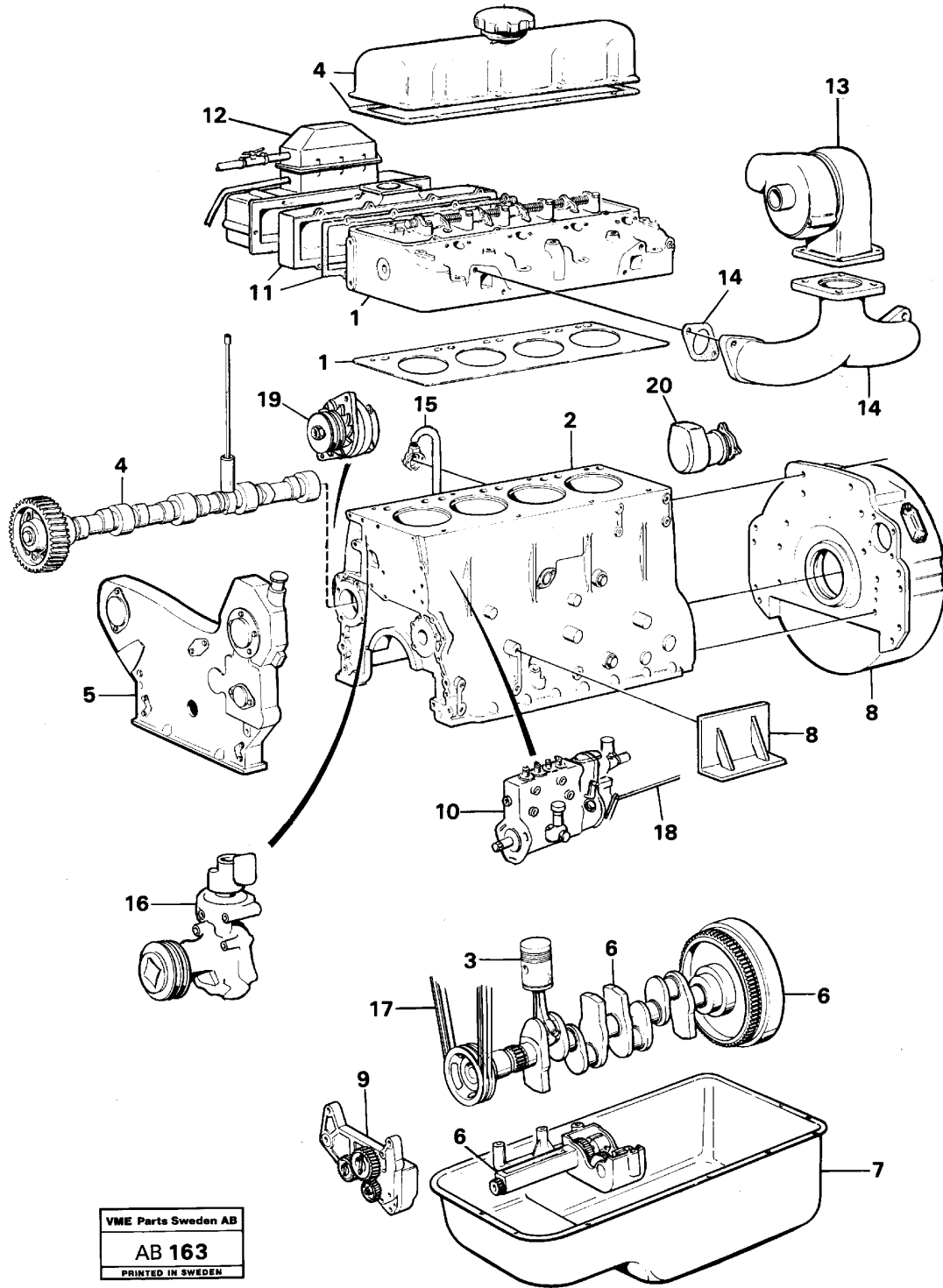


Date: <b>2014/1/23</b>	Image id: <b>AB163</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/50</b>	Title: <b>Engine</b>

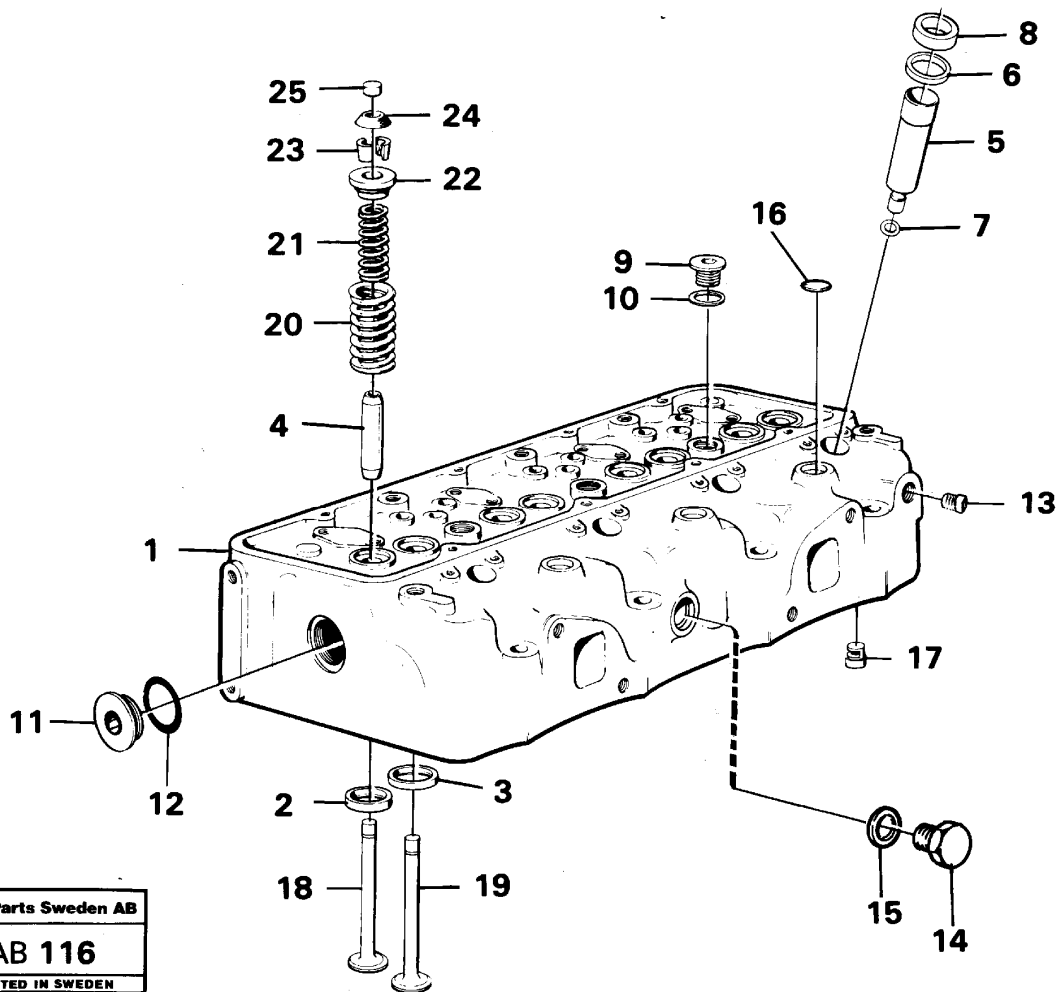
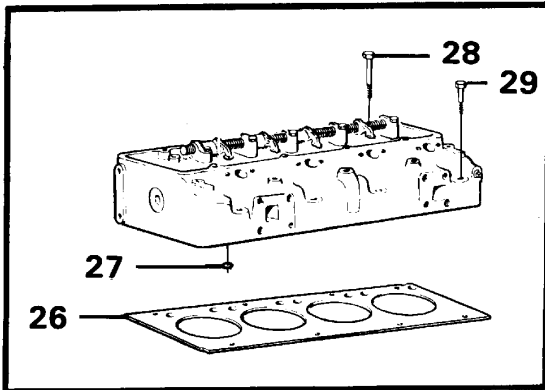


Q1-Q5	Option	Option description	
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Q1 16209	VOE16209		
Q2 16316	VOE16316		
Q3 16317	VOE16317		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE16209	1					OP		Engine		STD. D45B
	VOE16316		1				OP		Engine	VOE90417	TD45B
	VOE16317			1			OP		Engine	VOE90535	TD45B
1		1	1	1					•Cylinder head		See ref 21/100
2		1	1	1					•Cylinder block		See ref 21/150
3		1	1	1					•Cylinder liner,piston		
									•••and connecting rod		See ref 21/200
4		1	1	1					•Valve mechanism		See ref 21/250
5		1	1	1					•Timing gear casing		
									•••and timing gears		See ref 21/300
6		1	1	1					•Crankshaft,		
									•••balancing		See ref 21/350
7		1	1	1					•Oil sump		See ref 21/400
8		1	1	1					•Engine support and		
									•••flywheel housing		See ref 21/450
9		1	1	1					•Lubricating system		See ref 22/50
10		1	1	1					•Fuel system		See ref 23/50
11		1							•Inlet system		See ref 25/50
			1	1					•Inlet system		See ref 25/75
12			1						•Intercooler		See ref 25/115
13			1	1					•Turbocharger		See ref 25/130
14		1	1	1					•Exhaust system		See ref 25/150
15		1	1	1					•Crankcase ventilation		See ref 25/200
16		1	1	1					•Cooling system		See ref 26/50
17		1	1	1					•Belt transmission		See ref 26/300
18		1	1	1					•Governor controls		See ref 27/50
19		1	1	1					•Generator		See ref 32/50
20		1	1	1					•Starter motor		See ref 33/50

Date: <b>2014/1/23</b>	Image id: <b>AB116</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/100</b>	Title: <b>Cylinder head</b>

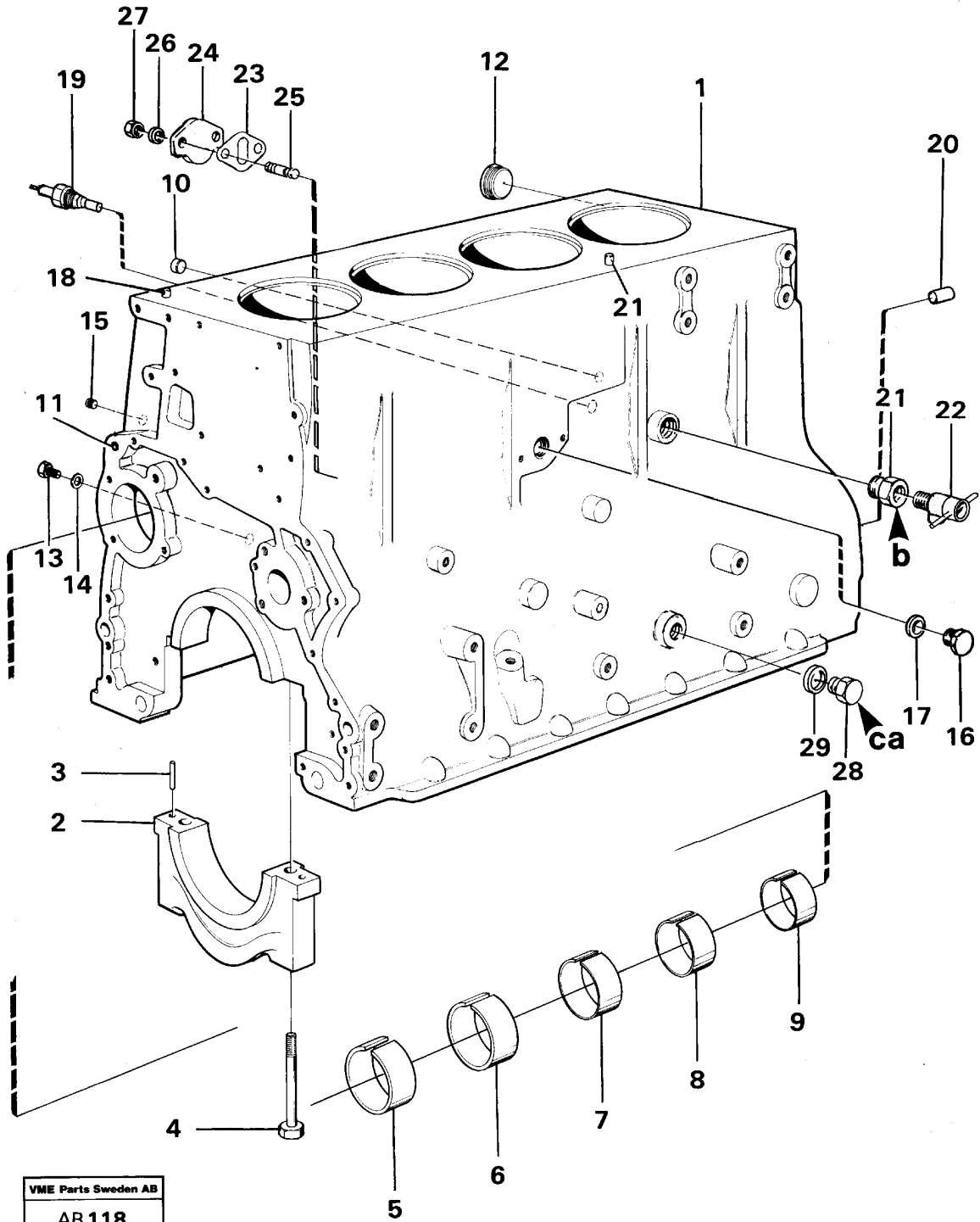


VME Parts Sweden AB  
**AB 116**  
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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	VOE4804708	1						Cylinder head	
		1				NS		•Cylinder head	
1		1				NS		••Cylinder head	
2	VOE466373	4				SS		••Valve seat	STD
	VOE421316	4						••Valve seat	0,20" O SZ
3	VOE4804548	4						••Valve seat	STD
	VOE466307	4				OP		••Valve seat	0,20" O SZ
4	VOE466386	8						••Valve guide	
5	VOE477928	4						••Socket	(VOE466403)
6	VOE466405	4				K		••Sealing ring	
7	VOE466922	4				K		••Sealing ring	
8	VOE466420	4						••Ring	
9	VOE466230	3						••Plug	
10	VOE420166	3				K		••Gasket	
11	VOE785765	1						••Plug	
12	VOE785766	1				K		••Gasket	
13	VOE952358	1				OP		••Plug	
14	VOE467365	1						••Plug	(VOE467714)
15	VOE469327	1						••Gasket	(VOE468461)
16	VOE477026	3						••Expansion plug	(VOE192426)
17	VOE465420	4						••Nozzle	
18	VOE466379	4						•Valve	
19	VOE421680	4						•Exhaust valve	
20	VOE466384	8						•Valve spring	
21	VOE466383	8						•Valve spring	
22	VOE466382	8						•Washer	
23	VOE468305	16						•Valve Collet	
24	VOE469456	8						•Protecting ring	
25	VOE478074	8						•Valve cap	
	VOE11990104	1						Gasket kit	
26	VOE11030027	1						•Gasket	
27	VOE422413	1						•Sealing ring	
28	VOE787459	16						Screw	
29	VOE787458	4						Screw	

Date: <b>2014/1/23</b>	Image id: <b>AB118</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/150</b>	Title: <b>Cylinder block</b>

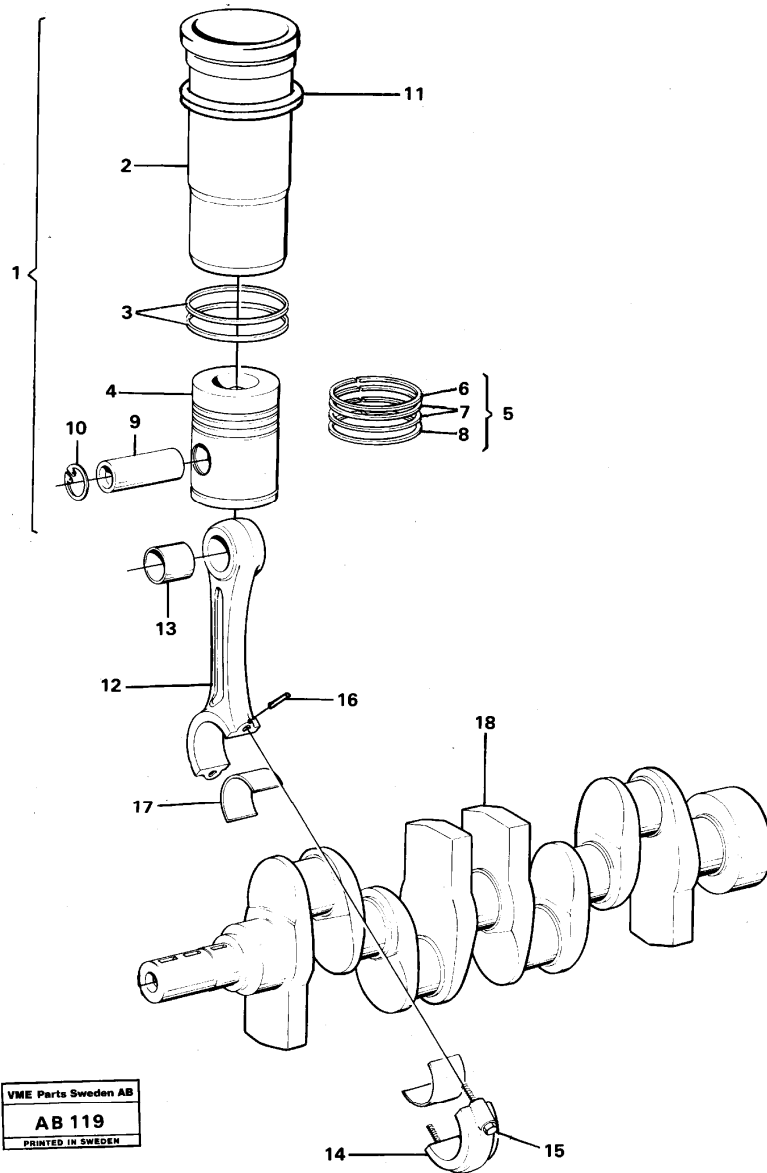


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**AB 118**  
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

	VOE4804591	1					OP		Cylinder block		
1		1					NS		•Cylinder block		
2		5					NS		•Bearing carrier		
3	VOE950564	1							•Pin		
4	VOE421153	10					OP		•Screw		
5	VOE785515	1							•Bushing		
6	VOE11000014	1							•Bushing		
7	VOE422080	1							•Bushing		(VOE7422080)
8	VOE422081	1							•Bushing		
9	VOE785443	1							•Bushing		
10	VOE422369	5							•Plug		
11	VOE955082	3							Cap plug		OD=12,5
12	VOE7070792	3							Cap plug		OD=50
13	VOE479979	1							Plug		(VOE191026)
14	VOE957173	1					K		Gasket		
15	VOE13961130	1					OP		Plug		
16	VOE4804641	1							Plug		
17	VOE957193	1							Gasket		
18	VOE785800	2							Pin		
19	VOE1606877	1							Switch		OLJETRYCK / OIL PRESSURE
20	VOE191171	2							Pin		(VOE7191171)
21	VOE479954	1							Nipple	VOE90535	(VOE7190130)STD
22	VOE87502	1							Drain Cock	VOE90535	STD
23	VOE11030028	1							Gasket		(785868)
24	VOE7363575	1							Plate		
25	VOE953235	2					OP		Stud		
26	VOE13941907	2							Washer		(941907)
27	VOE955826	2							Hexagon nut		
28	VOE961895	1							Plug		STD
29	VOE13947627	1					K		Plane gasket		(VOE947627)STD

Date: <b>2014/1/23</b>	Image id: <b>AB119</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/200</b>	Title: <b>Cylinder liner, piston and connecting rod</b>

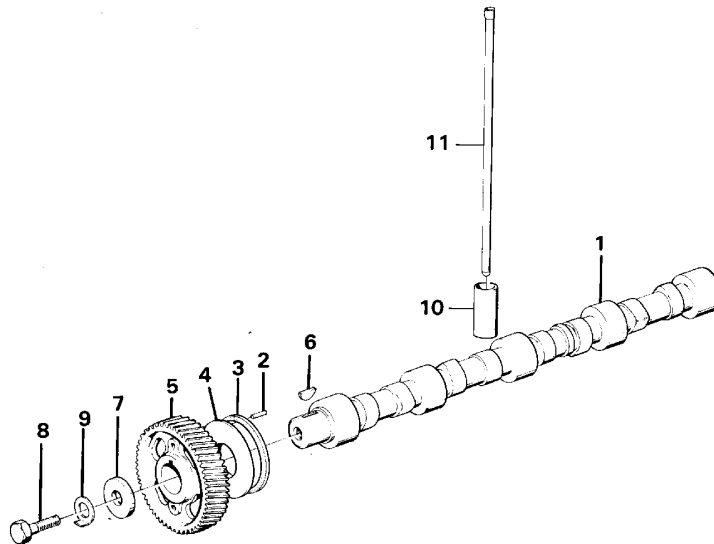
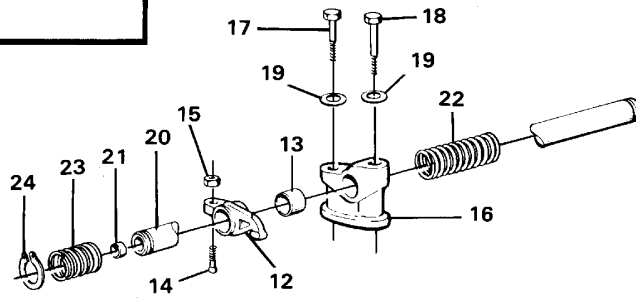
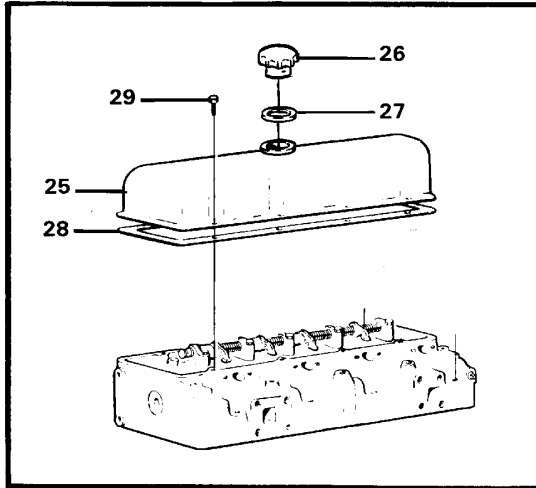


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	VOE11990058	4						Cylinder liner kit	VOE90535	STD
	VOE11990057	4						Cylinder liner kit	VOE90417	
2	VOE11030002	4					NS	•Cylinder liner		
3	VOE4804532	8						•Sealing ring		
4	VOE4804371	4					NS	•Piston	VOE90535	STD
	VOE4804535	4					OP	•Piston	VOE90417	
5	VOE6630616	4						•Piston ring kit		
6	VOE785934	4						••Compression ring		
7	VOE785935	8						••Compression ring		
8	VOE787262	4						••Oil scraper ring		
9	VOE787224	4					NS	•Gudgeon pin		
10	VOE914524	8						•Retaining ring		
11	VOE4804380	REQ						Shim		THICK=0,12
	VOE4804381	REQ						Shim		THICK=0,20
	VOE4804382	REQ						Shim		THICK=0,30
	VOE4804383	REQ						Shim		THICK=0,50
	VOE4804450	4					SS	Connecting rod		ENG - 71683
12		4					NS	•Connecting rod		
13	VOE11030066	4						•Bearing bushing		
14		4					NS	•Cap		
15	VOE420126	8						•Screw		
16	VOE7021660	8					OP	•Pin		
	VOE11030068	4						Connecting rod		ENG 71684 -
12		4					NS	•Connecting rod		
13	VOE11030066	4						•Bearing bushing		
14		4					NS	•Cap		
15	VOE420126	8						•Screw		
17	VOE270093	4						Bearing		
	VOE270094	4						Bearing		0,25 U SZ
	VOE270095	4						Bearing		0,50 U SZ
	VOE270096	4						Bearing		0,75 U SZ
	VOE270097	4						Bearing		1,00 U SZ
	VOE270098	4					OP	Bearing		1,25 U SZ
18		1						Crankshaft		See ref 21/350



Date: <b>2014/1/23</b>	Image id: <b>AB117</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/250</b>	Title: <b>Valve mechanism</b>

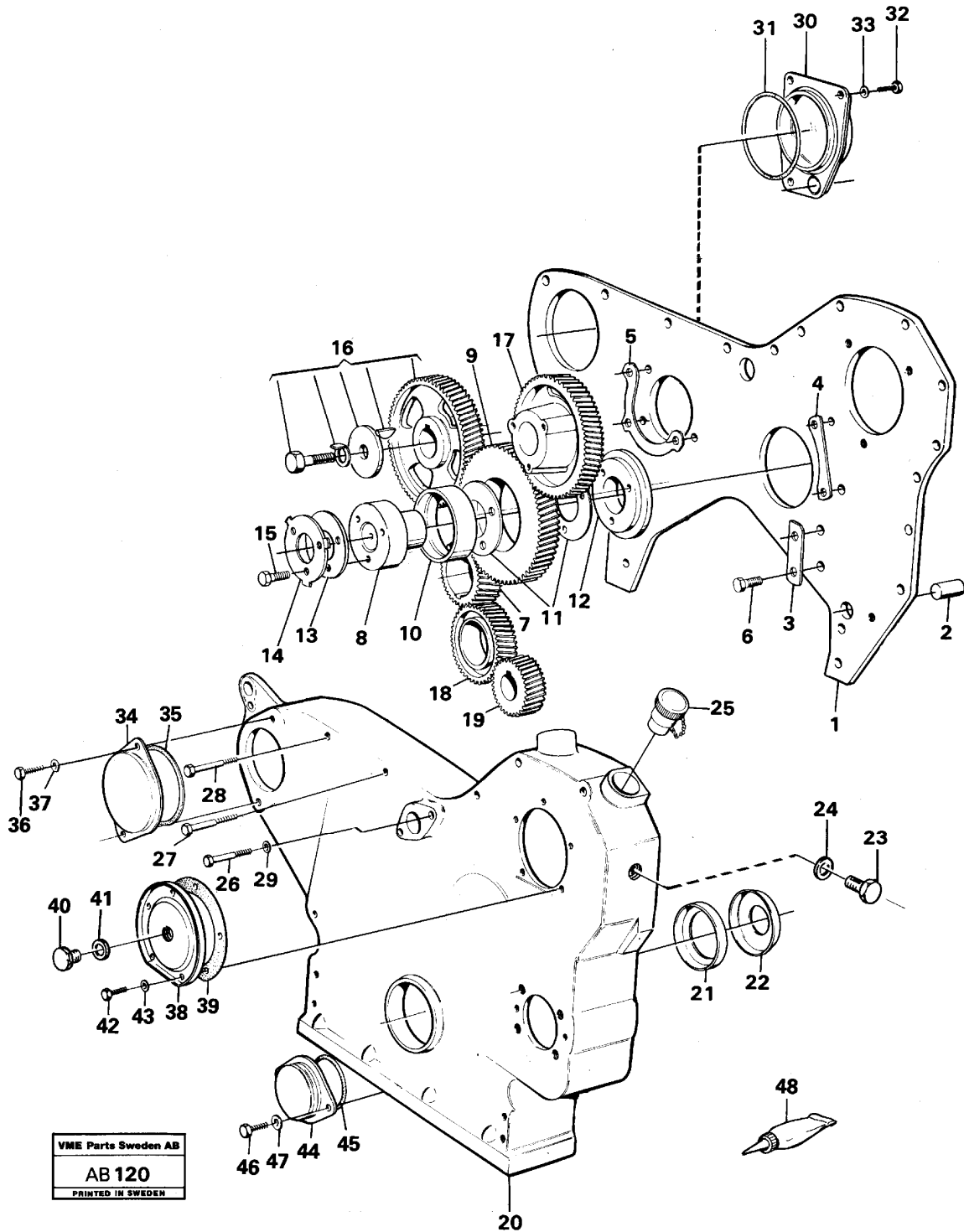


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**AB117**  
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1	VOE4804452	1							Camshaft		
2	VOE907172	1					OP		Grooved pin		
3	VOE785591	1					K		Sealing ring		
4	VOE11030043	1							Thrust washer		
5	VOE785789	1							Camshaft gear		
6	VOE910122	1							Woodruff key		
7	VOE785584	1							Washer		
8	VOE955581	1							Hexagon screw		
9	VOE785589	1							Lock washer		
10	VOE421067	8							Tappet		
11	VOE785560	8							Push rod		
12	VOE7420129	4							Rocker arm		
	VOE420132	4							Rocker arm		
13	VOE420125	8							•Bushing		
14	VOE422993	8							•Bolt		
15	VOE940175	8							•Nut		
16	VOE785558	4							Bearing Bracket		
17	VOE955539	4							Hexagon screw		
18	VOE955540	4							Hexagon screw		
19	VOE13942336	8							Spring washer		
20	VOE785425	1							Rocker arm shaft		
21	VOE955082	2							•Cap plug		
22	VOE411140	2					OP		Spring		
23	VOE7301466	3					OP		Spring		
24	VOE914456	2							Retaining ring		
25	VOE785415	1							Valve cover		
26	VOE421753	1							Filler cap		
27	VOE1275379	1							Gasket		(VOE940096)
28	VOE785416	1							Gasket		
29	VOE950046	8							Cross recessed screw		

Date: <b>2014/1/23</b>	Image id: <b>AB120</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/300</b>	Title: <b>Timing gear casing and timing gears</b>

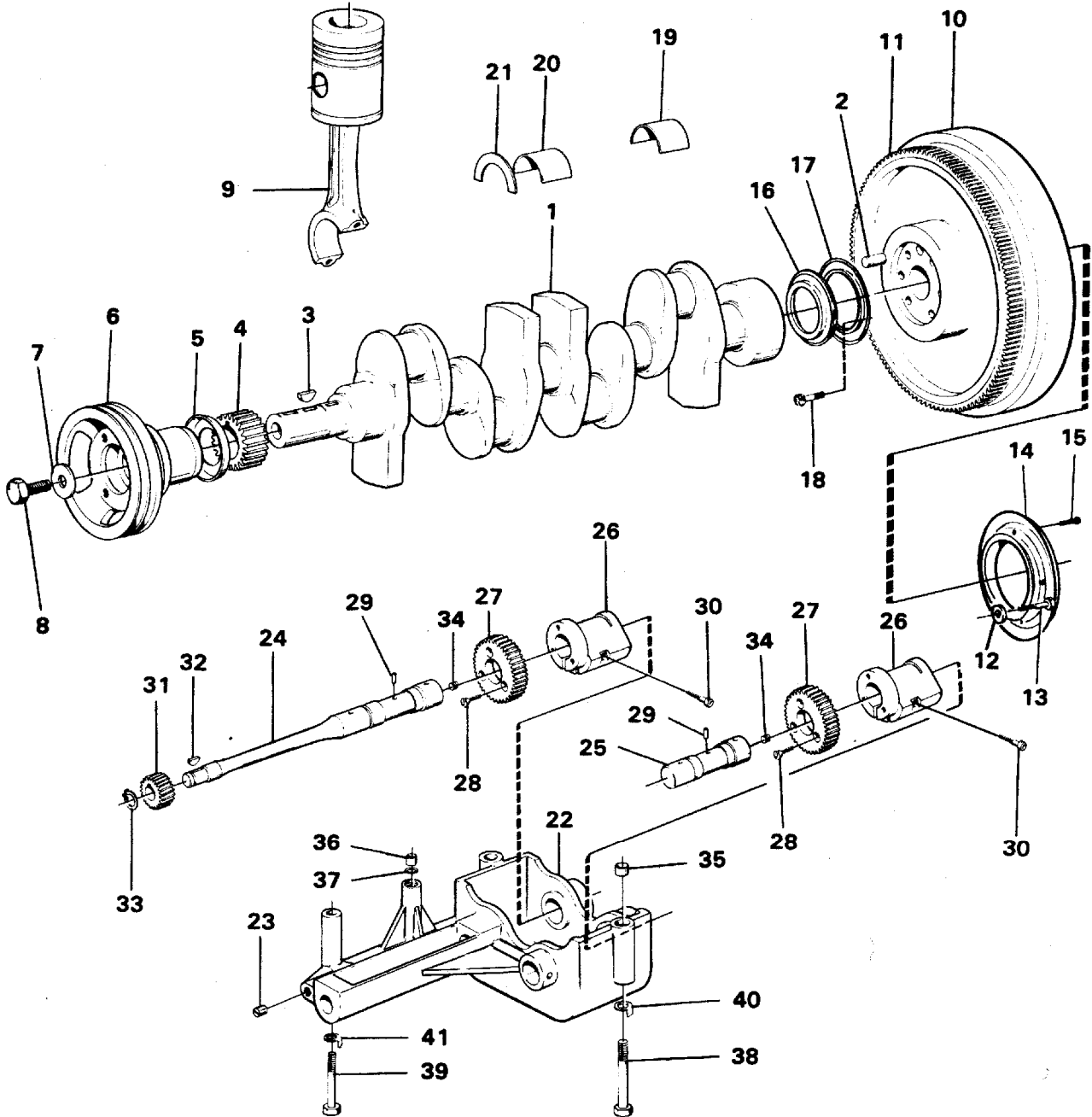


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1	VOE4804585	1					OP	Xmsn Plate		
2	VOE191171	2						Pin		(VOE7191171)
3	VOE1100062	1						Striker plate		
4	VOE785797	1						Striker plate		
5	VOE785796	1						Striker plate		
6	VOE955524	7						Hexagon screw		
7		1						Crankshaft gear		See ref 21/350
8	VOE785723	1					OP	Pin		
9	VOE785767	1					OP	Idler gear		
10		1					NS	•Bushing		
11	VOE787294	2						Thrust washer		
12	VOE785768	1						Spacer plate		
13	VOE787377	1						Bearing shield		
14	VOE785590	1					OP	Striker plate		
15	VOE955556	3						Hexagon screw		
16		1						Camshaft gear		See ref 21/250
17		1						Gear, fuel inv. pump		See ref 23/200
18		1						Idler gear, oil pump		See ref 22/100
19		1						Drive gear, oil pump		See ref 22/100
20	VOE4804736	1					OP	Timing gear cover		
21	VOE11713159	1					K	Sealing ring		(VOE4804489)
22	VOE785517	1						Ring		
23	VOE13960632	1						Plug		
24	VOE13947624	1						Plane gasket		(VOE947624)
25	VOE785860	1					OP	Cover		ENG - 76560
	VOE13946780	1						Cap plug		ENG 76561 -
26	VOE13940135	10						Screw		L=22
27	VOE955530	2						Hexagon screw		L=83
28	VOE955531	9						Hexagon screw		L=89
29	VOE13941907	21						Washer		
	VOE976944	1						Washer		(VOE13960141)ID=8.4
30	VOE785960	1						Cover		
31	VOE926043	1					K	O-ring		
32	VOE955535	3						Hexagon screw		
33	VOE13942336	3						Spring washer		
34	VOE7420183	1						Cover		
35	VOE420213	1					K	Sealing ring		(VOE7420213)
36	VOE955535	2						Hexagon screw		
37	VOE13942336	2						Spring washer		
38	VOE4804621	1						Cover		
39	VOE785594	1						Gasket		
40	VOE7301185	1					OP	Plug		
41	VOE13947627	1					K	Plane gasket		(VOE947627)
42	VOE940100	5						Hexagon screw		
43	VOE13941906	5						Washer		
44	VOE785859	1					OP	Cap		ENG 72242 -
45	VOE926132	1						O-ring		ENG 72242 -

46	VOE13940133	2							Screw		ENG 72242 -
47	VOE13942336	2							Spring washer		ENG 72242 -
48	VOE1161277	REQ							Sealant		10g

Date: <b>2014/1/23</b>	Image id: <b>17721A</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/350</b>	Title: <b>Crankshaft balancing</b>



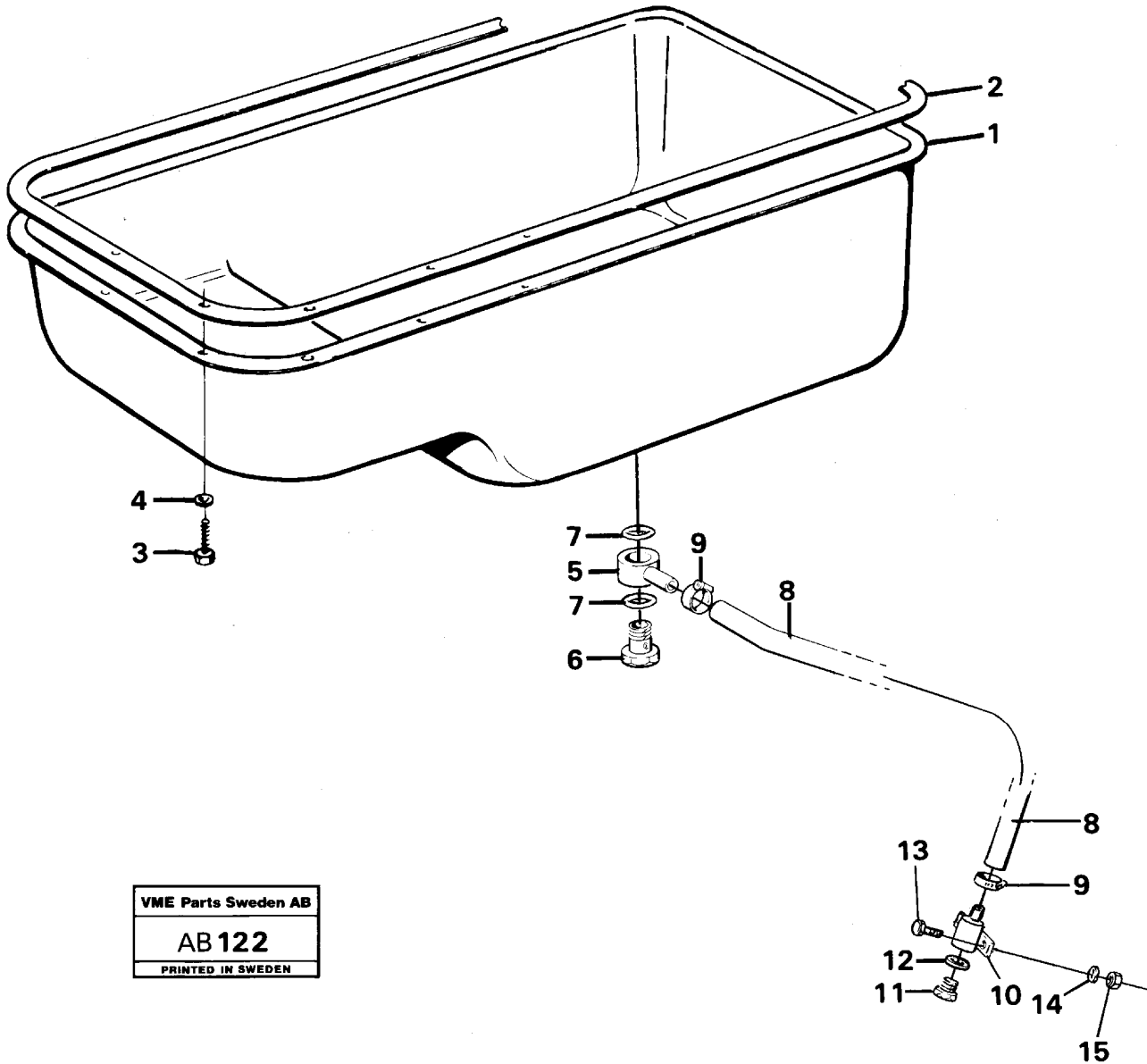
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------



31	VOE787298	1							•Gear		
32	VOE910115	1							•Woodruff key		
33	VOE914454	1							•Retaining ring		
34	VOE7016324	2							•Plug		
35	VOE785649	1							Sleeve		
36	VOE785438	1							Tube		
37	VOE925055	1							O-ring		
38	VOE7191812	2							Screw		
39	VOE955556	1							Hexagon screw		
40	VOE921231	2							Lock washer		
41	VOE921221	1							Lock washer		
	VOE1161277	REQ							Sealant		10g



Date: <b>2014/1/23</b>	Image id: <b>AB122</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/400</b>	Title: <b>Oil sump</b>

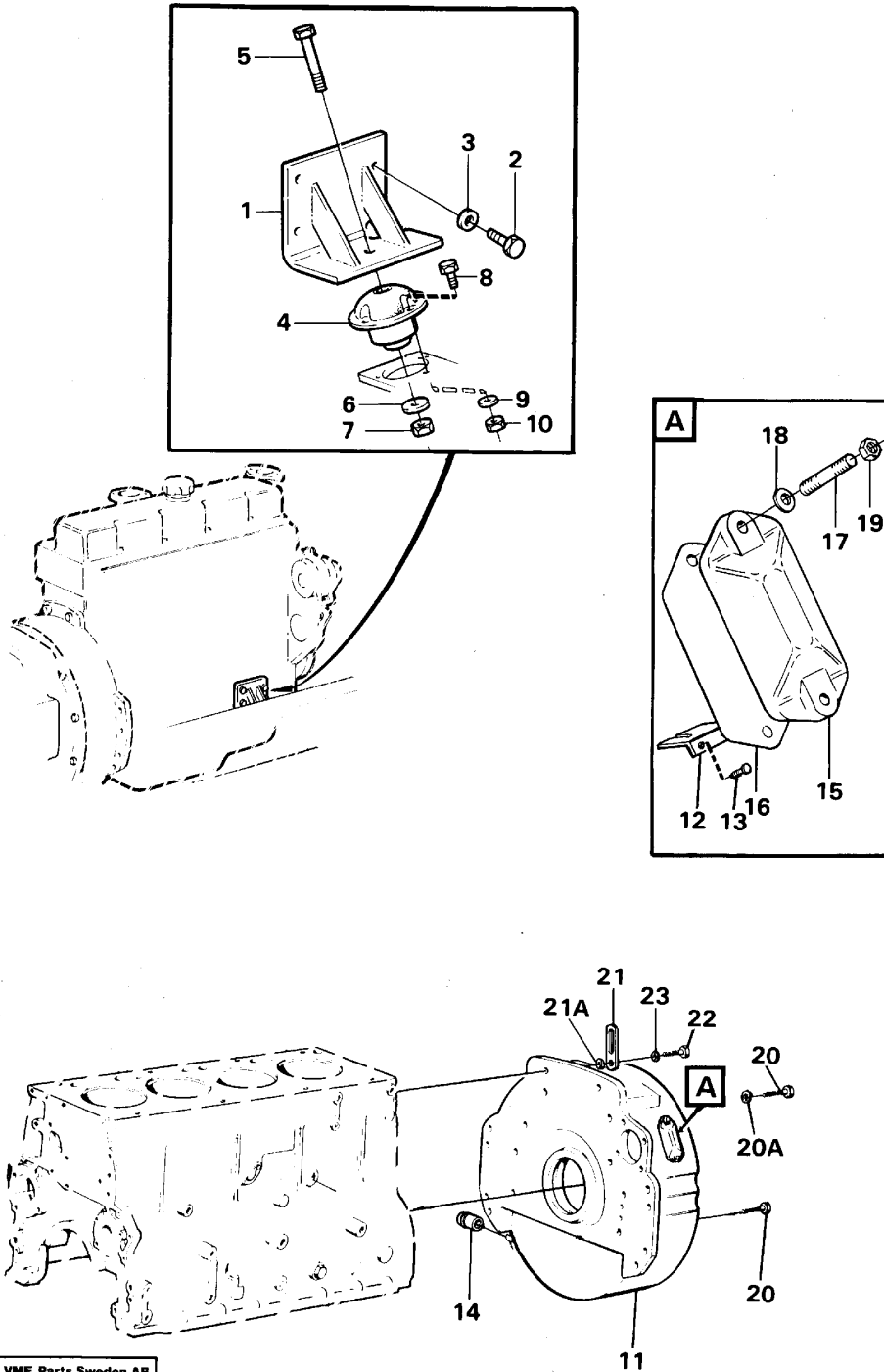


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4804829	1					OP		Oil pan		
2	VOE11030107	1						K	Gasket		(VOE11030046)
3	VOE955524	29							Hexagon screw		
4	VOE13941907	29							Washer		
5	VOE4761859	1							Oil draining pipe		
6	VOE4746672	1							Hollow screw		
7	VOE13955997	2							O-ring		

8	VOE13961191	REQ							Hydraulic hose		L= 700
9	VOE13943472	2							Hose clamp		(VOE943472)
10	VOE4850236	1							Nipple		
11	VOE926370	1							Plug		
12	VOE958225	1							O-ring		
13	VOE13955295	2							Screw		(VOE955295)
14	VOE13941907	2							Washer		
15	VOE955782	2							Hexagon nut		

Date: <b>2014/1/23</b>	Image id: <b>AB123</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>21/450</b>	Title: <b>Engine support and flywheel housing</b>

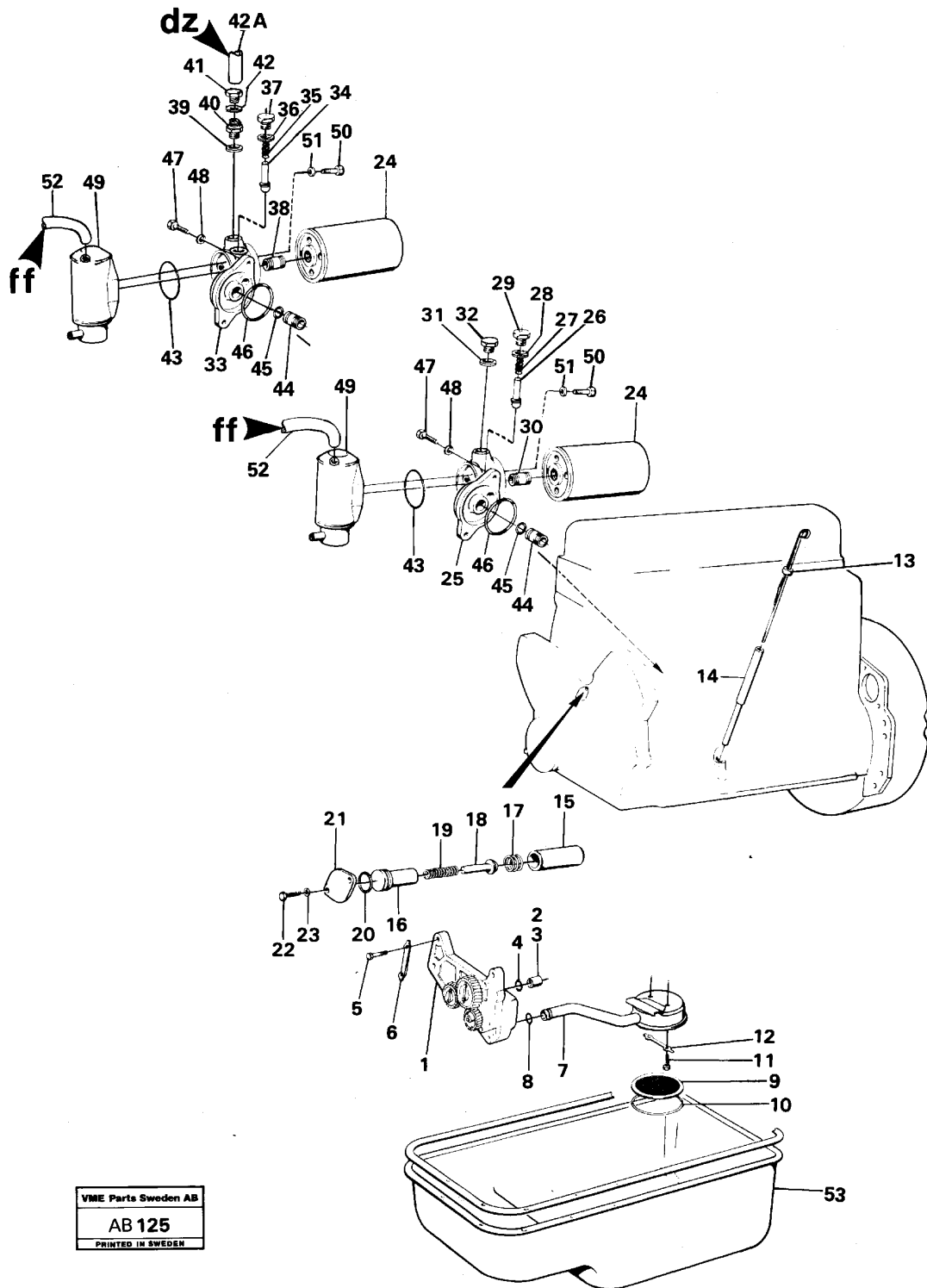


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**AB123**  
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	VOE4939323	1					OP		Bracket		RH
	VOE4939324	1					OP		Bracket		LH
2	VOE955563	8							Hexagon screw		
3	VOE4850822	8							Spacer		
4	VOE11101991	2							Rubber damper		(VOE4939501)
5	VOE955398	2							Hexagon screw		
6	VOE13949394	4							Washer		
7	VOE955786	2							Hexagon nut		
8	VOE13970972	6							Hexagon screw		
9	VOE940280	6							Spring washer		
10	VOE13971072	6							Hexagon nut		STD
	VOE13971069	6							Hexagon nut		USA
11	VOE4804802	1							Flywheel housing		
12	VOE4804159	1					OP		•Setting indicator		
13	VOE905654	2							•Drive screw		
14	VOE739393	1							•Tube		
15	VOE4772168	1							Cover		
16	VOE4804167	1							Gasket		
17	VOE924054	2					OP		Stud		
18	VOE955892	2							Washer		
19	VOE946035	2							Lock nut		
20	VOE955578	2					SS		Hexagon screw		L=45
	VOE955580	6							Hexagon screw		L=57
	VOE955583	2							Hexagon screw		L=76
20A	VOE941911	10							Spring washer		
21	VOE843711	2							Bracket		
21A	VOE955899	4							Washer		ID=15
22	VOE955560	2							Hexagon screw		
23	VOE13955897	2							Washer		(VOE955897)ID=13

Date: <b>2014/1/23</b>	Image id: <b>AB125</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>22/50</b>	Title: <b>Lubricating oil system</b>

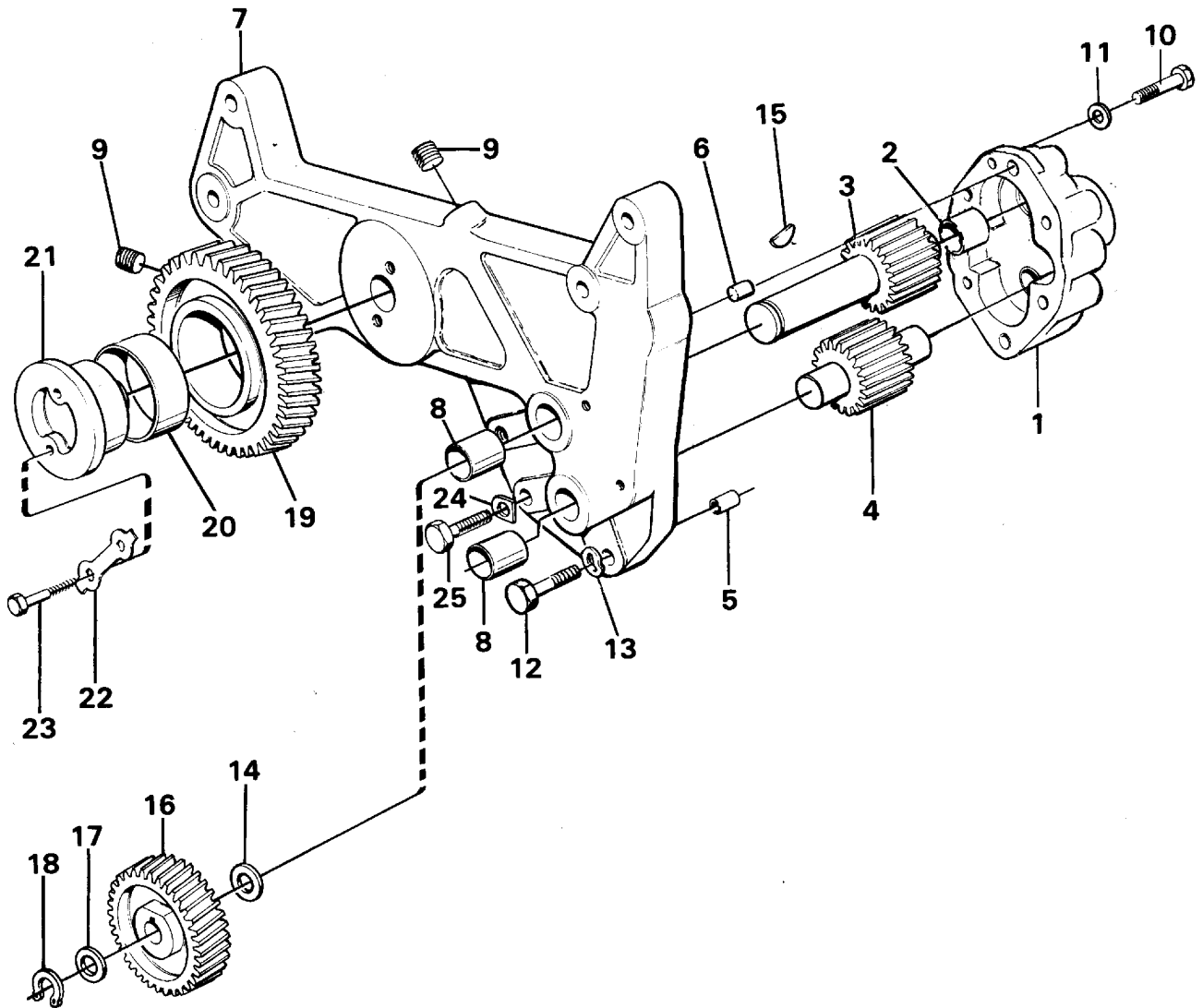


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1		1						Lubricating pump oil		See ref 22/100
2	VOE785577	1						Guide sleeve		L=29
3	VOE785623	1					OP	Guide sleeve		L=15
4	VOE955993	1					K	O-ring		
5	VOE940186	3						Hexagon screw		L=38
	VOE955526	1						Hexagon screw		L=51
6	VOE930035	1						Lock washer		ID=8,4
	VOE7015260	1						Lock washer		ID=8,4
7	VOE4804776	1						Strainer		
8	VOE942089	1					K	O-ring		
9	VOE414621	1						Wire gauze		(VOE7414621)
10	VOE118125	1						Retaining ring		
11	VOE13940135	2						Screw		
12	VOE13941907	1						Washer		
13	VOE785427	1					OP	Dipstick		
14	VOE785606	1						Tube		
15	VOE785792	1						Valve housing		
16	VOE787068	1						Housing		
17	VOE785794	1						Spring		
18	VOE421125	1						Valve		(VOE7421125)
19	VOE421126	1						Spring		(VOE7421126)
20	VOE925059	1					K	O-ring		
21	VOE787069	1						Thrust washer		
22	VOE955513	2						Hexagon screw		
23	VOE13941906	2						Washer		
24	VOE4804406	1						Oil filter		
	VOE4804858	1					SS	Bracket		STD
25		1					NS	•Bracket		
26	VOE471085	1						•Valve cone		
27	VOE4804755	1						•Compression spring		
28	VOE957185	1						•Gasket		
29	VOE466624	1						•Plug		
30	VOE4804518	1						•Nipple		
31	VOE957179	1						•Gasket		
32	VOE960631	1						•Plug		
	VOE4804521	1					OP	Bracket	VOE90417, VOE90535, VOE91256	
33		1					NS	•Bracket		
34	VOE471085	1						•Valve cone		
35	VOE4804755	1						•Compression spring		
36	VOE957185	1						•Gasket		
37	VOE466624	1						•Plug		
38	VOE4804518	1						•Nipple		
39	VOE957179	1						•Gasket		

40	VOE13963948	1							•Nipple		
41	VOE960631	1							Plug		90417, 90535
42	VOE957179	1							Gasket		90417, 90535
42A		1							Hose		See ref 25/130
43	VOE926039	1							O-ring		
44	VOE785816	1							Nipple		
45	VOE955976	1							O-ring		(VOE926033)
46	VOE926040	1							O-ring		
47	VOE955535	2							Hexagon screw		
48	VOE955950	2							Toothed washer		
49		1							Oil cooler		See ref 26/50
50	VOE4804519	2							Screw		
51	VOE13940109	2							Lock washer		
52		1							Hose		See ref 26/50
53		1							Oil sump		See ref 21/400

Date: <b>2014/1/23</b>	Image id: <b>AB124</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>22/100</b>	Title: <b>Lubricating oil pump</b>



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**AB 124**  
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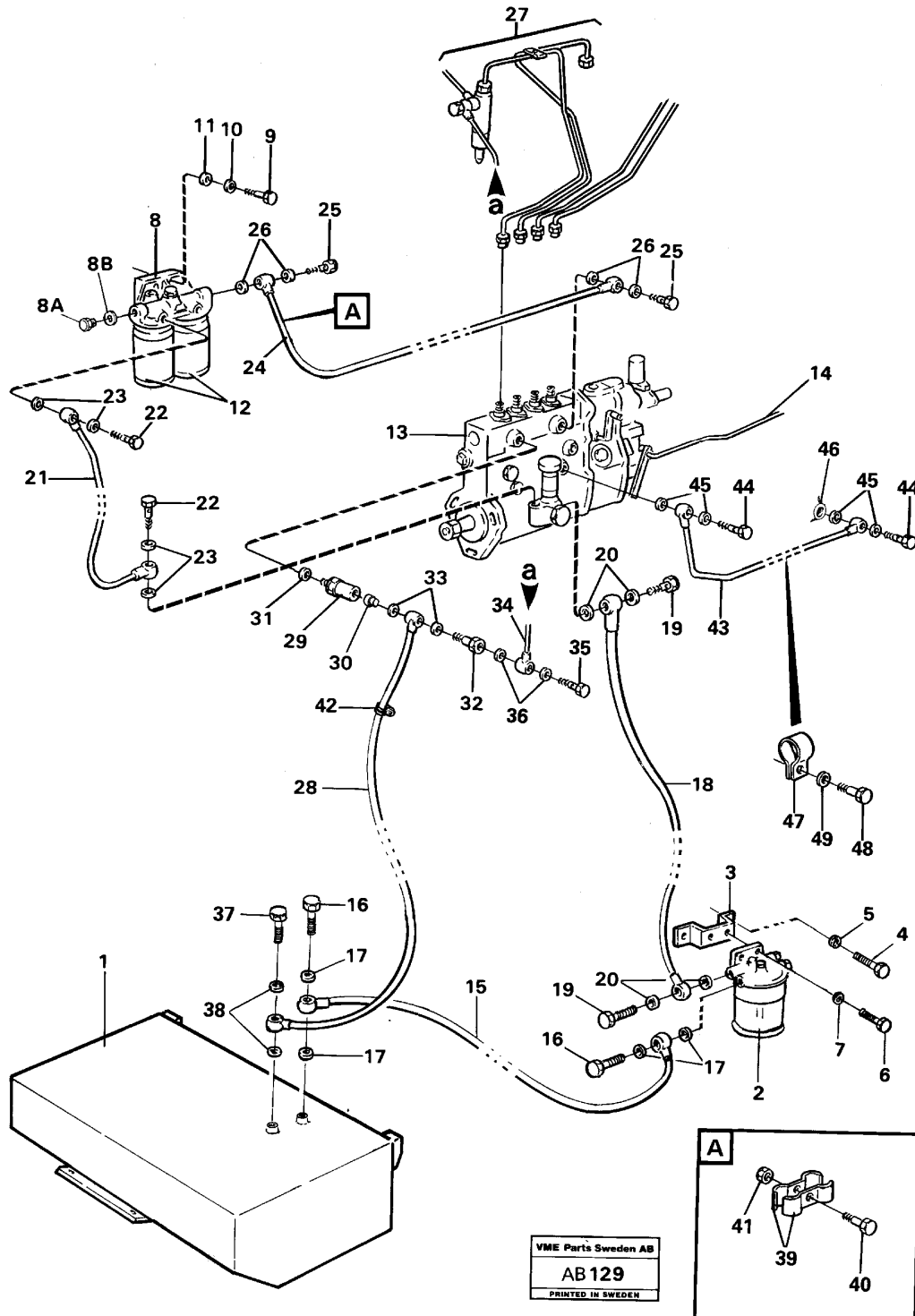
Q1-Q5	Option	Option description	
Q1 4804203			
Q2 11030050			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------



	VOE4804203	1					SS		Lubricating oil pump		SER NO - 71874
	VOE11030050		1						Oil pump		SER NO 71875 -
1	VOE4804196	1	1						•Oil pump housing		
2	VOE470234	2	2						••Bushing		
3	VOE4804199	1	1				SS		•Axle shaft		SER NO - 71874
	VOE4804198	1	1				NS		•Axle shaft		SER NO 71875 -
4	VOE4804200	1	1				SS		•Shaft		SER NO - 71874
	VOE11030049	1	1						•Gear		SER NO 71875 -
5	VOE787235	1	1						•Spring pin		
6	VOE918145	1	1						•Pin		
7	VOE787598	1	1						•Bracket		
8	VOE470234	2	2						••Bushing		
9	VOE191142	2	2						•Plug		(VOE7191142)
10	VOE955516	4	4						•Hexagon screw		
11	VOE13941906	4	4						•Washer		
12	VOE955515	1	1						•Hexagon screw		
13	VOE13941906	1	1						•Washer		
14	VOE424133	1	1						•Thrust washer		
15	VOE910115	1	1						•Woodruff key		
16	VOE4804202	1	1						•Drive Gear		
17	VOE926147	1	1						•Support washer		
18	VOE914450	1	1						•Retaining ring		
19	VOE787297	1	1						•Idler gear		
20	VOE785775	1	1						••Bushing		
21	VOE785519	1	1						•Pivot pin		
22	VOE7015024	1	1						•Lock washer		
23	VOE940161	2	2						•Hexagon screw		
24	VOE921206	1	1						•Lock washer		
25	VOE955514	1	1						•Hexagon screw		

Date: <b>2014/1/23</b>	Image id: <b>AB129</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>23/50</b>	Title: <b>Fuel system</b>

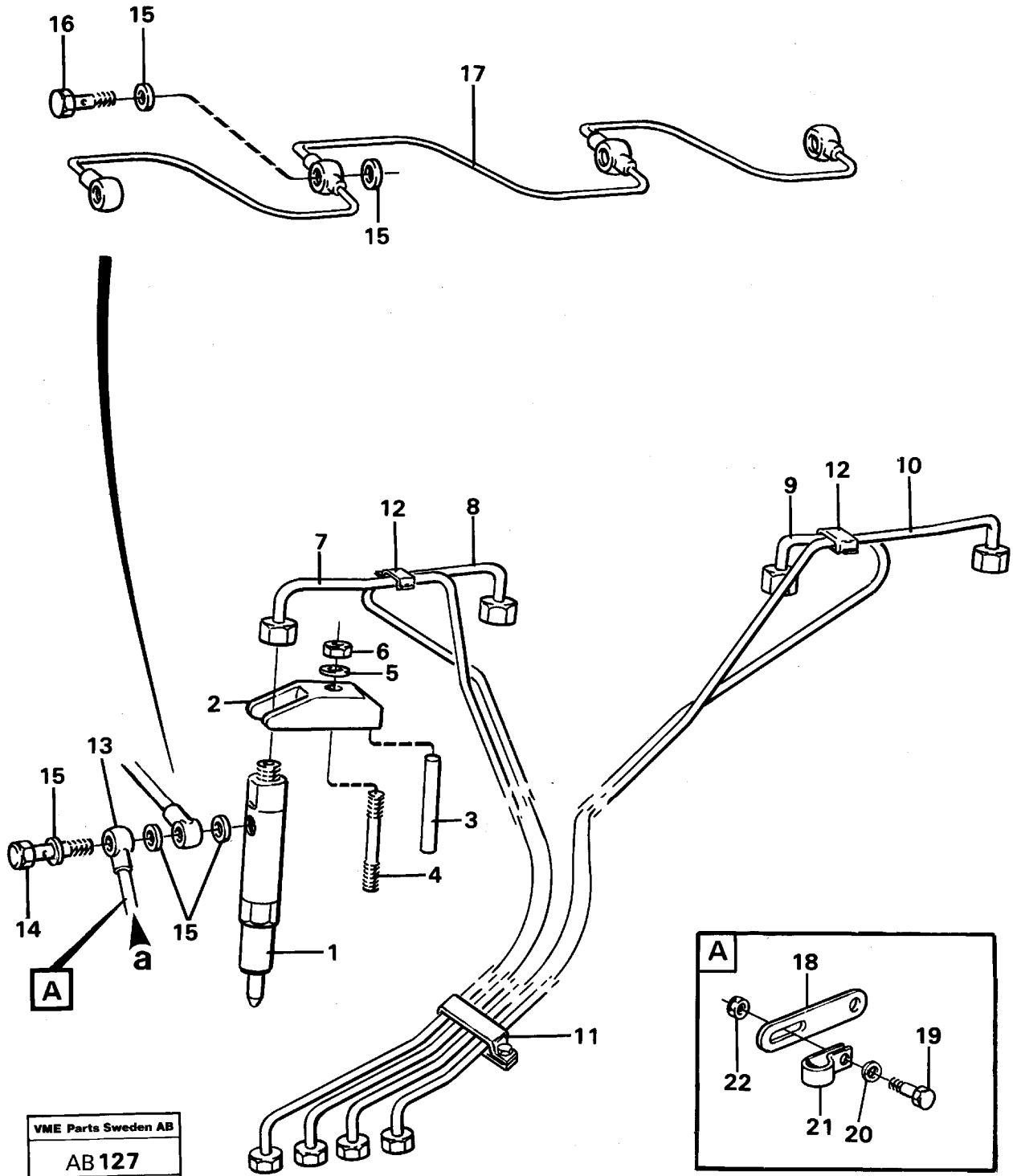


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1		1						Fuel tank		See ref 23/150
2	VOE4880463	1						Water separator		See ref 23/500
3		1					NS	Bracket		
4	VOE955534	2						Hexagon screw		
5	VOE13942336	2						Spring washer		
6	VOE13970947	2						Hexagon screw		
7	VOE976945	2						Washer		(VOE13960148)
8	VOE1676832	1					SS	Housing		See ref 23/550
8A	VOE960630	3						Plug		
8B	VOE947621	3						Gasket		
9	VOE13940162	2						Screw		
10	VOE13942336	2						Spring washer		
11	VOE13940097	2						Washer		
12	VOE466987	2						Fuel filter		
13		1						Injection pump		See ref 23/200
14								Control		See ref 27/50
15	VOE4804703	1						Fuel hose		
16	VOE7025167	2						Hollow screw		
17	VOE13947621	4						Plane gasket		
18	VOE4804508	1						Fuel hose		
19	VOE7025167	2						Hollow screw		
20	VOE13947621	4						Plane gasket		
21	VOE4804599	1						Fuel pipe		
22	VOE7025167	2						Hollow screw		
23	VOE13947621	4						Plane gasket		
24	VOE4804601	1						Fuel pipe		
25	VOE7025167	2						Hollow screw		
26	VOE13947621	4						Plane gasket		
27		1						Fuel lines and		See ref 23/100
								•••Injector		
28	VOE4774632	1						Fuel hose		
29	VOE7035096	1					SS	Overflow valve		E PROD
30	VOE238614	1						•Valve		(VOE7238614)
	VOE479775	1						Overflow valve		L PROD
31	VOE13947621	1						Plane gasket		
32	VOE7016496	1						Hollow screw		
33	VOE13947621	2						Plane gasket		
34		1						Fuel pipe		See ref 23/100
35	VOE7074033	1						Hollow screw		
36	VOE947620	2						Gasket		
37	VOE7025167	1						Hollow screw		
38	VOE13947621	1						Plane gasket		
39	VOE404279	2						Clamp		
40	VOE956094	1						Cross recessed screw		
41	VOE13955781	1						Nut		(VOE955781)
42	VOE13949747	1						Clamp		

43	VOE4804757	1							Oil pipe		
44	VOE7048634	2							Hollow screw		
45	VOE13947281	4						K	Gasket		
46		1							Cylinder block		See ref 21/150
47	VOE940374	1							Clamp		
48	VOE955511	1							Hexagon screw		
49	VOE955893	1							Washer		

Date: <b>2014/1/23</b>	Image id: <b>AB127</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>23/100</b>	Title: <b>Fuel lines and injectors</b>

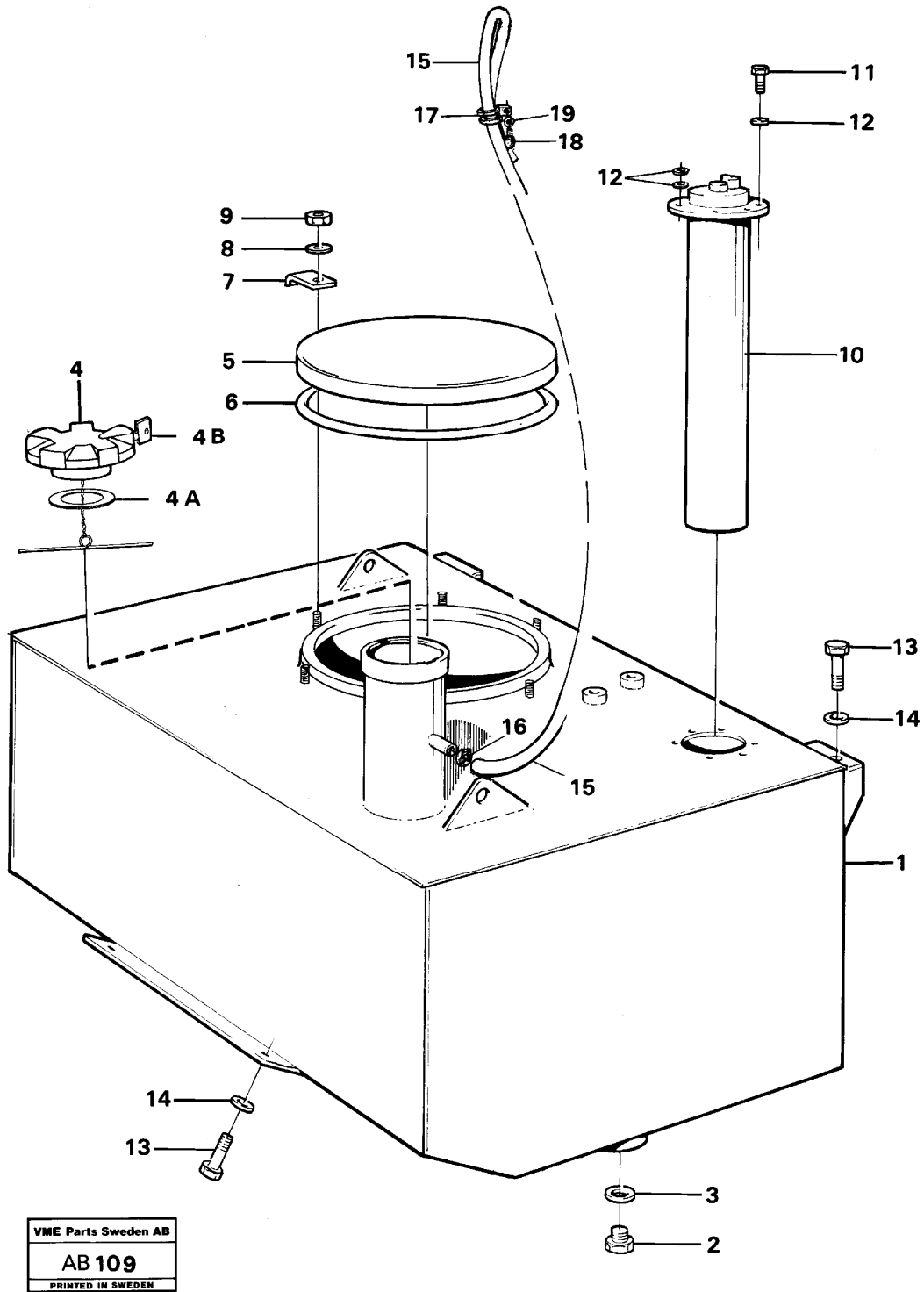


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**AB 127**  
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1		4					NS		Injector		See ref 23/450
2	VOE469797	4							Nozzle retainer		
3	VOE4804589	4							Pin	VOE90535	STD
	VOE4804929	4					NS		Pin	VOE90417	
4	VOE4804590	4							Stud		
5	VOE13942336	4							Spring washer		
6	VOE13971068	4							Hexagon nut		
7	VOE4804748	1							Delivery pipe		
8	VOE4804749	1							Delivery pipe		
9	VOE4804750	1							Delivery pipe		
10	VOE4804751	1							Delivery pipe		
11	VOE8194353	1							Clamp		(VOE470183)
12	VOE8194351	2							Clamp		(VOE470181)
13	VOE4804603	1							Fuel pipe		See ref 23/50
14	VOE7074034	1							Hollow screw		
15	VOE947620	9							Gasket		
16	VOE7074033	3							Hollow screw		
17	VOE4804582	1							Leak-off line		
18		1					NS		Bracket		
19	VOE956094	1							Cross recessed screw		
20	VOE955893	1							Washer		
21	VOE7121563	1							Clamp		
22	VOE13955781	1							Nut		(VOE955781)

Date: <b>2014/1/23</b>	Image id: <b>AB109</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>23/150</b>	Title: <b>Fuel tank</b>

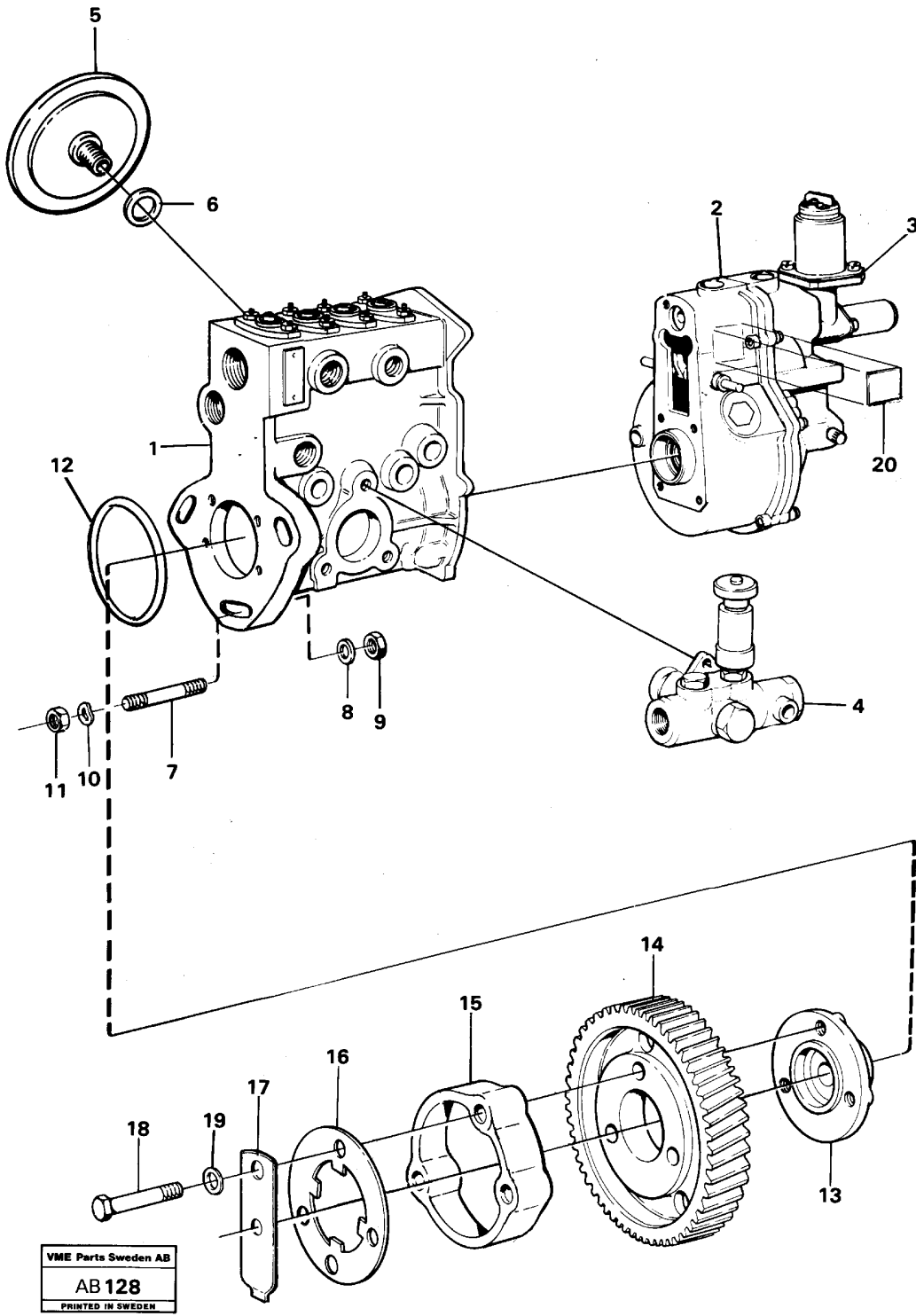


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1	VOE4949647	1					OP		Fuel tank		
2	VOE4948183	1							•Plug		
3	VOE957184	1							•Gasket		
4	VOE1189577	1							•Filler cap		Låsbart / Lockable
4A	VOE1698164	1							••Gasket		
4B	VOE11991396	2					SS		••Key		
5	VOE4939035	1							•Cover		
6	VOE4939034	1							•Sealing ring		
7	VOE11018449	6							•Clamp		
8	VOE13955894	6							•Washer		(VOE955894)
9	VOE946036	6							•Lock nut		
10	VOE4786126	1							Tank unit		
11	VOE956094	6							Cross recessed screw		
12	VOE957170	7							Gasket		
13	VOE970945	4							Hexagon screw		(VOE13970945)
14	VOE13960143	4							Washer		(960143)
15	VOE13944075	REQ							Rubber hose		L=1400
16	VOE943470	1							Hose clamp		
17	VOE947827	1							Clamp		
18	VOE13955295	1							Screw		(VOE955295)
19	VOE13955894	1							Washer		(VOE955894)



Date: <b>2014/1/23</b>	Image id: <b>AB128</b>	Catalogue: <b>97693</b>	Model: <b>L50</b>
Brand: <b>Volvo BM</b>	Serial: <b>6401-7000, 60301-70000</b>	Group/Section: <b>23/200</b>	Title: <b>Fuel injection pump with fitting parts</b>



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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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	VOE4881161						SS		Injection pump	VOE90535	STD
	VOE4881380	1					OP		Injection pump	VOE90417	
1		1							•Injection pump		See ref 23/250
2		1							•Centrifugal governor		See ref 23/300
3		1							••Cold start device		See ref 23/350
4		1							•Feed pump		See ref 23/400
5	VOE477173	1							Pressure equalizer		
6	VOE13947621	1					K		Plane gasket		
7	VOE953261	3							Stud		
8	VOE940097	3					SS		Washer		
9	VOE13955827	3							Nut		
10	VOE942336	3					SS		Spring washer		
11	VOE955835	3							Hexagon nut		
12	VOE1698556	1							O-ring		(244091)
13	VOE4804764	1					OP		Hub		
14	VOE4804556	1							Gear		
15	VOE11030075	1							Spacer ring		(VOE785750)
16	VOE4804632	1							Lock washer		
17		1					NS		Plate		Utgått / Deleted part
18	VOE13970954	3							Hexagon screw		
19	VOE940097	3					SS		Washer		
20	VOE421311	1					OP		Sign	VOE90535	STD
		1							Sign	VOE90417	



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