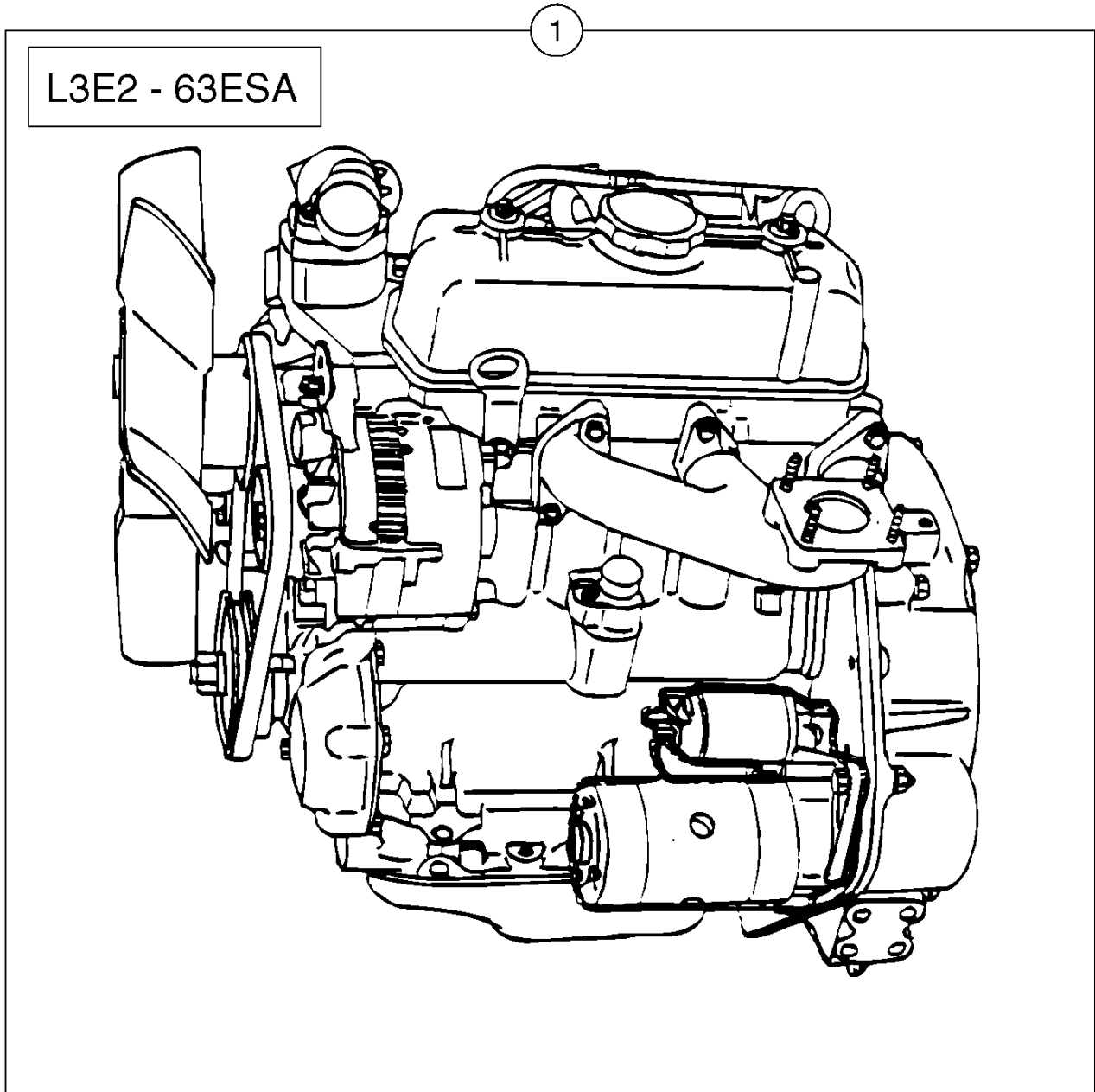


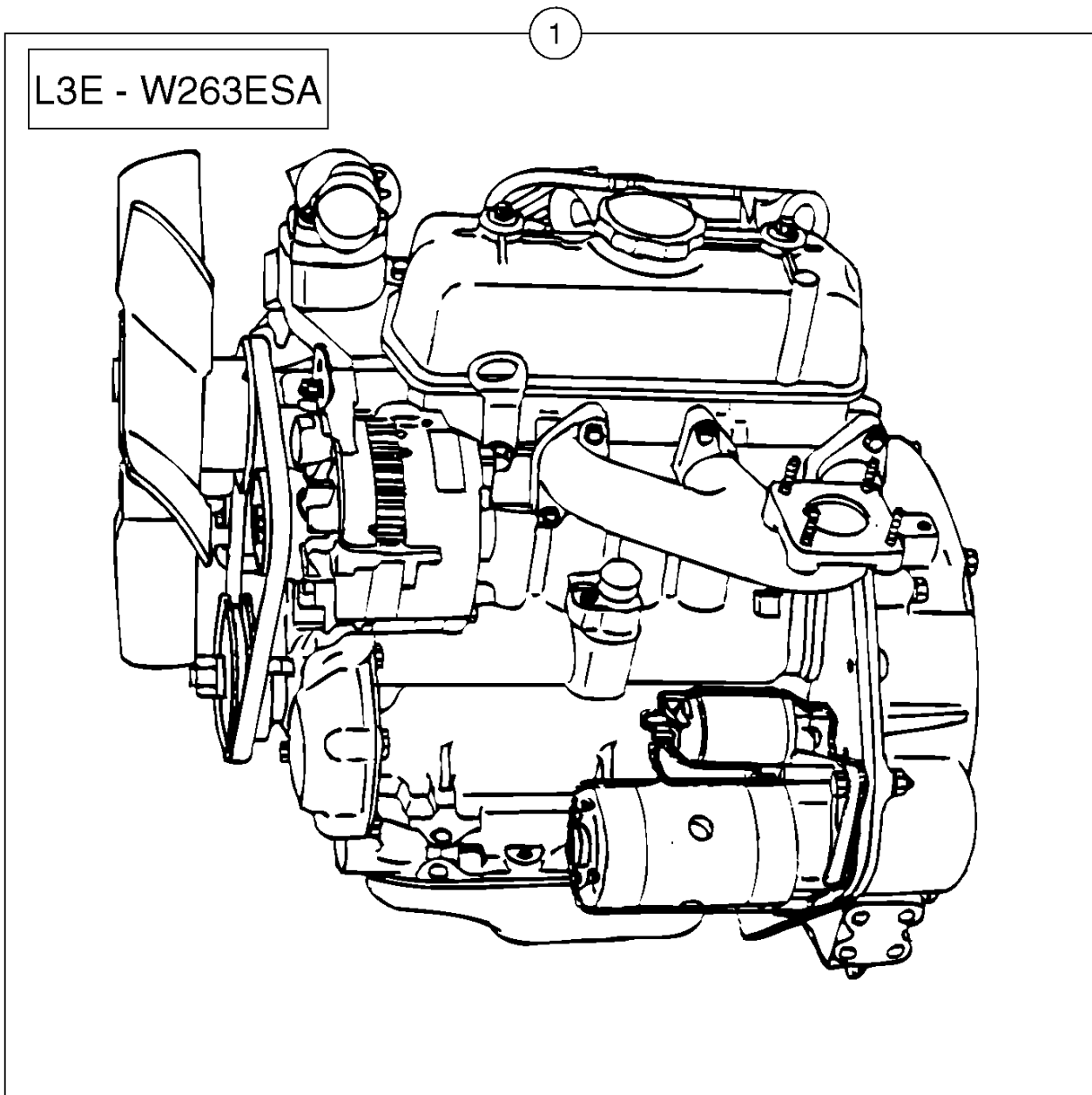
Date: 2013/11/24	Image id: 210X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 210/100	Title: Equipped engine L3E2-63ESA



Q1-Q5	Option	Option description
Q1 265.10151		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417009	1					SS		Engine, cpl.		L3E2-63ESA

Date: 2013/11/24	Image id: 210NX1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 210/200	Title: Equipped engine (us) L3E-W263ESA

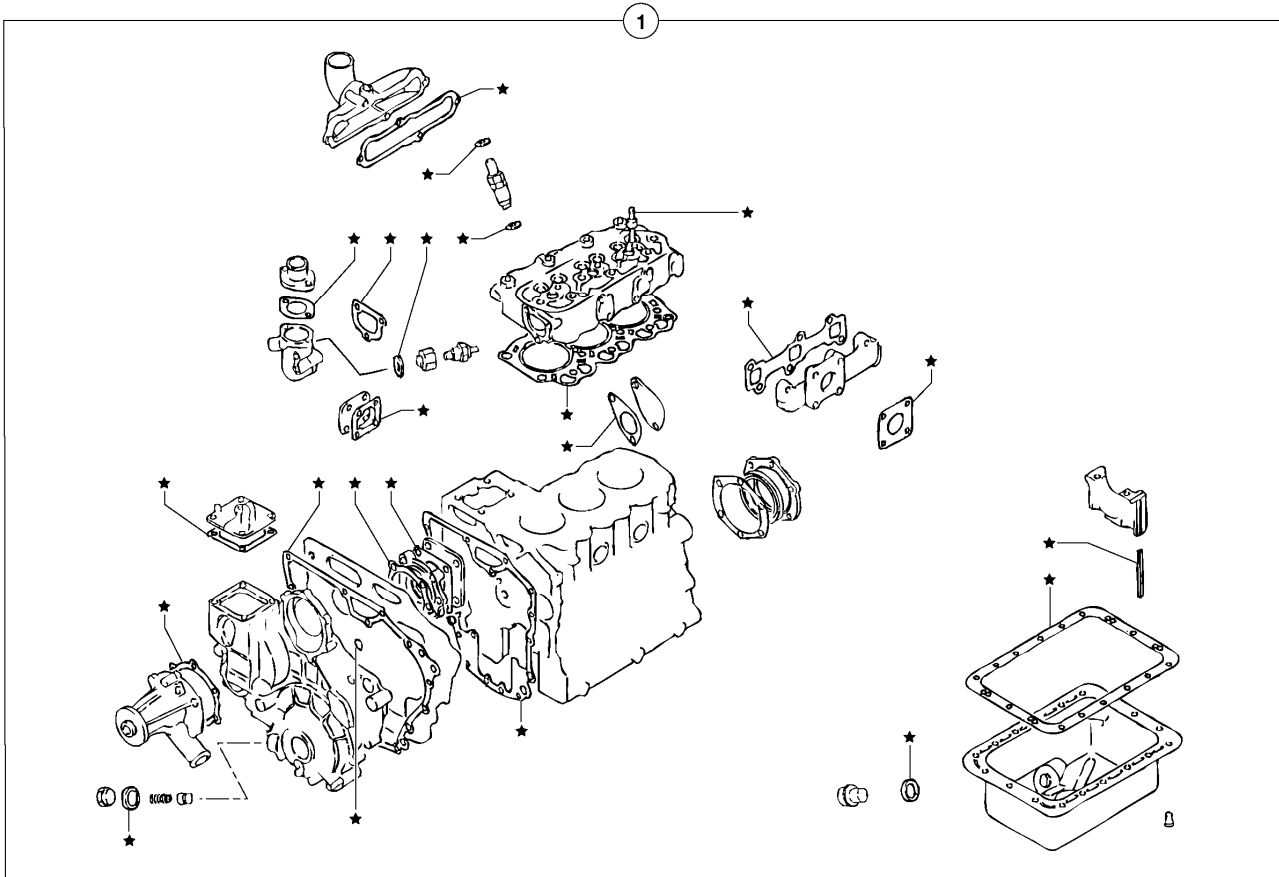


Q1-Q5	Option	Option description	
Q1	265.14010 US		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	PJ5370259	1							Engine		(PJ5370244)L3E- W263ESA, (NAFTA)
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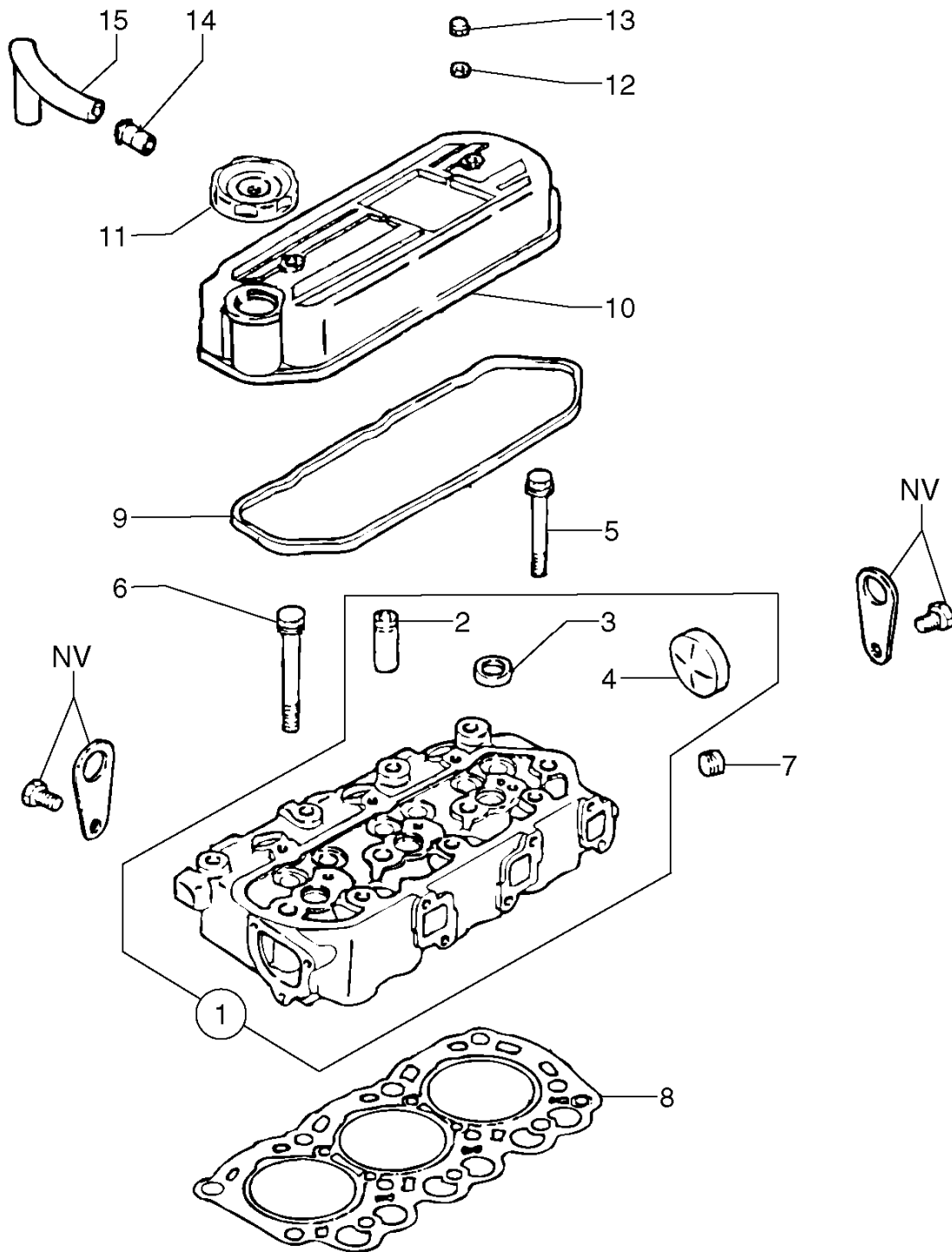
Date: 2013/11/24	Image id: 2101X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 210/300	Title: Engine gasket kit



Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418513	1							Seal kit		(PJ7412985)

Date: 2013/11/24	Image id: 211X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 211/100	Title: Cylinder head

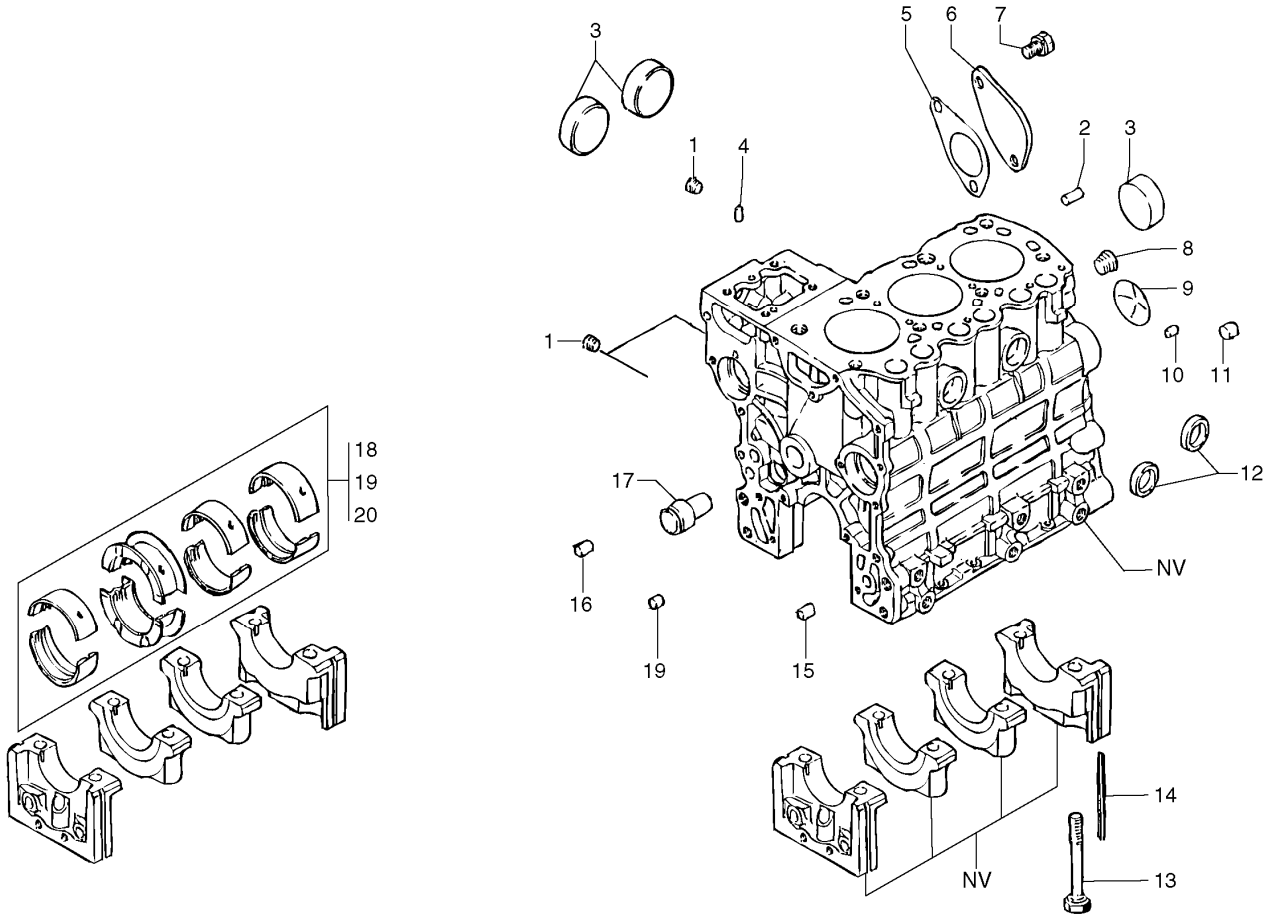


Q1-Q5	Option	Option description	
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Q1 265.10151			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415180	1					SS		Cylinder head		L3E2-63ES, ENG - 65214
1	PJ7417039	1							Cylinder head		L3E2-63ESA, ENG 65215 -
1	PJ7412995	1							Cylinder head		L3E-W263ESA, (NAFTA)
2	PJ7410611	6							•Giude		
3	PJ7410609	3							•Sealing		
4	PJ7410577	1							•Plug		
5	PJ7410587	3							Bolt		
6	PJ7410619	8					SS		Bolt		L3E2-63ES, ENG - 65214
6	PJ7417085	8							Bolt		L3E2-63ESA, ENG 65215 -
6	PJ7417085	8							Bolt		L3E-W263ESA, (NAFTA)
7	PJ7410691	1							Plug		
8	PJ7415738	1							Cyl Head Gasket		
9	PJ7412914	1							Seal		
10	PJ7414919	1							Cover		
11	VOE11712227	1							Cap		(PJ7414925)
12	PJ7410123	2					SS		Washer		
13	PJ7410599	2							Nut		
14	PJ7410034	1							Nipple		
15	PJ7410665	1							Tube		

Date: 2013/11/24	Image id: 212X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 212/100	Title: Cylinder block

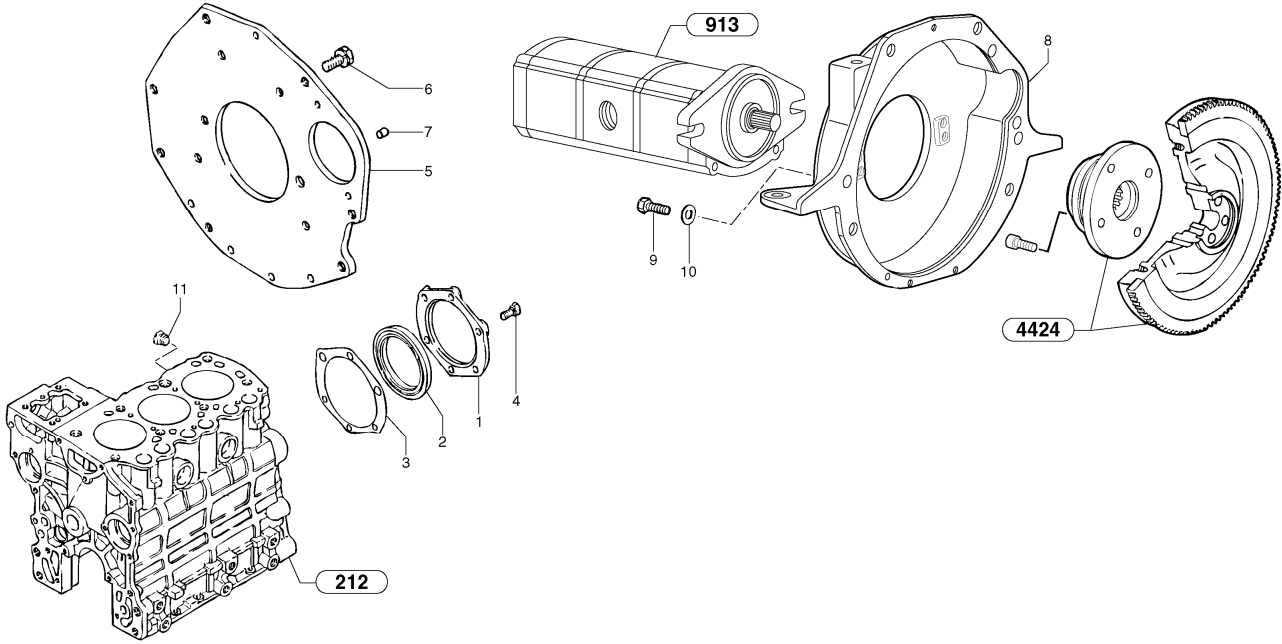


Q1-Q5	Option	Option description
Q1 265.10151		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410584	3					SS		Plug		L3E2-63ES, ENG - 65214
1	PJ7417041	3							Plug		L3E2-63ESA, ENG 65215 -
1	PJ7417041	3							Plug		L3E-W263ESA, (NAFTA)
2	PJ7410129	1							Centraliser		
3	PJ7410577	3							Plug		
4	PJ7410287	2							Centraliser		
5	PJ7410640	1					SS		Seal		
6	PJ7410639	1					OP		Plate		

7	PJ7410097	2					SS		Screw		
8	PJ7410692	1							Plug		
9	PJ7410608	1							Plug		
10	PJ7410688	2							Bushing		
11	PJ7410690	3							Bushing		
12	PJ7410144	2							Plug		
13	PJ7410583	8							Bolt		
14	PJ7410625	4							Seal		
15	PJ7410689	1							Bushing		
16	PJ7410404	2							Bushing		L3E2-63ES, ENG - 65214
16	PJ7410688	2							Bushing		L3E2-63ESA, ENG 65215 -
16	PJ7410688	2							Bushing		L3E-W263ESA, (NAFTA)
17	PJ7415739	1							Shaft		
18	PJ7413155	1							Bearings (kit)		STD SZ
19	PJ7413156	1							Bearings (kit)		0,25 mm, 0.0098 in
20	PJ7413157	1							Bearings (kit)		0,50 mm, 0.0197 in

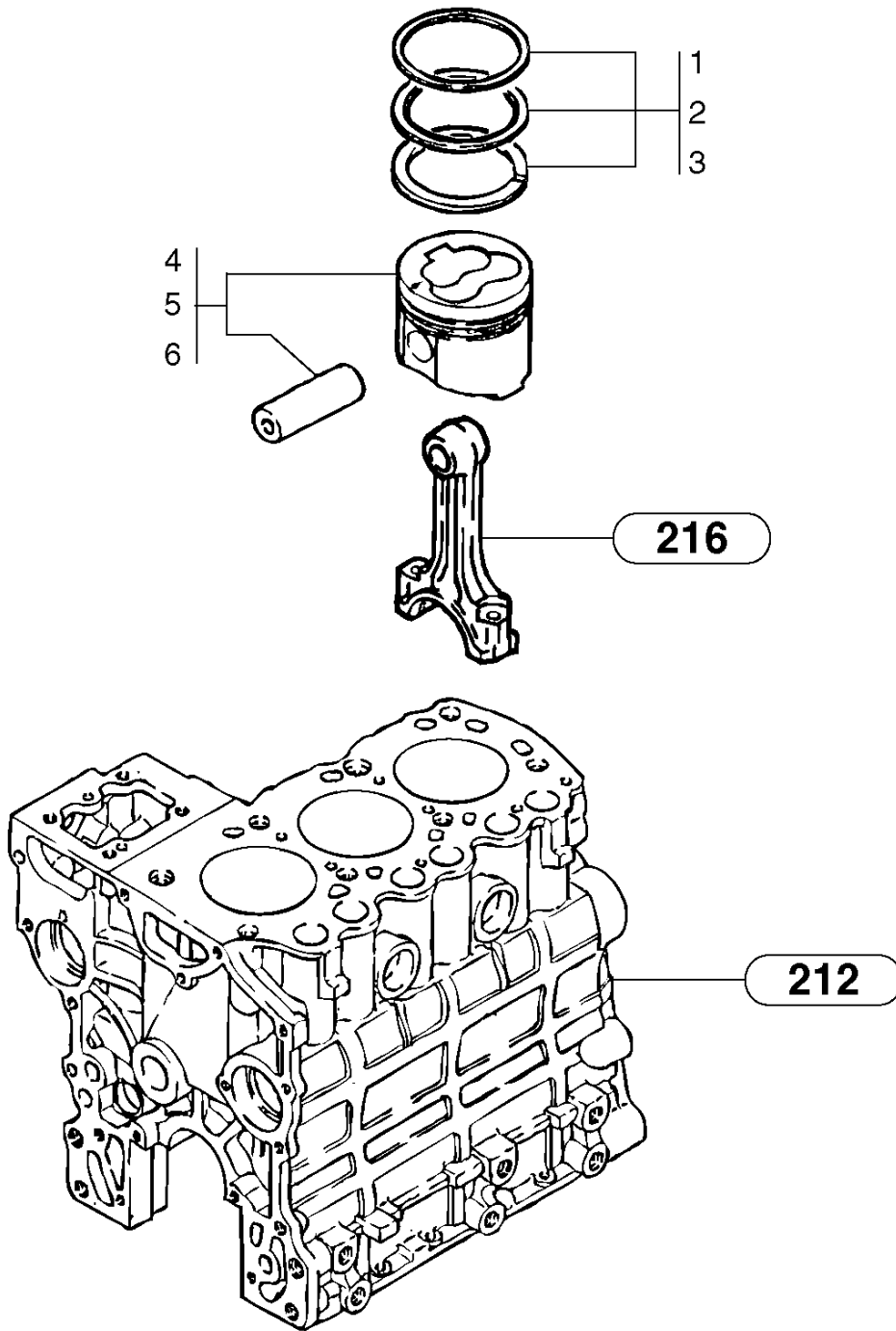
Date: 2013/11/24	Image id: 219X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 212/500	Title: Flywheel housing



Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410615	1							Flange		
2	PJ7410585	1							Seal		
3	PJ7410626	1							Seal		
4	PJ7410591	6					SS		Screw		
5	PJ7410672	1					OP		Plate		
6	PJ7410108	6					SS		Screw		
7	PJ7412990	1							Centraliser		
8	PJ3810791	1							Flywheel housing		
9	PJ4380172	6							Screw		HM12X20
10	VOE11804249	6							Washer		(PJ4490002)Z12
11	PJ7410039	1							Plug		

Date: 2013/11/24	Image id: 213X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 213/100	Title: Pistons L3E2-63ES,ENG - 65214

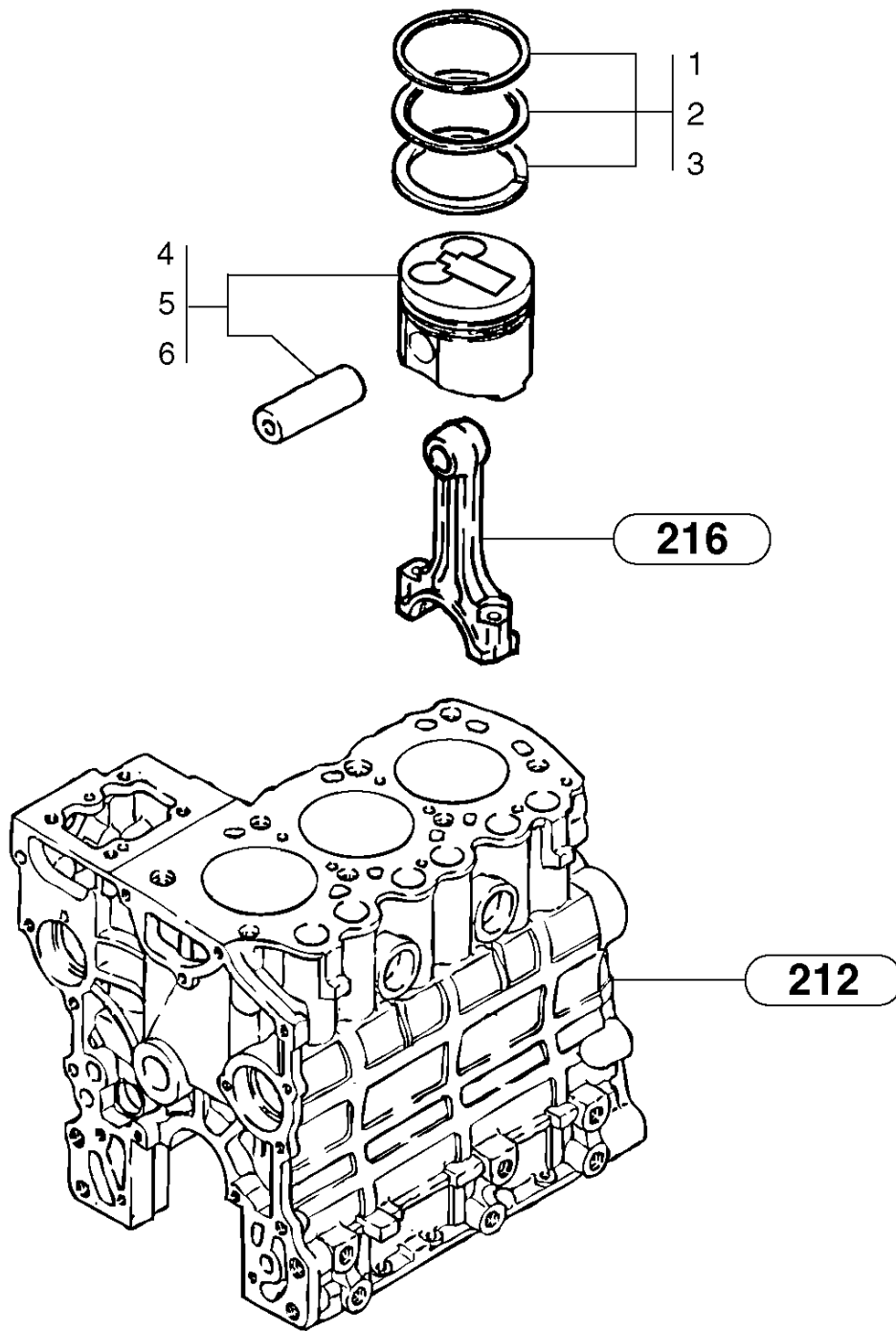


Q1-Q5	Option	Option description	

Q1.			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3							Piston rings (kit)		STD SZ
2	PJ7411182	3							Piston rings (kit)		0,25 mm, 0.0098 in
3	PJ7411183	3							Piston rings (kit)		0,50 mm, 0.0197 in
4	PJ7415182	3							Piston		STD SZ
5	PJ7415742	3							Piston		0,25 mm, 0.0098 in
6	PJ7415743	3							Piston		0,50 mm, 0.0197 in

Date: 2013/11/24	Image id: 213AX1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 213/200	Title: Pistons L3E2-63ESA,ENG 65215 -

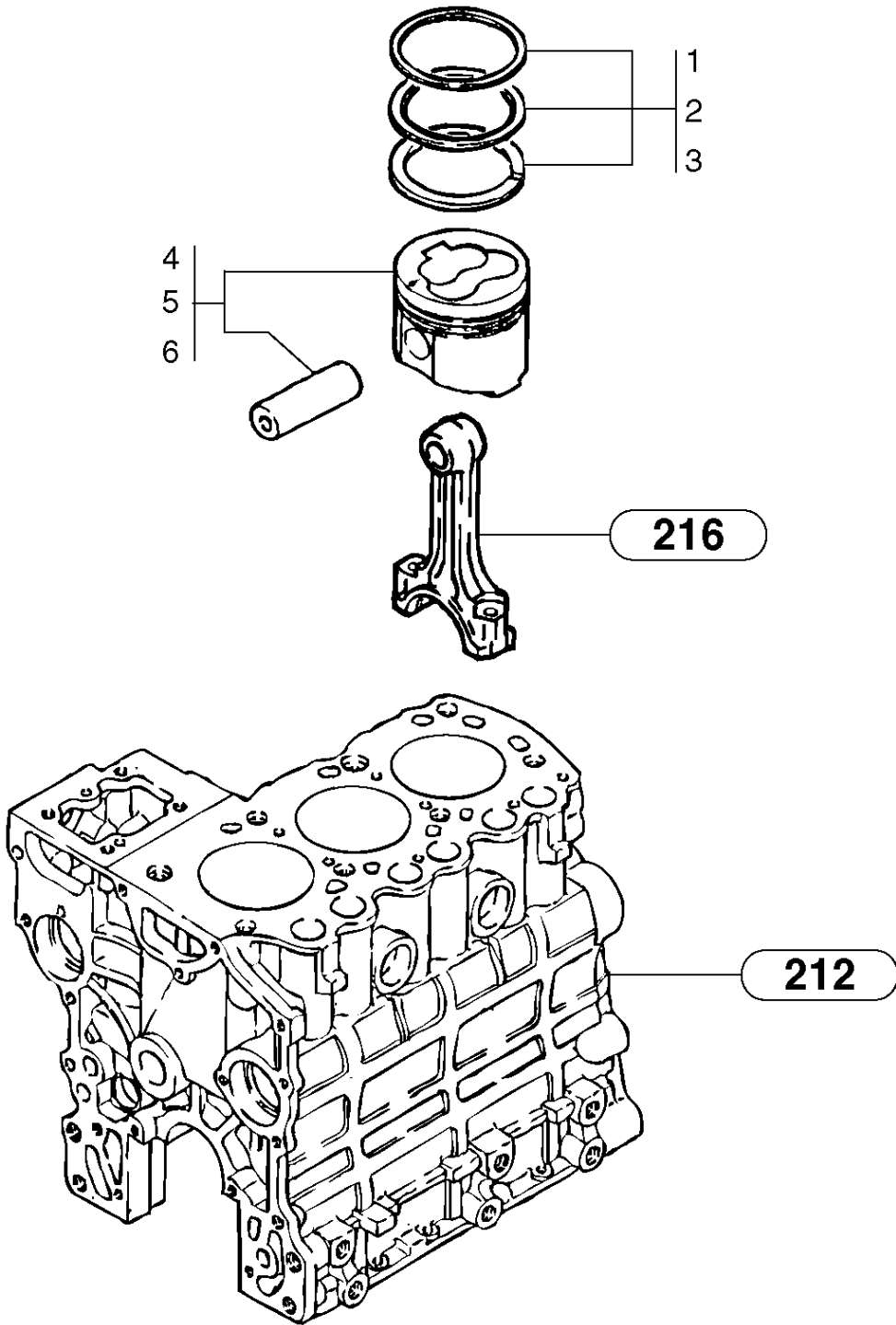


Q1-Q5	Option	Option description	
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Q1.			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3							Piston rings (kit)		STD SZ
2	PJ7411182	3							Piston rings (kit)		0,25 mm, 0.0098 in
3	PJ7411183	3							Piston rings (kit)		0,50 mm, 0.0197 in
4	PJ7417042	3					SS		Piston		STD SZ
5	PJ7417043	3							Piston		0,25 mm, 0.0098 in
6	PJ7417044	3					SS		Piston		0,50 mm, 0.0197 in

Date: 2013/11/24	Image id: 213NX1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 213/300	Title: Pistons (us) L3E-W263ESA

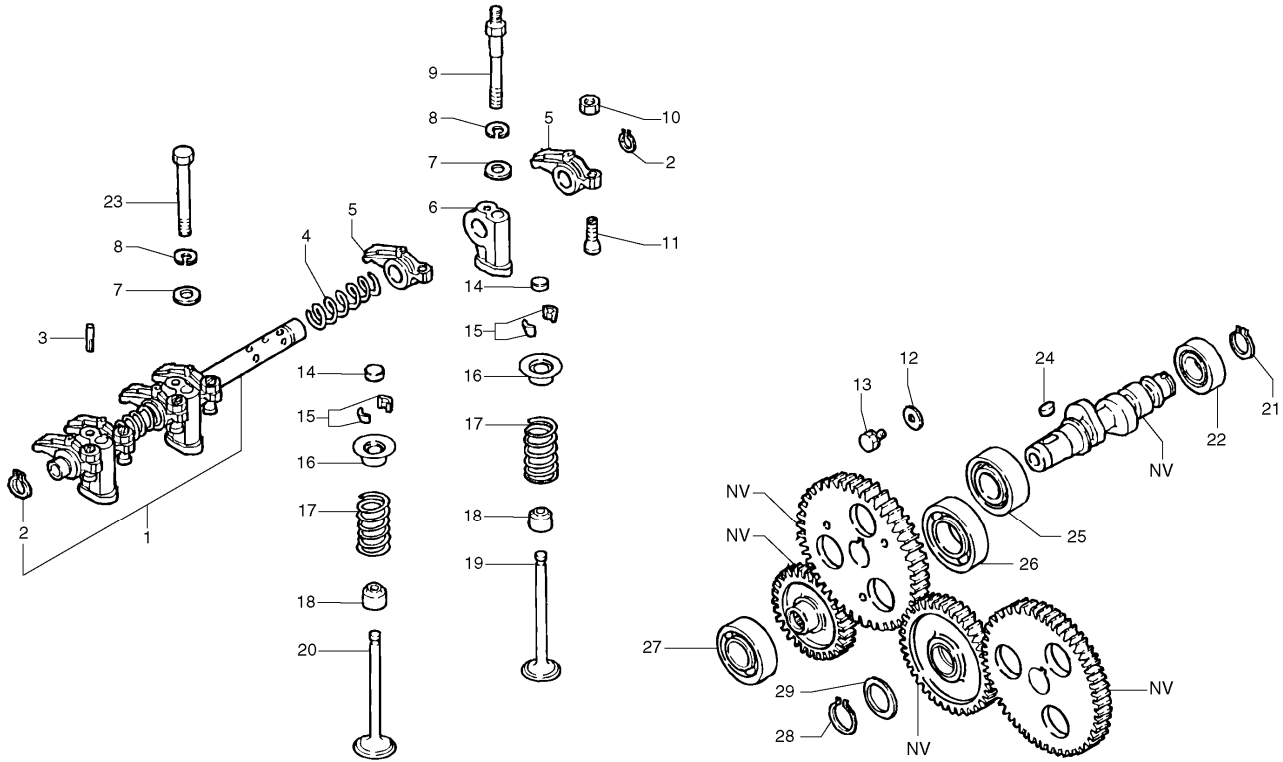


Q1-Q5	Option	Option description	
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Q1.			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3							Piston rings (kit)		STD SZ
2	PJ7411182	3							Piston rings (kit)		0,25 mm, 0.0098 in
3	PJ7411183	3							Piston rings (kit)		0,50 mm, 0.0197 in
4	PJ7413020	3							Piston		STD SZ
5	PJ7413021	3							Piston		0,25 mm, 0.0098 in
6	PJ7413022	3							Piston		0,50 mm, 0.0197 in

Date: 2013/11/24	Image id: 214X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 214/100	Title: Timing gears

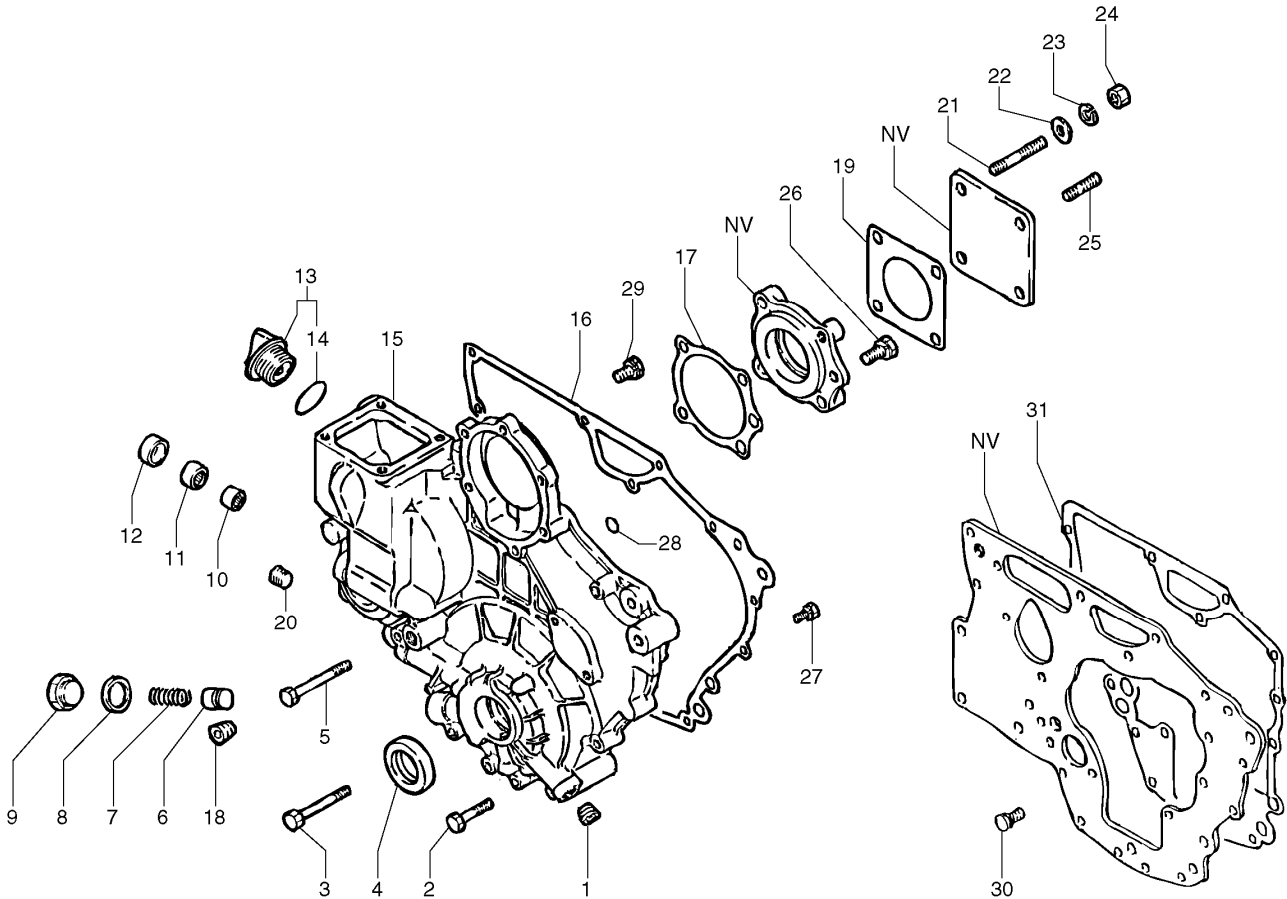


Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7412983	1							Rocker Arm Shaft		
2	PJ7410605	2							•Snap Ring		
3	PJ7410622	1							Pin		
4	PJ7410612	2							Spring		
5	PJ7410657	6							Rocker Arm		
6	PJ7410613	3							Support		
7	PJ7410402	3							Washer		
8	PJ7410126	3					SS		Lock Washer		
9	PJ7410669	2							Stud		
10	PJ7410597	6					SS		Nut		
11	PJ7410658	6							Screw		
12	PJ7410629	1							Washer		
13	PJ7410100	1					SS		Screw		
14	PJ7414924	6							Cap		
15	PJ7410056	12							Stop		

16	PJ7410655	6							Washer		
17	PJ7410638	6							Spring		
18	PJ7410057	6					SS		Seal		L3E2-63ES, ENG - 65214
18	PJ7414430	6							Seal		L3E2-63ESA, ENG 65215 -
18	PJ7414430	6							Seal		L3E-W263ESA, (NAFTA)
19	PJ7410621	3					SS		Exhaust Valve		
20	PJ7410620	3							Inlet valve		
21	PJ7410606	1							Snap Ring		
22	PJ7410618	1							Ball bearing		
23	PJ7410093	1					SS		Screw		
24	PJ7410131	1							Key		
25	PJ7410617	1							Ball bearing		
26	PJ7412982	1							Ball bearing		L3E2-63ES, ENG - 65214
27	PJ7410617	1							Ball bearing		L3E2-63ES, ENG - 65214
28	PJ7415178	1							Snap Ring		
29	PJ7415183	1							Washer		

Date: 2013/11/24	Image id: 2151X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 215/100	Title: Timing gear casing L3E2-63ES,ENG - 65214

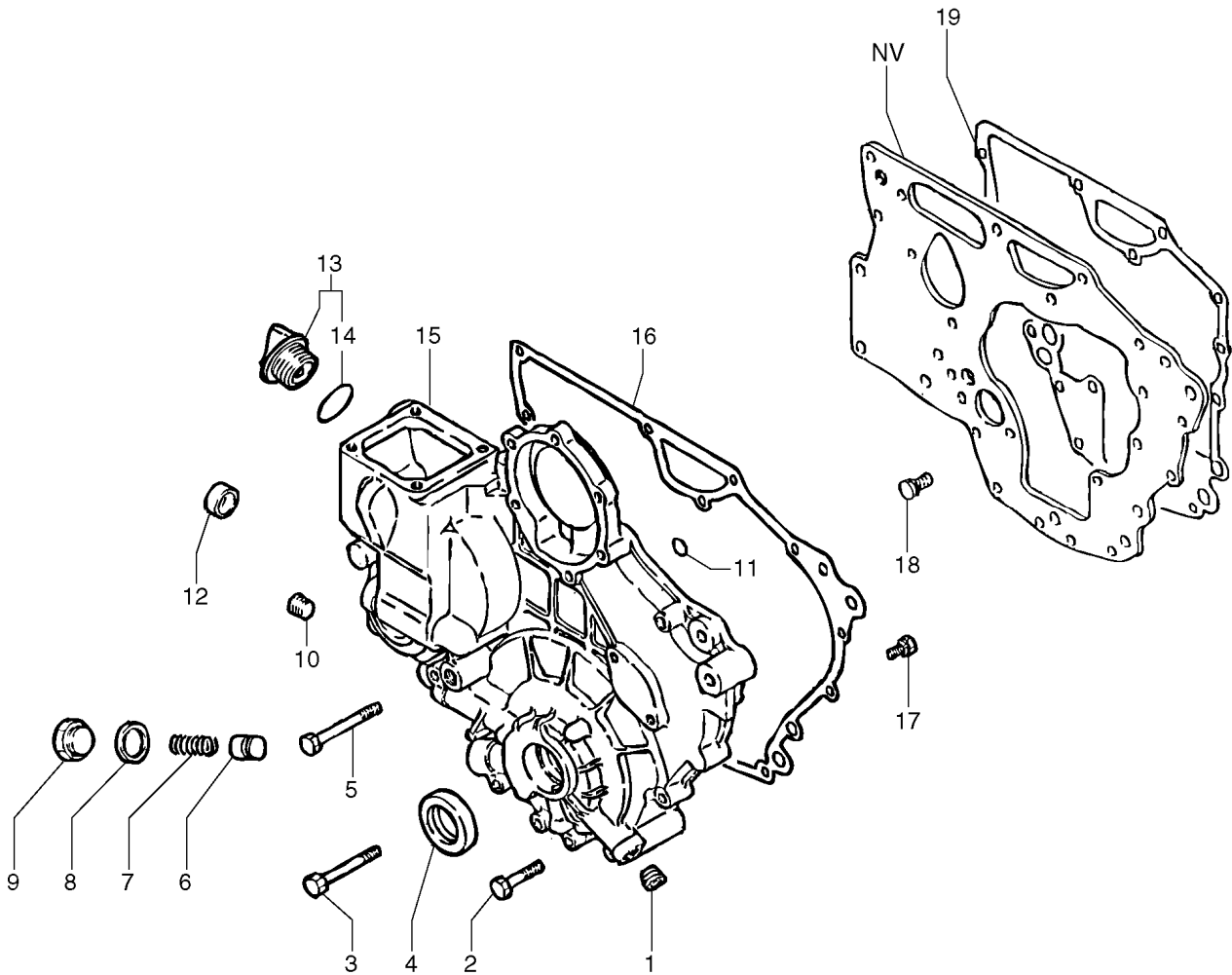


Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1							Plug		
2	PJ7410592	3							Screw		
3	PJ7410593	4							Screw		
4	PJ7410580	1							Sealing		
5	PJ7410594	1							Screw		
6	PJ7410047	1							Plunger		
7	PJ7410659	1							Spring		
8	VOE11715851	1							Sealing		(PJ7410040)
9	PJ7410579	1							Plug		
10	PJ7410623	1							Needle bearing		
11	PJ7410624	1							Needle bearing		

12	PJ7410627	1						Plug		
13	VOE11716698	1						Oil Filler Cap		(PJ7410610)
14	PJ7410604	1					SS	•O-ring		
15	PJ7415741	1						Oil Pan		
16	PJ7418368	1						Seal		(PJ7410652)
17	PJ7410636	1						Seal		
18	PJ7410407	1					SS	Plug		
19	PJ7410177	1						Seal		
20	PJ7410691	1						Plug		
21	PJ7410401	3						Stud		
22	PJ7410124	4						Washer		
23	PJ7410126	4					SS	Lock Washer		
24	PJ7410117	4					SS	Nut		
25	PJ7410115	1						Stud		
26	PJ7410102	1					SS	Screw		
27	PJ7410101	4					SS	Screw		
28	PJ7410603	2						O-ring		
29	PJ7410097	3					SS	Screw		
30	PJ7410101	7					SS	Screw		
31	PJ7410646	1						Seal		

Date: 2013/11/24	Image id: 2151AX1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 215/110	Title: Timing gear casing L3E2-63ESA,ENG 65215 -

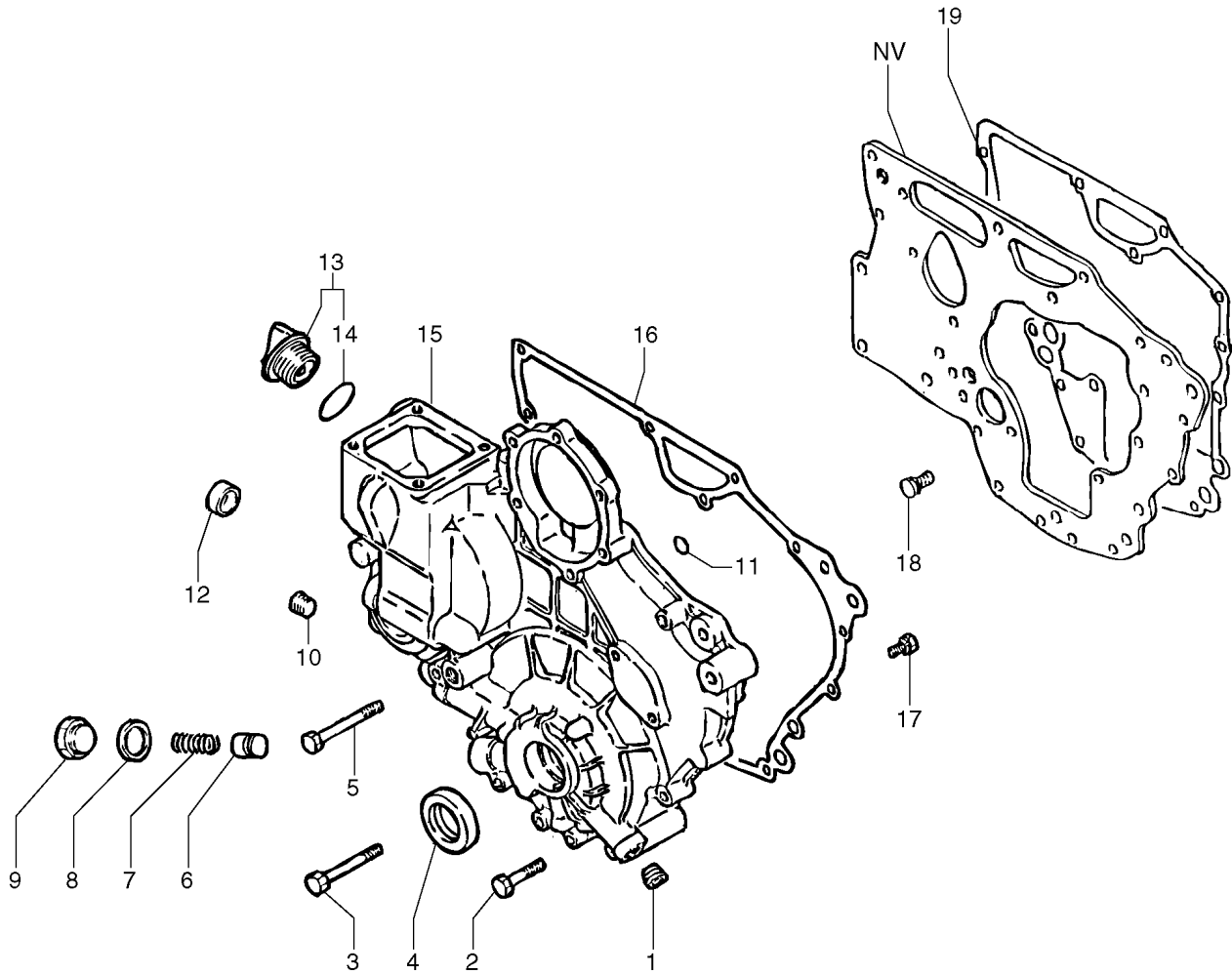


Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1							Plug		
2	PJ7410592	3							Screw		
3	PJ7410593	4							Screw		
4	PJ7410580	1							Sealing		
5	PJ7410594	1							Screw		
6	PJ7410047	1							Plunger		
7	PJ7410659	1							Spring		

8	VOE11715851	1							Sealing		(PJ7410040)
9	PJ7410579	1							Plug		
10	PJ7410627	1							Plug		
11	PJ7410603	2							O-ring		
12	PJ7410627	1							Plug		
13	VOE11716698	1							Oil Filler Cap		(PJ7410610)
14	PJ7410604	1					SS		•O-ring		
15	PJ7415741	1							Oil Pan		
16	PJ7418368	1							Seal		(PJ7410652)
17	PJ7410101	4					SS		Screw		
18	PJ7410101	7					SS		Screw		
19	PJ7410646	1							Seal		

Date: 2013/11/24	Image id: 2151NX1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 215/120	Title: Timing gear casing (us) L3E-W263ESA

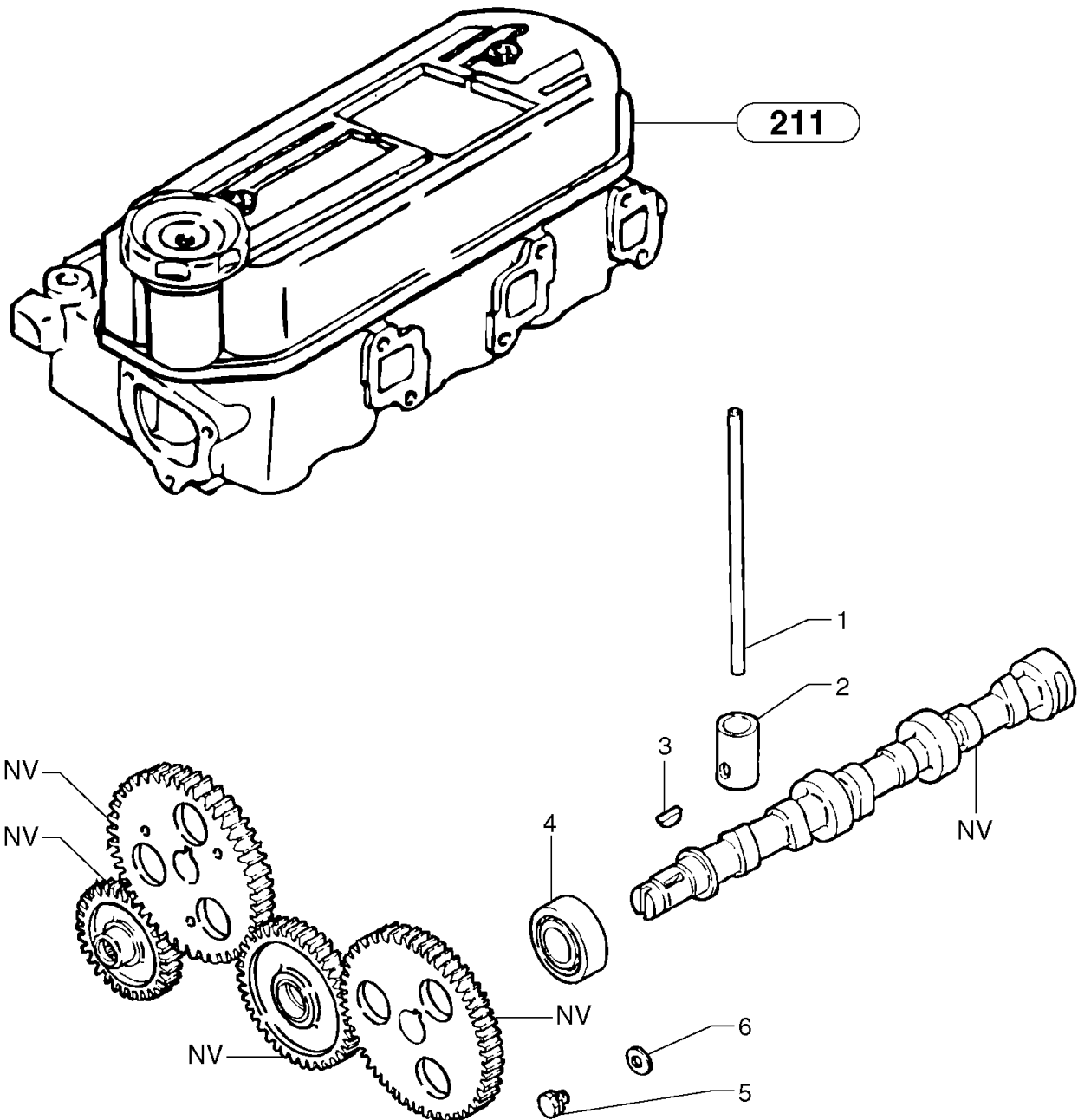


Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1							Plug		
2	PJ7410592	3							Screw		
3	PJ7410593	4							Screw		
4	PJ7410580	1							Sealing		
5	PJ7410594	1							Screw		
6	PJ7410047	1							Plunger		
7	PJ7410659	1							Spring		
8	VOE11715851	1							Sealing		(PJ7410040)

9	PJ7410579	1						Plug		
10	PJ7410627	1						Plug		
11	PJ7410603	2						O-ring		
12	PJ7410627	1						Plug		
13	VOE11716698	1						Oil Filler Cap		(PJ7410610)
14	PJ7410604	1					SS	•O-ring		
15	PJ7415741	1						Oil Pan		
16	PJ7418368	1						Seal		(PJ7410652)
17	PJ7410101	4					SS	Screw		
18	PJ7410101	7					SS	Screw		
19	PJ7410646	1						Seal		

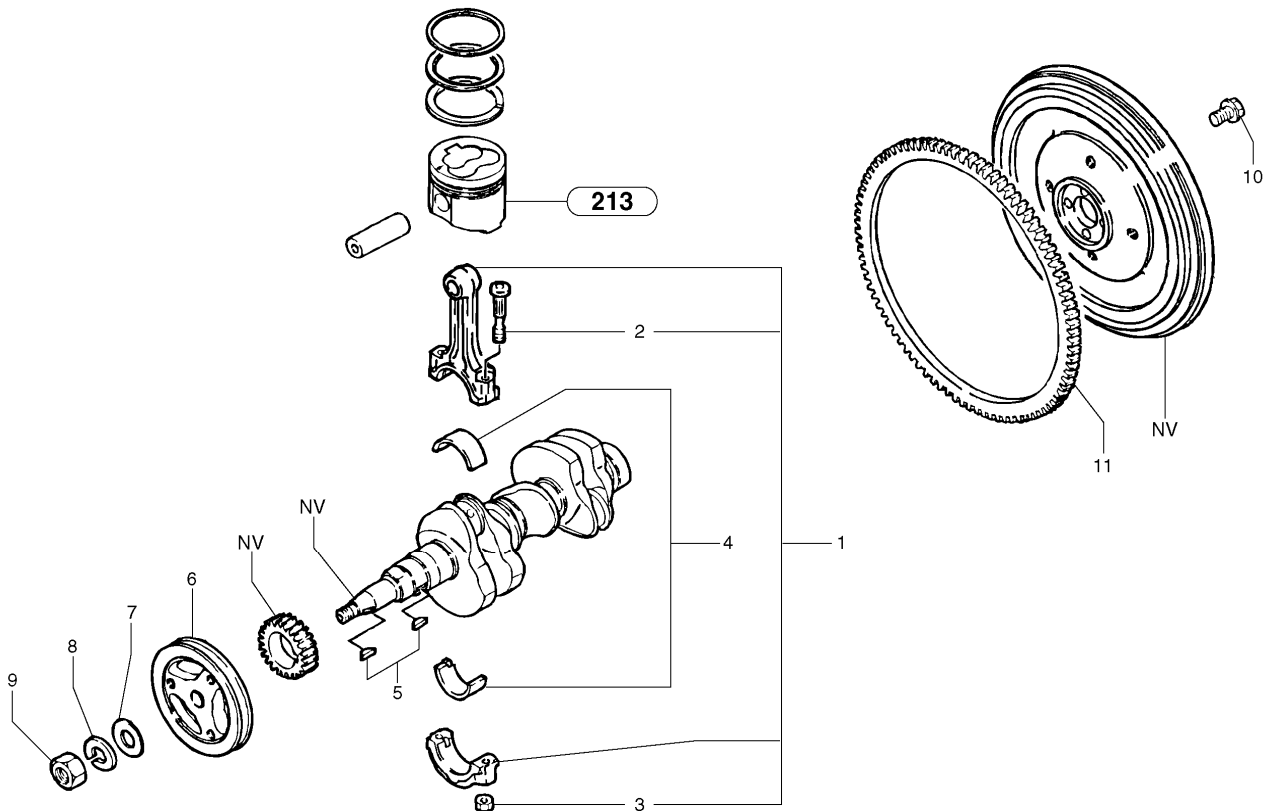
Date: 2013/11/24	Image id: 2154X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 215/400	Title: Camshaft



Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410656	6							Rod		

Date: 2013/11/24	Image id: 216X1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 216/100	Title: Connecting rods L3E2-63ES,ENG - 65214

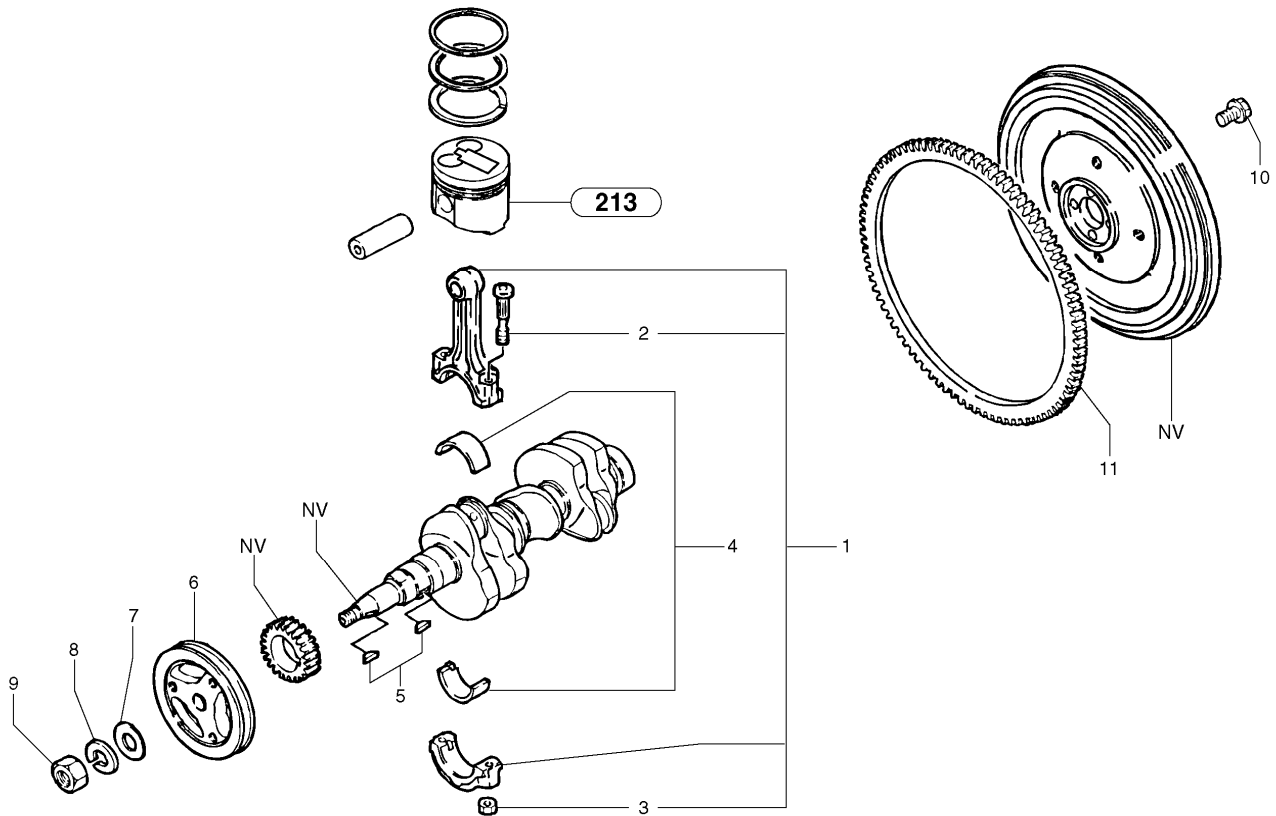


Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415744	3					SS		Piston rod		
2	PJ7415819	2							•Screw		
3	PJ7410045	2							•Nut		
4	VOE11716691	3							Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3							Connecting Rod		(PJ7413018)0,25 mm, 0.0098 in
4	PJ7411185	3							Bearings (kit)		(PJ7413019)0,50 mm, 0.0197 in
5	PJ7410602	2							Key		
6	PJ7415745	1							Pulley		
7	PJ7410600	1							Washer		
8	PJ7410601	1							Lock Washer		
9	PJ7410598	1							Nut		

10	PJ7410589	4					SS		Screw		
11	PJ7410588	1							Tooth Wheel		

Date: 2013/11/24	Image id: 216AX1	Catalogue: 10002	Model: EC15 XR
Brand: Volvo	Serial: 10151-14000, 14010-99999	Group/Section: 216/200	Title: Connecting rods L3E2-63ESA,ENG 65215 -



Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417045	3							Piston rod		
2	PJ7410578	2							•Screw		
3	PJ7410045	2							•Nut		
4	VOE11716691	3							Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3							Connecting Rod		(PJ7413018)0,25 mm, 0.0098 in
4	PJ7411185	3							Bearings (kit)		0,50 mm, 0.0197 in
5	PJ7410602	2							Key		
6	PJ7415745	1							Pulley		
7	PJ7410600	1							Washer		
8	PJ7410601	1							Lock Washer		
9	PJ7410598	1							Nut		
10	PJ7410589	4					SS		Screw		

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