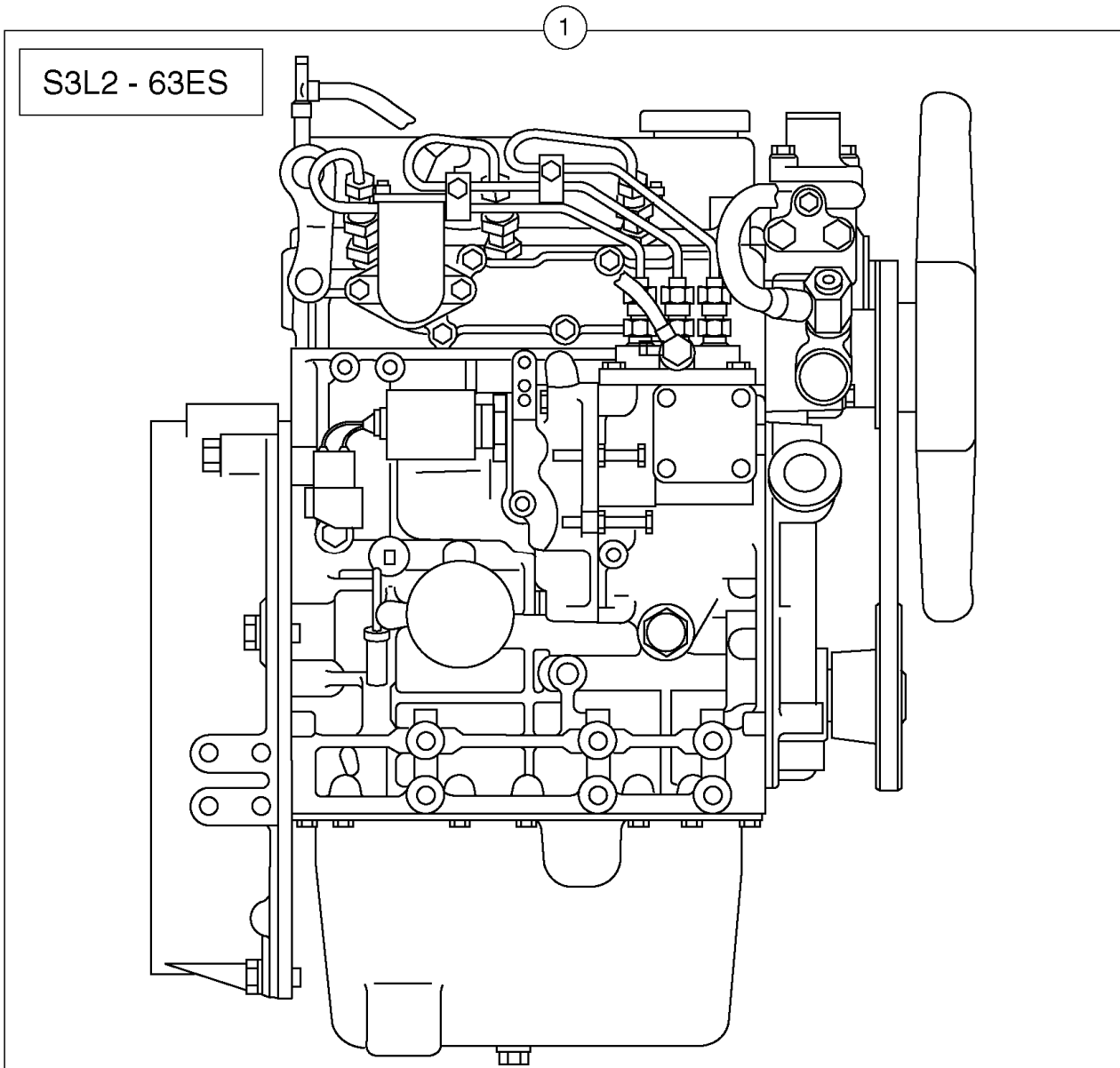


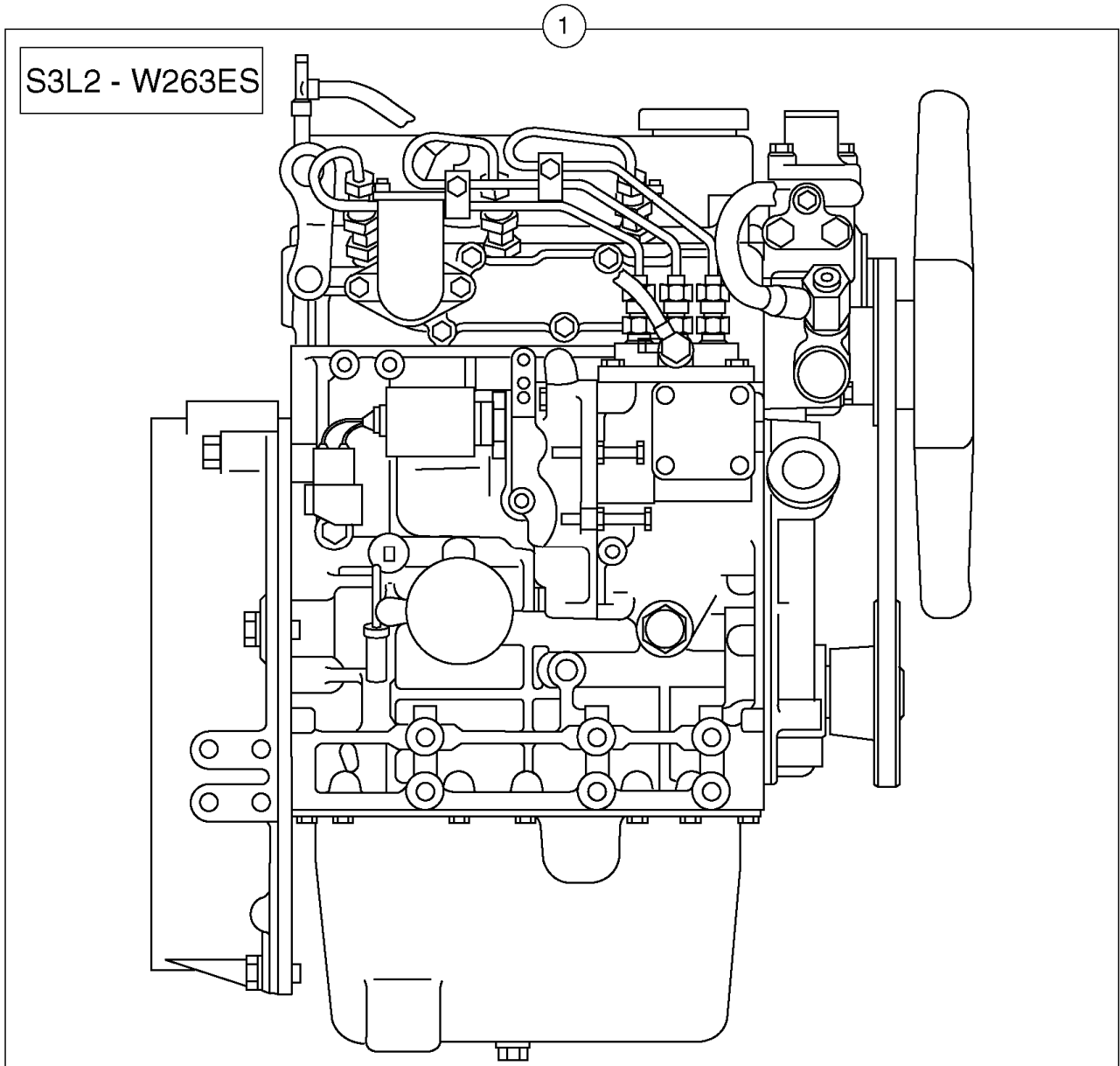
Date: 2013/11/28	Image id: 210Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 210/100	Title: Engine S3L2-63ES



Q1-Q5	Option	Option description
Q1.		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11804244	1							Engine		S3L2-63ES

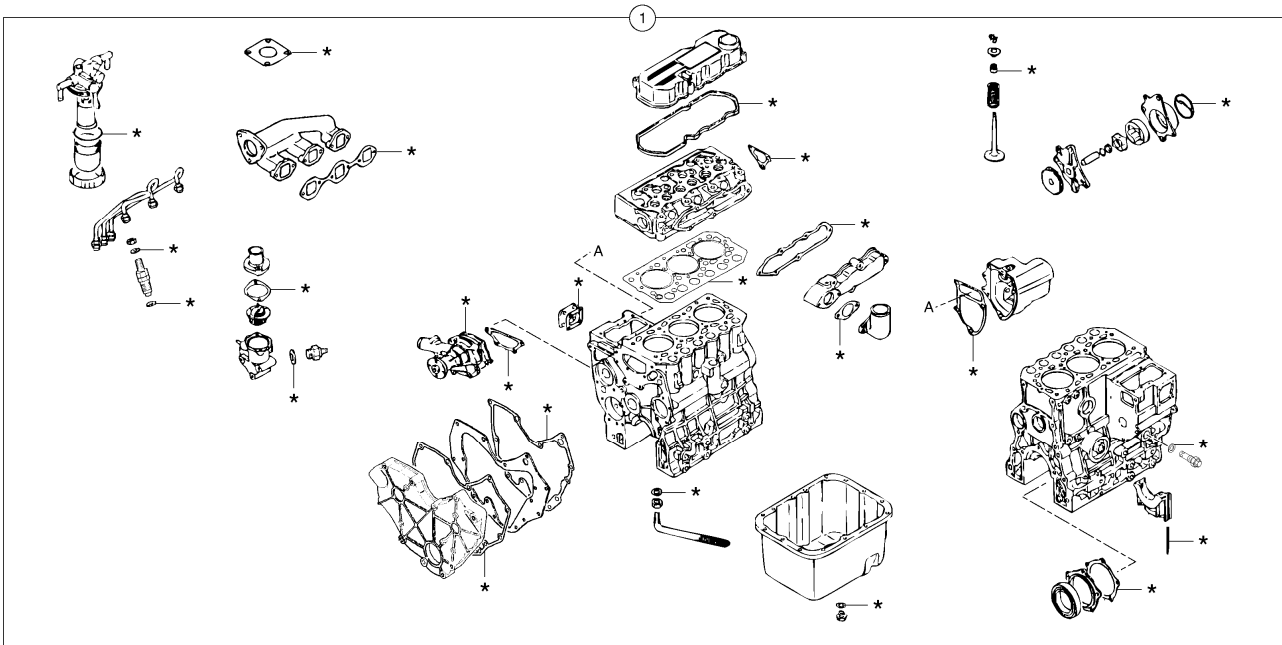
Date: 2013/11/28	Image id: 210NY1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 210/200	Title: Engine S3L2-W263ES



Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11806067	1							Engine		S3L2-W263ES

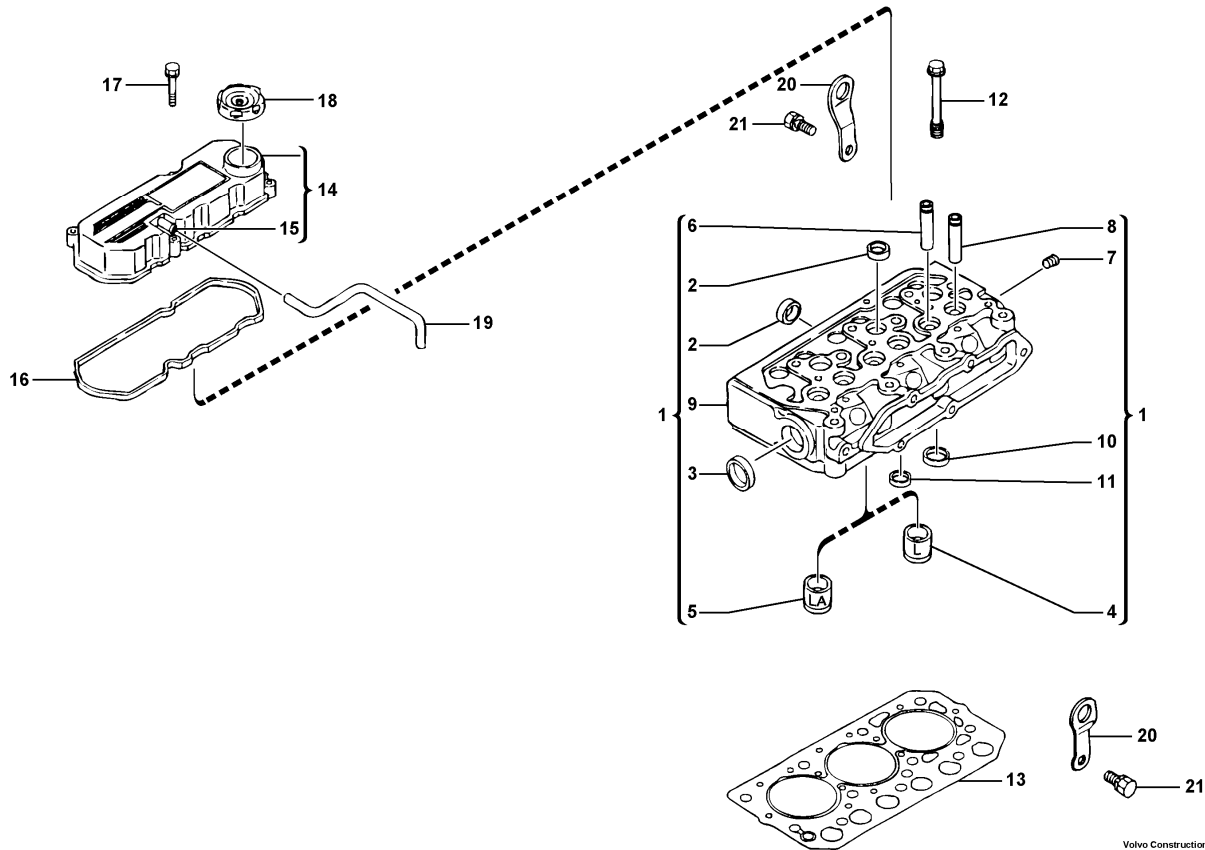
Date: 2013/11/28	Image id: 210PY1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 210/300	Title: Repair kits for engine



Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415538	1							Sealing Kit		

Date: 2013/11/28	Image id: 1019566	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 211/100	Title: Cylinder head



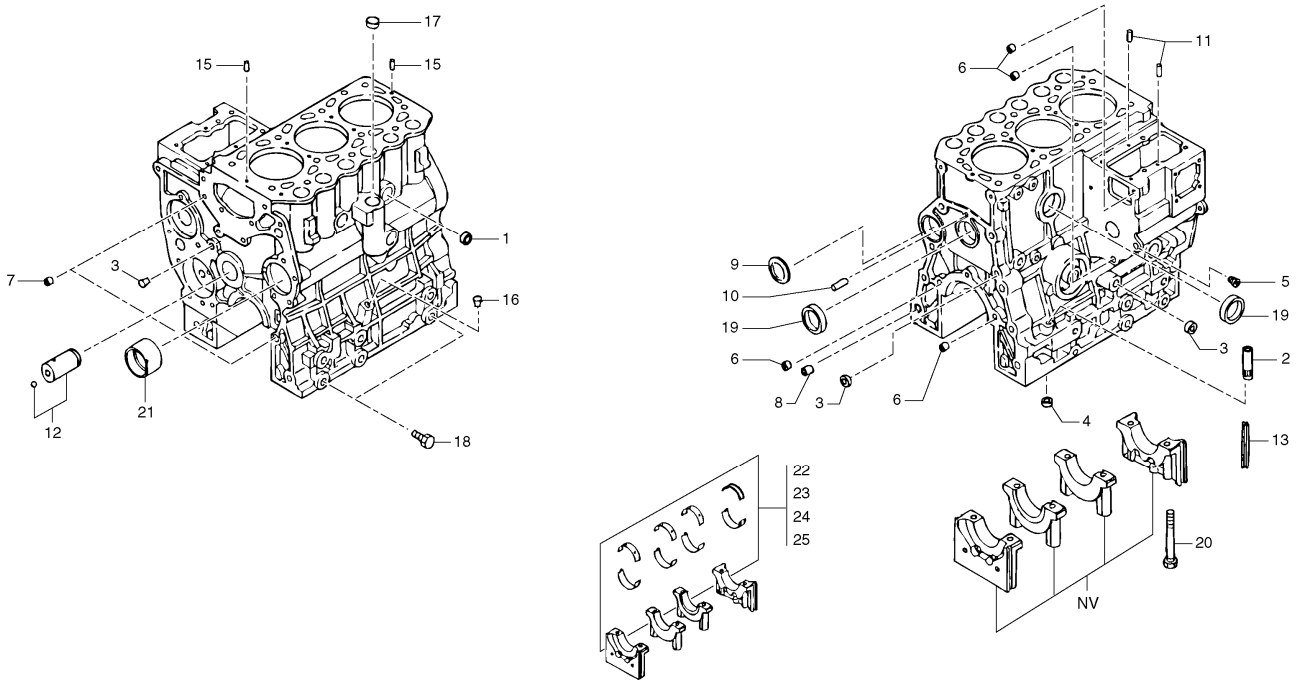
Volvo Construction
Equipment
1019566

Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418181	1					SS		Cylinder head		
2	PJ7410144	5							•Plug		
3	PJ7417806	1							•Plug		
4	PJ7415447	REQ							•Combustion chamber		
5	PJ7418180	REQ							•Combustion chamber		
6	PJ7417802	3							•Giude		
7	PJ7410691	1							•Plug		
8	PJ7417803	3							•Giude		
9		1					NS		•Cylinder head		
10		3					NS		•Inlet valve		

11		3					NS		•Exhaust Valve		
12	PJ7415444	11							Bolt		
13	PJ7415519	1							Cylinder head gasket		
14	PJ7415521	1							Cover		
15	PJ7410034	1							•Nipple		
16	PJ7417805	1					SS		Seal		(PJ7415522)
17	PJ7416431	4							Attachment kit		
18	PJ7410054	1							Filler cap		
19	PJ7415350	1							Tube		
20		2					NS		Lifting Bracket		
21		2					NS		Screw		

Date: 2013/11/28	Image id: 212Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 212/100	Title: Cylinder block

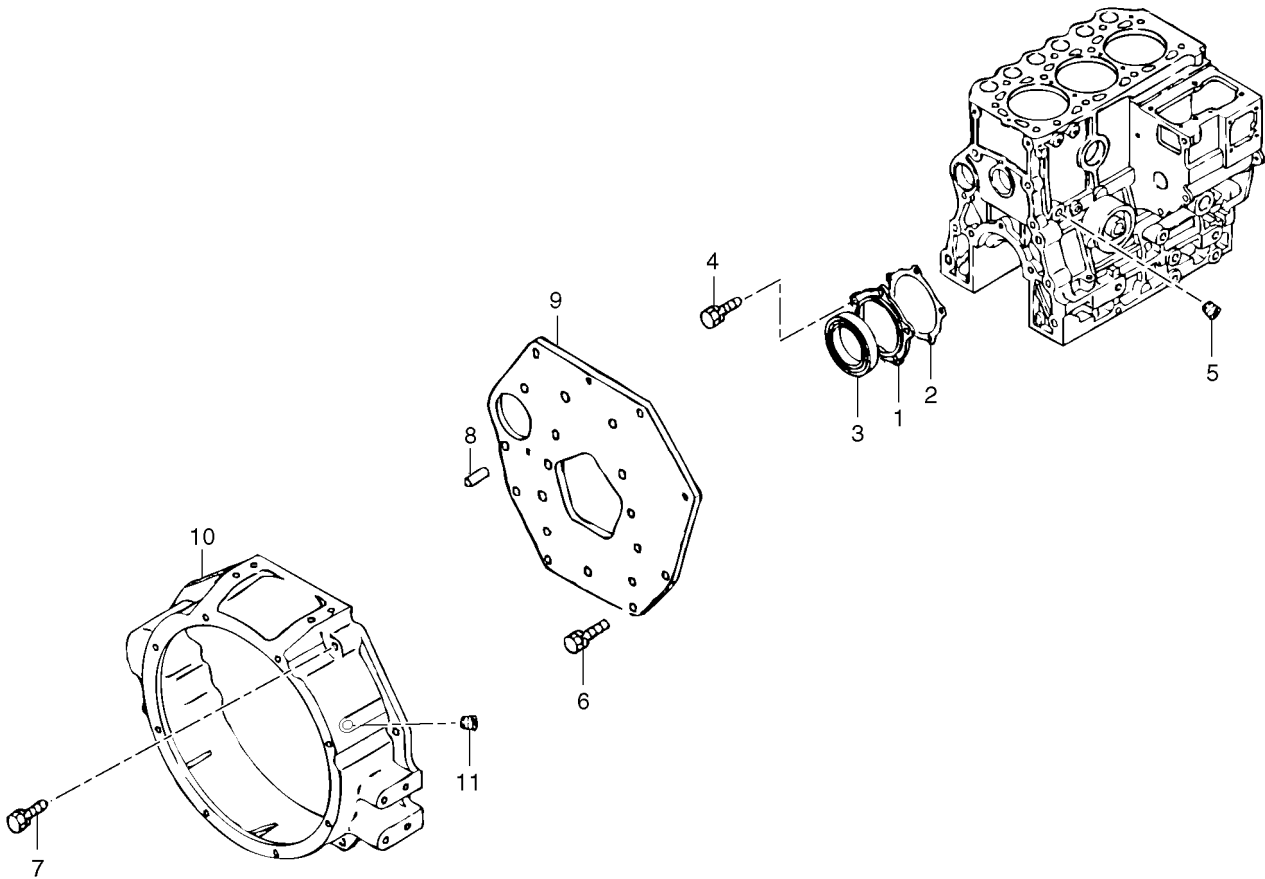


Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417806	2							Plug		
2	PJ7411338	1							Giude		
3	PJ7415347	3							Plug		
4	PJ7415346	1							Plug		
5	PJ7410691	1							Plug		
6	PJ7410403	4							Bushing		
7	PJ7410404	2							Bushing		
8	PJ7410405	1							Bushing		
9	PJ7410142	1							Plug		
10	PJ7410129	1							Centraliser		
11	PJ7410287	2							Centraliser		
12	PJ7415475	1							Shaft		
13	PJ7417809	4							Seal		
15	PJ7415322	2							Centraliser		
16	PJ7415332	1							Plug		
17	PJ7410143	1							Plug		
18	PJ7410089	4							Screw		

19	PJ7417807	2							Plug		
20	PJ7417846	8							Bolt		
21	PJ7415458	1							Bushing		
22	PJ7410976	1							Bearing		STD SZ
23	PJ7410206	1					SS		Bearing		0,25mm/0.0098in
24	VOE11716705	1							Main Bearing		(PJ7415376) 0,50mm/0.0197in
25	PJ7410208	1							Bearings (kit)		0,75mm/0.0295in

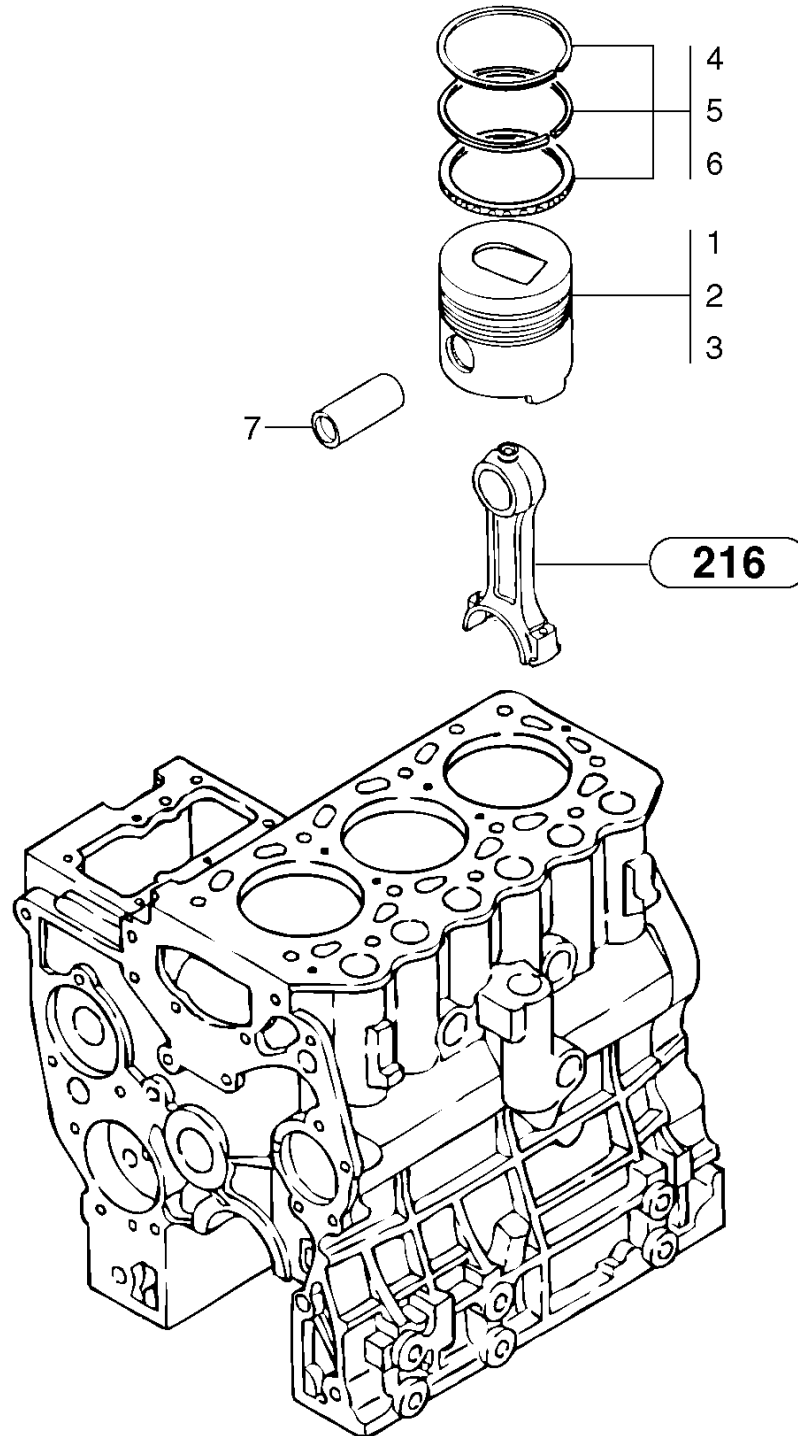
Date: 2013/11/28	Image id: 2125Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 212/500	Title: Flywheel housing



Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415460	1							Flange		
2	PJ7415461	1							Sealing		
3	PJ7415457	1							Sealing ring		
4	PJ4380043	5					SS		Screw		HM8X20
5	PJ7410039	1							Plug		
6	PJ7417818	13							Screw		
7	PJ7410110	2							Screw		
8	PJ7410218	2							Centraliser		
9	PJ7415459	1							Plate		
10	PJ7410320	1							Flywheel housing		
11	PJ7417536	1							Plug		

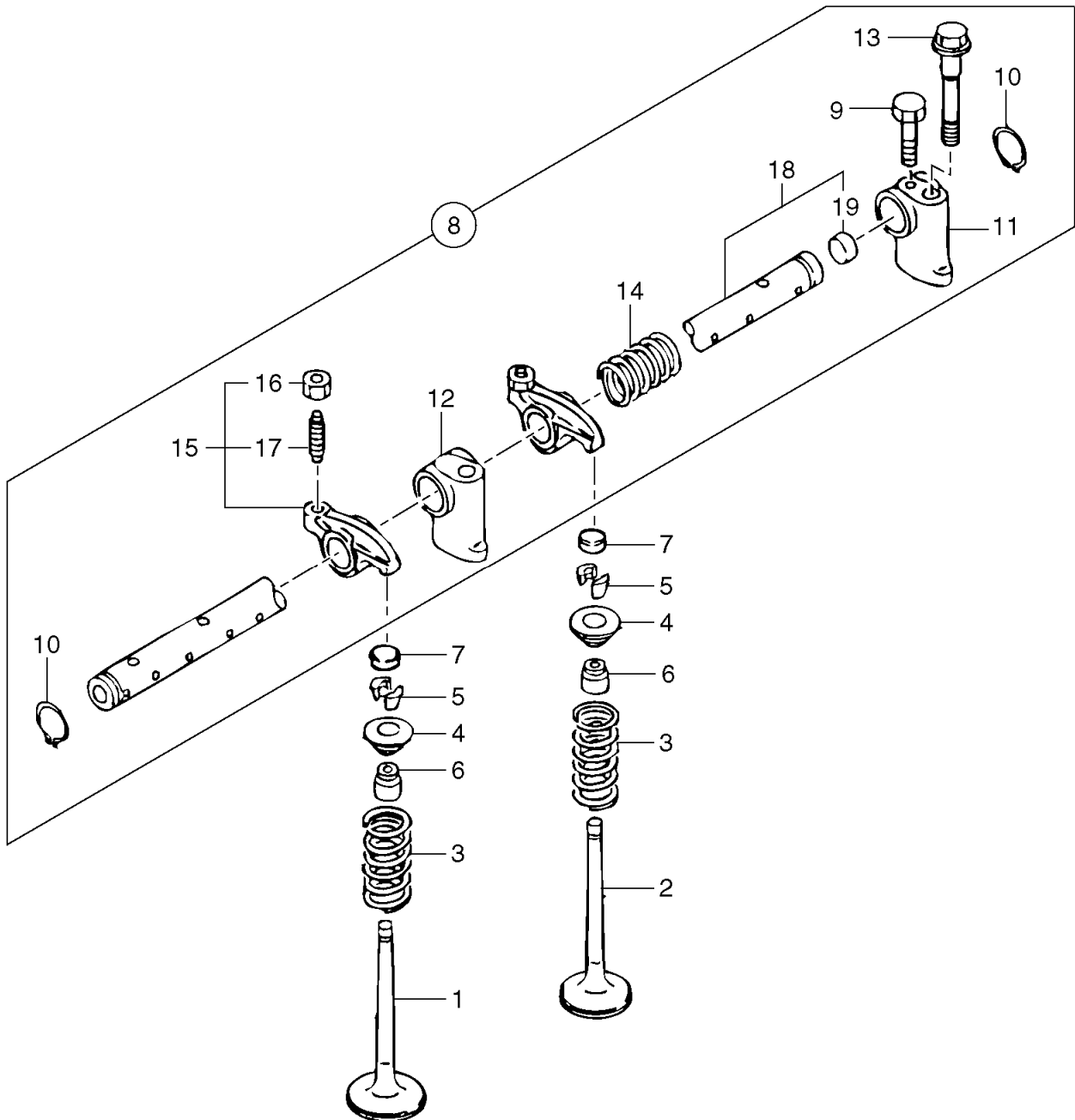
Date: 2013/11/28	Image id: 213Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 213/100	Title: Pistons



Q1-Q5	Option	Option description	
Q1	281.10151		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417811	3							Piston		STD SZ
2	PJ7415470	3							Piston		0,25mm/0.0098in
3	PJ7417812	3							Piston		0,50mm/0.0197in
4	PJ7415370	3							Piston rings (kit)		STD SZ
5	PJ7415371	3							Piston rings (kit)		0,25mm/0.0098in
6	PJ7415372	3							Piston rings (kit)		0,50mm/0.0197in
7	PJ7417810	3							Piston pin		

Date: 2013/11/28	Image id: 214Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 214/100	Title: Rocker arm shaft

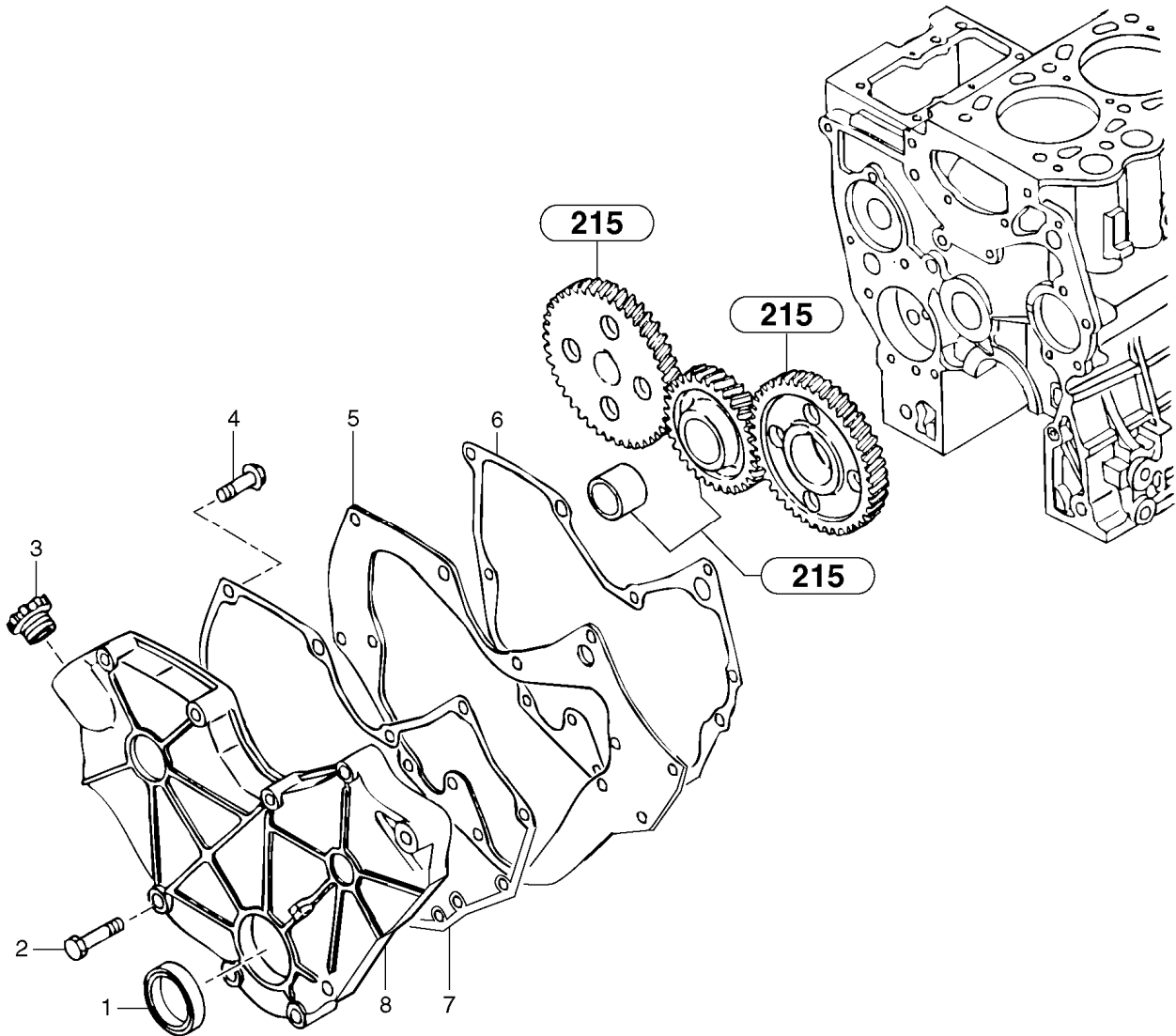


Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415450	3							Exhaust Valve		
2	PJ7415452	3							Inlet valve		

3	PJ7417813	6							Spring		
4	PJ7410655	6							Washer		
5	PJ7410056	12							Stop		
6	PJ7414430	6							Seal		
7	PJ7414924	6							Cap		
8	PJ7417815	1							Rocker Arm Shaft		
9	PJ7415318	1							•Screw		
10	PJ7410135	2							•Snap Ring		
11	PJ7416725	1					NS		•Support		
12	PJ7416726	2					NS		•Support		
13	PJ7415546	3							•Bolt		
14	PJ7415545	2							•Spring		
15	PJ7417814	6							•Rocker Arm		
16	PJ7415320	6							••Nut		
17	PJ7415541	6							••Screw with pin		
18	PJ7416727	1							•Rocker Arm Shaft		
19	PJ7415331	2							••Plug		

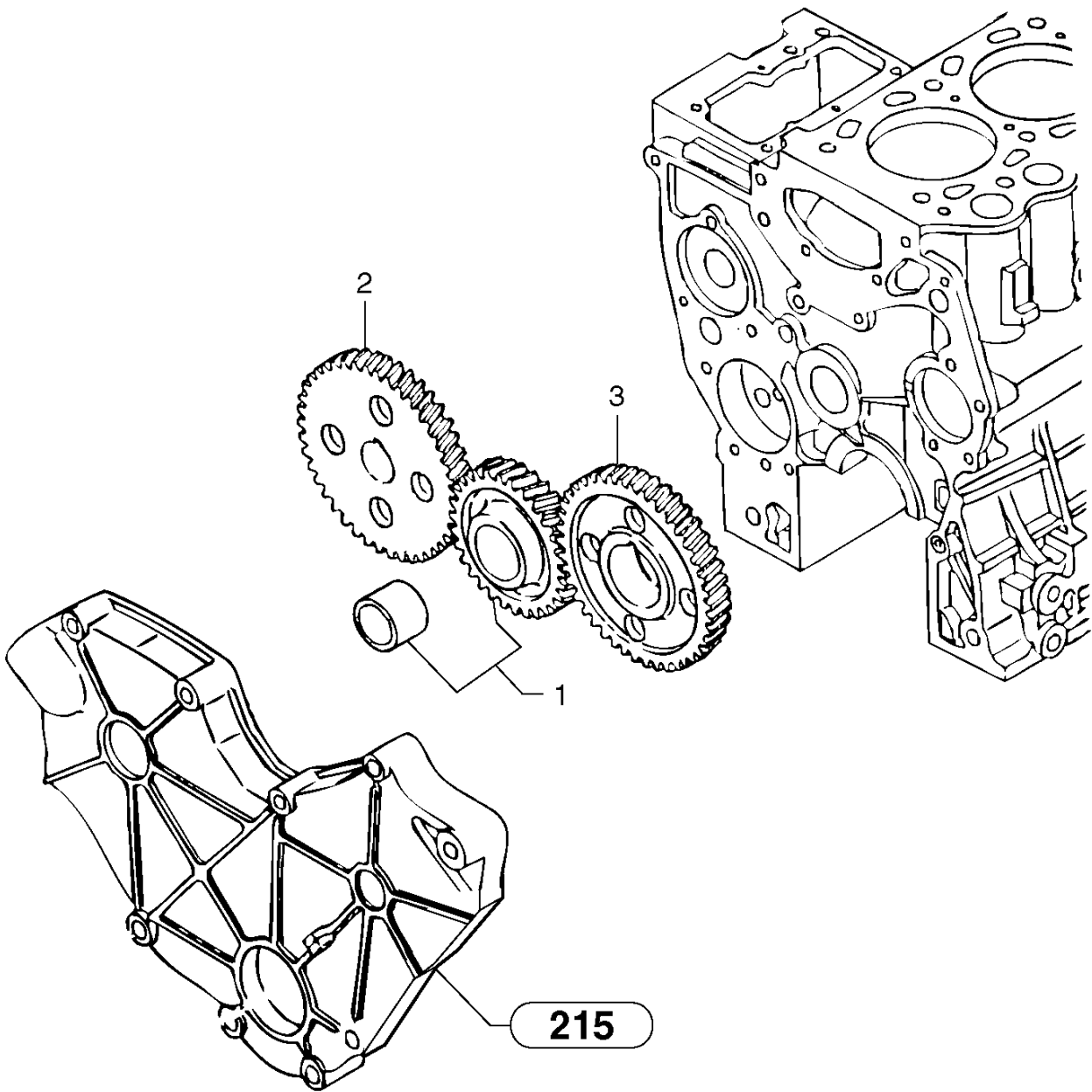
Date: 2013/11/28	Image id: 215Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 215/100	Title: Timing gear casing



Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410027	1							Seal		
2	PJ7411294	8							Attachment kit		
3	VOE11712227	REQ							Cap		(PJ7414925)
4	PJ7416429	7							Attachment kit		
5	PJ7416720	1							Plate		
6	PJ7415462	1							Sealing		

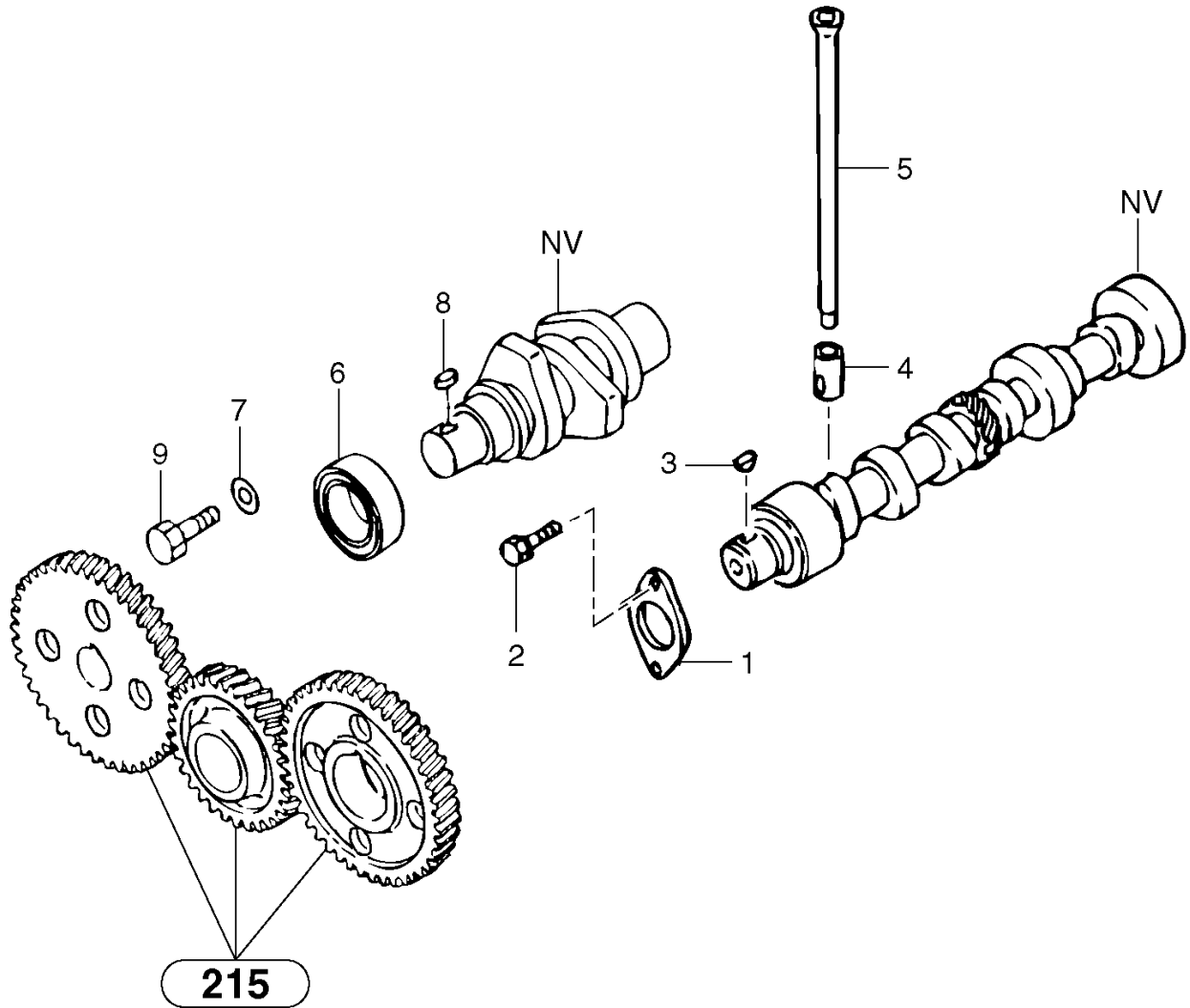
Date: 2013/11/28	Image id: 215AY1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 215/300	Title: Timing gears



Q1-Q5	Option	Option description	
Q1	281.10151		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

Date: 2013/11/28	Image id: 215BY1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 215/400	Title: Camshaft

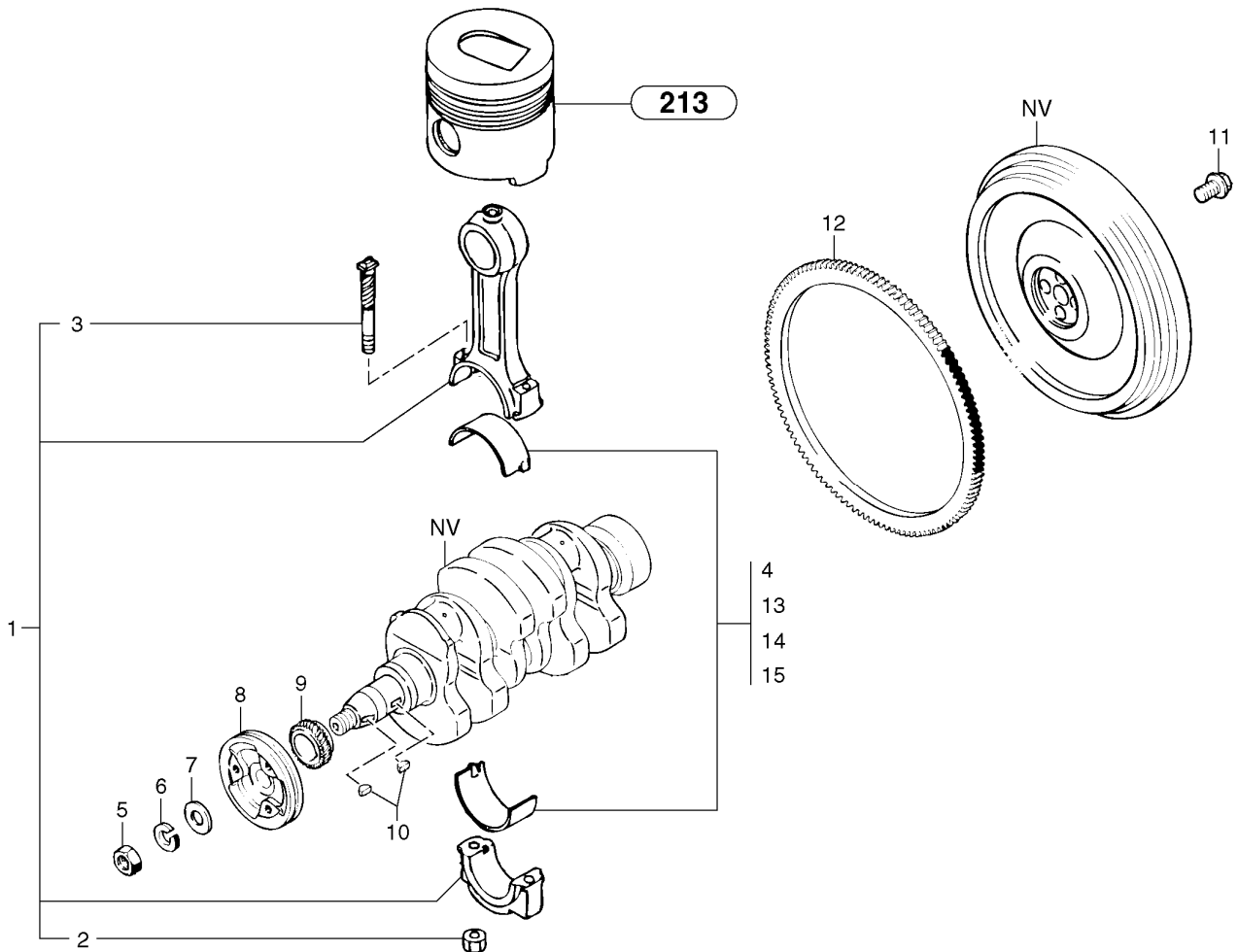


Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415441	1							Plate		
2	PJ7416429	2							Attachment kit		
3	PJ7410132	1							Key		
4	PJ7410181	6							Tappet		
5	PJ7415455	6							Rod		
6	PJ7410085	1							Ball bearing		

7	PJ7410042	1							Washer		
8	PJ7410131	1							Key		
9	PJ7416429	1							Attachment kit		

Date: 2013/11/28	Image id: 216Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 216/100	Title: Connecting rods

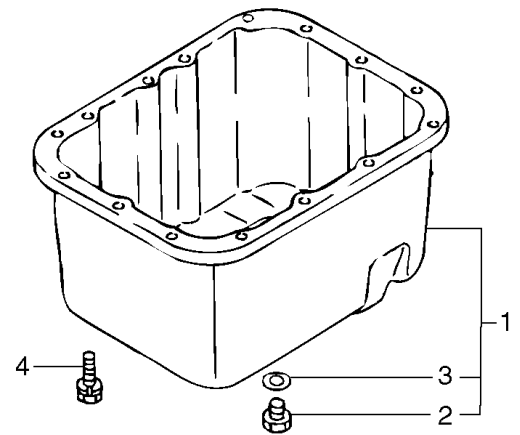
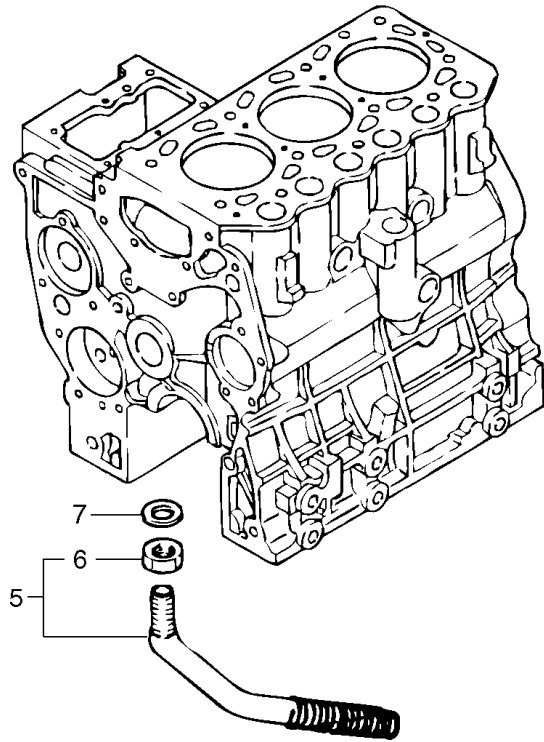
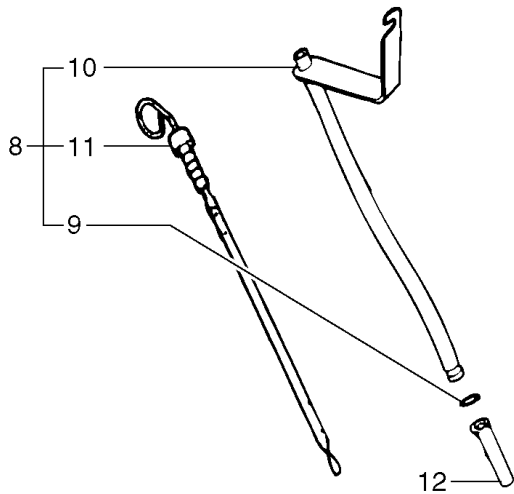


Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417816	3							Piston rod		S3L2-63ES, ENG - 65746
1	PJ7418353	3							Piston rod		S3L2-63ES, ENG 65747 -
1	PJ7418353	3							Piston rod		S3L2-W263ES, ENG 70161 -
2	PJ7415330	2							•Nut		
3	PJ7417817	2							•Screw		
4	PJ7415373	3					SS		Bearing kit		STD SZ
5	PJ7410119	1							Nut		

6	PJ7410128	1							Lock Washer		
7	PJ7410125	1							Washer		
8	PJ7415525	1							Pulley		
9	PJ7415477	1							Hub Gear		
10	PJ7410132	2							Key		
11	PJ7410086	4							Screw		
12	PJ7410061	1							Tooth Wheel		
13	PJ7416888	3							Bearings (kit)		0,25mm/0.0098in
14	PJ7416889	3							Bearing		0,50mm/0.0197in
15	PJ7416890	3							Bearing		0,75mm/0.0295in

Date: 2013/11/28	Image id: 217Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 217/100	Title: Lubrication oil sump

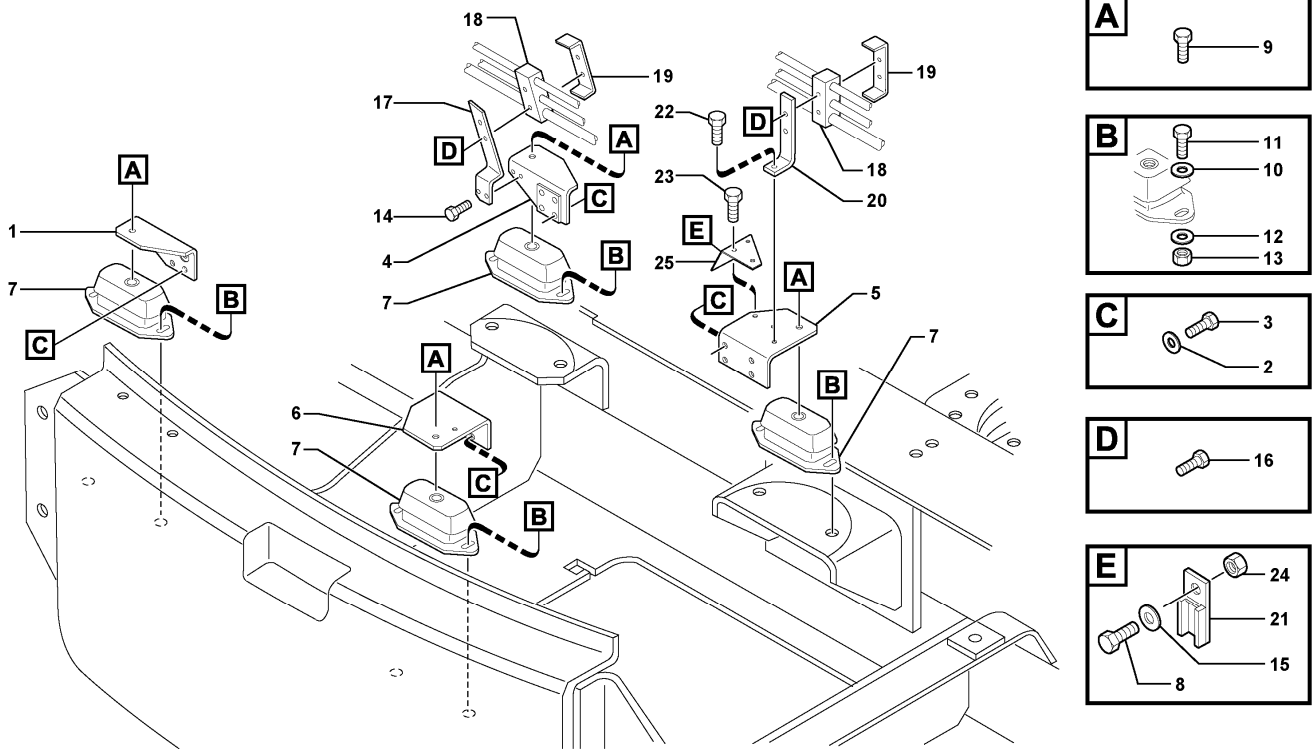


Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415524	1							Oil pan		
2	PJ7415334	1							•Plug		
3	VOE11715848	1							•Sealing		(PJ7415335)
4	PJ7416429	15							Attachment kit		

5	PJ7415485	1							Strainer		
6	PJ7410122	1							•Nut		
7	PJ7410137	1							Seal		
8	PJ7417763	1							Oil Dipstick		
9	PJ4040050	1							•O-ring		
10	PJ7417763	1							•Oil Dipstick		(PJ7417765)
11	PJ7417764	1							•Dipstick		
12	PJ7417762	1							Giude		

Date: 2013/11/28	Image id: 1020356	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 218/100	Title: Engine mounts



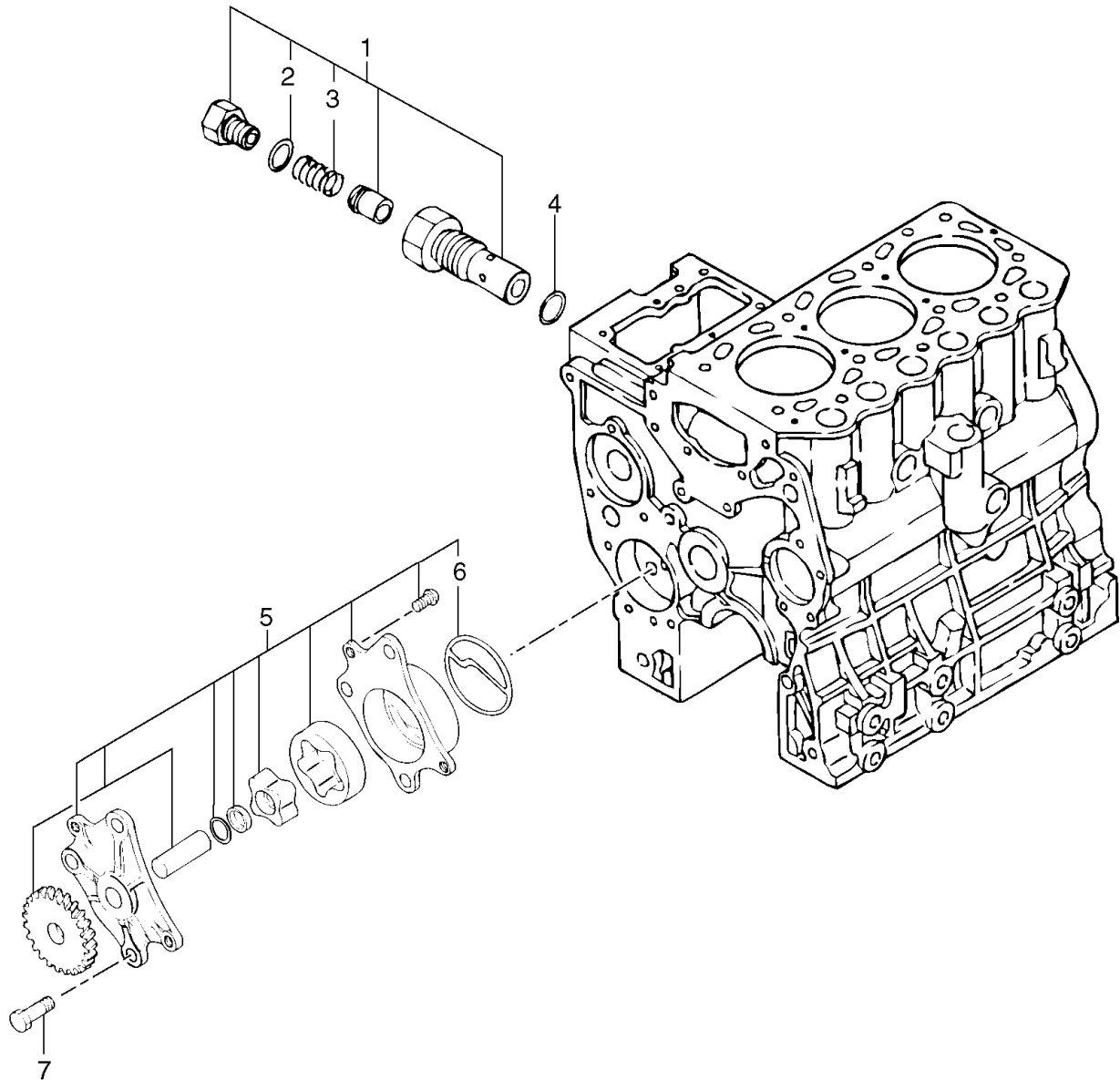
Volvo Construction
Equipment
1020356

Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11805261	1							Support		
2	VOE955897	16							Washer		
3	VOE11806192	16					OP		Hexagon screw		
4	VOE11805656	1							Support		
5	VOE11805655	1							Support		
6	VOE11805654	1							Support		
7	PJ5140372	4					SS		Suspension		S/N - 281.15390
7	VOE11800449	4							Rubber stop		S/N 281.15391 -
8	VOE969788	2							Six point socket screw		
9	VOE978932	4							Hexagon screw		(PJ4370023)
10	VOE11802401	8							Washer		

11	VOE983252	8							Hexagon screw		
12	VOE11802401	8							Washer		
13	VOE983304	8							Hexagon nut		(PJ4410020)
14	VOE946173	2							Flange screw		
15	VOE955891	2							Washer		
16	VOE965179	4					SS		Flange screw		
17	PJ3620235	1							Support		S/N - 281.15302
17	VOE11805368	1							Support		(PJ3620261)S/N 281.15303 -
18	PJ4690718	2							Rubber sponge		S/N - 281.15302
18	VOE11802852	2							Clamp		(PJ4690786)S/N 281.15303 -
19	VOE11802851	2							Flange		(PJ4690719)
20	PJ3620245	1							Support		S/N - 281.15302
20	VOE11805367	1							Support		(PJ3620260)S/N 281.15303 -
21	PJ5080120	2							Support		
22	VOE946441	1							Flange screw		
23	VOE946329	2							Flange screw		
24	VOE955779	2							Hexagon nut		
25	VOE11805325	1							Support		(PJ3610285)

Date: 2013/11/28	Image id: 221Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 221/100	Title: Lubricating oil pump

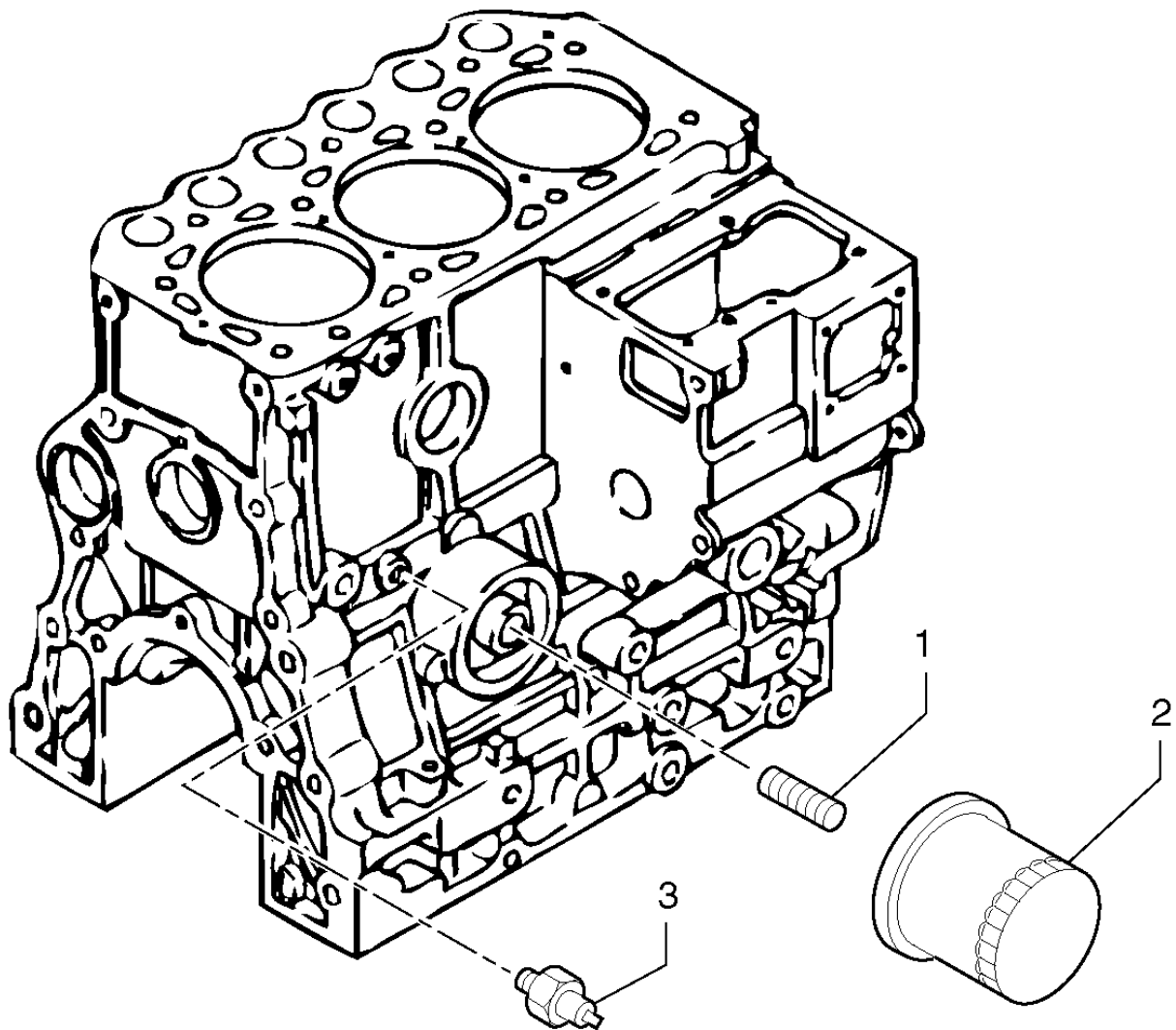


Q1-Q5	Option	Option description	
Q1 281.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7416512	1							Valve		
2		1					NS		•Seal		ORDER ITEM NO 1
3		1					NS		•Spring		ORDER ITEM NO 1

4	PJ7415325	1							O-ring		S3L2-63ES, ENG - 65746
4	PJ7418390	1							O-ring		S3L2-63ES, ENG 65747 -
4	PJ7418390	1							O-ring		S3L2-W263ES, ENG 70161 -
5	PJ7415486	1							Oil Pump		
6	PJ7415484	1							•Seal		
7	PJ7417819	3							Screw		

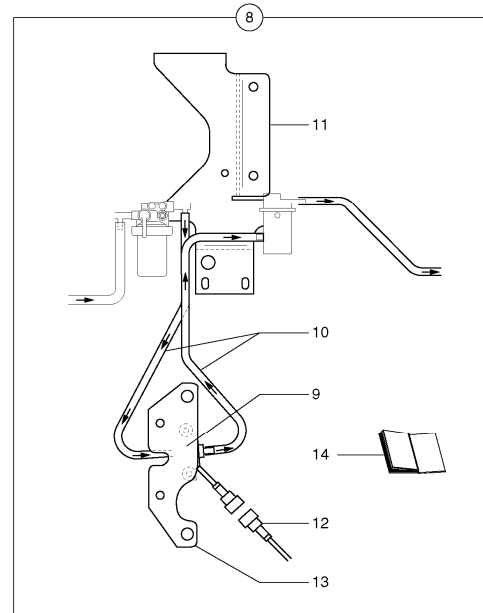
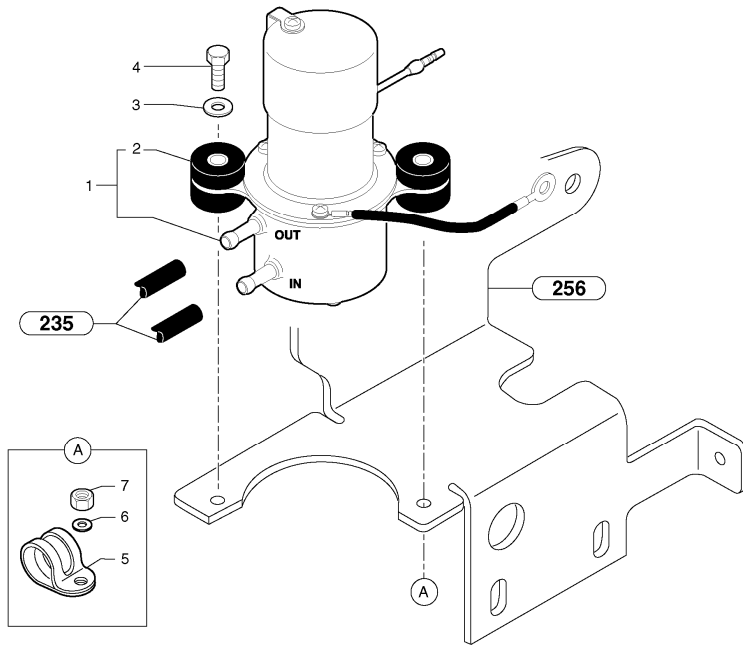
Date: 2013/11/28	Image id: 222Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 222/100	Title: Oil filter



Q1-Q5	Option	Option description	
Q1	281.10151		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417040	1							Stub Axle		
2	VOE11715849	1							Oil filter		(PJ7410062)
3		1							Pressure Switch		See ref 364/100

Date: 2013/11/28	Image id: 2331Y1	Catalogue: 10005	Model: EC25
Brand: Volvo	Serial: 10151-99999	Group/Section: 233/100	Title: Fuel pump



Q1-Q5	Option	Option description	
Q1 281.10151 281.13739			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Fuel pump		ORDER ITEM NO 8
2	PJ7416694	2							•Hose		
3	VOE955892	2							Washer		(PJ4460018)MU6
4	PJ4380035	2							Screw		HM6X35
5	VOE11806224	1							Clamp		(PJ4690299)
6	VOE960139	1							Washer		(PJ4460019)LU6
7	PJ4410013	1							Nut		HM6
8	PJ6930260	1					SS		Fuel Pump Kit		S/N - 281.13739
9		1							•Fuel pump		See ref 233/110
10		REQ							•Fuel pipe		See ref 235/110
11		1							•Support		See ref 256/200
12		1							•Wire harness		See ref 371/310
13		1							•Apron		See ref 716/100
14	PJ5400598	1							•Service bulletin		

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com