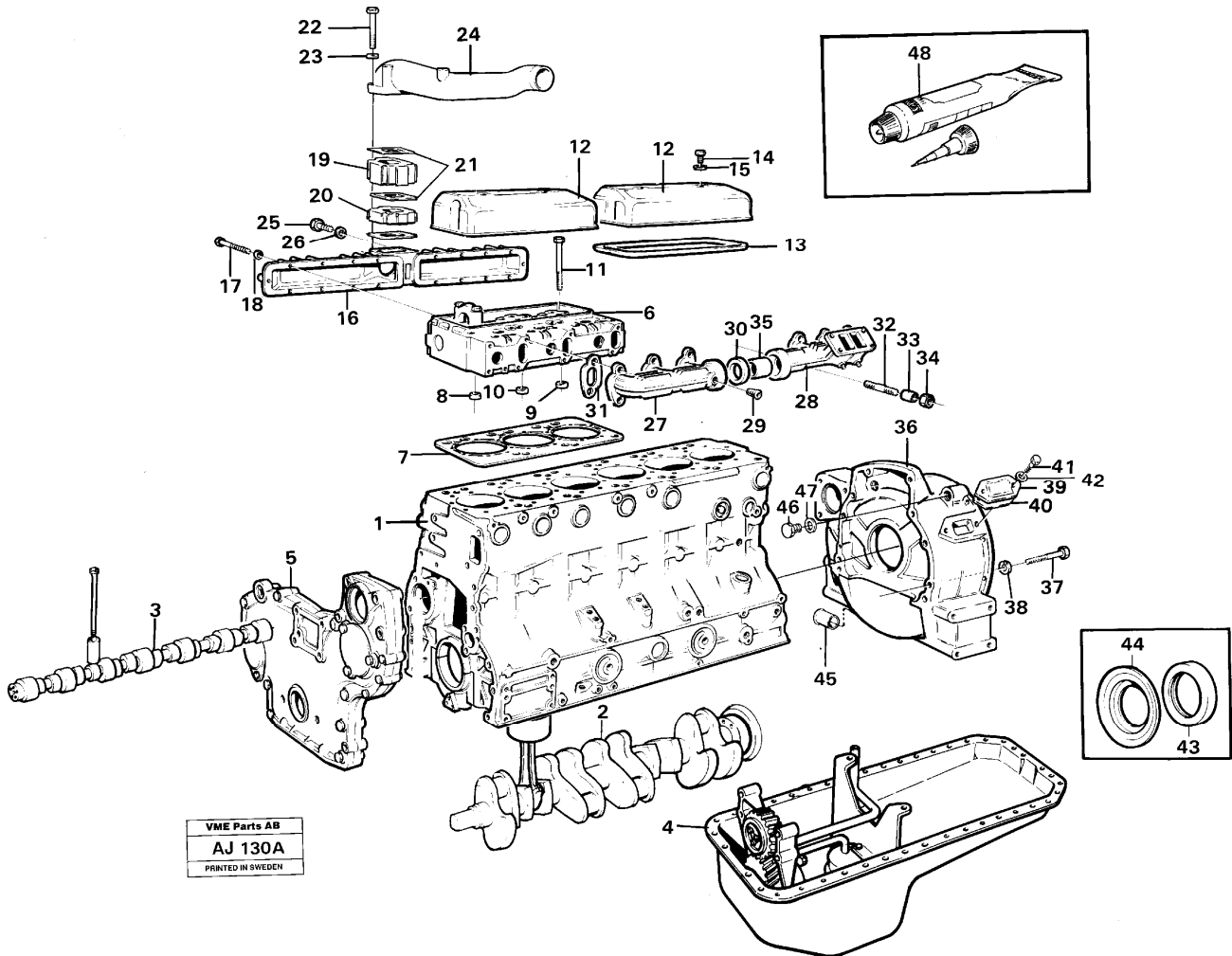


Date: 2014/2/25	Image id: AJ130A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 210/150	Title: Engine with fitting parts

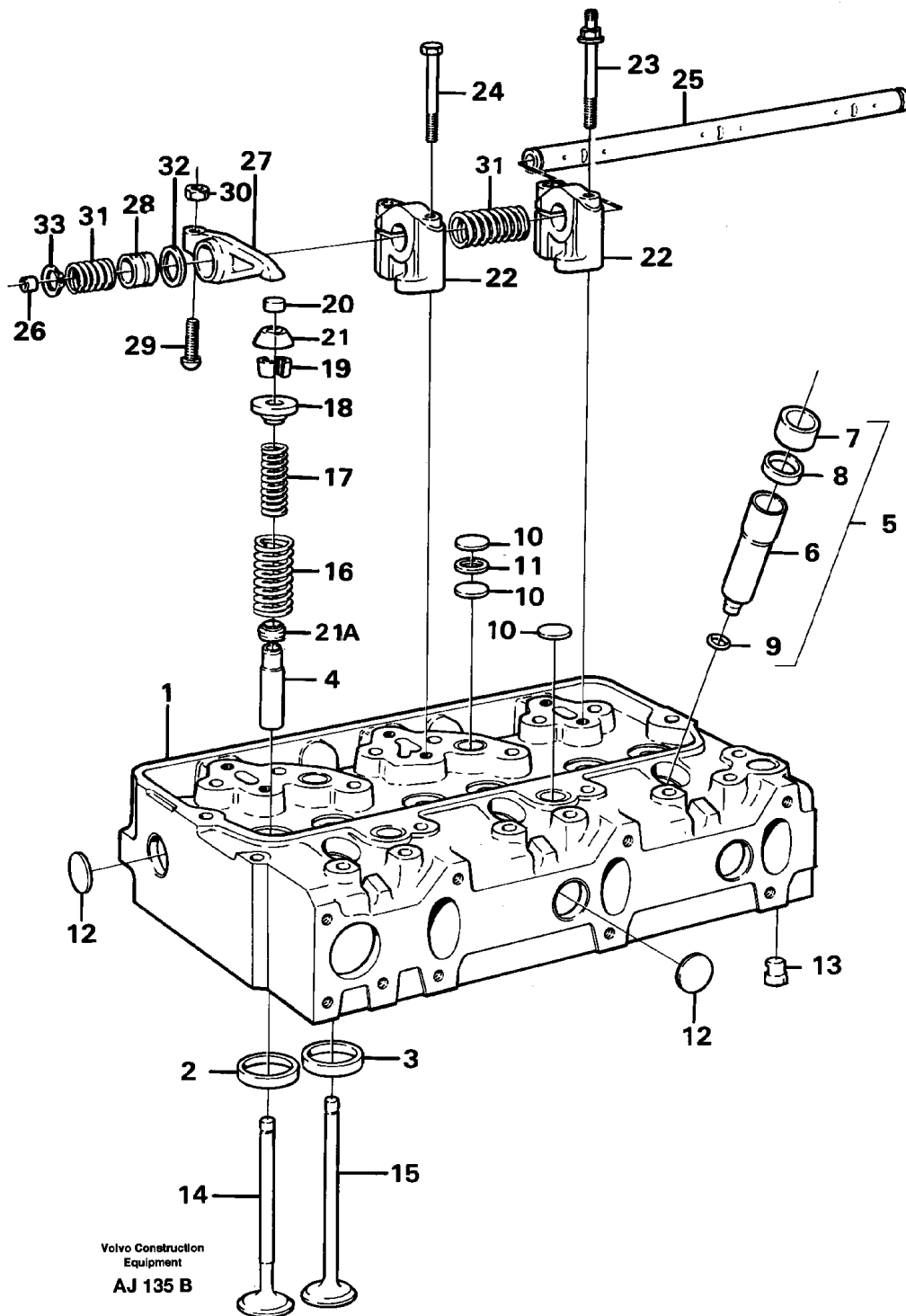


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15003916	1							Engine		(VOE497285)TD 71G
	VOE497996	1					OP		Engine	VOE92005	TD 73KBE
1		1							Cylinder block		See ref 212/100
2		1							Crankshaft		See ref 213/100
3		1							Camshaft		See ref 215/100
4		1							Lubricating system		SEE GROUP 22
5		1							Timing gear casing		See ref 215/150
6		2							Cylinder head		See ref 211/100
	VOE276816	2							Gasket kit		
7		2					NS		•Gasket		
8	VOE465784	12							•Sealing		
9	VOE466421	16							•Sealing ring		

10	VOE422413	2							•Sealing ring		
11	VOE471481	40							Screw		
12	VOE471426	2							Valve cover		
13	VOE471520	2							Gasket		
14	VOE465961	4							Cap nut		
15	VOE471856	4							Sealing ring		
16	VOE471817	1							Inlet pipe		
17	VOE13965180	15							Screw		
	VOE13965183	15							Flange screw		TD73KBE
18	VOE13941907	18							Washer		
19		1					NS		Spacer		
20		1					NS		Spacer		
		1							Starter element		See ref 333/100
21	VOE471682	2					K		Gasket		(VOE424619)TD 71G
22	VOE955309	2							Hexagon screw		L=120
	VOE967825	1							Hexagon screw		L=165
23	VOE13955894	4							Washer		(VOE955894)
24	VOE466464	1					OP		Tube		
25	VOE960628	1							Plug		M10
	VOE960629	1							Plug		M12
26	VOE13947281	1							Gasket		
	VOE13947282	1							Gasket		
27	VOE3978602	1							Exhaust pipe		(VOE471618)ENG - 102275
	VOE3978602	1							Exhaust pipe		ENG 102276 -
28	VOE3978601	1							Exhaust pipe		(VOE471619)
29	VOE13947814	1							Plug		
30	VOE275748	1					K		Sealing kit		
31	VOE471650	6					K		Gasket		
32	VOE953077	12							Stud		ENG - 102275
	VOE13975105	11							Flange screw		ENG 102276 -
	VOE3978603	1							Stud		ENG 102276 -
33	VOE422217	12							Spacer sleeve		ENG - 102275
	VOE3978600	11							Spacer sleeve		ENG 102276 -
	VOE465517	1							Sleeve		ENG 102276 -
34	VOE471622	12							Flange lock nut		ENG - 102275
	VOE471622	1							Flange lock nut		ENG 102276 -
35	VOE421544	1							Ring retainer		
36	VOE11030955	1							Flywheel housing		(VOE4772142)
37	VOE13966361	6							Flange screw		M 14X55
	VOE968753	2							Flange screw		M 14X75
	VOE13946544	2							Screw		M6X16
38	VOE940280	8							Spring washer		
39	VOE4772168	1							Cover		
40	VOE4804167	1							Gasket		
41	VOE13971002	2							Hexagon screw		
42	VOE941911	2							Spring washer		

43	VOE477119	1							Crankshaft seal		(VOE821755)
44	VOE4772132	1							Oil Catcher		
45	VOE739393	1							Tube		
46	VOE467367	1							Plug		(VOE467649)
47	VOE1556907	1							Gasket		(VOE469328)
48	VOE1161277	REQ							Sealant		

Date: 2014/2/25	Image id: AJ135B	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 211/100	Title: Cylinder head



Q1-Q5	Option	Option description
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Q1 TD 71G			
Q2 TD 73KBE			

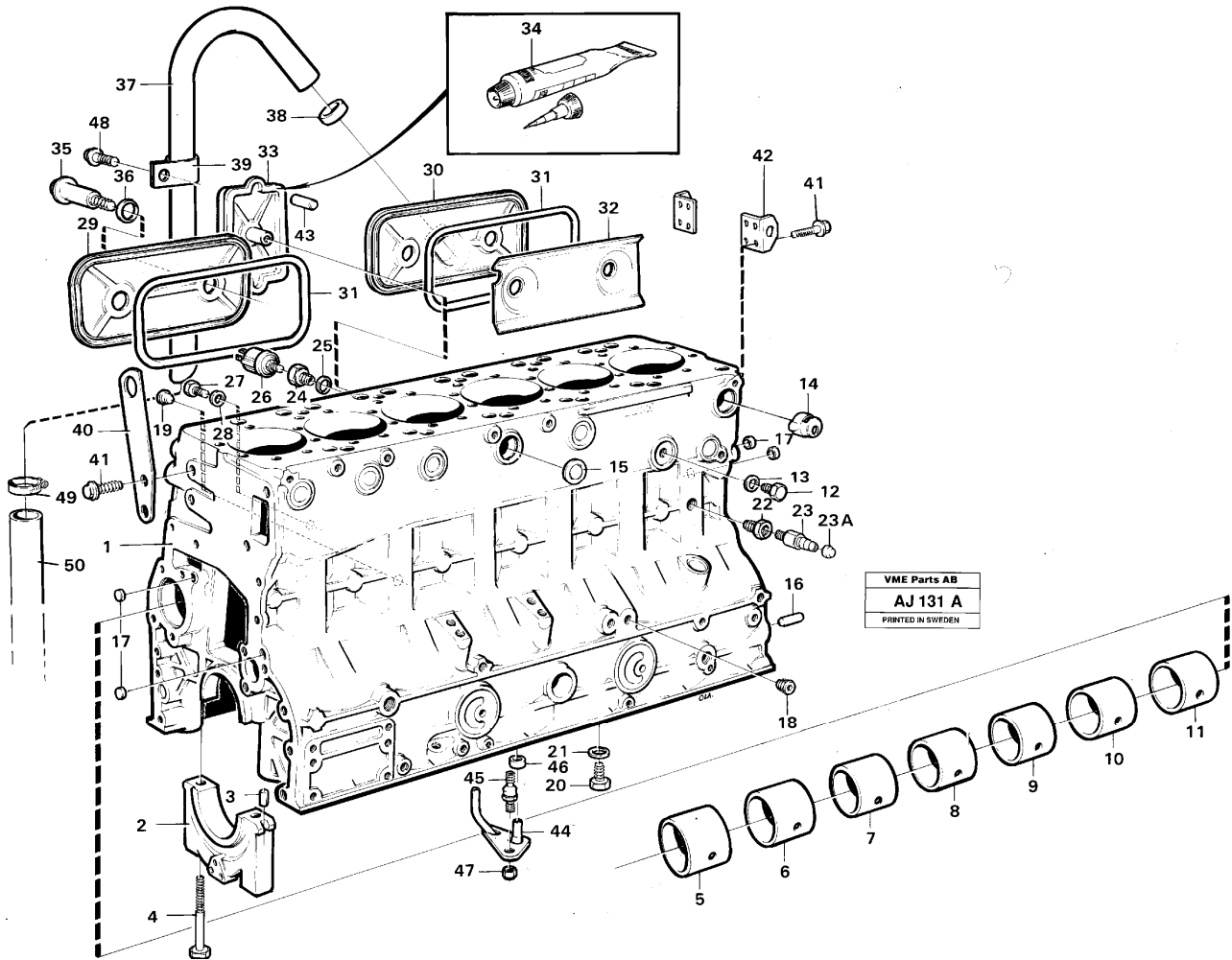
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE421500	1							Cylinder head		
	VOE477593		1				SS		Cylinder head		
1		1	1				NS		•Cylinder head		
2	VOE421011	3							••Valve seat		STD
	VOE477657		3						••Valve seat		STD
	VOE421316	3							••Valve seat		0.20 O SZ
	VOE477658		3						••Valve seat		0,20 O SZ
3	VOE466266	3							••Valve seat		STD
	VOE477659		3						••Valve seat		STD
	VOE466307	3					OP		••Valve seat		0.20 O SZ
	VOE477667		3						••Valve seat		0,20 O SZ
4	VOE466386	6							••Valve guide		
	VOE477792		6						••Valve guide		(465157)
5	VOE276130	3	3						••Repair kit		
6	VOE477928	1	1						•••Socket		
7	VOE466420	1	1						•••Ring		
8	VOE466405	1	1						•••Sealing ring		
9	VOE466922	1	1						•••Sealing ring		
10	VOE477026	7							••Expansion plug		(VOE192426)
	VOE477026		7						••Expansion plug		
11	VOE947626	4	2						••Gasket		
12	VOE477024	4							••Expansion plug		(VOE192211)
	VOE477024		4						••Expansion plug		
13	VOE465420	5	5						••Nozzle		
14	VOE466379	3							•Valve		
	VOE3978768		3						•Inlet valve		(VOE477447)
15	VOE421680	3							•Exhaust valve		
	VOE477443		3						•Exhaust valve		
16	VOE466384	6	6						•Valve spring		
17	VOE466383	6	6						•Valve spring		
18	VOE466382	6							•Washer		
	VOE477451		6						•Valve washer		
19	VOE468305	12							•Valve Collet		
	VOE1677875		12						•Valve Collet		(VOE465284)
20	VOE478074	6							•Valve cap		
	VOE477449		6						•Valve cap		
21	VOE469456	6							•Protecting ring		
21A	VOE859171		6						•Valve seal		
22	VOE477384	6	6						Bearing Bracket		
23	VOE471512	4	4						Screw		
24	VOE471513	8	8						Screw		
25	VOE471518	2	2						Rocker arm shaft		
26	VOE946778	4	4						•Cap plug		

27	VOE422063	12	12						Rocker arm		
28	VOE422066	6	6						•Bushing		
29	VOE422993	6	6						•Bolt		
30	VOE940175	6	6						•Nut		
31	VOE421173	4	4						Spring		
32	VOE941488	4	4						Washer		
33	VOE914459	4	4						Retaining ring		

VOLVO

Construction Equipment

Date: 2014/2/25	Image id: AJ131A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 212/100	Title: Cylinder block



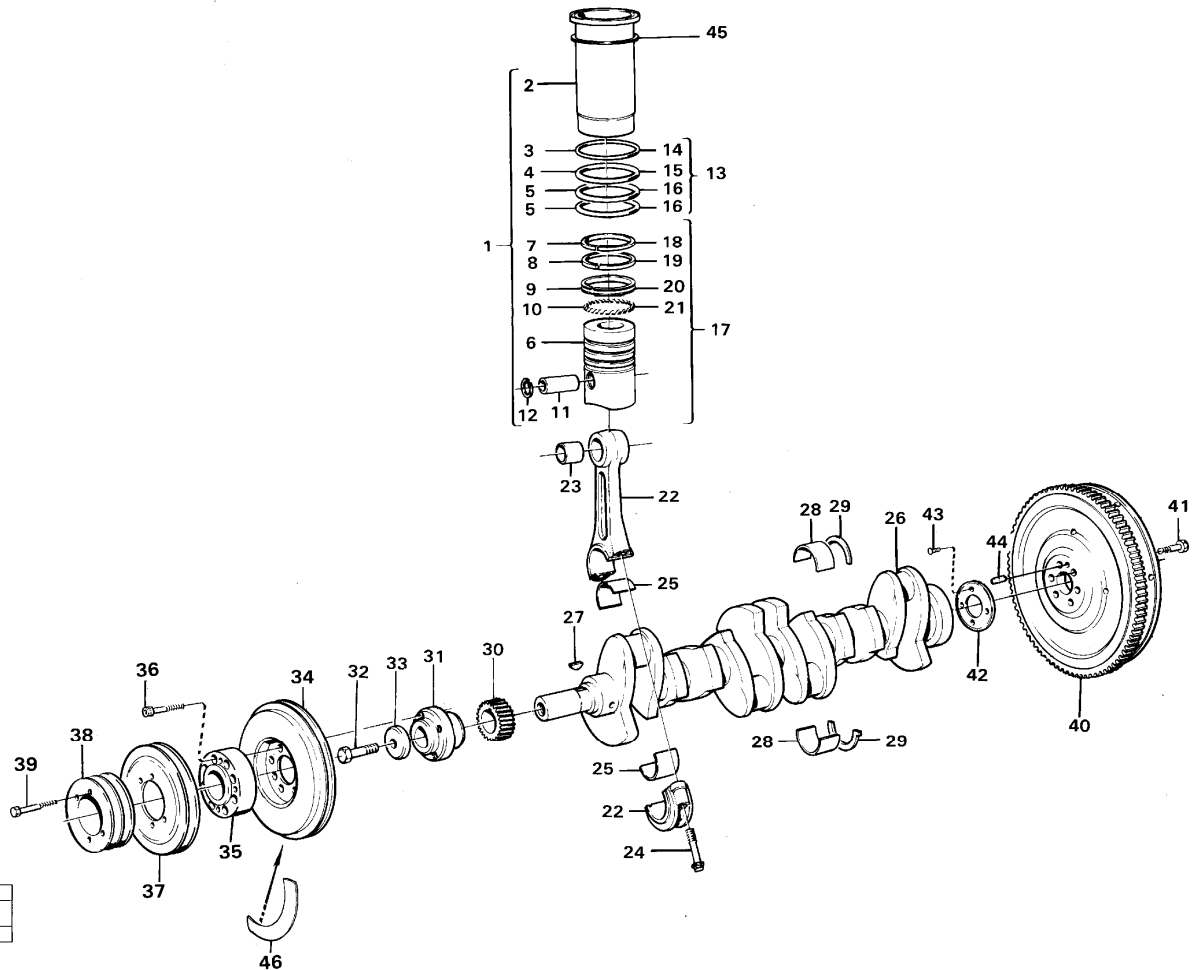
Q1-Q5	Option	Option description	
Q1 477910			
Q2 477990			
Q3 8192730			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE477910	1					SS		Cylinder block		(VOE471400)REPLY BY - 477930
	VOE477990		1				OP		Cylinder block		ENG - 97292
	VOE8192730			1					Cylinder block		ENG 97293 -
1		1	1	1			NS		•Cylinder block		
2		1	1	1			NS		•Cap		MARKED: 1
		1	1	1			NS		•Cap		MARKED: 4

		5	5	5			NS		•Cap		MARKED: 2,3,5,6,7
3	VOE422426	1	1	1					•Pin		
4	VOE465899	14	14						•Screw		
	VOE8192738			14					•Screw		
5	VOE786724	1	1						•Bushing		
	VOE422076			1					•Bushing		
6	VOE422077	1	1	1					•Bushing		
7	VOE422078	1	1						•Bushing		
	VOE8192676			1					•Bushing		
8	VOE11000014	1	1						•Bushing		
	VOE8192677			1					•Bushing		
9	VOE422080	1	1						•Bushing		(VOE7422080)
	VOE8192678			1					•Bushing		
10	VOE422081	1	1						•Bushing		
	VOE8192679			1					•Bushing		
11	VOE422082	1	1	1					•Bushing		
12	VOE467367	1	1						•Plug		(VOE467649)
	VOE968145			1					•Plug		
13	VOE1556907	1	1	1					•Gasket		(VOE469328)
14	VOE421154	6	6	6					•Nozzle		
15	VOE13968955	6	6	6					•Expansion plug		
16	VOE191171	2	2	2					•Pin		(VOE7191171)
17	VOE955082	4	6	6					•Cap plug		
18	VOE968145	1	1	1					•Plug		
19	VOE422369	7	2	2					•Plug		
20	VOE966146	1					SS		Plug		
21	VOE13947629	1							Plane gasket		
22	VOE479954	1							Nipple		(VOE7190130)
23	VOE13947893	1							Crane		
23A	VOE476279	1							Protecting cap		
24	VOE421528	1							Reduction		
25	VOE13947622	1							Plane gasket		
26	VOE11039249	1							Pressure monitor		SE16
27	VOE960631	1							Plug		
28	VOE13947622	1							Plane gasket		
29	VOE420120	1							Inspection lid		
30	VOE420121	1							Hatch		
31	VOE421121	2							Gasket		
32	VOE3978045	1							Splash plate		(VOE471858)
33	VOE471854	1							Cover		
34	VOE1161277	REQ							Sealant		
35	VOE471855	5							Screw		
36	VOE471856	5							Sealing ring		
37	VOE471857	1							Pipe		
38	VOE421158	1							Sealing ring		
39	VOE968124	1							Clamp		
40		1					NS		Iron		

41	VOE13965191	4						Screw		REAR LIFTING EYE
	VOE13965191	2						Screw		TD 71G
	VOE965225	2						Flange screw		TD73KBE, M12 X 35
42		1					NS	Iron		RH
		1					NS	Lifting eye		LH
43	VOE951974	1						Spring pin		
44	VOE420628	6						Nozzle		TD 71G
	VOE477437	6						Nozzle		TD 73KBE
45	VOE471596	6						Stud		
46	VOE466874	6						Sealing ring		
47	VOE13948570	6						Lock nut		
48	VOE946329	1						Flange screw		
49	VOE927661	REQ						Rubber hose		L=450
50	VOE943475	1						Hose clamp		

Date: 2014/2/25	Image id: AJ132B	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 213/100	Title: Crankshaft and related parts



Q1-Q5	Option	Option description	
Q1 TD 71G			
Q2 TD 73KBE			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE275628	6							Cylinder liner kit		ENG - 97292
	VOE11704454	6							Cylinder liner kit		ENG 97293 -
	VOE275641		6						Cylinder liner kit		ENG - 97292
	VOE276900		6						Cylinder liner kit		ENG 97293 -
2	VOE3978520	1					OP		•Cylinder liner		
	VOE3978530		1				NS		•Cylinder Liner		
3		1	1				NS		•Seal ring		
4		1	1				NS		•Seal ring		
5		2					NS		•Seal ring		

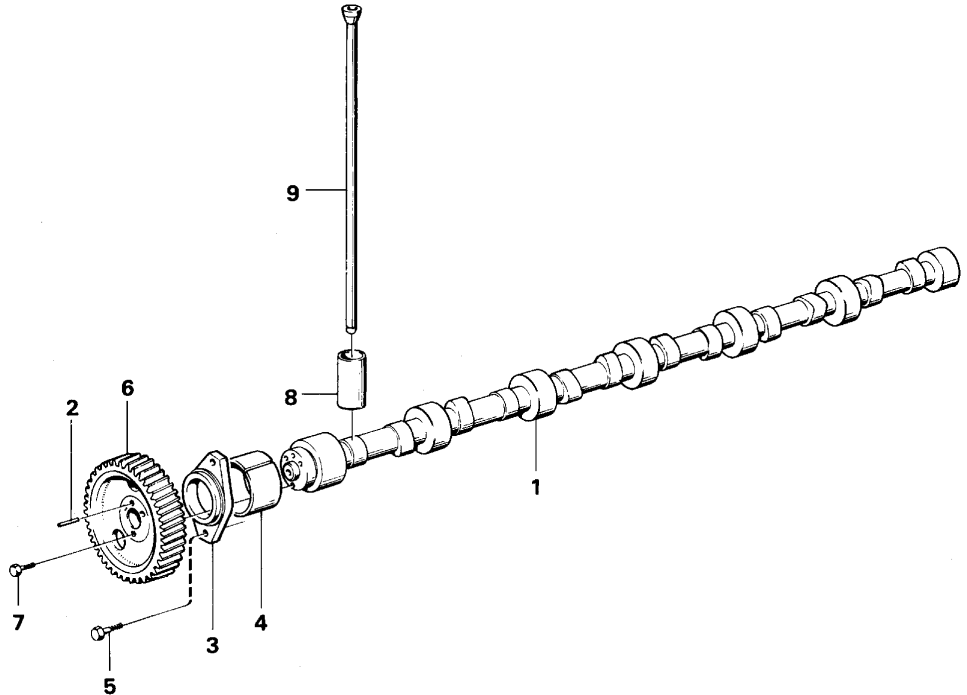
6		1	1				NS		•Piston		
7		1	1				NS		•Compression ring		
8		1	1				NS		•Piston ring		
9		1	1				NS		•Oil ring		
10		1	1				NS		•Expanding ring		
11	VOE3978588	1					OP		•Gudgeon pin		(VOE477927)ENG - 97292
	VOE3978588	1					OP		•Gudgeon pin		ENG 97293 -
	VOE477900		1				NS		•Piston Pin		
	VOE3978589		1						•Gudgeon pin		
12	VOE914525	2	2						•Retaining ring		
13	VOE271159	1	1						•Sealing ring kit		
14		1	1				NS		••Sealing strip		
15		1	1				NS		••Sealing strip		
16		2	2				NS		••Sealing strip		
17	VOE271117	6							Piston ring kit		
	VOE276037		6						Piston ring kit		
18		1	1				NS		•Compression ring		
19		1	1				NS		•Piston ring		
20		1	1				NS		•Oil ring		
21		1	1				NS		•Expanding ring		
22	VOE471523	6	6						Connecting rod		
23	VOE471364	1	1						•Bushing		
24	VOE465815	2	2						•Screw		
25	VOE270115	6	6						Big End Brg Kit		STD D
	VOE270116	6	6						Big End Brg Kit		0,010 IN, U SZ
	VOE270117	6	6						Big End Brg Kit		0,020 IN, U SZ
	VOE270118	6	6				OP		Big End Brg Kit		0,030 IN, U SZ
26	VOE477116	1	1						Crankshaft		ENG - 97292
	VOE8192695	1	1						Crankshaft		ENG 97293 -
27	VOE422253	1	1						•Key		(VOE7422253)
28	VOE270432	7	7						Main bearing kit		STD D, ENG - 97292
	VOE270433	7	7						Main bearing kit		0,010MM U SZ, ENG - 97292
	VOE270434	7	7						Main bearing kit		0,50 U SZ, ENG - 97292
	VOE270435	7	7						Main bearing kit		0,75 U SZ, ENG - 97292
	VOE270436	7	7						Main bearing kit		0,040MM U SZ, ENG - 97292
	VOE270437	7	7						Main bearing kit		0,050MM U SZ, ENG - 97292
	VOE276894	7	7						Main bearing		STD, ENG 97293 -
	VOE276895	7	7						Main bearing kit		0,254MM U SZ, ENG 97293 -
	VOE276896	7	7						Main bearing kit		0,508MM U SZ, ENG 97293 -
	VOE276897	7	7						Main bearing kit		0,792MM U SZ, ENG 97293 -
	VOE276898	7	7						Main bearing kit		1,016MM U SZ, ENG 97293 -

	VOE276899	7	7						Main bearing kit		1,270MM U SZ, ENG 97293 -
29	VOE276754	1	1						Thrust washer		(VOE7276754)STD D, ENG - 97292
	VOE276755	1	1						Thrust washer		(VOE7276755)0,1 O SZ, ENG - 97292
	VOE276756	1	1						Thrust washer		(VOE7276756)0,2 O SZ, ENG - 97292
	VOE276757	1	1						Thrust washer		(VOE7276757)0,3 O SZ, ENG - 97292
	VOE276890	1	1						Thrust washer		STD, ENG 97293 -
	VOE276891	1	1						Thrust washer		0,1MM U SZ, ENG 97293 -
	VOE276892	1	1						Thrust washer		0,2MM U SZ, ENG 97293 -
	VOE276893	1	1						Thrust washer		0,3MM U SZ, ENG 97293 -
30	VOE471528	1	1						Gear		
31	VOE465779	1	1						Hub		
32	VOE470366	1	1						Screw		
33	VOE420124	1	1						Washer		
34	VOE421515	1	1						Vibration damper		(VOE471194)
35	VOE4772218	1	1						Hub		
36	VOE4772247	8	8						Screw		
37	VOE4772217	1	1						Pulley		For AC.
38	VOE4772236	1	1						Pulley		
39	VOE13965187	4	4						Screw		
40	VOE11030557	1	1						Flywheel		ENG - 97292
	VOE11030938	1	1						Flywheel		ENG 97293 -
	VOE420314	1	1						•Gear ring		
41	VOE471541	9	9						Screw		
42	VOE786589	1	1						Deflector		
43	VOE905654	4	4						Drive screw		
44	VOE950677	1	1						Pin		
45	VOE466878	REQ	REQ						Shim		THICK = 0.12
	VOE466114	REQ	REQ						Shim		THICK = 0.20
	VOE466183	REQ	REQ						Shim		THICK = 0.30
	VOE466184	REQ	REQ						Shim		THICK = 0.50
46	VOE467834	1	1						Sign		

VOLVO

Construction Equipment

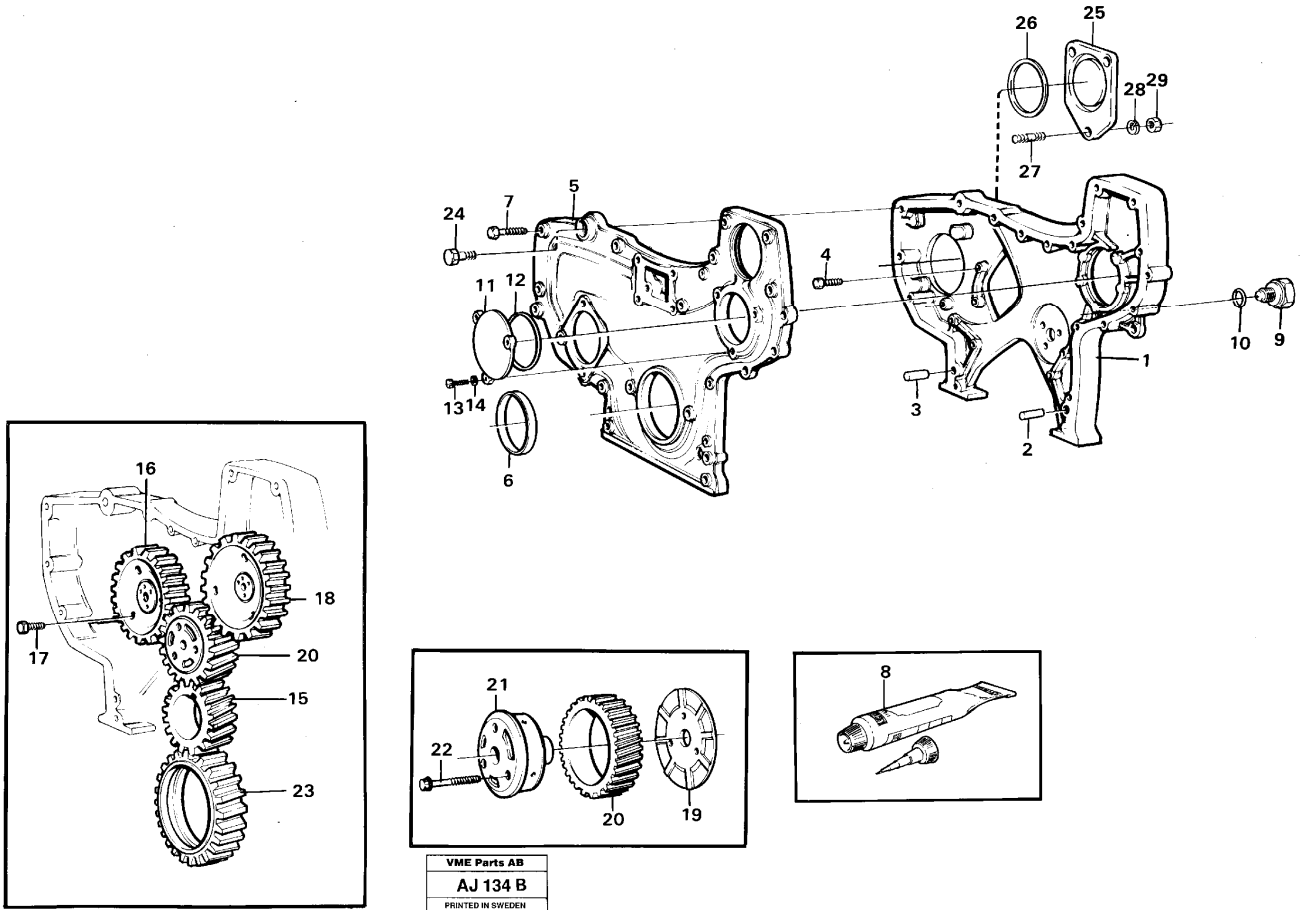
Date: 2014/2/25	Image id: AJ133A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 215/100	Title: Camshaft



VME Parts AB
AJ 133 A
PRINTED IN SWEDEN

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE471413	1							Camshaft		TD 71G, ENG - 97292
	VOE3978505	1							Camshaft		TD 71G, ENG 97293 -
	VOE477459	1							Camshaft		TD 73KBE, ENG - 97292
	VOE8192784	1							Camshaft		TD 73KBE, ENG 97293 -
2	VOE950588	1							•Pin		
3	VOE465789	1							Flange		
4		7							Bushing		See ref 212/100
5	VOE471509	2							Screw		
6		1							Camshaft gear		See ref 215/150
7		3							Screw		See ref 215/150
8	VOE11030953	12							Tappet		
9	VOE421385	12							Push rod		ENG - 97292
	VOE8192698	12							Push rod		ENG 97293 -

Date: 2014/2/25	Image id: AJ134B	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 215/150	Title: Timing gear casing and gears

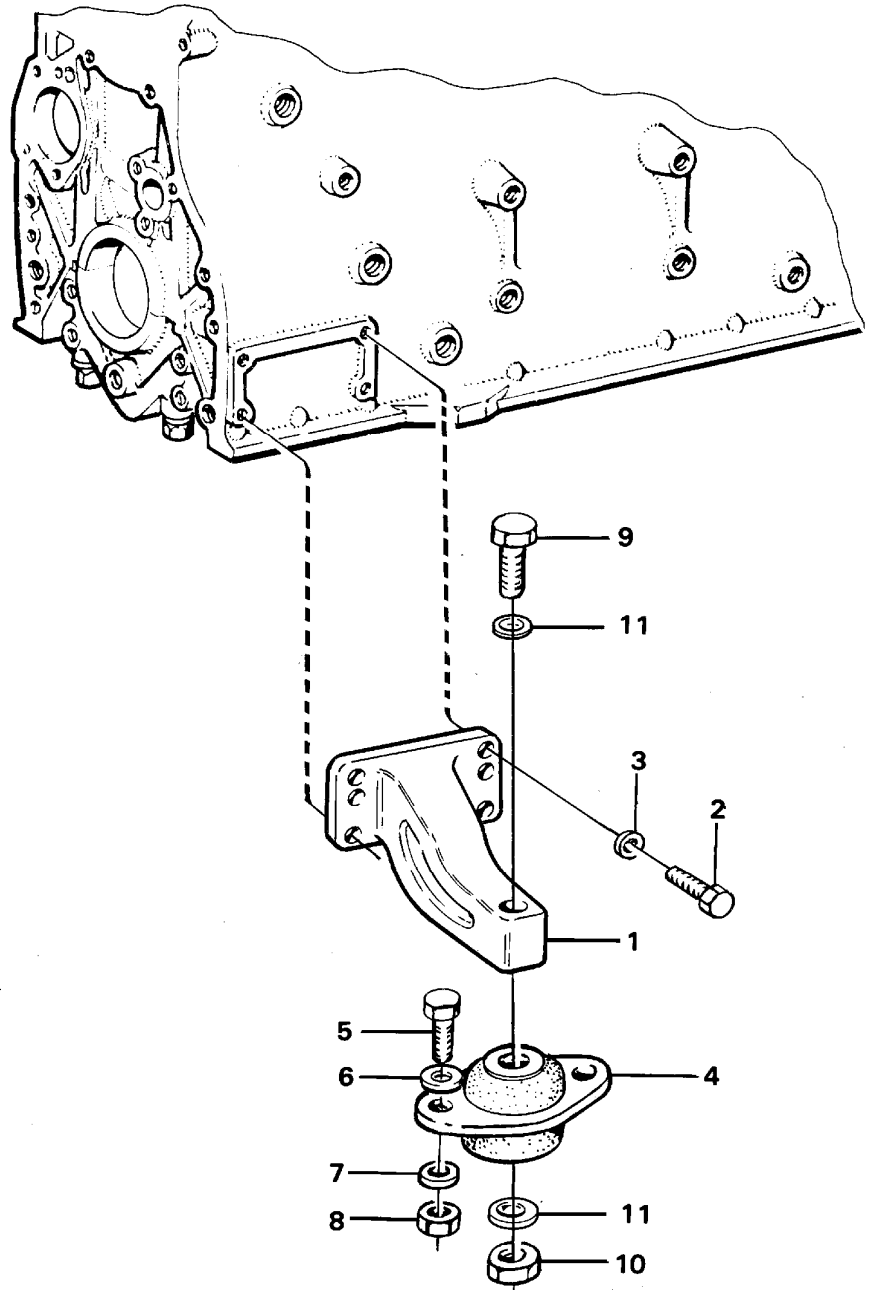


VME Parts AB
AJ 134 B
PRINTED IN SWEDEN

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE471505	1							Tmg Gear Casing		
2	VOE13941510	1							Pin		
3	VOE13941511	1							Pin		
4	VOE471534	2							Screw		L=28
	VOE471535	2							Screw		L=58
5	VOE471562	1					SS		Tmg Gear Cover		ENG - 69049
	VOE8192052	1					SS		Tmg Gear Cover		ENG 69050 - 82971
	VOE8192590	1							Tmg Gear Cover		ENG 82972 -
		1					NS		•Cover		
6	VOE477118	1							•Sealing ring		
7	VOE13947760	7							Flange screw		L=40
	VOE13948217	2							Flange screw		L=45
	VOE13965216	1							Screw		L=55
	VOE13965182	6							Flange screw		L=80

	VOE13965183	1							Flange screw		L=90
8	VOE1161277	REQ							Sealant		
9	VOE13960632	1							Plug		
10	VOE13947624	1							Plane Gasket		
11	VOE471559	1							Cap		
12	VOE925257	1							O-ring		
13	VOE13945444	3							Flange screw		
14	VOE13941907	3							Spring Washer		
15		1							Gear		See ref 213/100
16	VOE478297	1							Gear		
17	VOE471555	3							Screw		
18		1							Gear		See ref 236/100
19	VOE478951	1							Thrust Washer		(VOE467529)ENG - 82971
	VOE478951	2							Thrust Washer		ENG 82972 -
	VOE478954	1							Bearing Shield		ENG 82972 -
20	VOE8192518	1							Idler Gear		(VOE471552)ENG - 82971
	VOE8192578	1							Idler Gear		ENG 82972 -
	VOE479687	1							•Bushing		
21	VOE422766	1					SS		Pin		ENG - 82971
	VOE8192636	1							Bearing spindle		(VOE479779)ENG 82972 -
22	VOE471554	3							Screw		ENG - 82971
	VOE8192579	3							Screw		ENG 82972 -
	VOE942180	3							Disc Spring		ENG 82972 -
23		1							Oilpump gear		See ref 221/150
24	VOE965225	1							Flange screw		(VOE966343)
25	VOE420178	1							Cover		
26	VOE13975610	1							O-ring		
27	VOE967951	3							Stud		
28	VOE955899	3							Washer		
29	VOE13971073	3							Hexagon Nut		

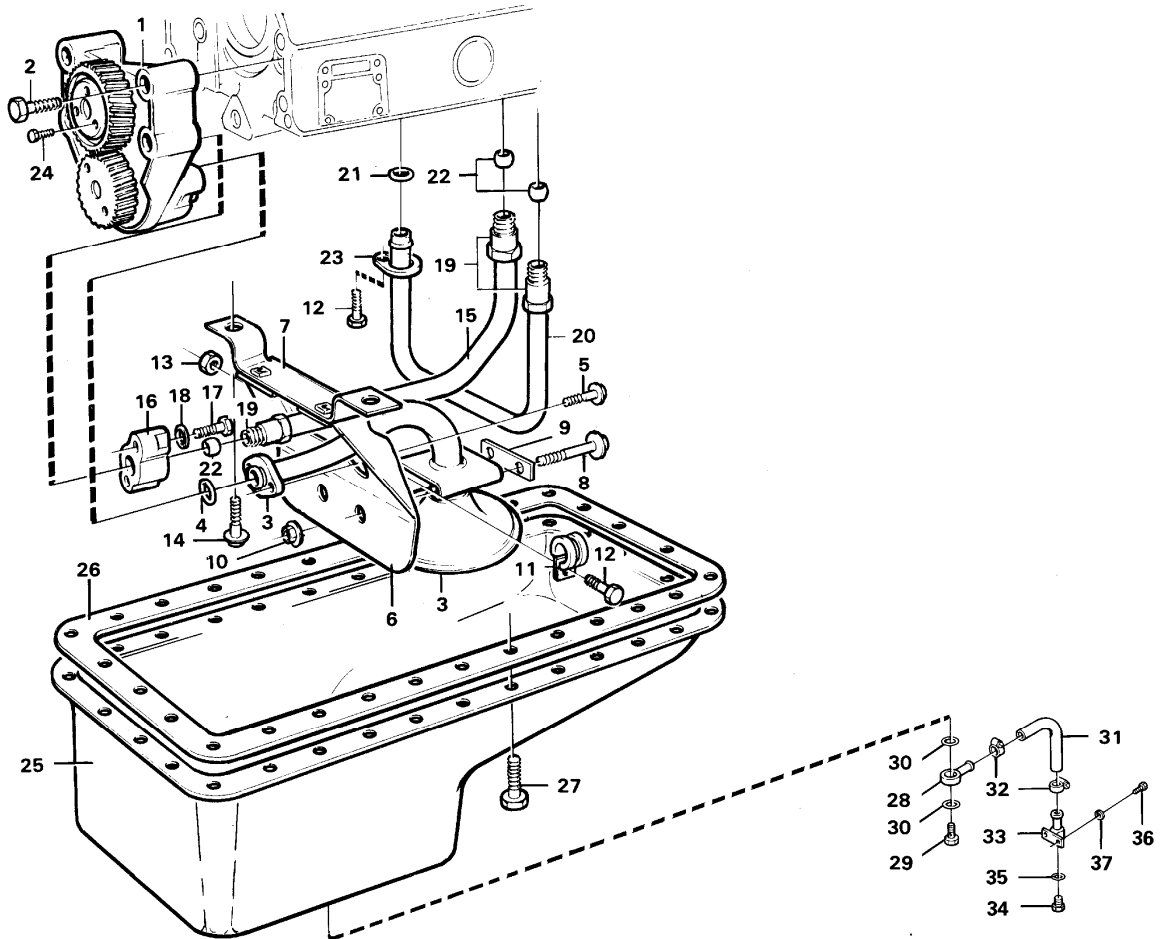
Date: 2014/2/25	Image id: AJ136A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 218/100	Title: Engine mounting



VME Parts AB
AJ 136 A
PRINTED IN SWEDEN

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4856778	2							Engine Mounting		
2	VOE13970975	8							Hexagon screw		
3	VOE13955897	8							Washer		
4	VOE342812	2							Rubber cushion		(VOE7342812)
5	VOE13970950	4							Hexagon screw		

Date: 2014/2/25	Image id: AJ137A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 221/100	Title: Lubricating oil system

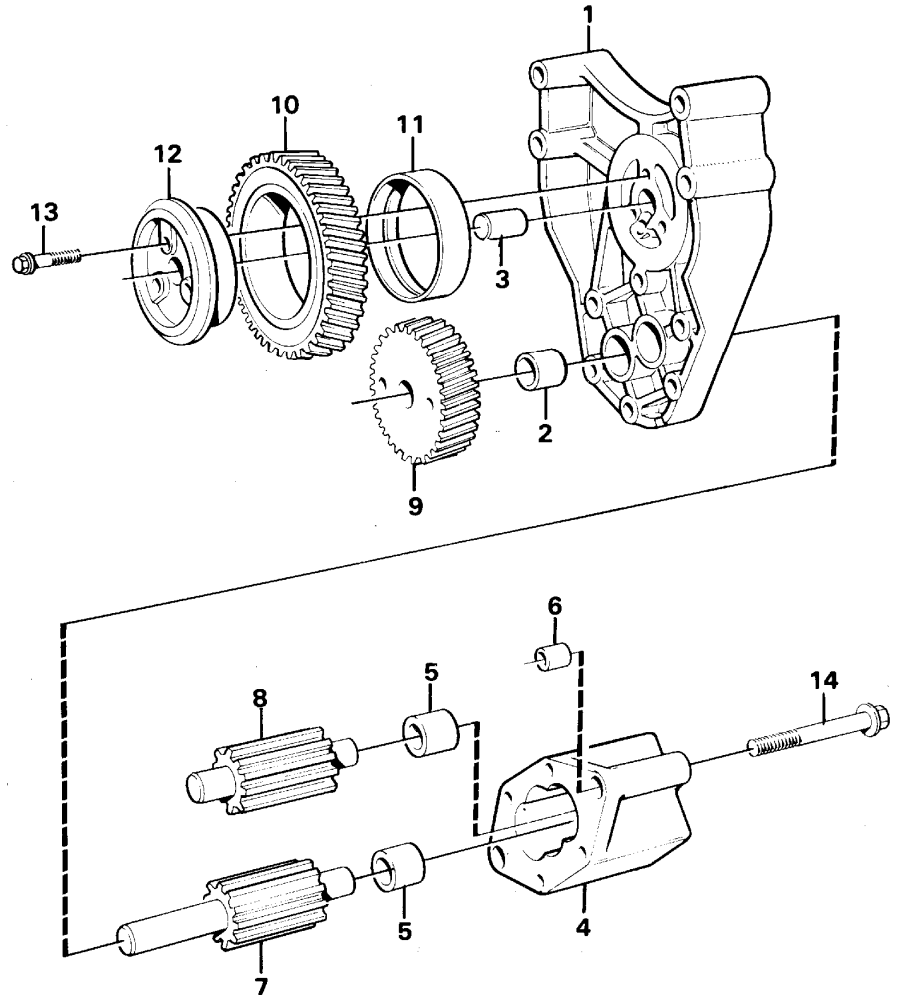


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 221/150
2	VOE471513	4							Screw		
3	VOE4772100	1							Suction pipe		TD71G,ENG - 97292 TD73KBE
	VOE11030171	1							Suction pipe		TD71G, ENG 97293 -
4	VOE470383	2							Sealing ring		
5	VOE13965183	2							Flange screw		TD71G, ENG - 97292 TD73KBE, ENG - 101505
	VOE13965184	2							Flange screw		TD71G, ENG 97293 - TD73KBE, ENG 101506 -
6	VOE4772097	1							Baffle plate		ENG - 97292
	VOE11032801	1							Baffle plate		ENG 97293 -

7	VOE4772098	1							Bracket		TD71G, ENG - 97292 TD73KBE, ENG - 101505
	VOE11032855	1							Bracket		TD71G, ENG 97293 -
	VOE11032896	1							Bracket		TD73KBE, ENG 101506 -
8	VOE13965218	2							Screw		
9	VOE421750	1							Washer		
	VOE11030174	1							Bracket		TD71G, ENG 97293 -
	VOE11030722	1							Clamp		TD71G, ENG 97293 -
	VOE13946544	1							Screw		TD71G, ENG 97293 -
10	VOE946036	2							Lock nut		
11	VOE1545433	1							Clamp		
12	VOE946440	2							Flange screw		
13	VOE13945408	1							Nut		
14	VOE946440	2							Flange screw		
15	VOE471587	1					SS		Tube		ENG - 73435
	VOE477947	1							Oil feed pipe		ENG 73436 - 97292
	VOE477948	1							Oil feed pipe		ENG 97293 -
16	VOE465846	1							Sleeve		
17	VOE968553	2							Flange screw		
18	VOE13941907	2							Washer		
19	VOE471588	3							Connector		
20	VOE471594	1					SS		Pipe		ENG - 73435
	VOE420996	1							Oil feed pipe		ENG 73436 -
21	VOE471956	2							Sealing ring		
22	VOE980786	3							Fitting		(VOE956972)
23	VOE471746	1							Clamp		
24	VOE471734	2							Screw		
25	VOE4772062	1					OP		Oil pan		
26	VOE11030779	1							Gasket		(VOE424919)
27	VOE946440	36							Flange screw		
28	VOE4761859	1							Oil draining pipe		
29	VOE4746672	1							Hollow screw		
30	VOE13955997	2							O-ring		
31	VOE13961191	REQ							Hydraulic hose		L=610
32	VOE13943472	2							Hose clamp		(VOE943472)
33	VOE4850236	1							Nipple		
34	VOE926370	1							Plug		
35	VOE958225	1							O-ring		
36	VOE13955294	2							Screw		
37	VOE13955894	2							Washer		(VOE955894)
	VOE843075	2							Spacer sleeve		ENG 97293 -
	VOE421750	1							Washer		ENG 97293 -
	VOE13965218	2							Screw		ENG 97293 -
	VOE946036	2							Lock nut		ENG 97293 -
	VOE13945408	2							Nut		ENG 97293 -

Date: 2014/2/25	Image id: AJ138A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 221/150	Title: Oil pump



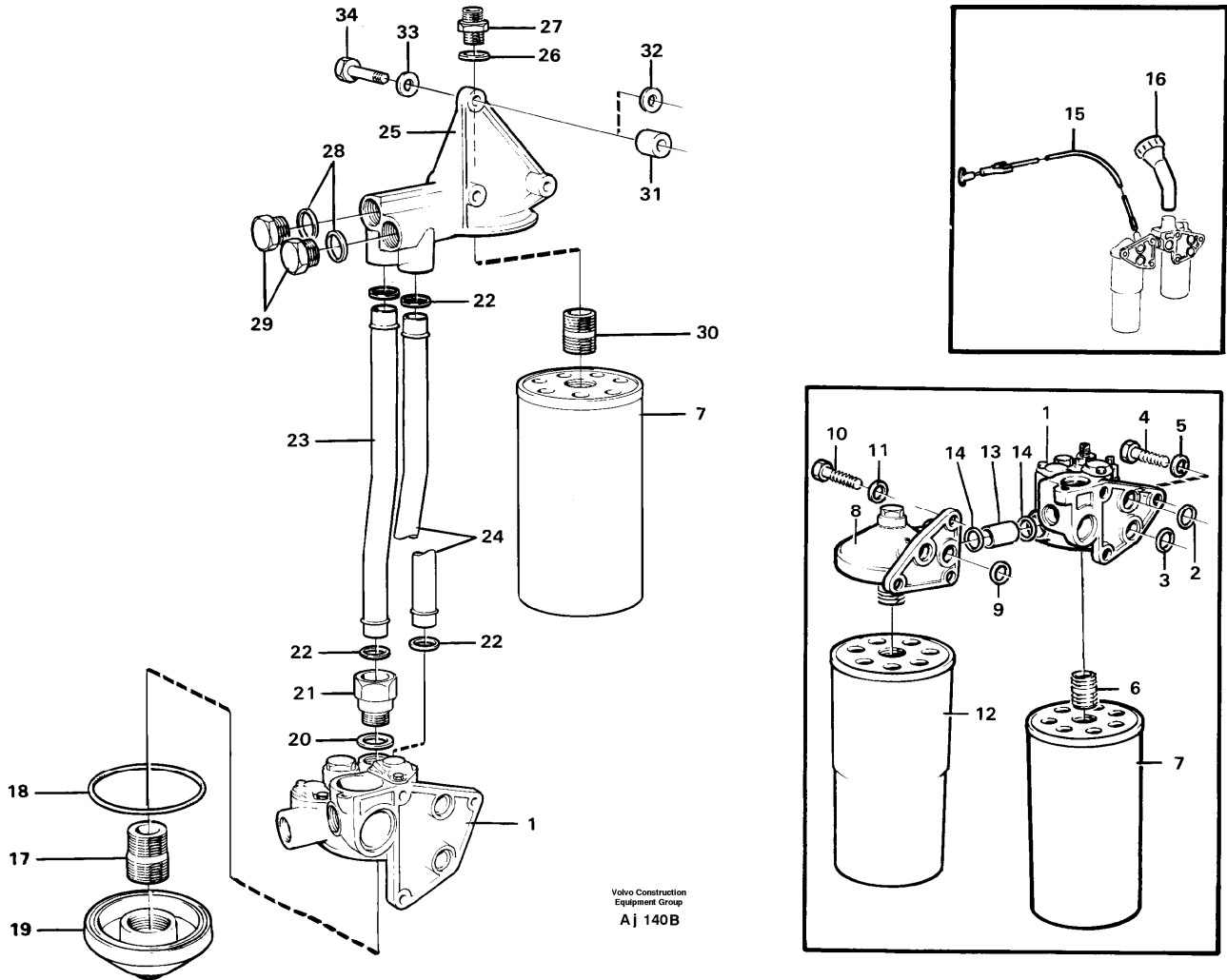
VME Parts AB
AJ 138 A
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Q1-Q5	Option	Option description	
Q1 477547			
Q2 864760			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE477547	1							Oil pump		ENG - 97292
	VOE864760		1						Oil pump		ENG 97293 -
1	VOE471571	1	1						•Bracket		
2	VOE470347	2	2					K	••Bushing		
3	VOE191171	1	1						••Pin		(VOE7191171)
4		1	1				NS		•Oil pump housing		
5	VOE470347	2	2					K	••Bushing		

6	VOE401146	2	2						••Guide sleeve		
7		1	1				NS	K	•Drive shaft		
8		1	1				NS	K	•Idler shaft		
9	VOE471941	1	1						•Drive Gear		
10	VOE471942	1	1						•Drive Gear		
11		1	1				NS		••Bushing		
12	VOE420048	1	1						•Bearing sleeve		
13	VOE471586	1	1						•Screw		
14	VOE13965218	2							•Screw		
	VOE13965183		2						•Flange screw		
	VOE276152	1							Repair kit		
	VOE276156		1						Repair kit		

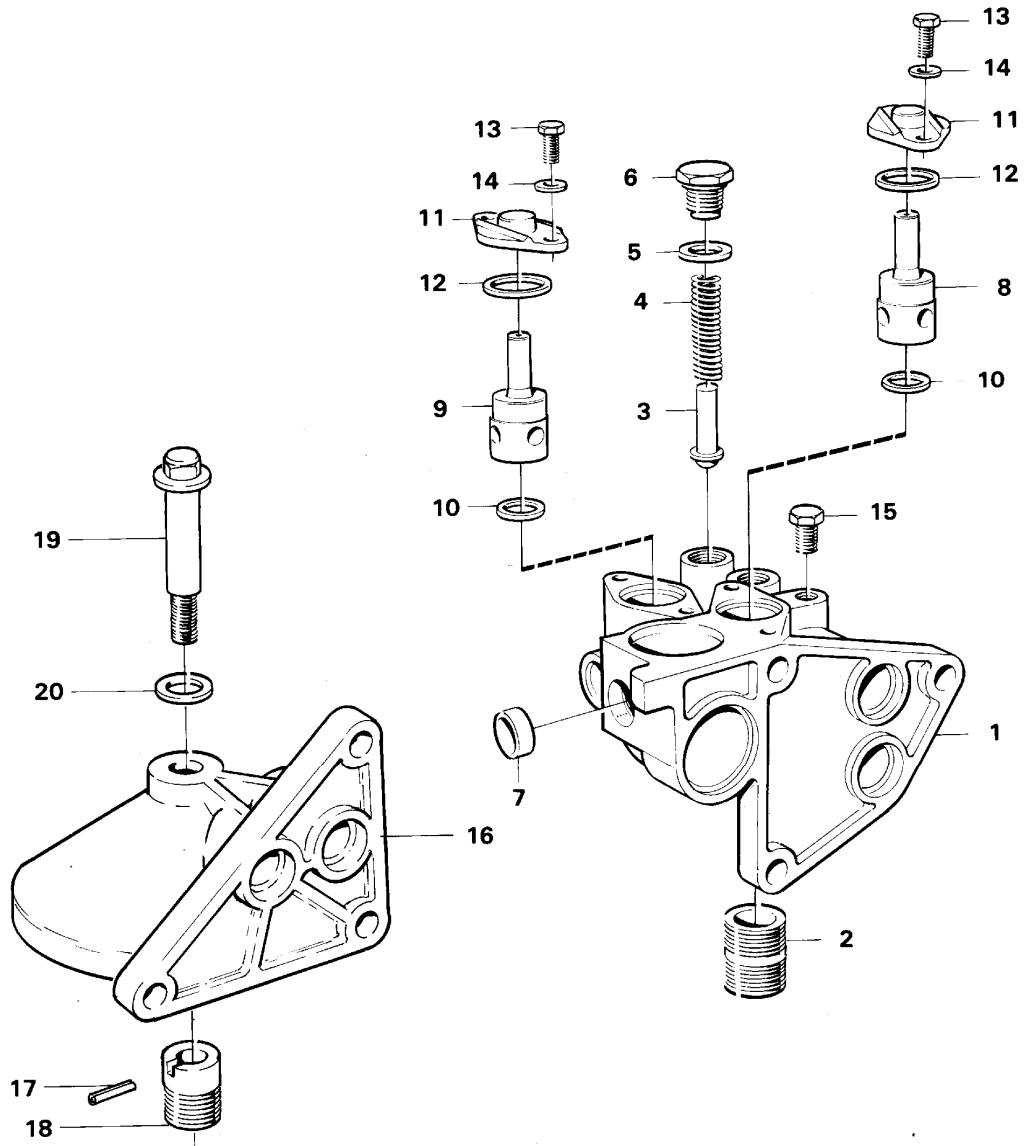
Date: 2014/2/25	Image id: AJ140B	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 222/100	Title: Oil filter



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Filter Housing		See ref 222/150
2	VOE13949656	2							O-ring		
3	VOE13949722	1							O-ring		
4	VOE946329	2							Flange screw		L=25
	VOE13965222	1							Screw		L=65
5	VOE941908	3							Spring Washer		
6		1							Nipple		See ref 222/150
7	VOE466634	1							Oil Filter		
8		1							Housing		See ref 222/150
9	VOE13949656	2							O-ring		

10	VOE946329	3							Flange screw		
11	VOE941908	3							Spring Washer		
12	VOE477556	1							Oil Filter		(VOE471392)
13	VOE471602	1							Pipe		
14	VOE471956	2							Sealing ring		
15		1							Oil dip stick		See ref 222/200
16		1							Filler pipe		See ref 222/200
17		1							Nipple		See ref 222/150
18	VOE13948981	1							O-ring		
19	VOE3812509	1							Casing		(VOE848431)
20	VOE13947625	1							Plane Gasket		
21	VOE11030597	1							Nipple		
22	VOE471956	4							Sealing ring		
23	VOE11030595	1							Pipe		
24	VOE11030598	1							Pipe		
25	VOE11030594	1							Housing		
26	VOE13947622	1							Plane Gasket		
27	VOE14213266	1							Fitting		
	VOE14213676	1							•Sealing ring		
28	VOE13947627	2							Plane Gasket		(VOE947627)
29	VOE13966145	2							Plug		
30	VOE466623	1							Nipple		
31	VOE469909	3							Bushing		TD71G
32	VOE191172	2							Washer		TD73KBE
33	VOE13955894	3							Washer		(VOE955894)
34	VOE955309	2							Hexagon screw		
	VOE967825	1							Hexagon screw		

Date: 2014/2/25	Image id: AJ141A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 222/150	Title: Housing, oil filter

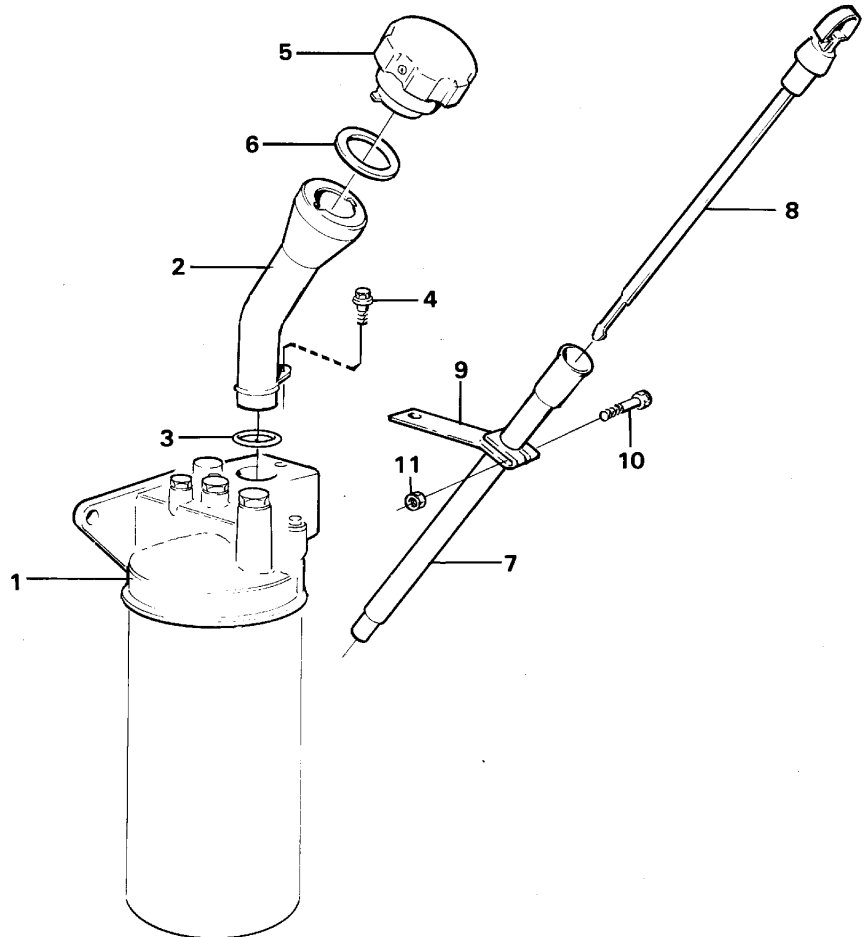


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11030601	1							Housing		
1		1					NS		•Housing		
2	VOE11030599	1							•Nipple		
3	VOE471085	1							•Valve cone		
4	VOE466653	1							•Compression spring		
5	VOE13947627	1							•Plane gasket		(VOE947627)
6	VOE471598	1							•Plug		
7	VOE13948811	1							•Cap plug		

8	VOE471706	1							•Reduction valve		
9	VOE471646	1							•Piston cooling valve		
10	VOE469846	2							•Sealing ring		
11	VOE471648	2							•Cover		
12	VOE949659	2							•O-ring		
13	VOE13955272	4							•Screw		
14	VOE955892	4							•Washer		
15	VOE479979	1							•Plug		(VOE191026)
16	VOE11030503	1							Housing		
17	VOE951974	1							•Spring pin		
18	VOE11031514	1							Nipple		
19	VOE471855	1							Screw		
20	VOE471856	1							Sealing ring		

Date: 2014/2/25	Image id: AJ142A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 222/200	Title: Oil filler and dipstick



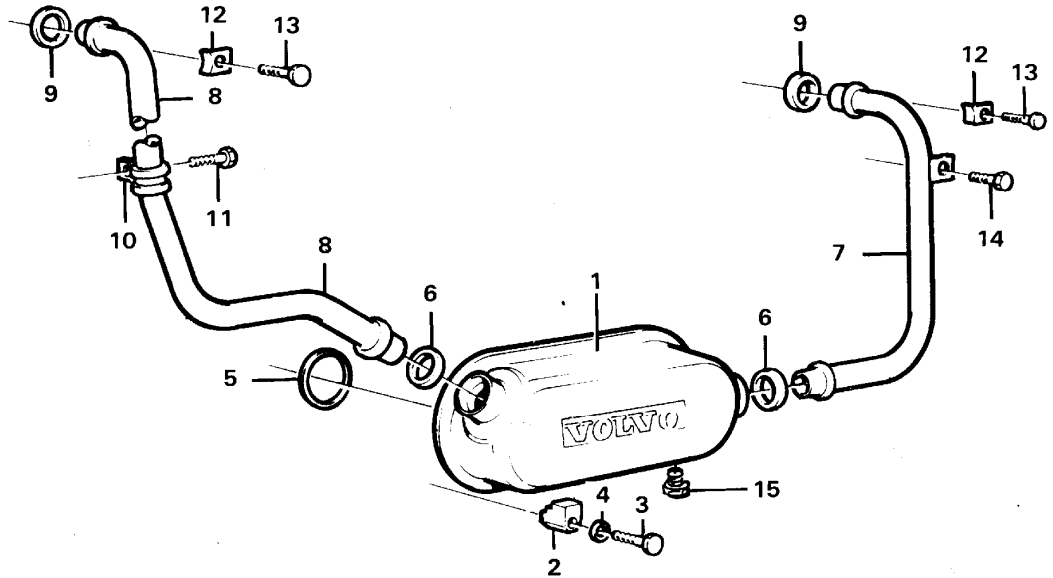
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AJ 142 A
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Filter Housing		See ref 222/150
2	VOE4772233	1							Oil filler pipe		
3	VOE421629	1							Sealing ring		
4	VOE946440	1							Flange screw		
5	VOE421753	1							Filler cap		
6	VOE1275379	1							Gasket		(VOE940096)
7	VOE4772103	1							Tube		
8	VOE4772191	1							Dipstick		
	VOE925054	1							•O-ring		
9	VOE4772104	1							Clamp		
10	VOE13948356	1							Flange screw		
11	VOE13945407	1							Nut		

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Construction Equipment

Date: 2014/2/25	Image id: AJ139A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 223/100	Title: Oil cooler

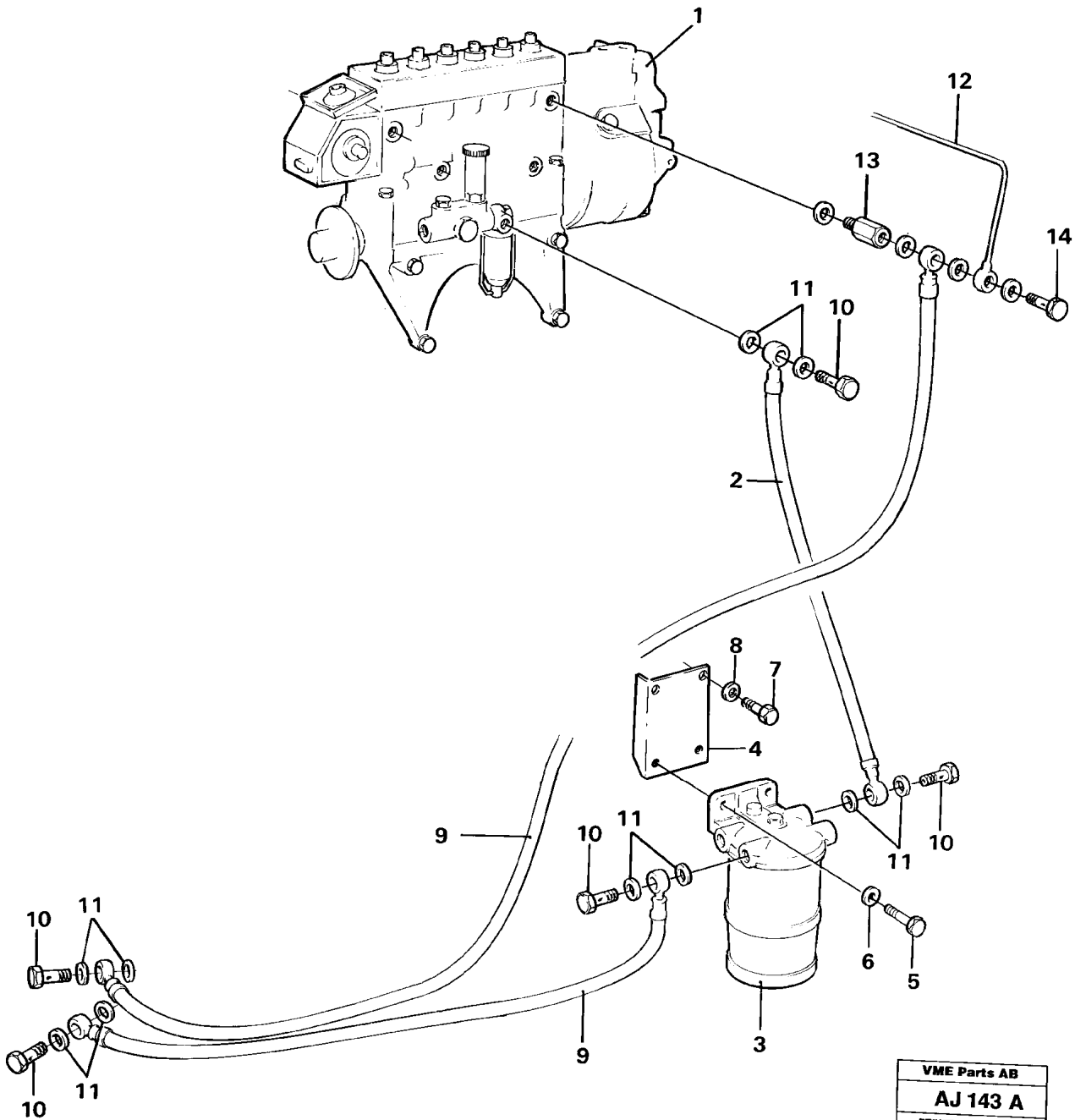


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE1661254	1							Oil Cooler		
2	VOE471804	4							Retainer		
3	VOE970952	2							Hexagon screw		(VOE13970952)L=50
	VOE13970953	2							Hexagon screw		L=55
4	VOE955895	4							Washer		
5	VOE471467	2							Sealing ring		
6	VOE471708	2							Sealing ring		
7	VOE3978502	1							Coolant Pipe		(VOE421650)
8	VOE849673	1							Pipe		
9	VOE471637	2							Sealing ring		
10	VOE968508	1							Clamp		
11	VOE946440	1							Flange screw		
12	VOE421654	2							Clamp		
13	VOE946440	1							Flange screw		L=16
	VOE13949846	1							Screw		L=20
14	VOE946441	1							Flange screw		

15	VOE479979	1						Plug		(VOE191026)
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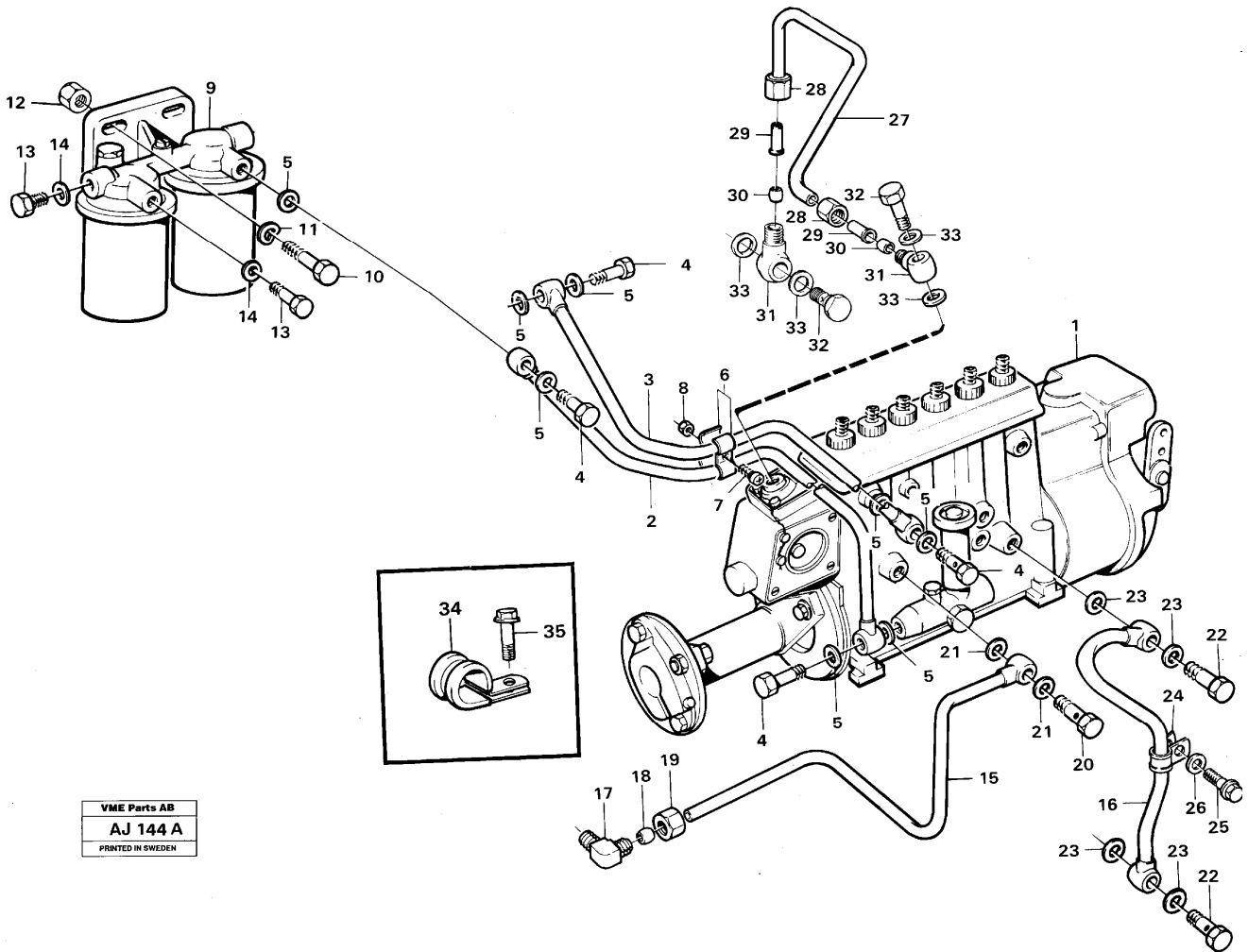
Date: 2014/2/25	Image id: AJ143A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 230/100	Title: Fuel system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Injection pump		See ref 236/100
2	VOE4804508	1							Fuel hose		
3		1							Filter		See ref 233/300

4		1					NS		Attachment		
5	VOE955297	2							Hexagon screw		
6	VOE13955894	2							Washer		(VOE955894)
7	VOE13955294	2							Screw		
8	VOE13955894	2							Washer		(VOE955894)
9	VOE4804703	2							Fuel hose		SER NO - 9287 SER NO - 61101 USA
	VOE4804703	1							Fuel hose		SER NO 9288 - SER NO 61102 - USA
	VOE4774632	1							Fuel hose		TO FUEL TANK SER NO 9288 - SER NO 61102 - USA
10	VOE7025167	5							Hollow Screw		
11	VOE13947621	10							Plane Gasket		
12		1							Leak-off line		See ref 237/100
13		1							Overflow valve		See ref 237/100
14		1							Hollow screw		See ref 237/100

Date: 2014/2/25	Image id: AJ144A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 233/100	Title: Fuel pipes, fuel injection pump - fuel filter



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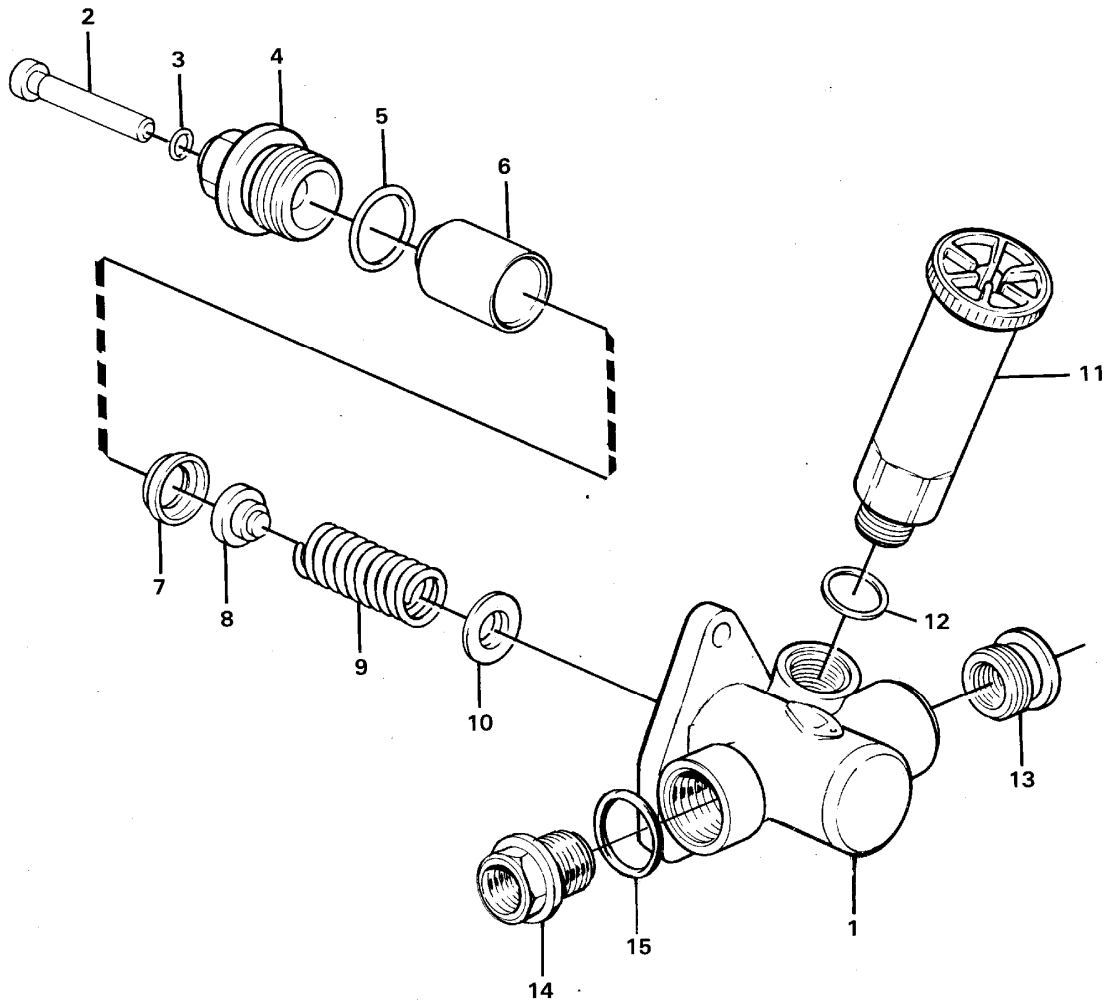
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Injection pump		See ref 236/100
2	VOE471484	1							Fuel pipe		
3	VOE471603	1							Fuel pipe		
4	VOE7025167	6							Hollow screw		
5	VOE13969011	12							Gasket		
6	VOE404279	4							Clamp		
7	VOE956095	2							Cross screw recessed		
8	VOE13955781	2							Nut		
9		1							Fuel filter		See ref 233/250
10	VOE13965185	2							Screw		
11	VOE941908	2							Spring washer		

12	VOE971071	2						Hexagon nut		
13	VOE960630	3						Plug		
14	VOE13947621	3						Plane gasket		
15	VOE471608	1						Pipe		TD71G, ENG - 60206
	VOE477986	1						Oil feed pipe		TD71G, ENG 60207 -
	VOE477908	1					OP	Oil feed pipe		TD73KBE, ENG - 64646
	VOE477986	1						Oil feed pipe		TD73KBE, ENG 64647 -
16	VOE471609	1						Pipe		
17	VOE329638	1						Elbow nipple		ENG - 60206
18	VOE954364	1						Ferrule		ENG - 60206
19	VOE954356	1						Fitting nut		ENG - 60206
20	VOE7048634	1						Hollow screw		ENG - 60206
	VOE7048634	2						Hollow screw		ENG 60207 -
21	VOE13947281	2						Gasket		ENG - 60206
	VOE13947281	4						Gasket		ENG 60207 -
22	VOE7025167	2						Hollow screw		
23	VOE13969011	4						Gasket		
24	VOE942542	1						Clamp		
	VOE18387	1						Clamp		
25	VOE13944926	1						Screw		
	VOE946471	1						Flange screw		
26	VOE190509	4						Washer		
27	VOE13945460	REQ						Plastic pipe		L = 650
	VOE13945460	REQ						Plastic pipe	VOE92005	L = 760
28	VOE954356	2						Fitting nut		
29	VOE944717	2						Sleeve		
30	VOE954364	2						Ferrule		
31	VOE13945417	2						Banjo nipple		
	VOE13945417	1						Banjo nipple	VOE92005	TD 73KBE
	VOE13954378	1						Nipple	VOE92005	TD 73KBE
32	VOE968178	1						Hollow screw		
	VOE7048634	1						Hollow screw		
	VOE7048634	1						Hollow screw		
33	VOE13947282	4						Gasket		
	VOE13947282	2						Gasket	VOE92005	TD 73KBE
34	VOE940374	2						Clamp		
35	VOE947107	2						Flange screw		

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Construction Equipment

Date: 2014/2/25	Image id: AJ152A	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 233/150	Title: Feed pump TD 71G

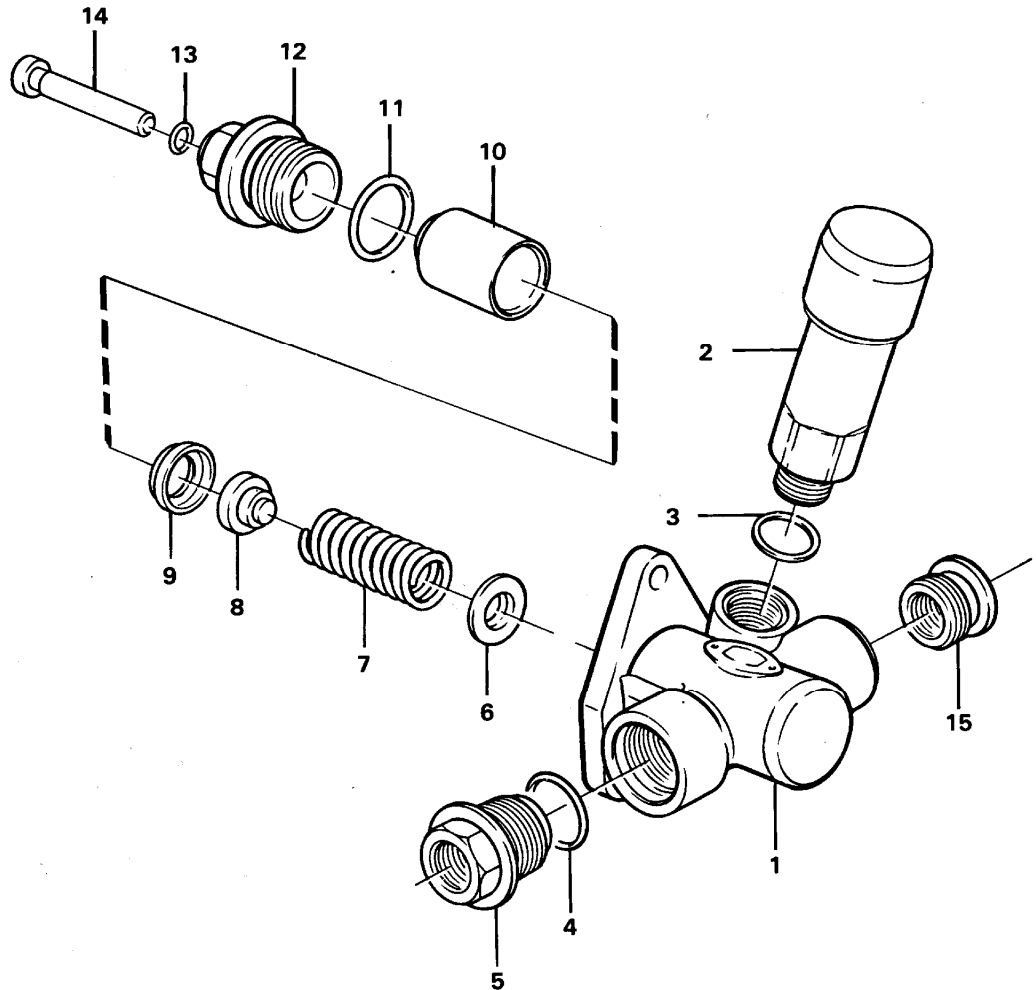


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE244825	1							Feed pump		
1		1					NS		•Housing		
2	VOE244826	1							•Push rod		
3	VOE11716292	1							•O-ring		(VOE244829)
4	VOE244827	1							•Nipple		
5	VOE15031180	1							•O-ring		(VOE244828)
6	VOE244831	1							•Piston		
7	VOE11706665	1							•Spacer ring		(VOE244835)
8	VOE244834	1							•Valve		
9	VOE244832	1							•Spring		
10	VOE244833	2							•Spring disc		

11	VOE3094547	1							•Hand pump		(VOE11991822)
12	VOE240572	1							•Gasket		(VOE7240572)
13	VOE244836	1							•Bushing		
14	VOE244837	1							•Nipple		FD - 368: M24x1,5
	VOE3094340	1							•Nipple		FD 369 -: M22x1,5
15	VOE244838	1							•O-ring		FD - 368
	VOE3094341	1							•O-ring		FD 369 -

Date: 2014/2/25	Image id: AJ323B	Catalogue: 97710	Model: L120B
Brand: Volvo BM	Serial: 8100-10000, 60750-63000	Group/Section: 233/200	Title: Feed pump TD 73KBE, 92005



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Section option	Kit	Option description
VOE92005		Low Emission Version

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE863474	1							Feed pump		
1		1					NS		•Housing		
2	VOE3094547	1							•Hand pump		(VOE11991822)
3	VOE240572	1							•Gasket		(VOE7240572)
4	VOE244838	1							•O-ring		FD - 366
	VOE3094341	1							•O-ring		FD 367 -
5	VOE244837	1							•Nipple		FD - 366: M24x1,5
	VOE3094340	1							•Nipple		FD 367 -: M22x1,5
6	VOE244833	2							•Spring disc		

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