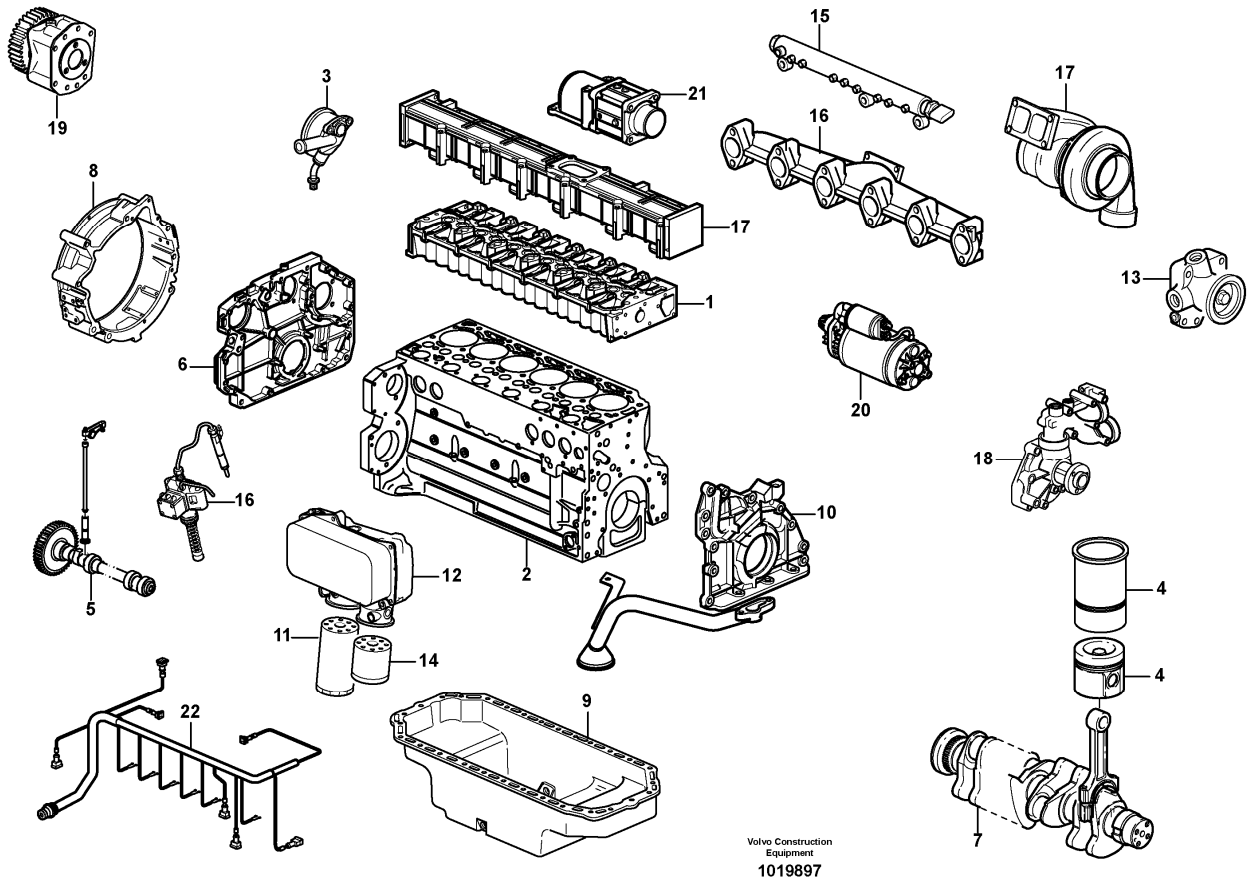


|                           |  |                                  |                         |
|---------------------------|--|----------------------------------|-------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019897</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>  |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>210/100</b> | Title:<br><b>Engine</b> |

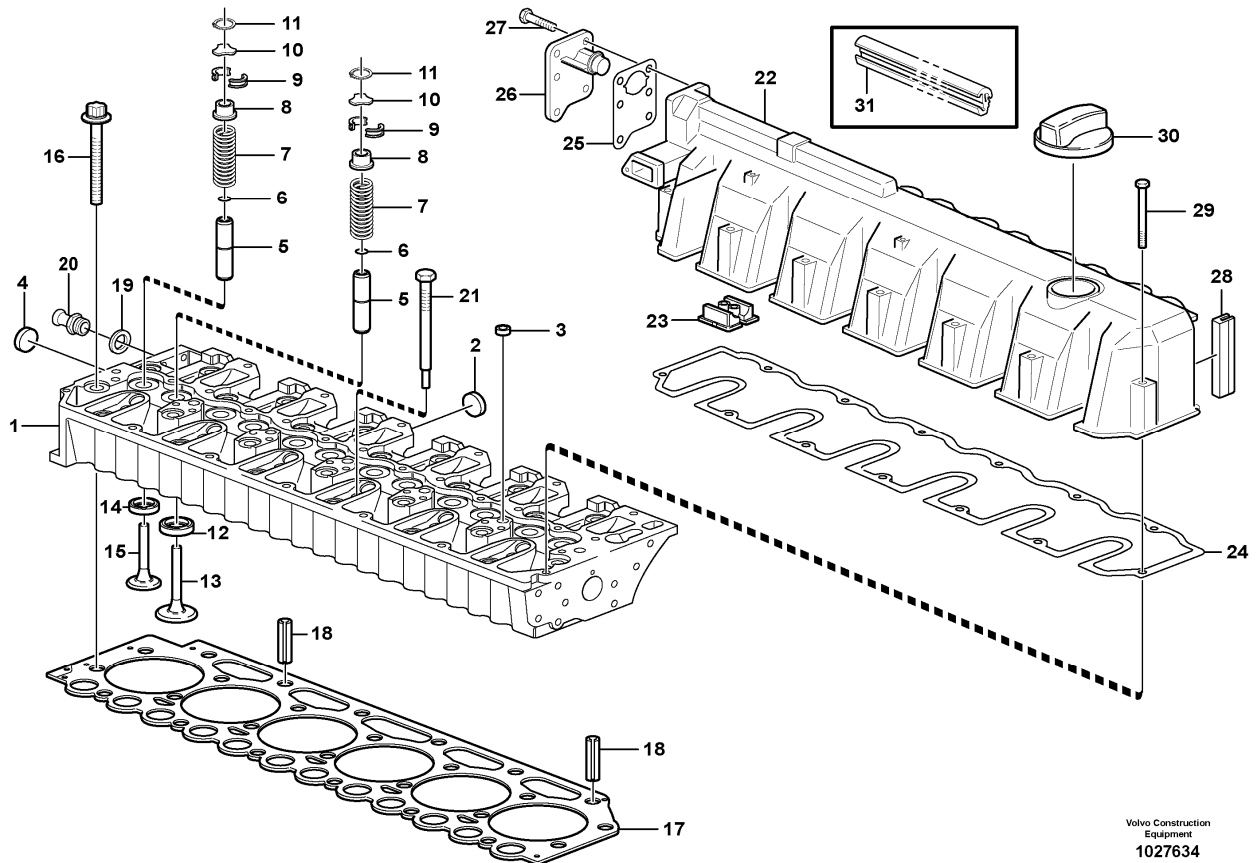


| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description         | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|---------------------|-----------|-----------------|
|     | VOE11410957 | 1  |    |    |    |    |    |     | Engine              |           | D7ELAE3         |
| 1   |             | 1  |    |    |    |    |    |     | •Cylinder head      |           | See ref 211/100 |
| 2   |             | 1  |    |    |    |    |    |     | •Cylinder block     |           | See ref 212/100 |
| 3   |             | 1  |    |    |    |    |    |     | •Crankcase Venti    |           | See ref 212/150 |
| 4   |             | 1  |    |    |    |    |    |     | •Cylinder Liner     |           | See ref 213/100 |
| 5   |             | 1  |    |    |    |    |    |     | •Camshaft           |           | See ref 214/100 |
| 6   |             | 1  |    |    |    |    |    |     | •Timing gear casing |           | See ref 215/100 |
| 7   |             | 1  |    |    |    |    |    |     | •Crankshaft         |           | See ref 216/100 |
| 8   |             | 1  |    |    |    |    |    |     | •Flywheel Hsg       |           | See ref 216/150 |
| 9   |             | 1  |    |    |    |    |    |     | •Oil Pan            |           | See ref 217/100 |
| 10  |             | 1  |    |    |    |    |    |     | •Lubricating system |           | See ref 221/100 |

|    |  |   |  |  |  |  |  |  |                  |  |                 |
|----|--|---|--|--|--|--|--|--|------------------|--|-----------------|
| 11 |  | 1 |  |  |  |  |  |  | •Oil Filter      |  | See ref 222/100 |
| 12 |  | 1 |  |  |  |  |  |  | •Oil Cooler      |  | See ref 223/100 |
| 13 |  | 1 |  |  |  |  |  |  | •Fuel pump       |  | See ref 233/100 |
| 14 |  | 1 |  |  |  |  |  |  | •Fuel Filter     |  | See ref 233/150 |
| 15 |  | 1 |  |  |  |  |  |  | •Rail            |  | See ref 237/100 |
| 16 |  | 1 |  |  |  |  |  |  | •Exhaust Pipe    |  | See ref 251/100 |
| 17 |  | 1 |  |  |  |  |  |  | •Turbocharger    |  | See ref 255/100 |
| 18 |  | 1 |  |  |  |  |  |  | •Coolant Pump    |  | See ref 262/100 |
| 19 |  | 1 |  |  |  |  |  |  | •Pump drive      |  | See ref 263/450 |
| 20 |  | 1 |  |  |  |  |  |  | •Starter motor   |  | See ref 331/100 |
| 21 |  | 1 |  |  |  |  |  |  | •Starter Element |  | See ref 333/100 |
| 22 |  | 1 |  |  |  |  |  |  | •Cable harness   |  | See ref 371/150 |

|                           |  |                                  |                                |
|---------------------------|--|----------------------------------|--------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1027634</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>         |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>211/100</b> | Title:<br><b>Cylinder head</b> |



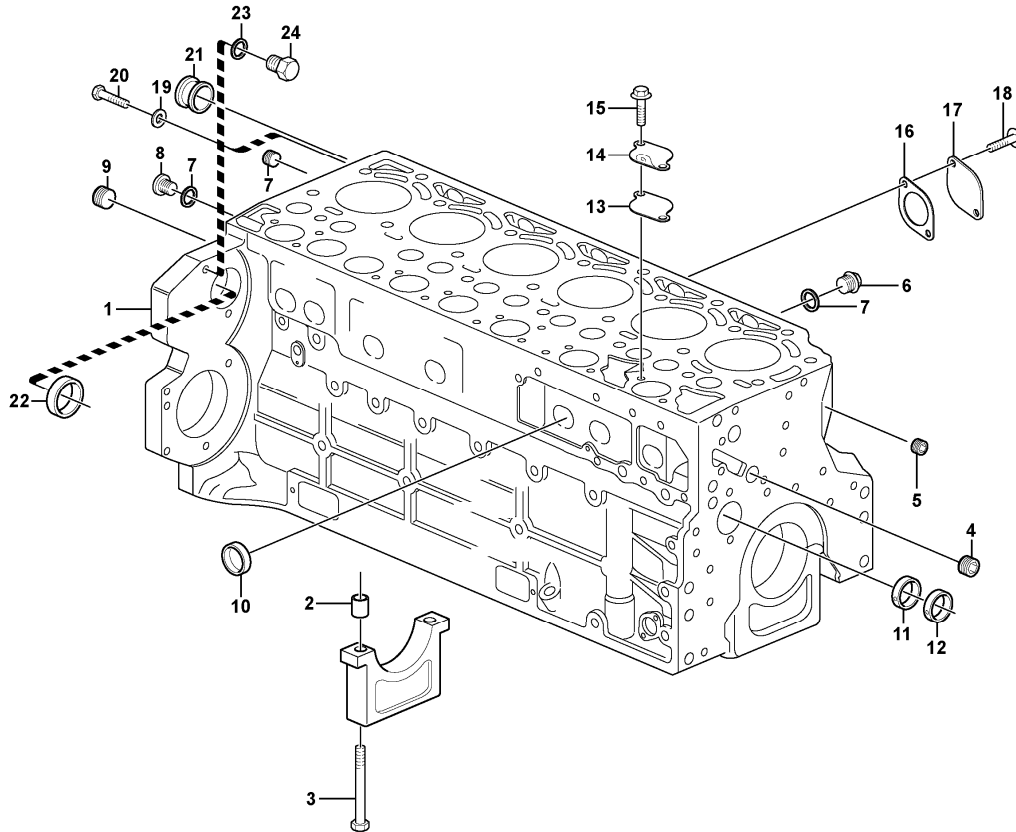
Volvo Construction  
Equipment  
1027634

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|----------------|-----------|--------|
| 1   | VOE20799762 | 1  |    |    |    |    |    |     | Cylinder head  |           |        |
| 2   | VOE20799722 | 5  |    |    |    |    |    |     | •Plug          |           |        |
| 3   | VOE20412733 | 5  |    |    |    |    |    |     | •Core plug     |           |        |
| 4   | VOE20914266 | 2  |    |    |    |    |    |     | •Core Plug     |           |        |
| 5   | VOE20405897 | 12 |    |    |    |    |    |     | •Valve guide   |           |        |
| 6   | VOE11700348 | 12 |    |    |    |    |    |     | •O-ring        |           |        |
| 7   | VOE11700347 | 12 |    |    |    |    |    |     | •Valve spring  |           |        |
| 8   | VOE20847155 | 12 |    |    |    |    |    |     | •Retainer      |           |        |
| 9   | VOE11700345 | 24 |    |    |    |    |    |     | •Valve sleeve  |           |        |
| 10  | VOE20840807 | 12 |    |    |    |    |    |     | •Thrust Washer |           |        |
| 11  | VOE20840772 | 12 |    |    |    |    |    |     | •Snap Ring     |           |        |

|    |             |    |  |  |  |  |  |  |                 |  |                     |
|----|-------------|----|--|--|--|--|--|--|-----------------|--|---------------------|
| 12 | VOE20459962 | 6  |  |  |  |  |  |  | •Valve seat     |  |                     |
| 13 | VOE20758481 | 6  |  |  |  |  |  |  | •Inlet valve    |  |                     |
| 14 | VOE20845144 | 6  |  |  |  |  |  |  | •Valve seat     |  |                     |
| 15 | VOE21739130 | 6  |  |  |  |  |  |  | •Exhaust Valve  |  | (VOE20755883)       |
| 16 | VOE11700334 | 26 |  |  |  |  |  |  | Screw           |  |                     |
| 17 | VOE20943385 | 1  |  |  |  |  |  |  | Cyl Head Gasket |  | THICK=1,4MM, 1 HOLE |
|    | VOE20949868 | 1  |  |  |  |  |  |  | Cyl Head Gasket |  | THICK=1,5MM, 2 HOLE |
|    | VOE20943389 | 1  |  |  |  |  |  |  | Cyl Head Gasket |  | THICK=1,6MM, 3 HOLE |
| 18 | VOE20405521 | 2  |  |  |  |  |  |  | Guide pin       |  |                     |
| 19 | VOE993358   | 1  |  |  |  |  |  |  | Gasket          |  |                     |
| 20 | VOE20483764 | 1  |  |  |  |  |  |  | Nipple          |  |                     |
| 21 | VOE20405895 | 6  |  |  |  |  |  |  | Plug            |  |                     |
| 22 | VOE21036771 | 1  |  |  |  |  |  |  | Valve Cover     |  |                     |
| 23 | VOE20412600 | 1  |  |  |  |  |  |  | •Cap            |  |                     |
| 24 | VOE20792871 | 1  |  |  |  |  |  |  | •Gasket         |  |                     |
| 25 | VOE20840801 | 1  |  |  |  |  |  |  | •Gasket         |  |                     |
| 26 | VOE20933359 | 1  |  |  |  |  |  |  | •Oil Separator  |  |                     |
| 27 | VOE20797542 | 6  |  |  |  |  |  |  | •Screw          |  |                     |
| 28 | VOE20847667 | 1  |  |  |  |  |  |  | •Sealing        |  |                     |
| 29 | VOE21145471 | 13 |  |  |  |  |  |  | Flange screw    |  | (VOE21037380)       |
| 30 | VOE20412589 | 1  |  |  |  |  |  |  | Filler cap      |  |                     |
| 31 | VOE20996748 | 1  |  |  |  |  |  |  | Sealing Strip   |  |                     |

|                           |  |                                  |                                 |
|---------------------------|--|----------------------------------|---------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1056314</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>          |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>212/100</b> | Title:<br><b>Cylinder block</b> |



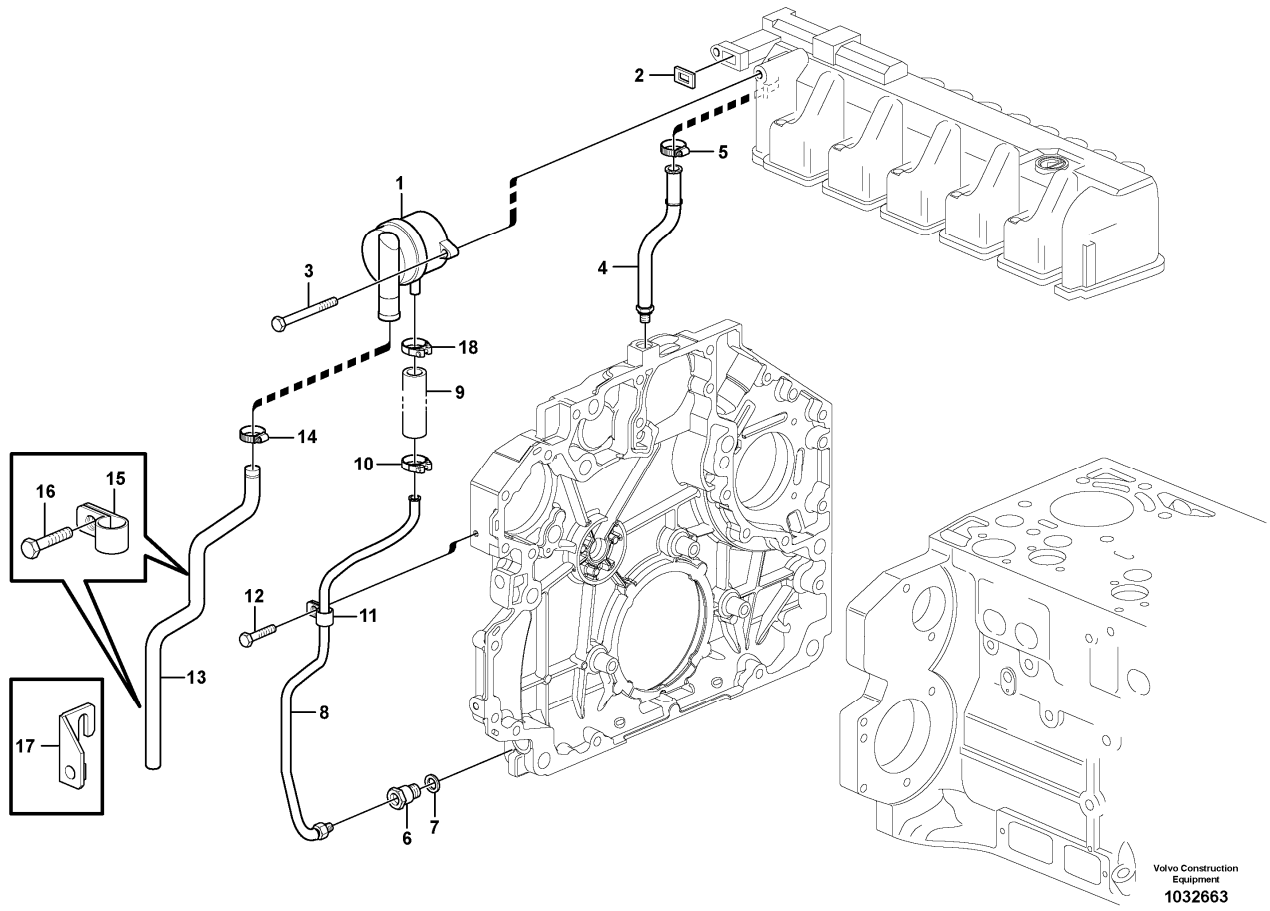
Volvo Construction  
Equipment  
1056314

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|---------------|
| 1   | VOE20851922 | 1  |    |    |    |    |    |     | Crankcase        |           |               |
| 2   | VOE11700278 | 14 |    |    |    |    |    |     | •Bushing         |           |               |
| 3   | VOE20405583 | 14 |    |    |    |    |    |     | •Bolt            |           |               |
| 4   | VOE20405719 | 1  |    |    |    |    |    |     | •Plug            |           |               |
| 5   | VOE20508600 | 2  |    |    |    |    |    |     | •Plug            |           |               |
| 6   | VOE20405716 | 2  |    |    |    |    |    |     | •Plug            |           |               |
| 7   | VOE13969011 | 3  |    |    |    |    |    |     | •Gasket          |           |               |
| 8   | VOE945065   | 1  |    |    |    |    |    |     | •Plug            |           |               |
| 9   | VOE20785813 | 1  |    |    |    |    |    |     | •Plug            |           | (VOE20508605) |
| 10  | VOE20405721 | 10 |    |    |    |    |    |     | •Core plug       |           |               |
| 11  | VOE11700285 | 1  |    |    |    |    |    |     | •Bearing bushing |           |               |

|    |             |   |  |  |  |  |  |  |                  |  |  |
|----|-------------|---|--|--|--|--|--|--|------------------|--|--|
| 12 | VOE11700284 | 6 |  |  |  |  |  |  | •Bearing bushing |  |  |
| 13 | VOE20933203 | 1 |  |  |  |  |  |  | Gasket           |  |  |
| 14 | VOE20840812 | 1 |  |  |  |  |  |  | Cover            |  |  |
| 15 | VOE20405792 | 2 |  |  |  |  |  |  | Screw            |  |  |
| 16 | VOE20412341 | 1 |  |  |  |  |  |  | Gasket           |  |  |
| 17 | VOE21180405 | 1 |  |  |  |  |  |  | Flange           |  |  |
| 18 | VOE20405885 | 2 |  |  |  |  |  |  | Screw            |  |  |
| 19 | VOE20460087 | 1 |  |  |  |  |  |  | Washer           |  |  |
| 20 | VOE20460101 | 1 |  |  |  |  |  |  | Screw            |  |  |
| 21 | VOE20794126 | 1 |  |  |  |  |  |  | Bushing          |  |  |
| 22 | VOE20450778 | 1 |  |  |  |  |  |  | Core plug        |  |  |
| 23 | VOE13947281 | 2 |  |  |  |  |  |  | Gasket           |  |  |
| 24 | VOE20441859 | 2 |  |  |  |  |  |  | Plug             |  |  |

|                           |  |                                  |  |
|---------------------------|--|----------------------------------|--|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1032663</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                 |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>212/150</b> | Title:<br><b>Crankcase ventilation</b> |



Volvo Construction  
Equipment  
**1032663**

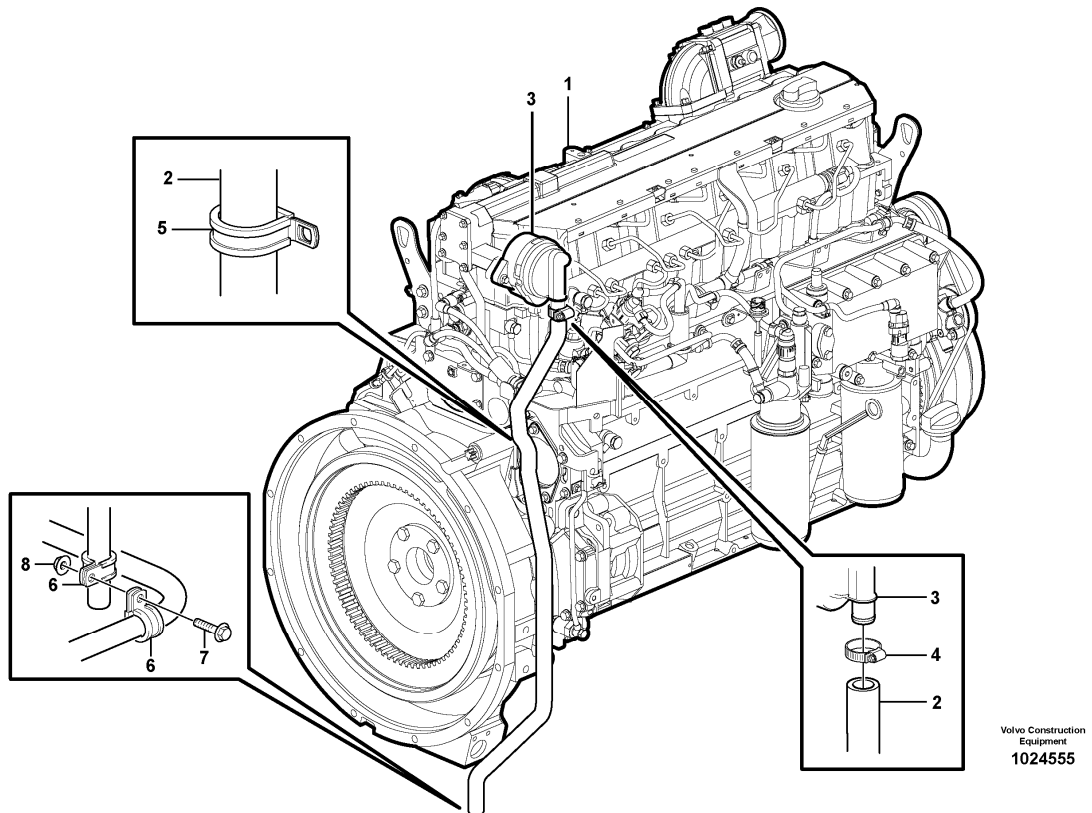
| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description        | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|--------------------|-----------|--------|
| 1   | VOE20930510 | 1  |    |    |    |    |    |     | Pressure regulator |           |        |
| 2   | VOE21038626 | 1  |    |    |    |    |    |     | •Gasket            |           |        |
| 3   | VOE20405504 | 2  |    |    |    |    |    |     | Screw              |           |        |
| 4   | VOE20820967 | 1  |    |    |    |    |    |     | Oil Line           |           |        |
| 5   | VOE20799673 | 1  |    |    |    |    |    |     | Hose Clamp         |           |        |
| 6   | VOE20841133 | 1  |    |    |    |    |    |     | Dtt Regulator      |           |        |
| 7   | VOE20460026 | 1  |    |    |    |    |    |     | Sealing ring       |           |        |
| 8   | VOE20904725 | 1  |    |    |    |    |    |     | Oil Line           |           |        |
| 9   | VOE20821091 | 1  |    |    |    |    | NS |     | •Rubber hose       |           |        |
| 10  | VOE20405568 | 1  |    |    |    |    |    |     | •Clip              |           |        |
| 11  | VOE20798831 | 1  |    |    |    |    |    |     | •Clamp             |           |        |





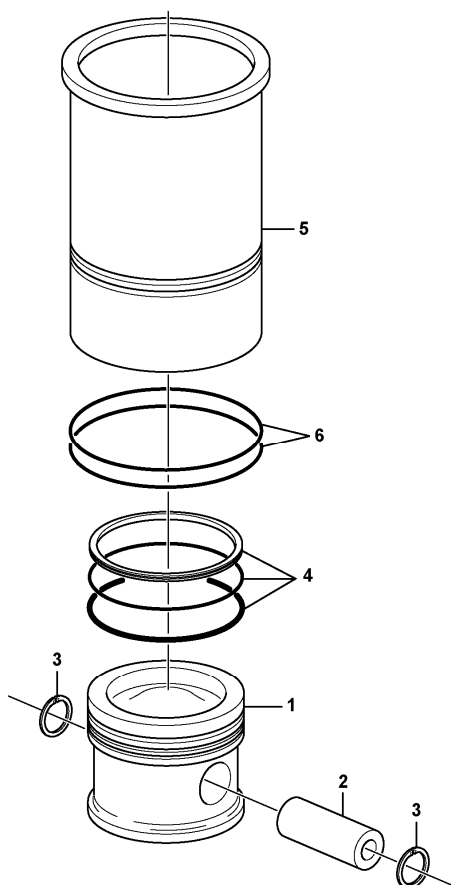
|                           |  |                                  |  |
|---------------------------|--|----------------------------------|--|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1024555</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                 |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>212/200</b> | Title:<br><b>Crankcase ventilation</b> |



| Section option | Kit | Option description |
|----------------|-----|--------------------|
| VOE33382       |     | Wheel Loader L120F |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description        | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|--------------------|-----------|-----------------|
| 1   |             | 1  |    |    |    |    |    |     | Motor              |           | See ref 210/100 |
| 2   | VOE11445236 | 1  |    |    |    |    |    |     | Hose               |           |                 |
| 3   |             | 1  |    |    |    |    |    |     | Pressure Regulator |           | See ref 212/150 |
| 4   | VOE13943474 | 1  |    |    |    |    |    |     | Hose clamp         |           |                 |
| 5   | VOE13949997 | 1  |    |    |    |    |    |     | Clamp              |           |                 |
| 6   | VOE13949997 | 2  |    |    |    |    |    |     | Clamp              |           |                 |
| 7   | VOE13946173 | 1  |    |    |    |    |    |     | Screw              |           |                 |
| 8   | VOE13945408 | 1  |    |    |    |    |    |     | Nut                |           |                 |

|                           |  |                                  |  |
|---------------------------|--|----------------------------------|--|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019005</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                     |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>213/100</b> | Title:<br><b>Cylinder liner and piston</b> |

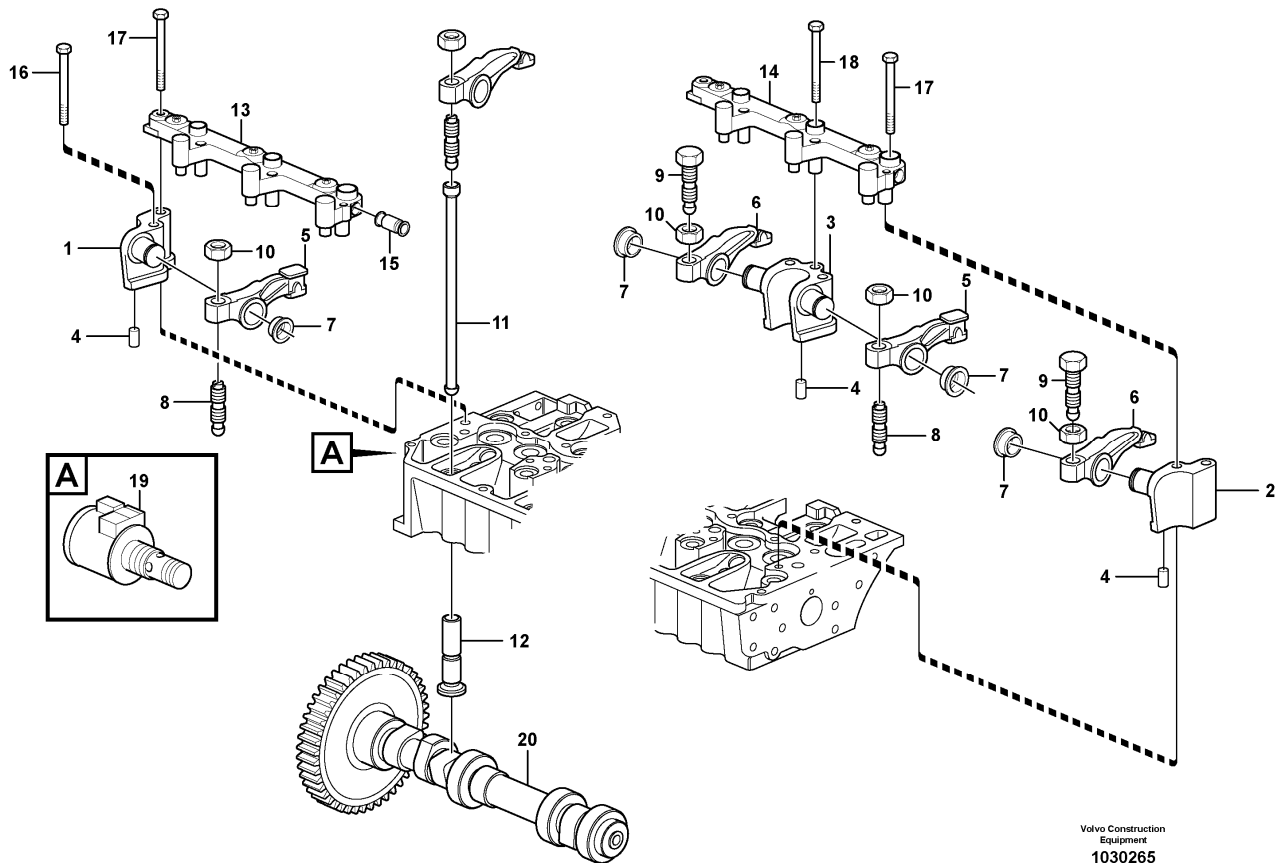


Volvo Construction  
Equipment  
1019005

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description       | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|-------------------|-----------|---------------|
|     | VOE20865990 | 6  |    |    |    |    |    |     | Cyl Liner Kit     |           |               |
| 1   |             | 6  |    |    |    |    | NS |     | •Piston           |           |               |
| 2   | VOE20405577 | 6  |    |    |    |    |    |     | ••Gudgeon pin     |           |               |
| 3   | VOE20405576 | 12 |    |    |    |    |    |     | ••Retaining ring  |           |               |
| 4   | VOE21299547 | 6  |    |    |    |    |    |     | ••Piston ring kit |           | (VOE20450775) |
| 5   |             | 6  |    |    |    |    | NS |     | •Cylinder Liner   |           |               |
| 6   | VOE20412762 | 12 |    |    |    |    |    |     | ••O-ring          |           |               |

|                           |  |                                  |                                  |
|---------------------------|--|----------------------------------|----------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1030265</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>214/100</b> | Title:<br><b>Valve mechanism</b> |

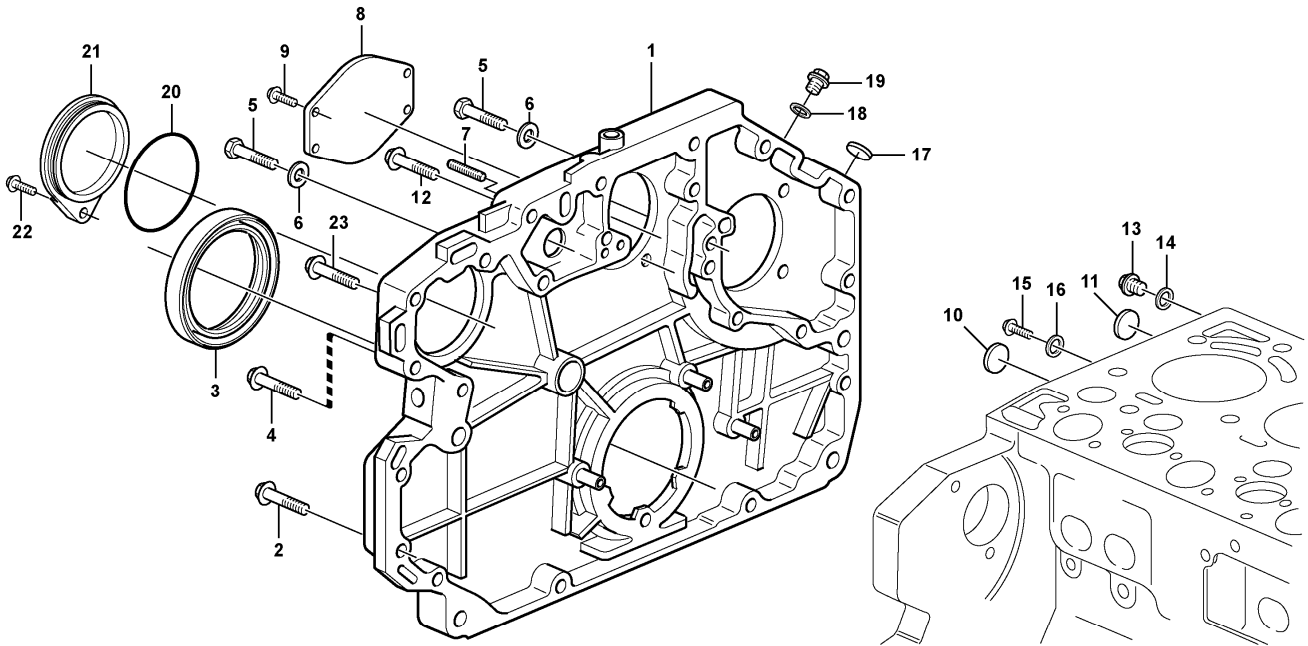


| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|-----------------|-----------|---------------|
| 1   | VOE20794124 | 1  |    |    |    |    |    |     | Bracket         |           | (VOE21066484) |
| 2   | VOE20826696 | 1  |    |    |    |    |    |     | Bracket         |           | (VOE21066474) |
| 3   | VOE20793045 | 5  |    |    |    |    |    |     | Bracket         |           | (VOE21066482) |
| 4   | VOE20790837 | 7  |    |    |    |    |    |     | Pin             |           |               |
| 5   | VOE20792878 | 6  |    |    |    |    |    |     | Rocker Arm      |           |               |
| 6   | VOE21448926 | 6  |    |    |    |    |    |     | Rocker arm      |           | (VOE20792876) |
| 7   | VOE20794115 | 12 |    |    |    |    |    |     | Retaining ring  |           |               |
| 8   | VOE20913851 | 6  |    |    |    |    |    |     | Adjusting Screw |           |               |
| 9   | VOE20816389 | 6  |    |    |    |    |    |     | Adjusting Screw |           |               |
| 10  | VOE11700373 | 12 |    |    |    |    |    |     | Nut             |           |               |
| 11  | VOE20405534 | 12 |    |    |    |    |    |     | Push rod        |           |               |

|    |             |    |  |  |  |  |  |  |                |  |        |
|----|-------------|----|--|--|--|--|--|--|----------------|--|--------|
| 12 | VOE20792475 | 12 |  |  |  |  |  |  | Tappet         |  |        |
| 13 | VOE20802124 | 1  |  |  |  |  |  |  | Actuator       |  |        |
| 14 | VOE20802121 | 1  |  |  |  |  |  |  | Actuator       |  |        |
| 15 | VOE20798864 | 1  |  |  |  |  |  |  | Pipe           |  |        |
| 16 | VOE20405723 | 7  |  |  |  |  |  |  | Screw          |  |        |
| 17 | VOE20799653 | 7  |  |  |  |  |  |  | Bolt           |  |        |
| 18 | VOE20450802 | 3  |  |  |  |  |  |  | Screw          |  |        |
| 19 | VOE20795296 | 1  |  |  |  |  |  |  | Solenoid valve |  | MA2504 |
| 20 | VOE21012455 | 1  |  |  |  |  |  |  | Camshaft       |  |        |

|                           |  |                                  |                                     |
|---------------------------|--|----------------------------------|-------------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019841</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>              |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>215/100</b> | Title:<br><b>Timing gear casing</b> |



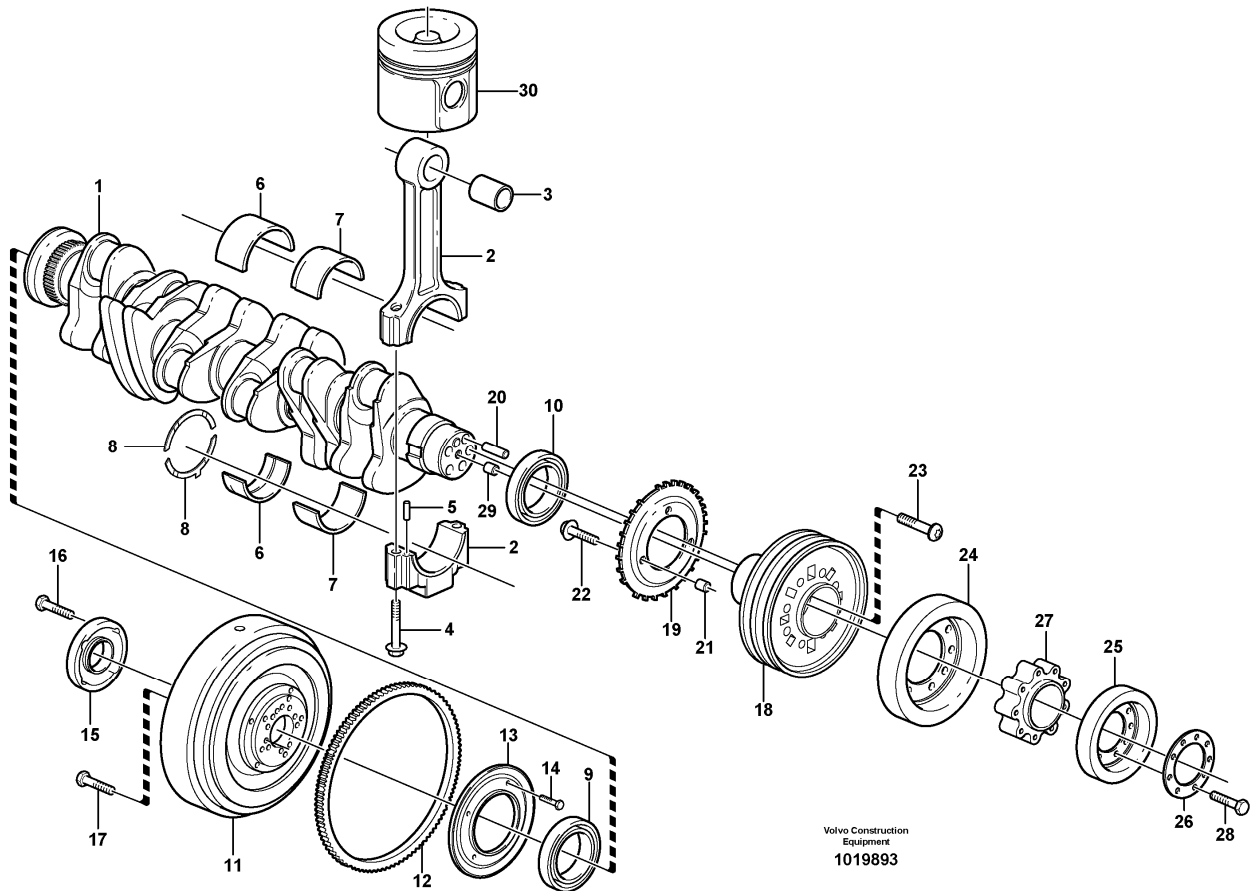
Volvo Construction  
Equipment  
1019841

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description        | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|--------------------|-----------|--------|
| 1   | VOE20972356 | 1  |    |    |    |    |    |     | Timing gear casing |           |        |
| 2   | VOE20412324 | 12 |    |    |    |    |    |     | Screw              |           |        |
| 3   | VOE20412286 | 1  |    |    |    |    |    |     | Sealing ring       |           |        |
| 4   | VOE20405709 | 4  |    |    |    |    |    |     | Screw              |           |        |
| 5   | VOE20534597 | 2  |    |    |    |    |    |     | Screw              |           |        |
| 6   | VOE13955900 | 2  |    |    |    |    |    |     | Washer             |           |        |
| 7   | VOE20450795 | 1  |    |    |    |    |    |     | Set screw          |           |        |
| 8   | VOE20450799 | 1  |    |    |    |    |    |     | Cover              |           |        |
| 9   | VOE20405709 | 4  |    |    |    |    |    |     | Screw              |           |        |
| 10  | VOE20412745 | 1  |    |    |    |    |    |     | Core plug          |           |        |
| 11  | VOE20490808 | 1  |    |    |    |    |    |     | Cover              |           |        |



|                           |  |                                  |   |
|---------------------------|--|----------------------------------|---|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019893</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                        |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>216/100</b> | Title:<br><b>Crankshaft and related parts</b> |



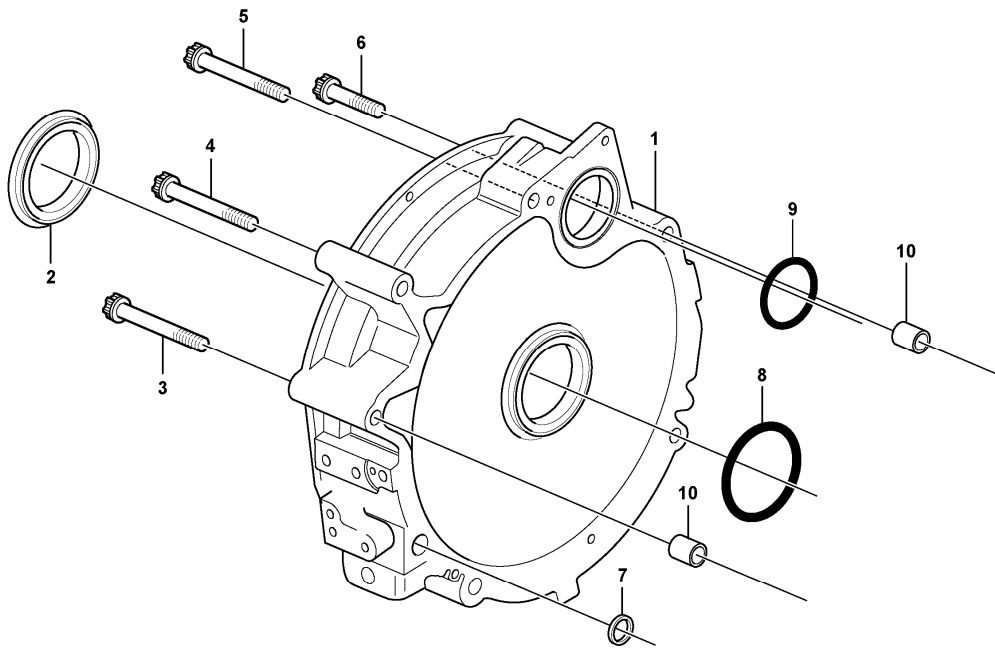
| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark                       |
|-----|-------------|-----|----|----|----|----|----|-----|-----------------|-----------|------------------------------|
| 1   | VOE21245957 | 1   |    |    |    |    |    |     | Crankshaft      |           | (VOE20875042)                |
| 2   | VOE20585982 | 6   |    |    |    |    |    |     | Connecting Rod  |           |                              |
| 3   | VOE11700325 | 6   |    |    |    |    |    |     | •Bushing        |           |                              |
| 4   | VOE11700326 | 12  |    |    |    |    |    |     | •Bolt           |           |                              |
| 5   | VOE20459134 | 12  |    |    |    |    |    |     | •Pin            |           |                              |
| 6   | VOE21141948 | 7   |    |    |    |    |    |     | Main bearing    |           | (VOE20405516)STD = 85,00 MM  |
|     | VOE21234191 | REQ |    |    |    |    |    |     | Main bearing    |           | (VOE20405529)U SZ = 84,75 MM |
|     | VOE20405541 | REQ |    |    |    |    |    |     | Main bearing    |           | U SZ = 84,50 MM              |
| 7   | VOE20766790 | 6   |    |    |    |    |    |     | Big-end Bearing |           | STD = 68,00 MM               |
|     | VOE20790423 | REQ |    |    |    |    |    |     | Big-end Bearing |           | U SZ = 67,75 MM              |

|    |             |     |  |  |  |  |  |  |                  |  |                            |
|----|-------------|-----|--|--|--|--|--|--|------------------|--|----------------------------|
|    | VOE20790428 | REQ |  |  |  |  |  |  | Big-end Bearing  |  | U SZ = 67,50 MM            |
| 8  | VOE20405899 | 1   |  |  |  |  |  |  | Thrust Washer    |  | STD = 2,9 MM               |
|    | VOE21141963 | REQ |  |  |  |  |  |  | Raceway washer   |  | (VOE11700315)O SZ = 3,1 MM |
| 9  |             | 1   |  |  |  |  |  |  | Sealing ring     |  | See ref 215/100            |
| 10 |             | 1   |  |  |  |  |  |  | Sealing ring     |  | See ref 221/100            |
| 11 | VOE20917910 | 1   |  |  |  |  |  |  | Flywheel         |  |                            |
| 12 | VOE20450830 | 1   |  |  |  |  |  |  | •Gear            |  |                            |
| 13 | VOE20918003 | 1   |  |  |  |  |  |  | •Ring            |  |                            |
| 14 | VOE20933839 | 4   |  |  |  |  |  |  | •Screw           |  |                            |
| 15 | VOE20460793 | 1   |  |  |  |  |  |  | Flange           |  |                            |
| 16 | VOE21000755 | 5   |  |  |  |  |  |  | Screw            |  |                            |
| 17 | VOE20450835 | 10  |  |  |  |  |  |  | Screw            |  |                            |
| 18 | VOE20483448 | 1   |  |  |  |  |  |  | Pulley           |  |                            |
| 19 | VOE20792423 | 1   |  |  |  |  |  |  | Lock Washer      |  |                            |
| 20 | VOE20450838 | 1   |  |  |  |  |  |  | Pin              |  |                            |
| 21 | VOE20450628 | 1   |  |  |  |  |  |  | Pin              |  |                            |
| 22 | VOE888289   | 3   |  |  |  |  |  |  | Hexagon screw    |  |                            |
| 23 | VOE20405724 | 4   |  |  |  |  |  |  | Screw            |  |                            |
| 24 | VOE20585446 | 1   |  |  |  |  |  |  | Vibration damper |  |                            |
| 25 | VOE20460794 | 1   |  |  |  |  |  |  | Vibration damper |  |                            |
| 26 | VOE20460800 | 1   |  |  |  |  |  |  | Washer           |  |                            |
| 27 | VOE20460799 | 1   |  |  |  |  |  |  | Spacer           |  |                            |
| 28 | VOE20460205 | 9   |  |  |  |  |  |  | Screw            |  |                            |
| 29 | VOE20405634 | 1   |  |  |  |  |  |  | Spring pin       |  |                            |
| 30 |             | 1   |  |  |  |  |  |  | Piston           |  | See ref 213/100            |



|                           |  |                                  |                                   |
|---------------------------|--|----------------------------------|-----------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1033647</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>            |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>216/150</b> | Title:<br><b>Flywheel housing</b> |

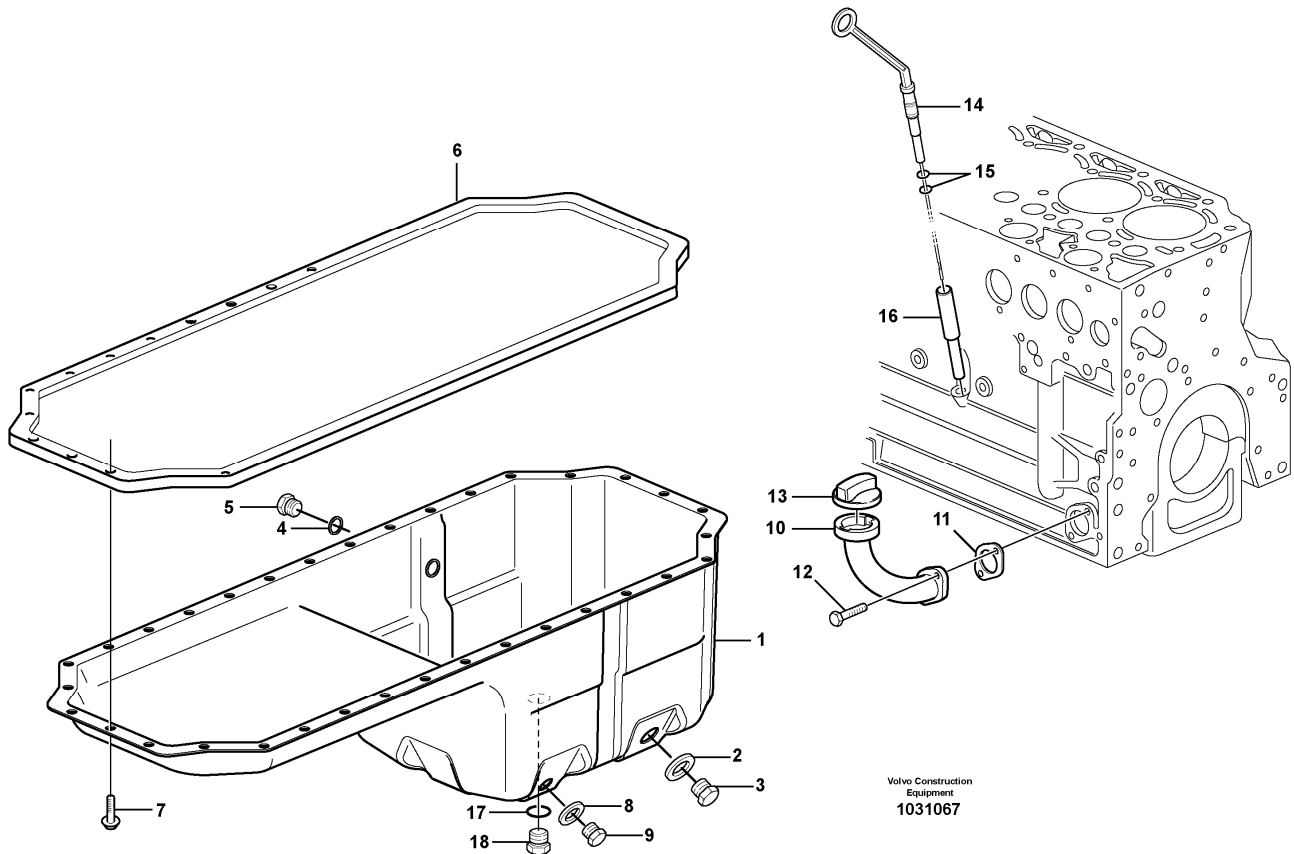


Volvo Construction  
Equipment  
1033647

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|--------|
| 1   | VOE20459988 | 1  |    |    |    |    |    |     | Flywheel housing |           |        |
| 2   | VOE20450784 | 1  |    |    |    |    |    |     | •Labyrinth ring  |           |        |
| 3   | VOE20460792 | 1  |    |    |    |    |    |     | Screw            |           |        |
| 4   | VOE20405715 | 1  |    |    |    |    |    |     | Screw            |           |        |
| 5   | VOE20405710 | 3  |    |    |    |    |    |     | Screw            |           |        |
| 6   | VOE20460792 | 1  |    |    |    |    |    |     | Screw            |           |        |
| 7   | VOE20459993 | 4  |    |    |    |    |    |     | O-ring           |           |        |
| 8   | VOE20450786 | 1  |    |    |    |    |    |     | Sealing ring     |           |        |
| 9   | VOE20459994 | 1  |    |    |    |    |    |     | Sealing ring     |           |        |
| 10  | VOE20585971 | 2  |    |    |    |    |    |     | Bushing          |           |        |

|                           |  |                                  |                           |
|---------------------------|--|----------------------------------|---------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1031067</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>    |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>217/100</b> | Title:<br><b>Oil sump</b> |

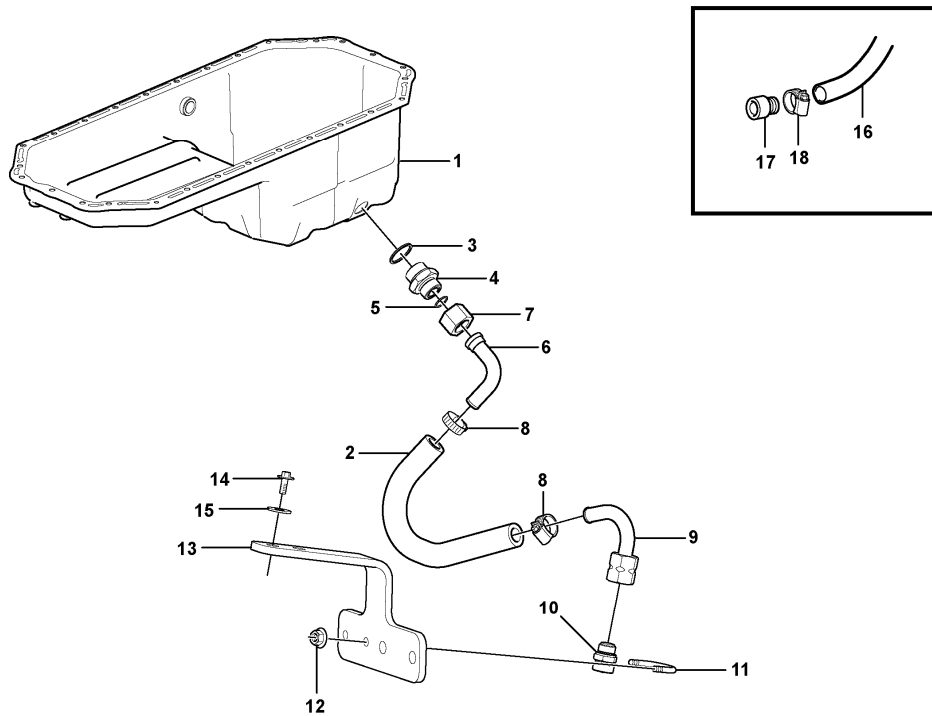


| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description   | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|---------------|-----------|---------------|
| 1   | VOE20814391 | 1  |    |    |    |    |    |     | Oil Pan       |           | (VOE21099578) |
| 2   | VOE20496256 | 1  |    |    |    |    |    |     | •Gasket       |           |               |
| 3   | VOE20496257 | 1  |    |    |    |    |    |     | •Plug         |           |               |
| 4   | VOE20460026 | 1  |    |    |    |    |    |     | •Sealing ring |           |               |
| 5   | VOE20460024 | 1  |    |    |    |    |    |     | •Plug         |           |               |
| 6   | VOE20405915 | 1  |    |    |    |    |    |     | Gasket        |           |               |
| 7   | VOE20405792 | 34 |    |    |    |    |    |     | Screw         |           |               |
| 8   | VOE13947624 | 1  |    |    |    |    |    |     | Plane gasket  |           |               |
| 9   | VOE20405506 | 1  |    |    |    |    |    |     | Plug          |           |               |
| 10  | VOE20412347 | 1  |    |    |    |    |    |     | Filler neck   |           |               |
| 11  | VOE20405825 | 1  |    |    |    |    |    |     | Gasket        |           |               |



|                           |  |                                  |                                       |
|---------------------------|--|----------------------------------|---------------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1024526</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>217/150</b> | Title:<br><b>Draining of oil sump</b> |



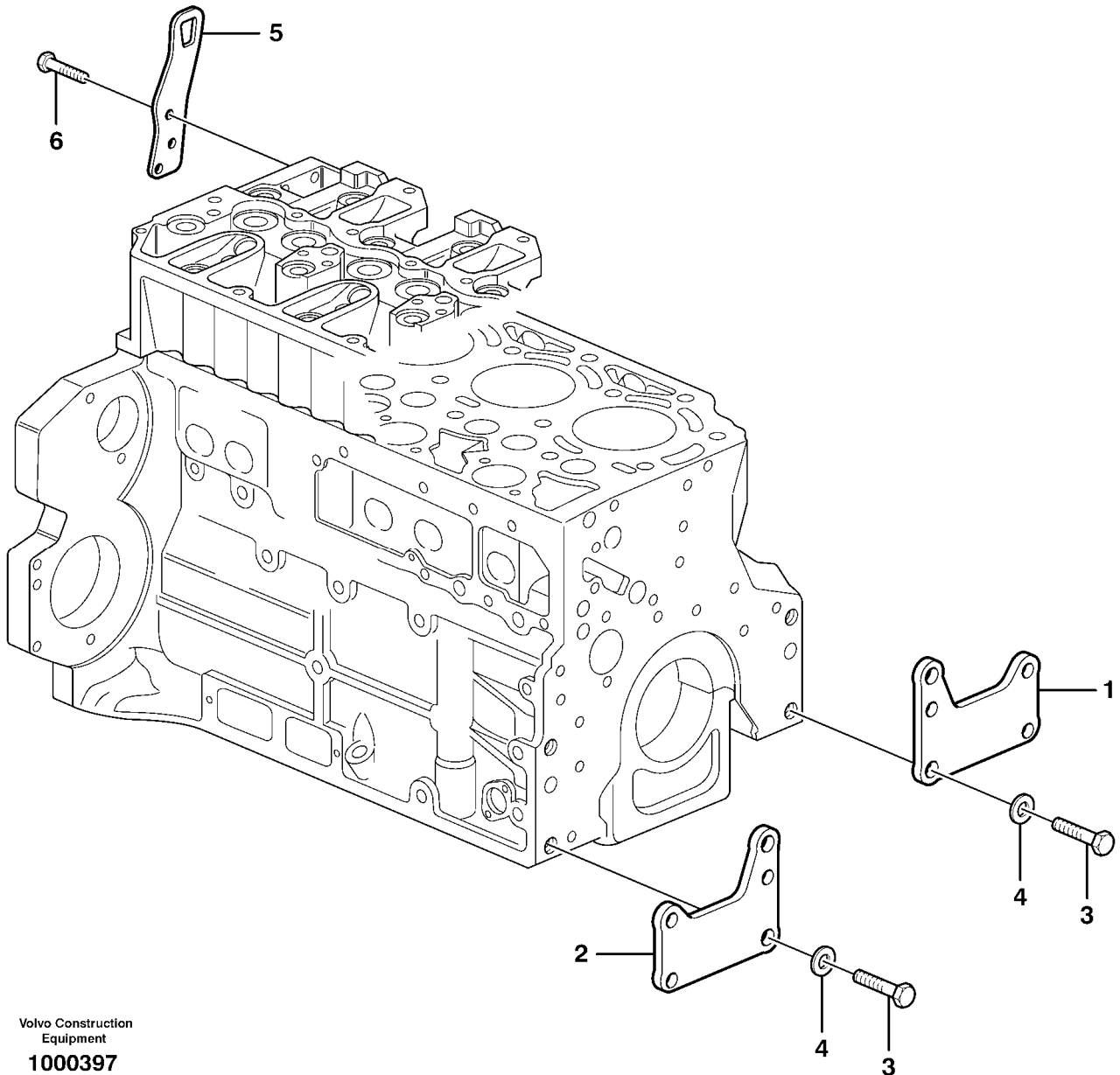
Volvo Construction  
Equipment  
1024526

| Section option | Kit | Option description |
|----------------|-----|--------------------|
| VOE33382       |     | Wheel Loader L120F |

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark          |
|-----|-------------|-----|----|----|----|----|----|-----|-------------|-----------|-----------------|
| 1   |             | 1   |    |    |    |    |    |     | Oil Pan     |           | See ref 217/100 |
| 2   | VOE190993   | REQ |    |    |    |    |    |     | Hose        |           | L = 430 MM      |
| 3   | VOE993600   | 1   |    |    |    |    |    |     | Gasket      |           |                 |
| 4   | VOE11163064 | 1   |    |    |    |    |    |     | Nipple      |           |                 |
| 5   | VOE990740   | 1   |    |    |    |    |    |     | O-ring      |           |                 |
| 6   | VOE11410190 | 1   |    |    |    |    |    |     | Drain tube  |           |                 |
| 7   | VOE13933877 | 1   |    |    |    |    |    |     | Fitting nut |           |                 |
| 8   | VOE943473   | 2   |    |    |    |    |    |     | Hose clamp  |           |                 |
| 9   | VOE11173508 | 1   |    |    |    |    |    |     | Drain tube  |           |                 |
| 10  | VOE11054692 | 1   |    |    |    |    |    |     | Valve       |           |                 |
| 11  | VOE11130269 | 1   |    |    |    |    |    |     | Clamp       |           |                 |

|    |             |   |  |  |  |  |    |  |                 |  |                            |
|----|-------------|---|--|--|--|--|----|--|-----------------|--|----------------------------|
| 12 | VOE948645   | 2 |  |  |  |  |    |  | Flange lock nut |  |                            |
| 13 | VOE11445058 | 1 |  |  |  |  | OP |  | Anchorage       |  |                            |
| 14 | VOE13946173 | 2 |  |  |  |  |    |  | Screw           |  |                            |
| 15 | VOE11117464 | 2 |  |  |  |  |    |  | Washer          |  | (VOE13960141)              |
| 16 | VOE11154125 | 1 |  |  |  |  |    |  | Hose            |  | SER NO - 24924 L = 1400 MM |
| 16 | VOE11027418 | 1 |  |  |  |  |    |  | Hose            |  | SER NO 24925 - L = 500 MM  |
| 17 | VOE11054659 | 1 |  |  |  |  |    |  | Connector       |  | L = 1400 MM                |
| 18 | VOE943473   | 1 |  |  |  |  |    |  | Hose clamp      |  |                            |

|                           |  |                                  |                                  |
|---------------------------|--|----------------------------------|----------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1000397</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>218/100</b> | Title:<br><b>Engine mounting</b> |



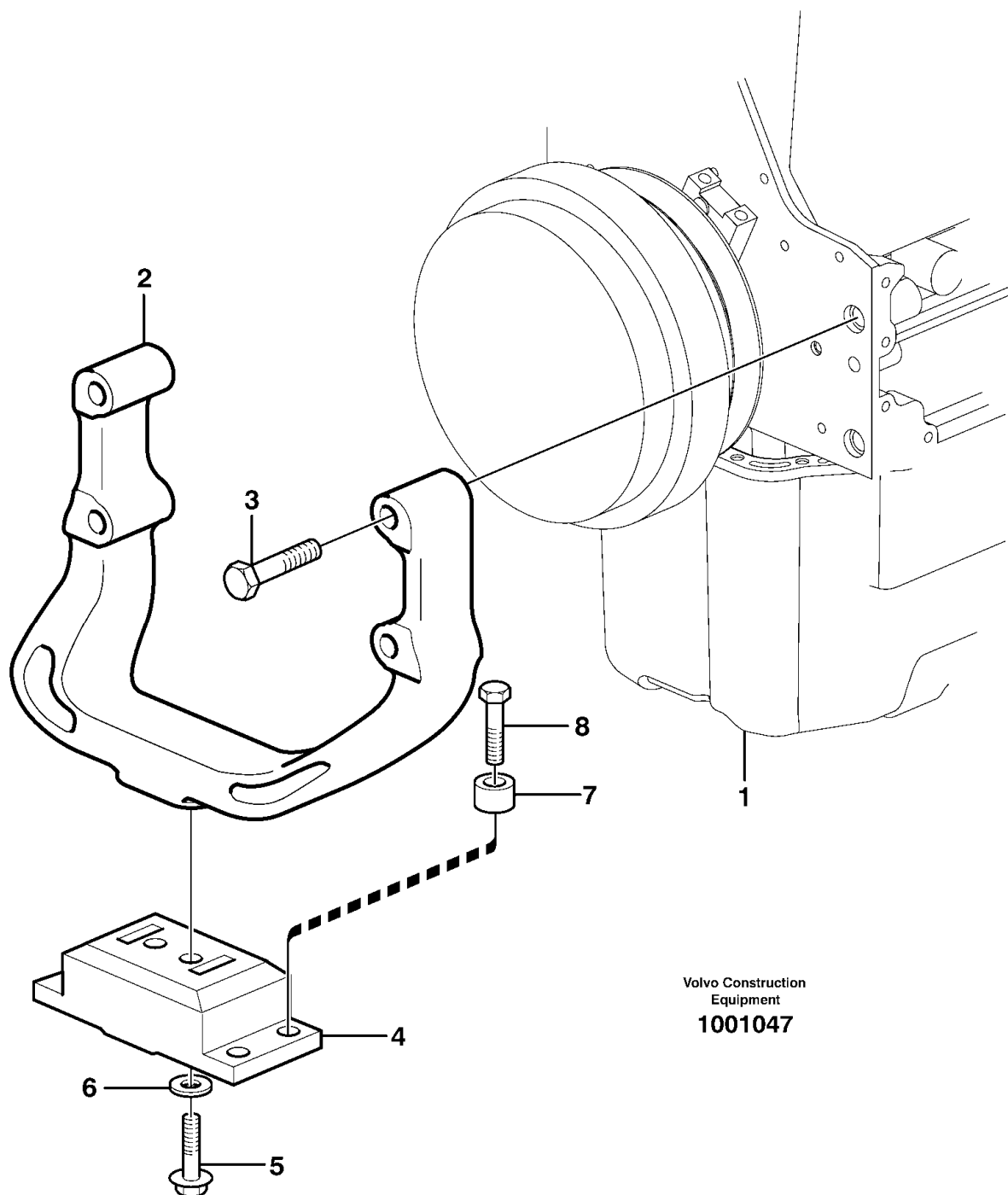
| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark             |
|-----|-------------|----|----|----|----|----|----|-----|-------------|-----------|--------------------|
| 1   | VOE20723978 | 1  |    |    |    |    |    |     | Bracket     |           | See footnote 2280) |
| 2   | VOE20723984 | 1  |    |    |    |    |    |     | Bracket     |           | See footnote 2280) |
| 3   | VOE20535027 | 4  |    |    |    |    |    |     | Screw       |           |                    |

|   |             |   |  |  |  |  |    |  |             |  |  |
|---|-------------|---|--|--|--|--|----|--|-------------|--|--|
| 4 | VOE20405606 | 4 |  |  |  |  |    |  | Washer      |  |  |
| 5 | VOE20450854 | 2 |  |  |  |  | OP |  | Lifting eye |  |  |
| 6 | VOE20450756 | 6 |  |  |  |  |    |  | Screw       |  |  |

2280) To be used as transport bracket

|                           |  |                                  |                                  |
|---------------------------|--|----------------------------------|----------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1001047</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>218/150</b> | Title:<br><b>Engine mounting</b> |



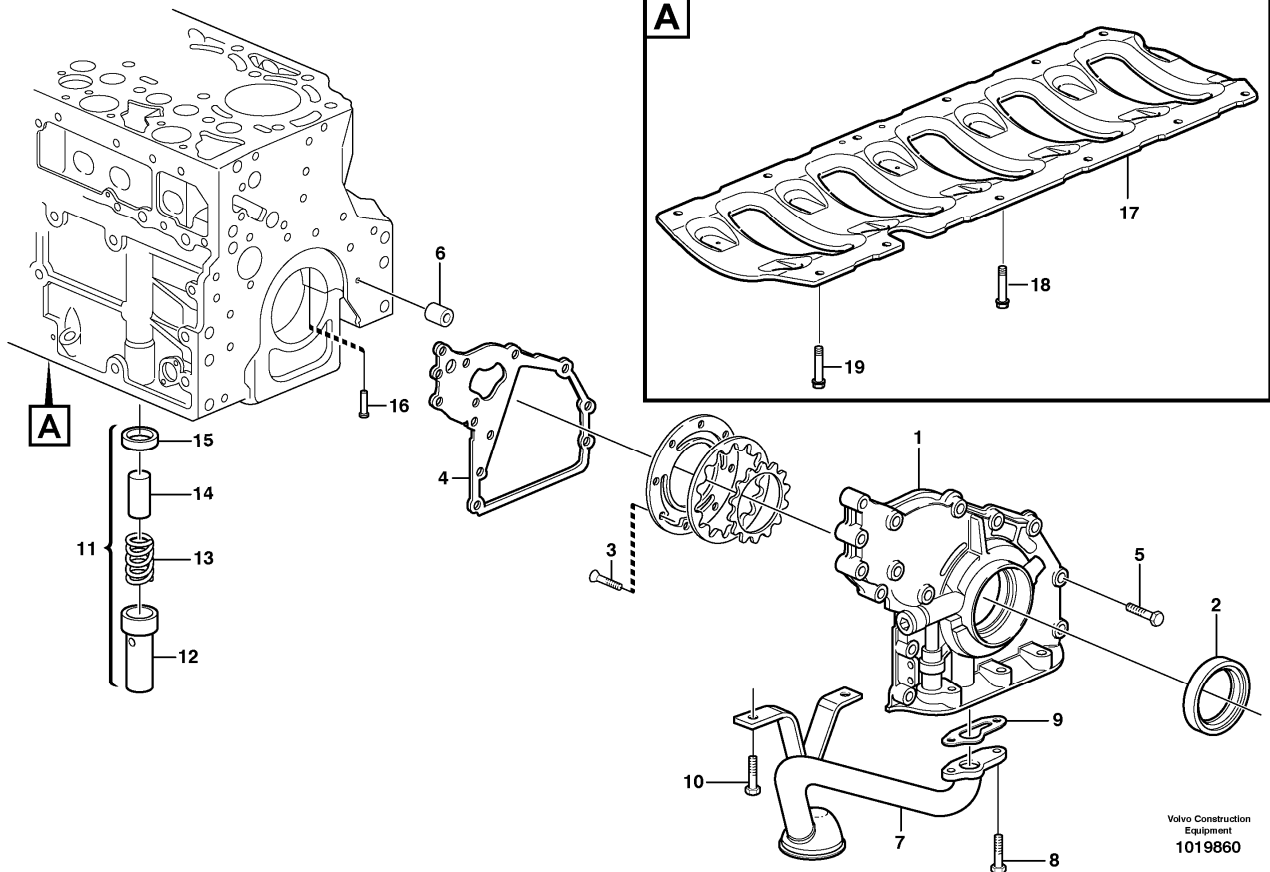
Volvo Construction  
Equipment  
**1001047**

| Section option | Kit | Option description |
|----------------|-----|--------------------|
| VOE33382       |     | Wheel Loader L120F |



| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|-----------------|
| 1   |             | 1  |    |    |    |    |    |     | Engine           |           | See ref 210/100 |
| 2   | VOE11411335 | 1  |    |    |    |    |    |     | Engine anchorage |           |                 |
| 3   | VOE963320   | 4  |    |    |    |    |    |     | Hexagon screw    |           |                 |
| 4   | VOE20503551 | 1  |    |    |    |    |    |     | Rubber cushion   |           |                 |
| 5   | VOE966362   | 2  |    |    |    |    |    |     | Flange screw     |           |                 |
| 6   | VOE930844   | 2  |    |    |    |    |    |     | Washer           |           |                 |
| 7   | VOE11025923 | 4  |    |    |    |    |    |     | Spacer           |           |                 |
| 8   | VOE13965193 | 4  |    |    |    |    |    |     | Screw            |           |                 |

|                           |  |                                  |   |
|---------------------------|--|----------------------------------|---|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019860</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                  |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>221/100</b> | Title:<br><b>Lubricating oil system</b> |



| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

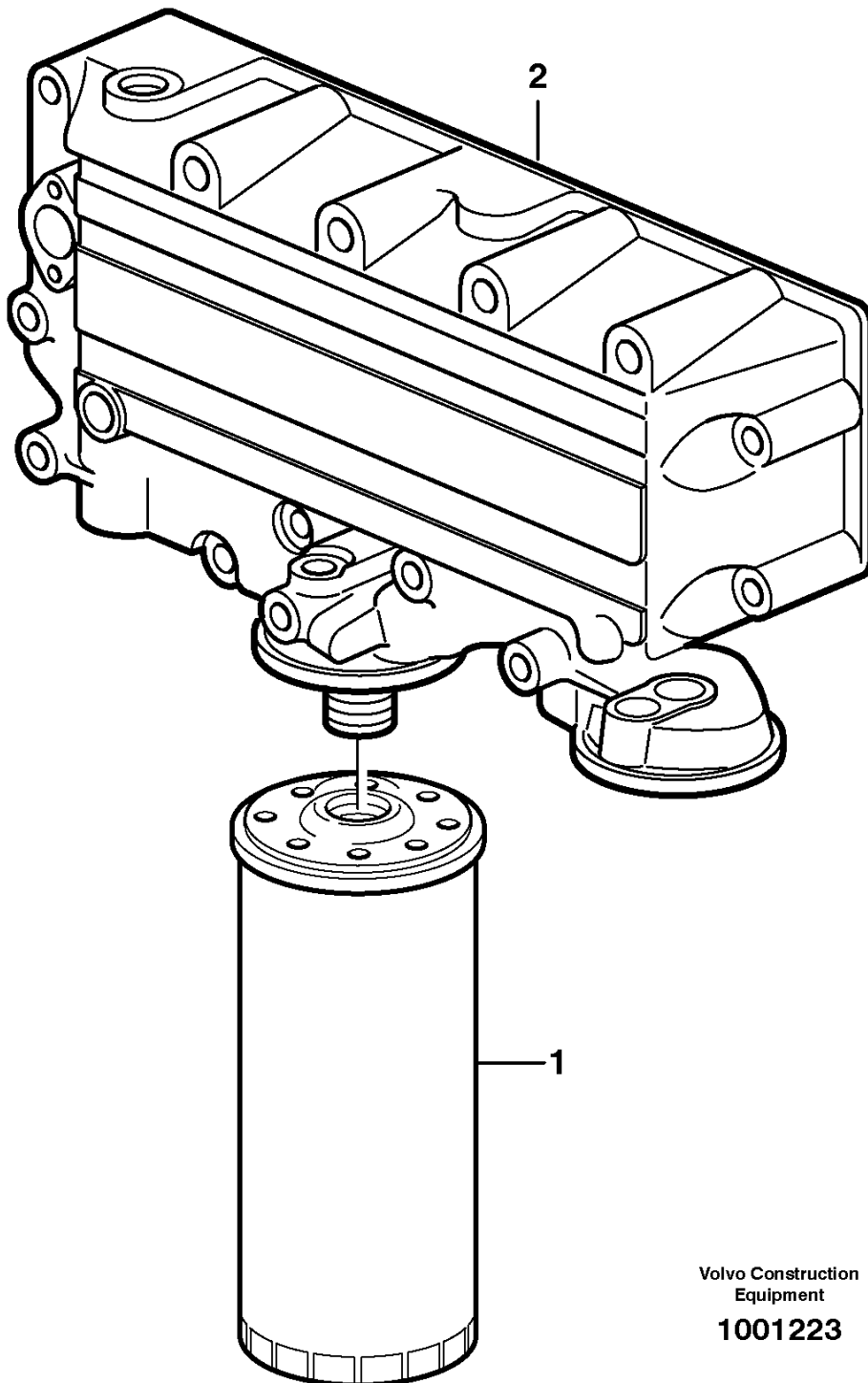
| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|----------------|-----------|--------|
| 1   | VOE20875082 | 1  |    |    |    |    |    |     | Service cover  |           |        |
| 2   | VOE20412568 | 1  |    |    |    |    |    |     | •Sealing ring  |           |        |
| 3   | VOE20451738 | 1  |    |    |    |    |    |     | •Screw         |           |        |
| 4   | VOE20742661 | 1  |    |    |    |    |    |     | Gasket         |           |        |
| 5   | VOE20412324 | 14 |    |    |    |    |    |     | Screw          |           |        |
| 6   | VOE20405603 | 1  |    |    |    |    |    |     | Spring pin     |           |        |
| 7   | VOE20570070 | 1  |    |    |    |    |    |     | Suction pipe   |           |        |
| 8   | VOE13949578 | 2  |    |    |    |    |    |     | Screw          |           |        |
| 9   | VOE20405888 | 1  |    |    |    |    |    |     | Gasket         |           |        |
| 10  | VOE13949578 | 2  |    |    |    |    |    |     | Screw          |           |        |
| 11  | VOE11700271 | 1  |    |    |    |    |    |     | Delivery valve |           |        |

|    |             |   |  |  |  |  |    |  |                        |  |  |
|----|-------------|---|--|--|--|--|----|--|------------------------|--|--|
| 12 | VOE20405937 | 1 |  |  |  |  |    |  | •Sleeve                |  |  |
| 13 | VOE20405896 | 1 |  |  |  |  |    |  | •Compression<br>spring |  |  |
| 14 | VOE20405936 | 1 |  |  |  |  | OP |  | •Valve                 |  |  |
| 15 | VOE20405904 | 1 |  |  |  |  |    |  | •Ring                  |  |  |
| 16 | VOE20405561 | 6 |  |  |  |  |    |  | Piston                 |  |  |
| 17 | VOE20567652 | 1 |  |  |  |  |    |  | Plate                  |  |  |
| 18 | VOE20405885 | 8 |  |  |  |  |    |  | Screw                  |  |  |
| 19 | VOE20570025 | 4 |  |  |  |  |    |  | Screw                  |  |  |

# VOLVO

## Construction Equipment

|                           |  |                                  |                             |
|---------------------------|--|----------------------------------|-----------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1001223</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>      |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>222/100</b> | Title:<br><b>Oil filter</b> |



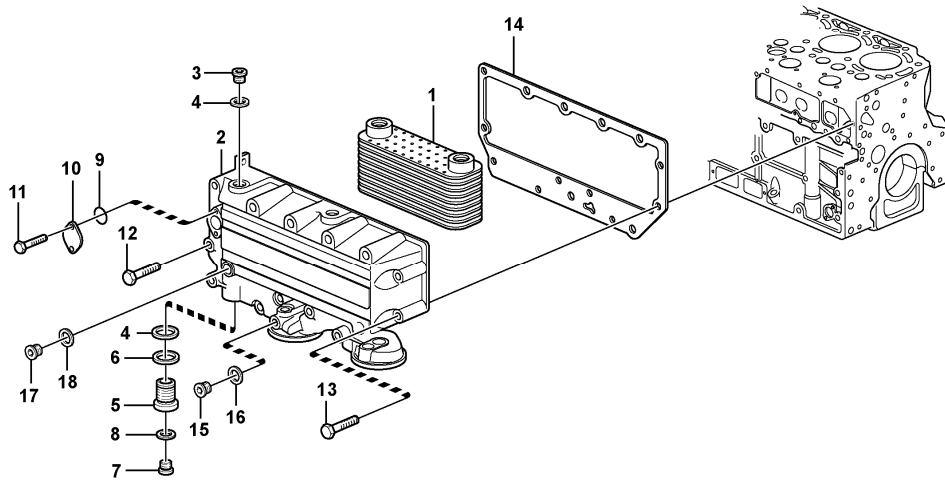
Volvo Construction  
Equipment  
**1001223**

| Section option | Kit | Option description |
|----------------|-----|--------------------|
|----------------|-----|--------------------|

|             |  |                      |
|-------------|--|----------------------|
| VOE11410957 |  | Engine VOLVO D7ELAE3 |
|-------------|--|----------------------|

| Pos | Part       | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark          |
|-----|------------|----|----|----|----|----|----|-----|-------------|-----------|-----------------|
| 1   | VOE3831236 | 1  |    |    |    |    |    |     | Oil filter  |           |                 |
| 2   |            | 1  |    |    |    |    |    |     | Housing     |           | See ref 223/100 |

|                           |  |                                  |                             |
|---------------------------|--|----------------------------------|-----------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019517</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>      |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>223/100</b> | Title:<br><b>Oil cooler</b> |



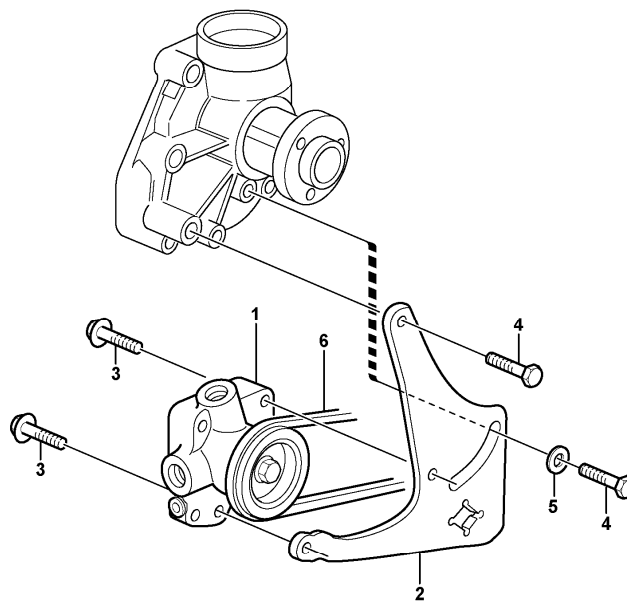
Volvo Construction  
Equipment  
1019517

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description  | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|--------------|-----------|--------|
| 1   | VOE20715681 | 1  |    |    |    |    |    |     | Oil Cooler   |           |        |
| 2   | VOE20819716 | 1  |    |    |    |    |    |     | Box          |           |        |
| 3   | VOE20459195 | 1  |    |    |    |    |    |     | Plug         |           |        |
| 4   | VOE13947628 | 3  |    |    |    |    |    |     | Plane gasket |           |        |
| 5   | VOE20405752 | 2  |    |    |    |    |    |     | Screw        |           |        |
| 6   | VOE20405569 | 2  |    |    |    |    |    |     | •Sealing     |           |        |
| 7   | VOE20549897 | 2  |    |    |    |    |    |     | Plug         |           |        |
| 8   | VOE20405578 | 2  |    |    |    |    |    |     | Sealing ring |           |        |
| 9   | VOE20405599 | 1  |    |    |    |    |    |     | Sealing ring |           |        |
| 10  | VOE21072778 | 1  |    |    |    |    |    |     | Flange       |           |        |
| 11  | VOE20405885 | 2  |    |    |    |    |    |     | Screw        |           |        |

|    |             |    |  |  |  |  |  |  |              |  |        |
|----|-------------|----|--|--|--|--|--|--|--------------|--|--------|
| 12 | VOE20405917 | 10 |  |  |  |  |  |  | Screw        |  |        |
| 13 | VOE20405672 | 3  |  |  |  |  |  |  | Screw        |  |        |
| 14 | VOE20405747 | 1  |  |  |  |  |  |  | Gasket       |  |        |
| 15 | VOE20450895 | 1  |  |  |  |  |  |  | Plug         |  | E PROD |
| 15 | VOE21011809 | 1  |  |  |  |  |  |  | Plug         |  | L PROD |
| 16 | VOE13947281 | 1  |  |  |  |  |  |  | Gasket       |  | E PROD |
| 17 | VOE888474   | 1  |  |  |  |  |  |  | Plug         |  |        |
| 18 | VOE20450890 | 1  |  |  |  |  |  |  | Sealing ring |  |        |

|                           |  |                                  |                            |
|---------------------------|--|----------------------------------|----------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019562</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>     |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>233/100</b> | Title:<br><b>Fuel pump</b> |



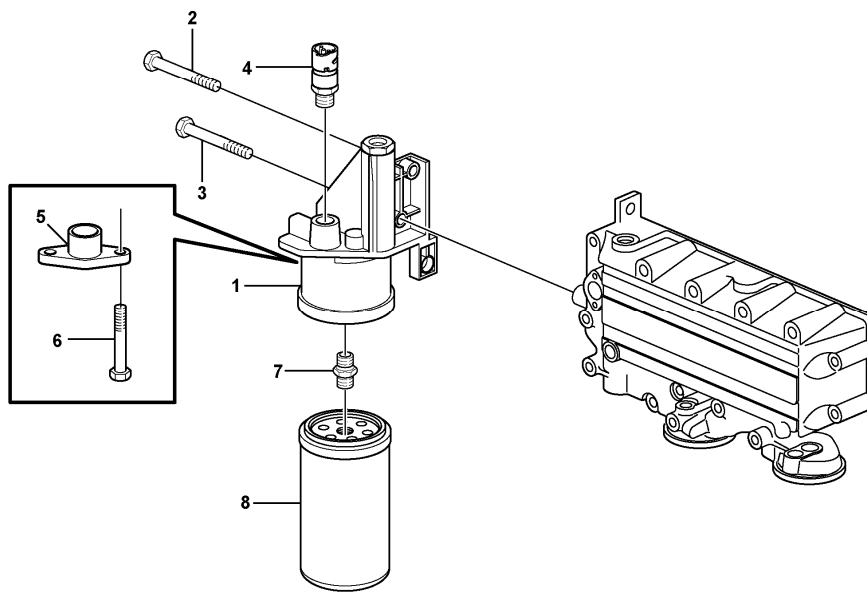
Volvo Construction  
Equipment  
1019562

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|-------------|-----------|-----------------|
| 1   | VOE21021484 | 1  |    |    |    |    |    |     | Fuel pump   |           | ENG - 10438708  |
| 1   | VOE20980697 | 1  |    |    |    |    |    |     | Fuel pump   |           | ENG 10438709 -  |
| 2   | VOE20405708 | 1  |    |    |    |    |    |     | Bracket     |           |                 |
| 3   | VOE13949578 | 2  |    |    |    |    |    |     | Screw       |           |                 |
| 4   | VOE20441860 | 2  |    |    |    |    |    |     | Screw       |           |                 |
| 5   | VOE20405734 | 1  |    |    |    |    |    |     | Washer      |           |                 |
| 6   |             | 1  |    |    |    |    |    |     | V-belt      |           | See ref 263/400 |



|                           |  |                                  |                              |
|---------------------------|--|----------------------------------|------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1019504</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>       |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>233/150</b> | Title:<br><b>Fuel filter</b> |

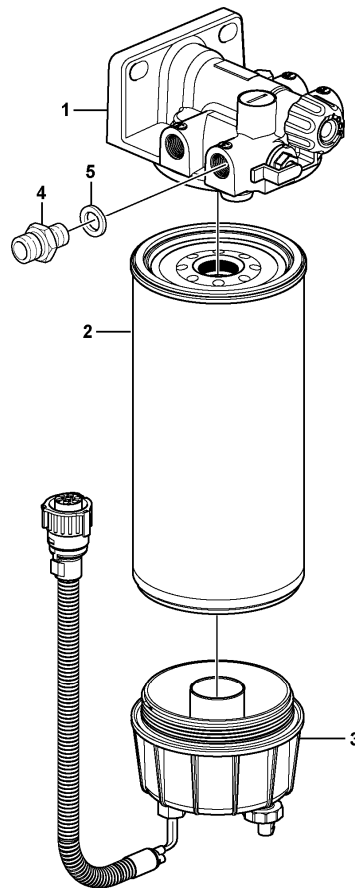


Volvo Construction  
Equipment  
1019504

| Section option | Kit | Option description   |
|----------------|-----|----------------------|
| VOE11410957    |     | Engine VOLVO D7ELAE3 |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description         | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|---------------------|-----------|-----------------|
| 1   | VOE20816379 | 1  |    |    |    |    |    |     | Fuel Filter Housing |           | N.B. Pos 5      |
| 2   | VOE20450801 | 2  |    |    |    |    |    |     | Screw               |           |                 |
| 3   | VOE11700269 | 1  |    |    |    |    |    |     | Screw               |           |                 |
| 4   |             | 1  |    |    |    |    |    |     | Sensor              |           | See ref 371/150 |
| 5   | VOE20798139 | 1  |    |    |    |    |    |     | Cover               |           |                 |
| 6   | VOE20799087 | 2  |    |    |    |    |    |     | Screw               |           |                 |
| 7   | VOE20818370 | 1  |    |    |    |    |    |     | Screw Bushing       |           |                 |
| 8   | VOE20805349 | 1  |    |    |    |    |    |     | Fuel Filter         |           |                 |

|                           |  |                                  |                                  |
|---------------------------|--|----------------------------------|----------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1053002</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>233/200</b> | Title:<br><b>Water separator</b> |



Volvo Construction  
Equipment  
1053002

| Section option | Kit         | Option description          |
|----------------|-------------|-----------------------------|
| VOE33382       |             | Wheel Loader L120F          |
| VOE33433       |             | Wheel Loader L120F IRN      |
| VOE83213       |             | Water separator with heater |
| VOE84867       | VOE15145248 | Fuel filter                 |

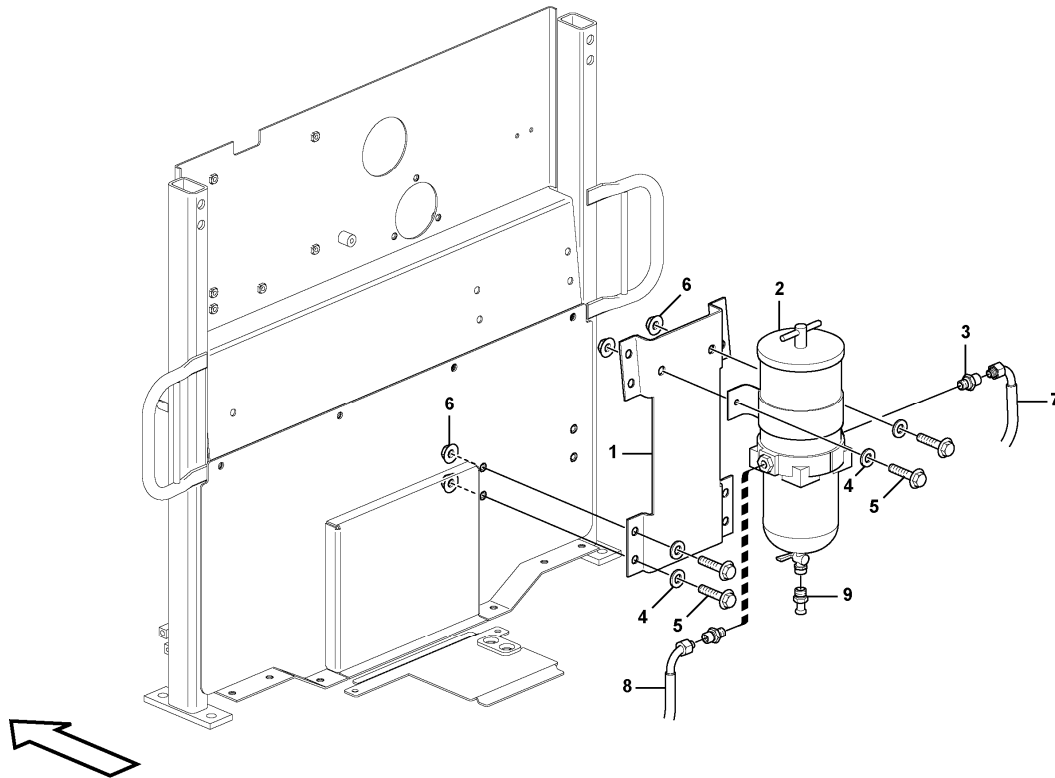
| Q1-Q5          | Option   | Option description          |  |
|----------------|----------|-----------------------------|--|
| Q1 33382       | VOE33382 | Wheel Loader L120F          |  |
| Q2 83213 33433 | VOE83213 | Water separator with heater |  |
| Q3 84867       | VOE84867 | Fuel filter                 |  |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|-----------------|-----------|--------|
|     | VOE11110709 | 1  |    |    |    |    |    |     | Water separator |           |        |
|     | VOE11110791 |    | 1  |    |    |    |    |     | Water separator |           |        |
| 1   | VOE11110708 | 1  |    |    |    |    | NS |     | •Filter Housing |           |        |

|   |             |   |   |   |  |  |    |  |                 |  |                    |
|---|-------------|---|---|---|--|--|----|--|-----------------|--|--------------------|
| 1 | VOE11110702 |   | 1 |   |  |  | OP |  | •Filter housing |  |                    |
| 2 | VOE11110683 | 1 | 1 |   |  |  |    |  | •Primary filter |  |                    |
| 3 | VOE11110737 | 1 |   |   |  |  |    |  | •Bowl           |  | SE2302             |
|   | VOE15195930 | 1 |   |   |  |  |    |  | ••Kit           |  | See footnote 2624) |
|   | VOE15195958 | 1 |   |   |  |  |    |  | ••Gasket kit    |  | See footnote 2624) |
| 3 | VOE11110738 |   | 1 |   |  |  |    |  | •Bowl           |  | SE2302             |
|   | VOE15195930 |   | 1 |   |  |  |    |  | ••Kit           |  | See footnote 2624) |
|   | VOE15195958 |   | 1 |   |  |  |    |  | ••Gasket kit    |  | See footnote 2624) |
| 4 | VOE14213266 |   |   | 1 |  |  |    |  | Fitting         |  |                    |
| 5 | VOE14213676 |   |   | 1 |  |  |    |  | •Sealing ring   |  |                    |

2624) Not Shown

|                           |  |                                  |  |
|---------------------------|--|----------------------------------|--|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1052569</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>233/300</b> | Title:<br><b>Filter with fitting parts 84867</b> |

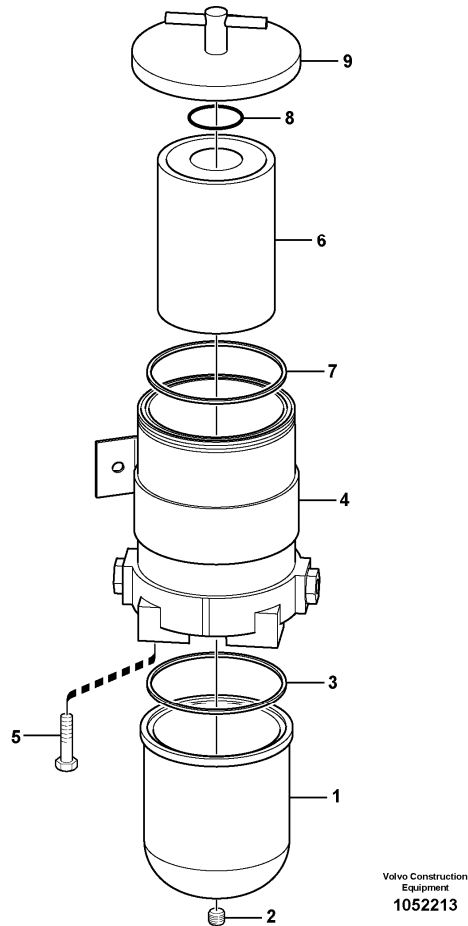


Volvo Construction  
Equipment  
1052569

| Section option | Kit         | Option description |
|----------------|-------------|--------------------|
| VOE84867       | VOE15145248 | Fuel filter        |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description  | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|--------------|-----------|-----------------|
| 1   | VOE15100749 | 1  |    |    |    |    |    |     | Bracket      |           |                 |
| 2   |             | 1  |    |    |    |    |    |     | Fuel Filter  |           | See ref 233/350 |
| 3   | VOE943299   | 2  |    |    |    |    |    |     | Nipple       |           |                 |
| 4   | VOE976945   | 10 |    |    |    |    |    |     | Washer       |           |                 |
| 5   | VOE946441   | 10 |    |    |    |    |    |     | Flange screw |           |                 |
| 6   | VOE13971098 | 6  |    |    |    |    |    |     | Flange nut   |           |                 |
| 7   | VOE11410365 | 1  |    |    |    |    |    |     | Fuel pipe    |           |                 |
| 8   | VOE11410636 | 1  |    |    |    |    |    |     | Fuel pipe    |           |                 |
| 9   | VOE947043   | 1  |    |    |    |    |    |     | Nipple       |           |                 |

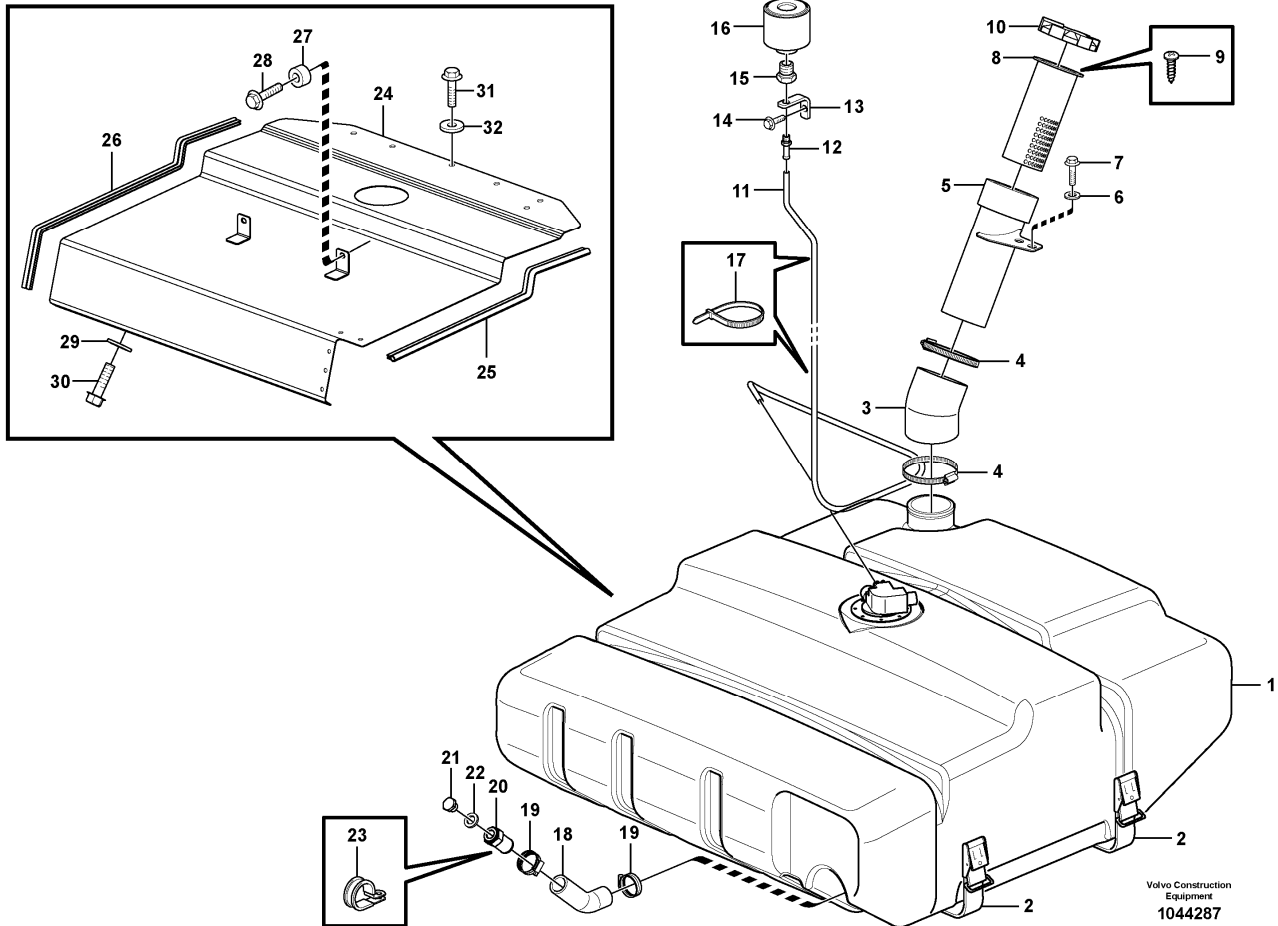
|                           |  |                                  |                               |
|---------------------------|--|----------------------------------|-------------------------------|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1052213</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>        |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>233/350</b> | Title:<br><b>Filter 84867</b> |



| Section option | Kit         | Option description |
|----------------|-------------|--------------------|
| VOE84867       | VOE15145248 | Fuel filter        |

| Pos | Part       | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description         | Option(s) | Remark |
|-----|------------|----|----|----|----|----|----|-----|---------------------|-----------|--------|
|     | VOE877768  | 1  |    |    |    |    |    |     | Water separator     |           |        |
| 1   | VOE3838851 | 1  |    |    |    |    | NS |     | •Bowl               |           |        |
| 2   | VOE952075  | 1  |    |    |    |    |    |     | •Plug               |           |        |
| 3   | VOE846719  | 1  |    |    |    |    |    |     | •Gasket             |           |        |
| 4   |            | 1  |    |    |    |    | NS |     | •Housing            |           |        |
| 5   | VOE940094  | 4  |    |    |    |    |    |     | •Hexagon screw      |           |        |
| 6   | VOE3838852 | 1  |    |    |    |    |    |     | •Fuel filter insert |           |        |
| 7   | VOE846719  | 1  |    |    |    |    |    |     | •Gasket             |           |        |
| 8   | VOE838506  | 1  |    |    |    |    |    |     | •O-ring             |           |        |
| 9   |            | 1  |    |    |    |    | NS |     | •Cap                |           |        |

|                           |  |                                  |   |
|---------------------------|--|----------------------------------|---|
| Date:<br><b>2014/2/28</b> | Image id:<br><b>1044287</b>              | Catalogue:<br><b>20107</b>       | Model:<br><b>L120F</b>                        |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>23004-, 66401-, 71701-</b> | Group/Section:<br><b>234/100</b> | Title:<br><b>Fuel tank with fitting parts</b> |



Volvo Construction  
Equipment  
1044287

| Section option | Kit | Option description     |
|----------------|-----|------------------------|
| VOE33382       |     | Wheel Loader L120F     |
| VOE33433       |     | Wheel Loader L120F IRN |
| VOE91472       |     | Strainer, fuel fill    |
| VOE84580       |     | Strainer, fuel fill    |

| Q1-Q5          | Option   | Option description  |  |
|----------------|----------|---------------------|--|
| Q1 33382 33433 | VOE33382 | Wheel Loader L120F  |  |
| Q2 91472       | VOE91472 | Strainer, fuel fill |  |
| Q3 84580       | VOE84580 | Strainer, fuel fill |  |

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark          |
|-----|-------------|----|----|----|----|----|----|-----|-----------------|-----------|-----------------|
| 1   |             | 1  |    |    |    |    |    |     | Fuel tank       |           | See ref 234/150 |
| 2   | VOE11132499 | 2  |    |    |    |    |    |     | Retaining strap |           | L = 3200 MM     |
| 3   | VOE11411043 | 1  |    |    |    |    |    |     | Hose            |           |                 |

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