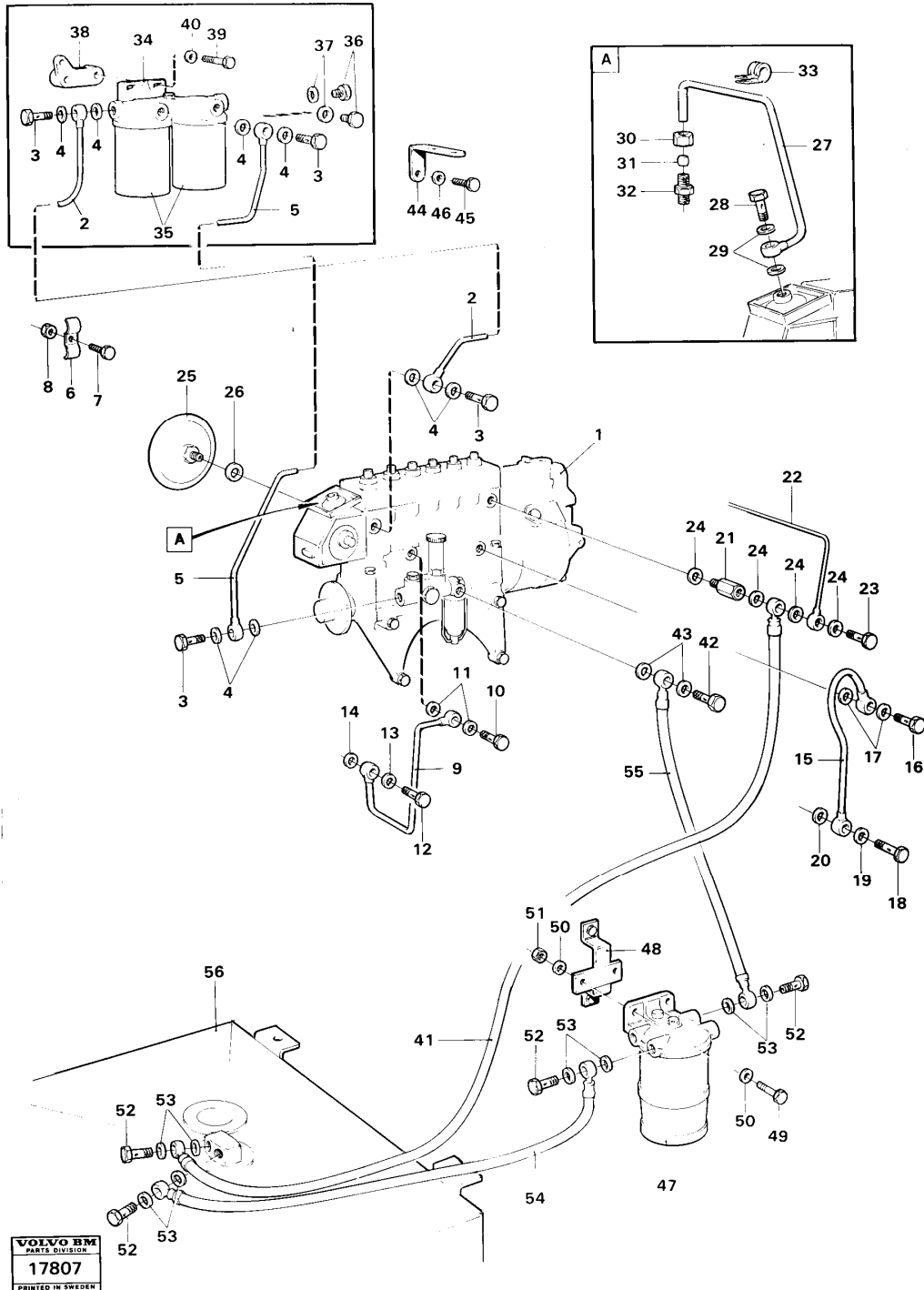
Date: 2014/1/22	Image id: 17324	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 22/200	Title: Filter housing



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE422799	1							Housing		(VOE1545509)

1		1					NS		•Housing		
2	VOE471085	1							•Valve cone		
3	VOE466653	1							•Compression spring		
4	VOE957185	1							•Gasket		
5	VOE466624	1							•Plug		

Date: 2014/1/22	Image id: 17807	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 23/50	Title: Fuel system

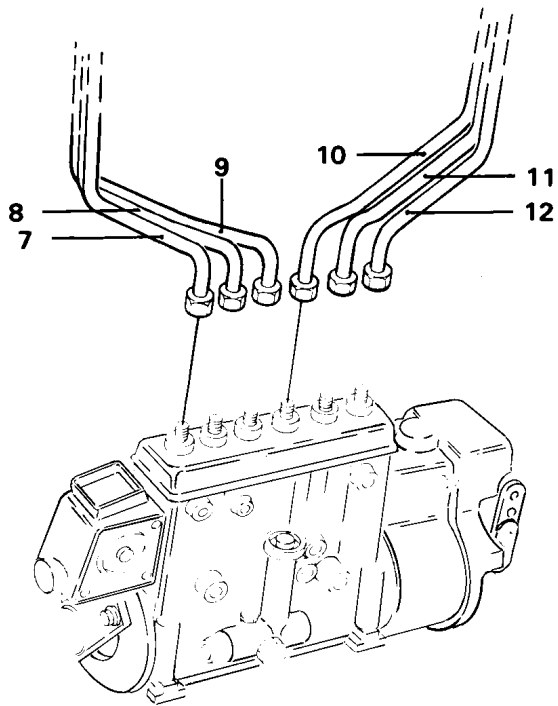
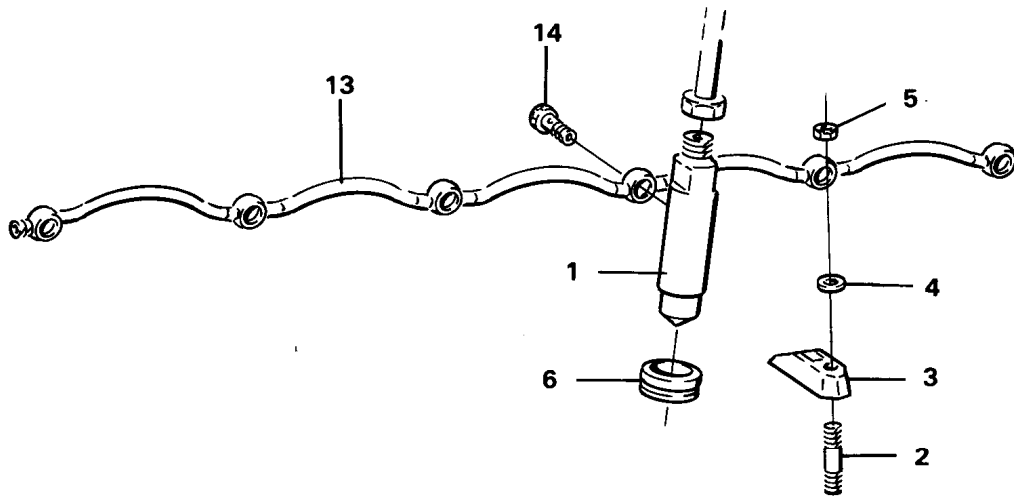


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Injection pump		See ref 23/200

2	VOE4776913	1					OP		Fuel pipe		
3	VOE7025167	4							Hollow screw		
4	VOE13947621	8							Plane gasket		(VOE947621)
5	VOE4776912	1							Fuel pipe		
6	VOE404279	7							Clamp		
7	VOE950047	4							Cross recessed screw		
8	VOE955825	4							Hexagon nut		
9	VOE422245	1							Delivery pipe		(VOE7422245)
10	VOE7048634	1							Hollow screw		
11	VOE13947281	2							Gasket		(VOE947281)
12	VOE942081	1							Hollow screw		
13	VOE7018666	1							Gasket		
14	VOE13947281	1							Gasket		(VOE947281)
15	VOE422246	1							Delivery pipe		(VOE7422246)
16	VOE7025167	1							Hollow screw		
17	VOE13947621	2							Plane gasket		(VOE947621)
18	VOE942007	1							Hollow screw		
19	VOE13947621	1							Plane gasket		(VOE947621)
20	VOE13947624	1							Plane gasket		(VOE7011998)
21	VOE479775	1							Overflow valve		
22	VOE846637	1							Leak-off line		See ref 23/100
23	VOE11703339	1							Hollow screw		(VOE7240579)
24	VOE13947621	4							Plane gasket		(VOE947621)
25	VOE477173	1							Pressure equalizer		(VOE466398)
26	VOE13947621	1							Plane gasket		(VOE947621)
27	VOE467497	1					OP		Tube		
28	VOE968178	1							Hollow screw		(VOE7074040)
29	VOE13947282	2							Gasket		(VOE947282)
30	VOE954357	1							Nut		
31	VOE954365	1							Olive		
32	VOE949554	1							Nipple		
33	VOE942778	1					OP		Clamp		
34	VOE1676832	1					SS		Housing		See ref 23/525
35	VOE466987	2							Fuel filter		See ref 23/525
36	VOE960630	3							Plug		
37	VOE13947621	3							Plane gasket		(VOE947621)
38	VOE423450	1					OP		Bracket		
39	VOE955543	2							Hexagon screw		
40	VOE13960142	2							Washer		(VOE960142)
41	VOE4774659	1							Fuel hose		
42	VOE7016496	1							Hollow screw		
43	VOE13947621	2							Plane gasket		(VOE947621)
44	VOE13965559	1							Bracket		(VOE965559)
45	VOE955534	1							Hexagon screw		
46	VOE13942336	1							Spring washer		(VOE942336)
47	VOE4880463	1							Water separator		See ref 23/550

48		1					NS		Bracket		
49	VOE955297	2							Hexagon screw		
50	VOE13955894	4							Washer		(VOE955894)
51	VOE955782	2							Hexagon nut		
52	VOE7025167	4							Hollow screw		
53	VOE13947621	8							Plane gasket		(VOE947621)
54	VOE4774660	1					OP		Fuel hose		
55	VOE4804349	1							Fuel hose		
56		1							Fuel tank		See ref 23/150

Date: 2014/1/22	Image id: 17795A	Catalogue: 97309	Model: 4600B
Brand: Volvo BM	Serial: 2001-2549	Group/Section: 23/100	Title: Fuel system injectors



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		6							Injector		See ref 23/500

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