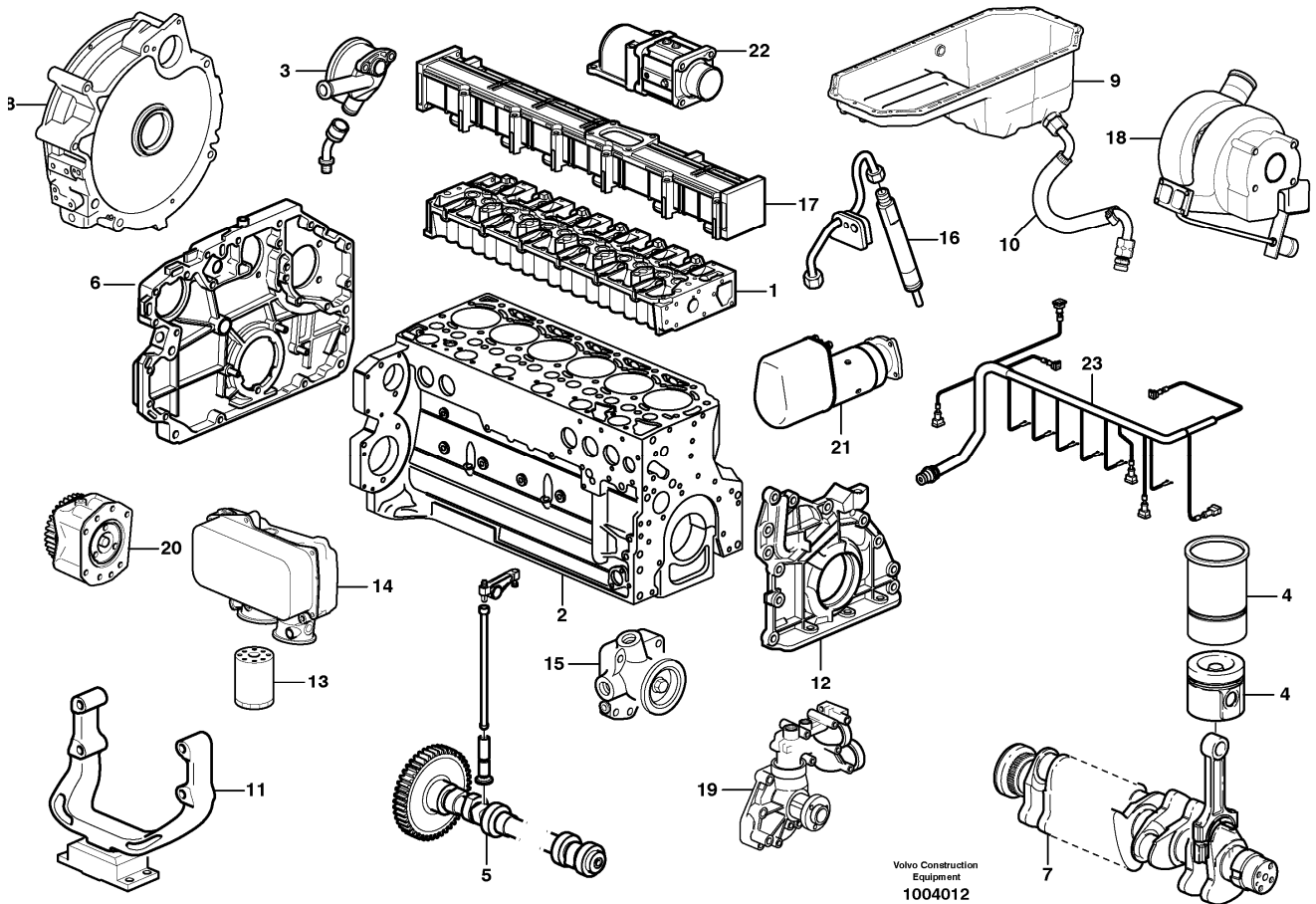


Date: <b>2014/2/8</b>	Image id: <b>1004012</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>210/100</b>	Title: <b>Engine</b>

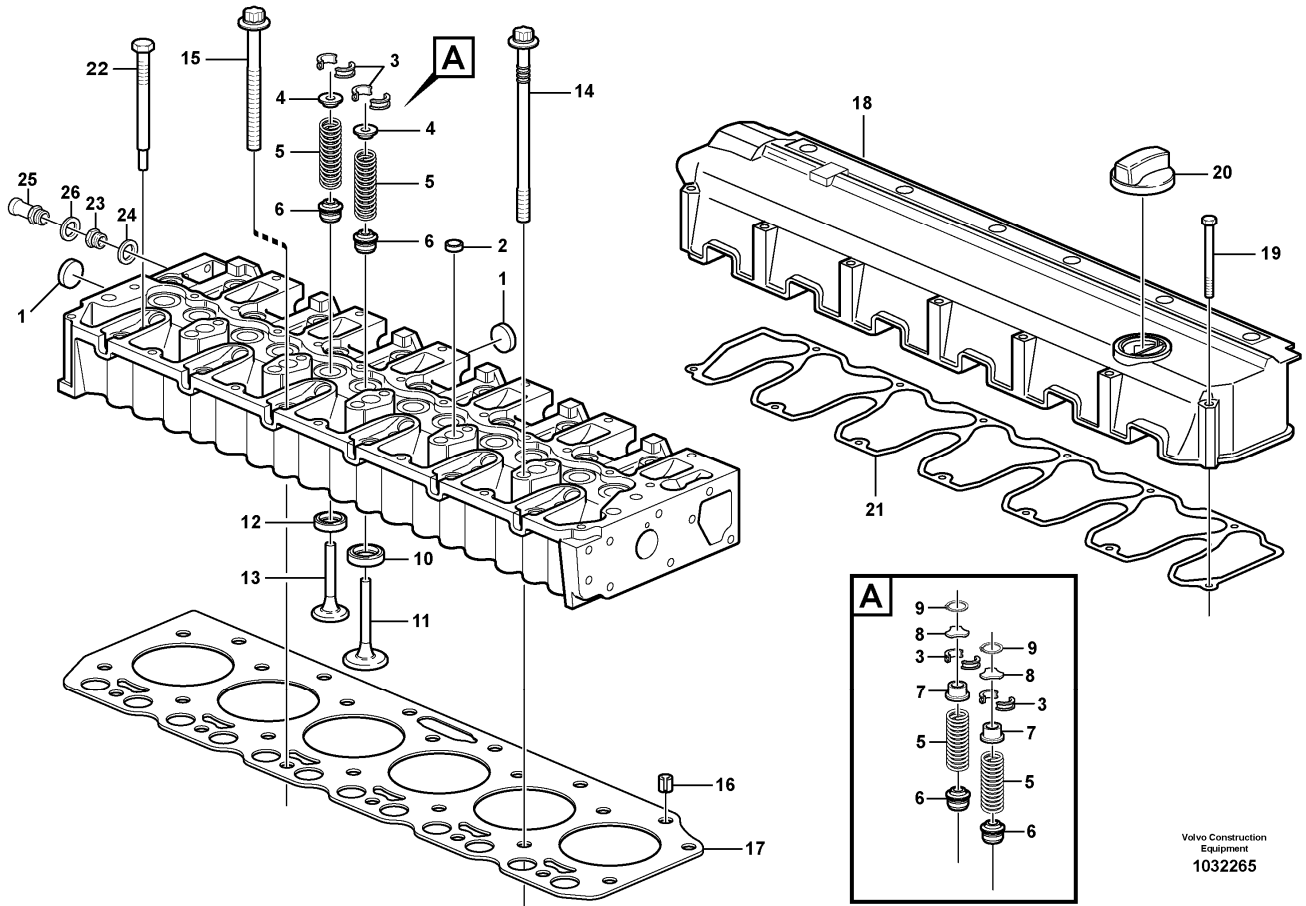


Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11172409	1							Engine		D6DLBE2
1		1							•Cylinder head		See ref 211/100
2		1							•Cylinder block		See ref 212/100
3		1							•Crankcase ventilation		See ref 212/150
4		6							•Cylinder Liner And Piston		See ref 213/100
5		1							•Valve mechanism		See ref 214/100
6		1							•Timing gear casing		See ref 215/100
7		1							•Crankshaft		See ref 216/100
8		1							•Flywheel housing		See ref 216/150
9		1							•Oil sump		See ref 217/100
10		1							•Oil Draining		See ref 217/150

11		1							Engine suspension		NOT INCLUDED See ref 218/100
12		1							•Lubricating system		See ref 221/100
13		1							•Oil filter		See ref 223/100
14		1							•Oil cooler		See ref 223/100
15		1							•Fuel pump		See ref 233/100
16		1							•Fuel pipes		See ref 237/100
17		1							•Inlet manifold		See ref 251/100
18		1							•Turbocharger		See ref 255/100
19		1							•Coolant Pump		See ref 262/100
20		1							•Pump Drive Power Take-off		See ref 263/250
21		1							•Starter motor		See ref 331/100
22		1							•Pre-heater With Fitting P		See ref 333/200
23		1							•Cable Harness, Engine		See ref 371/150

Date: <b>2014/2/8</b>	Image id: <b>1032265</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head</b>



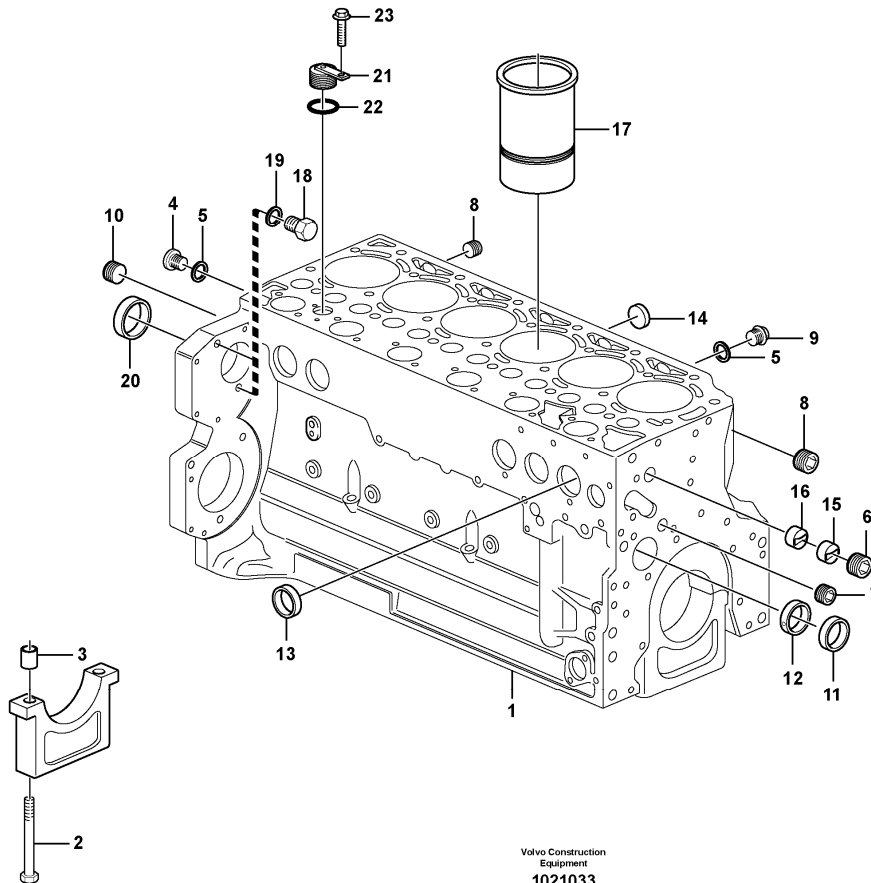
Volvo Construction  
Equipment  
1032265

Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE20747867	1							Cylinder head		(VOE20498711)ENG - 01031803
	VOE20747867	1							Cylinder head		ENG 1031804 - 2006/01
	VOE21055823	1							Cylinder head		ENG 2006/02 -
1	VOE20412745	5							•Core plug		
2	VOE20412733	5							•Core plug		
3	VOE20459857	24							•Valve sleeve		
4	VOE20535037	12							•Washer		ENG - 2006/01
5	VOE20459851	12							•Valve spring		
6	VOE20459855	12							•Valve seal		
7	VOE20840747	12							•Spring Disc		ENG 2006/02 -

8	VOE20840807	12							•Thrust Washer		
9	VOE20840772	12							•Snap Ring		
10	VOE20459852	6							•Valve seat		
11	VOE20482741	6							•Inlet valve		(VOE20791517)ENG - 2006/01
11	VOE21026535	6							•Inlet valve		ENG 2006/02 -
12	VOE20459854	6							•Valve seat		
13	VOE20482742	6							•Exhaust valve		(VOE20459861)ENG - 2006/01
13	VOE21026536	6							•Exhaust Valve		ENG 2006/02 -
14	VOE20459837	7							Bolt		
15	VOE20459838	19							Bolt		
16	VOE20459839	2							Bushing		
17	VOE20795927	1							Cylinder Gasket	Head	(VOE24426690)1,27 MM
17	VOE20795944	1							Cylinder Gasket	Head	(VOE24426691)1,37 MM
17	VOE20795952	1							Cylinder Gasket	Head	(VOE24426692)1,47 MM
18	VOE20558880	1							Valve Cover		(VOE20459829)ENG - 620552
18	VOE20459831	1					SS		Valve cover		ENG 620553 - 859316
18	VOE20558810	1							Valve Cover		ENG 859317 -
19	VOE20459830	13							Screw		
20	VOE20412589	1							Filler cap		
21	VOE20459828	1							Gasket		ENG - 859316
21	VOE20558929	1							Gasket		ENG 859317 -
22	VOE20405895	6							Plug		
23	VOE20516927	1							Sealing ring		
24	VOE13969011	1							Gasket		
25	VOE20483764	1							Nipple		
26	VOE13947281	1							Gasket		

Date: <b>2014/2/8</b>	Image id: <b>1021033</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block</b>

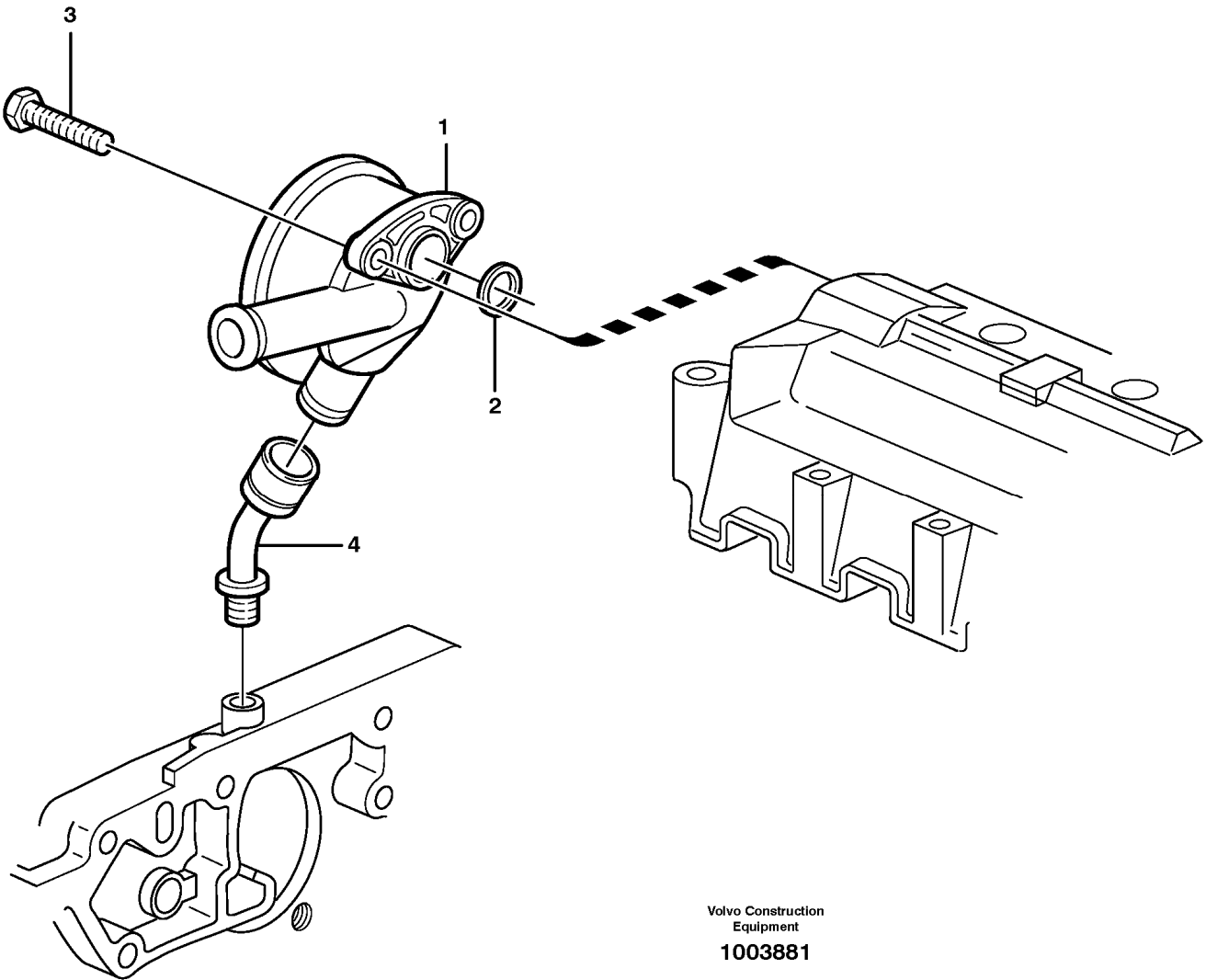


Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20533309	1					SS		Cylinder Block		ENG - 01060658
1	VOE20785815	1					SS		Cylinder Block		ENG 01060659 - 01099383
1	VOE21009708	1							Crankcase		ENG 01099384 -
2	VOE20460006	14							•Screw		ENG - 01099383
3	VOE20460001	14							•Bushing		ENG - 01099383
4	VOE945065	1							•Plug		
5	VOE13969011	3							•Gasket		
6	VOE20405717	1							•Plug		
7	VOE20405719	1							•Plug		ENG - 01099383
8	VOE20508600	2							•Plug		
9	VOE20405716	2							•Plug		

10	VOE20785813	1							•Plug		
11	VOE20459999	6							•Camshaft bushing		
12	VOE20459998	1							•Camshaft bushing		
13	VOE20405721	9							•Core plug		
14	VOE20412745	6							•Core plug		(VOE20450767)
15	VOE20405584	1							•Guide sleeve		
16	VOE20405906	1							•Guide sleeve		
17		6							•Cylinder Liner		NO PISTONS ETC. See ref 213/100
18	VOE20441859	2							Plug		(VOE20532680)
19	VOE13947281	2							Gasket		
20	VOE20450778	1							Core plug		
21	VOE20702078	1							Plug		ENG - 01047118
	VOE20758137	1							Plug		ENG 01047119 -
22	VOE20405728	1							•Sealing ring		
23	VOE20711881	1							Screw		

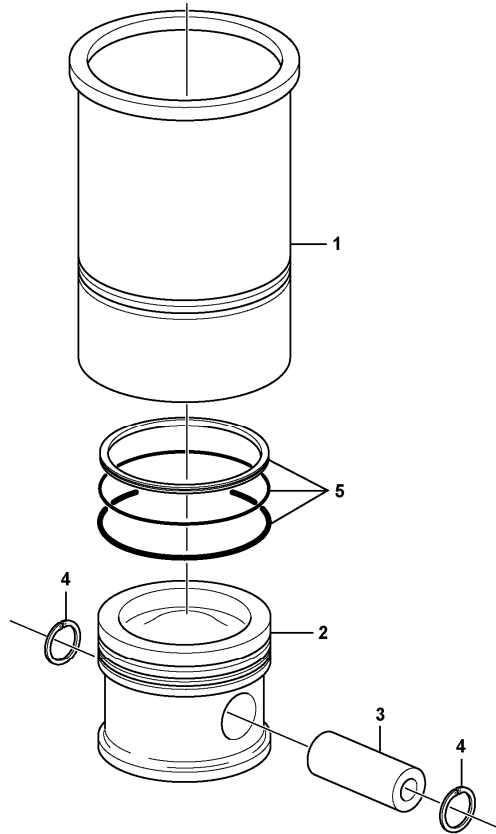
Date: <b>2014/2/8</b>	Image id: <b>1003881</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>212/150</b>	Title: <b>Crankcase ventilation</b>



Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20405626	1							Regulator		
2	VOE20405627	1							Gasket		
3	VOE20450728	2							Bolt		
4	VOE20405938	1							Connector		

Date: <b>2014/2/8</b>	Image id: <b>1024633</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>213/100</b>	Title: <b>Cylinder liner and piston</b>



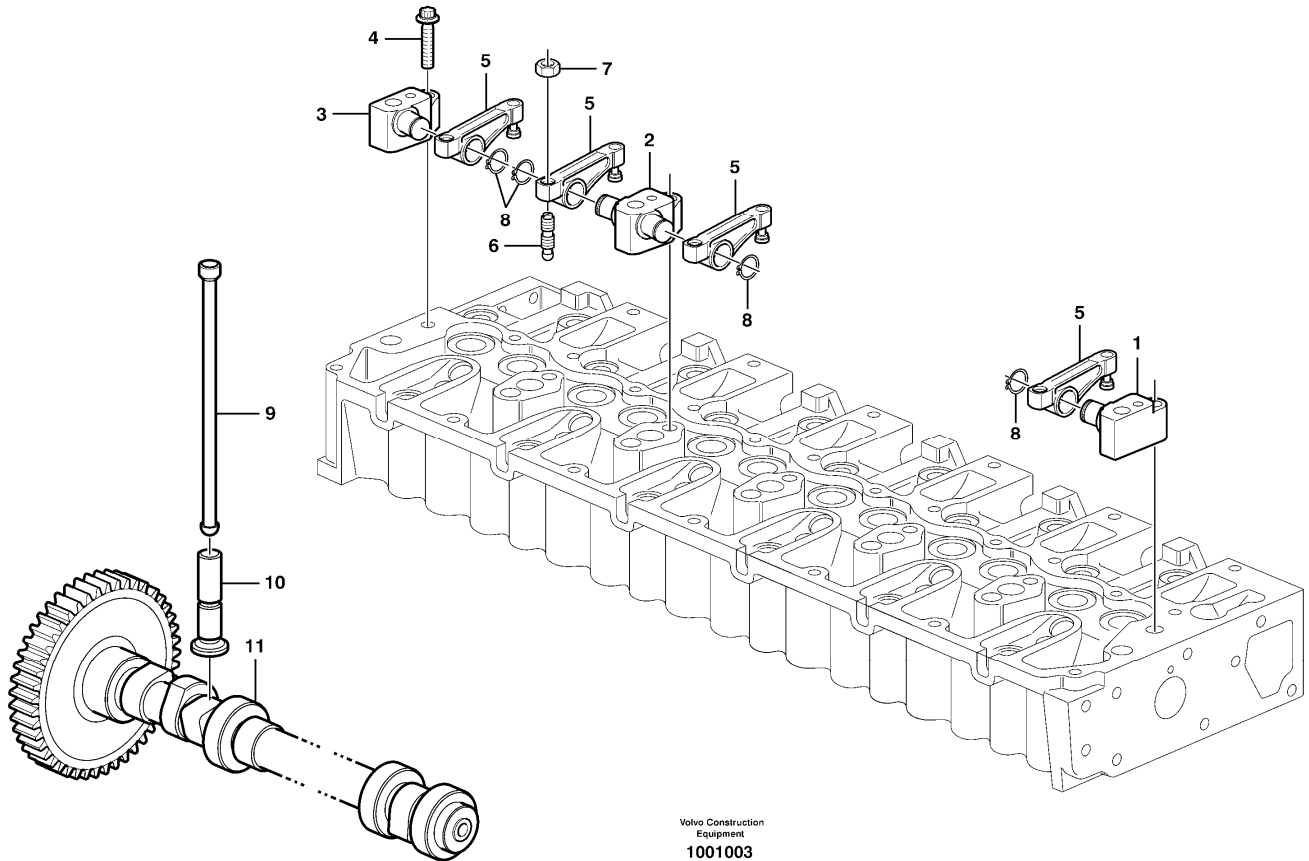
Volvo Construction  
Equipment  
1024633

Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20854651	6							Cyl Liner Kit		ENG - 01060666
1	VOE20854654	6							Cyl Liner Kit		ENG 01060667 -
2		6					NS		•Piston		
3	VOE20460009	6							••Gudgeon pin		
4	VOE21159226	12							••Retaining ring		(VOE20460010)
5	VOE20460011	6							••Piston ring kit		



Date: <b>2014/2/8</b>	Image id: <b>1001003</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>214/100</b>	Title: <b>Valve mechanism</b>

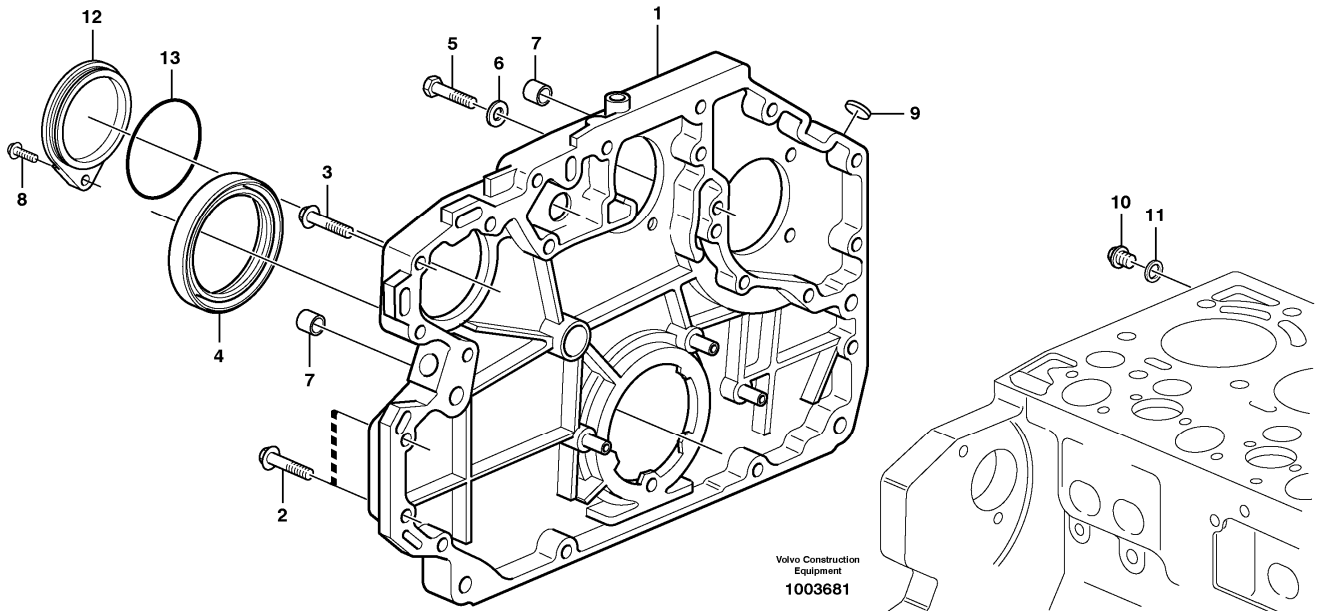


Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20459848	1							Bracket		
2	VOE20459847	5							Bracket		
3	VOE20459849	1							Bracket		
4	VOE20459853	7							Screw		
5	VOE20459850	12							Rocker arm		ENG - 2006/01
5	VOE21448926	12							Rocker arm		(VOE20792876)ENG 2006/02 -
6	VOE20405524	12							Screw		ENG - 2007/08
6	VOE20913851	12							Adjusting Screw		ENG 2007/09 -
7	VOE11700373	12							Nut		
8	VOE945495	12							Retaining ring		
9	VOE20460008	12							Push rod		
10	VOE20460007	12							Tappet		

11	VOE20502005	1					SS		Camshaft		ENG - 01099344
11	VOE20973962	1							Camshaft		ENG 01099345 -

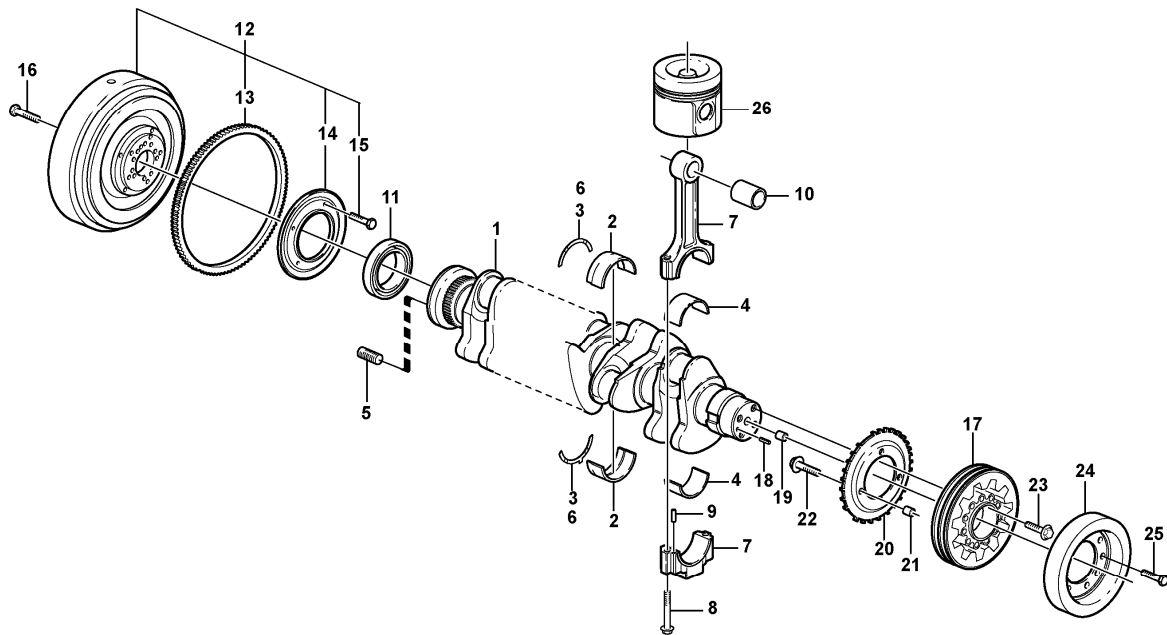
Date: <b>2014/2/8</b>	Image id: <b>1003681</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing and gears</b>



Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20918119	1							Tmg Gear Casing		
2	VOE20412324	12							Screw		
3	VOE20450801	3							Screw		
4	VOE20929860	1							Crankshaft Seal		
5	VOE20405653	2					SS		Screw		E PROD
6	VOE13955900	2							Washer		E PROD
7	VOE20405646	2							Bushing		ENG - 920347
7	VOE20585971	2							Bushing		ENG 920348 -
8	VOE20405672	1							Screw		
9	VOE20405605	1							Cover		
10	VOE960630	2							Plug		
11	VOE13947621	2							Plane gasket		
12	VOE20405740	1							Cover		(VOE20459901)
13	VOE20405652	1							Sealing ring		

Date: <b>2014/2/8</b>	Image id: <b>1021711</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>216/100</b>	Title: <b>Crankshaft and related parts</b>



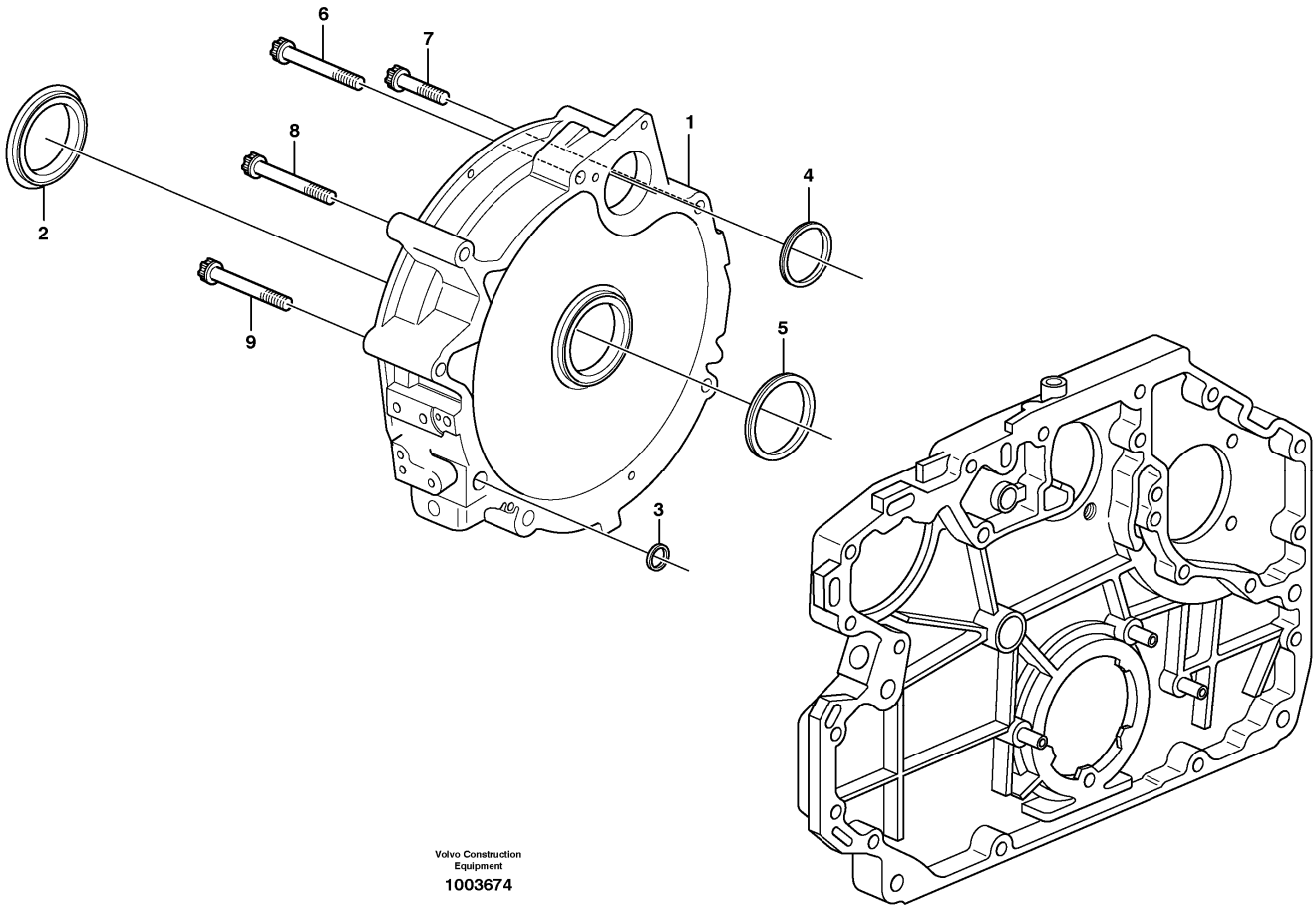
Volvo Construction  
Equipment  
1021711

Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20459146	1							Crankshaft		ENG - 851836
	VOE20769707	1					SS		Crankshaft		ENG 851837 - 1022793
	VOE21351400	1							Crankshaft		(VOE20785969)ENG 1022794 - 1099383
	VOE21351400	1							Crankshaft		(VOE20892713)ENG 1099384 -
2	VOE20459140	7							Main bearing		STD 84,00 MM
	VOE20459139	7							Main Bearing		U SZ 83,75 MM
3	VOE20459149	REQ							Thrust washer		STD WID 14 MM THICK 2,0 MM
	VOE20459148	REQ							Thrust Washer		WID 14 MM THICK 2,2 MM
4	VOE20555403	6							Bearing		ENG - 695616 STD

											63,00 MM
	VOE20459147	6							Bearing		ENG - 695616 U SZ 62,75 MM
	VOE20480536	6							Bearing		ENG 695617 - STD 63,00 MM
	VOE20522433	6							Bearing		ENG 695617 - U SZ 62,75 MM
5	VOE20459144	1							Insert		
6	VOE20459143	REQ							Washer		STD WID 10 MM THICK 2,00 MM
	VOE20459142	REQ							Thrust Washer		WID 10 MM THICK 2,2 MM
7	VOE20882905	6							Connecting Rod		
8	VOE20459133	12							•Bolt		
9	VOE20459134	12							•Pin		
10	VOE20523284	6							•Bushing		
11		1							Crankshaft Seal		See ref 215/100
12	VOE20459127	1					SS		Flywheel		ENG - 876577
	VOE20917910	1							Flywheel		ENG 876578 -
13	VOE20450830	1							•Gear		(VOE11700320)
14	VOE20450832	1							•Labyrinth ring		(VOE11700321)
15	VOE20450834	4							•Screw		(VOE11700322)
16	VOE20450835	10							Screw		(VOE11700307)
17	VOE20516985	1							Pulley		
18	VOE20450628	1							Pin		
19	VOE20405634	1							Spring pin		
20	VOE20459157	1							Lock washer		
21	VOE20450838	1							Pin		
22	VOE888289	3							Hexagon screw		
23	VOE20405724	4							Screw		
24	VOE20585446	1							Vibration damper		
25	VOE888289	9							Hexagon screw		
26		6							Piston		See ref 213/100

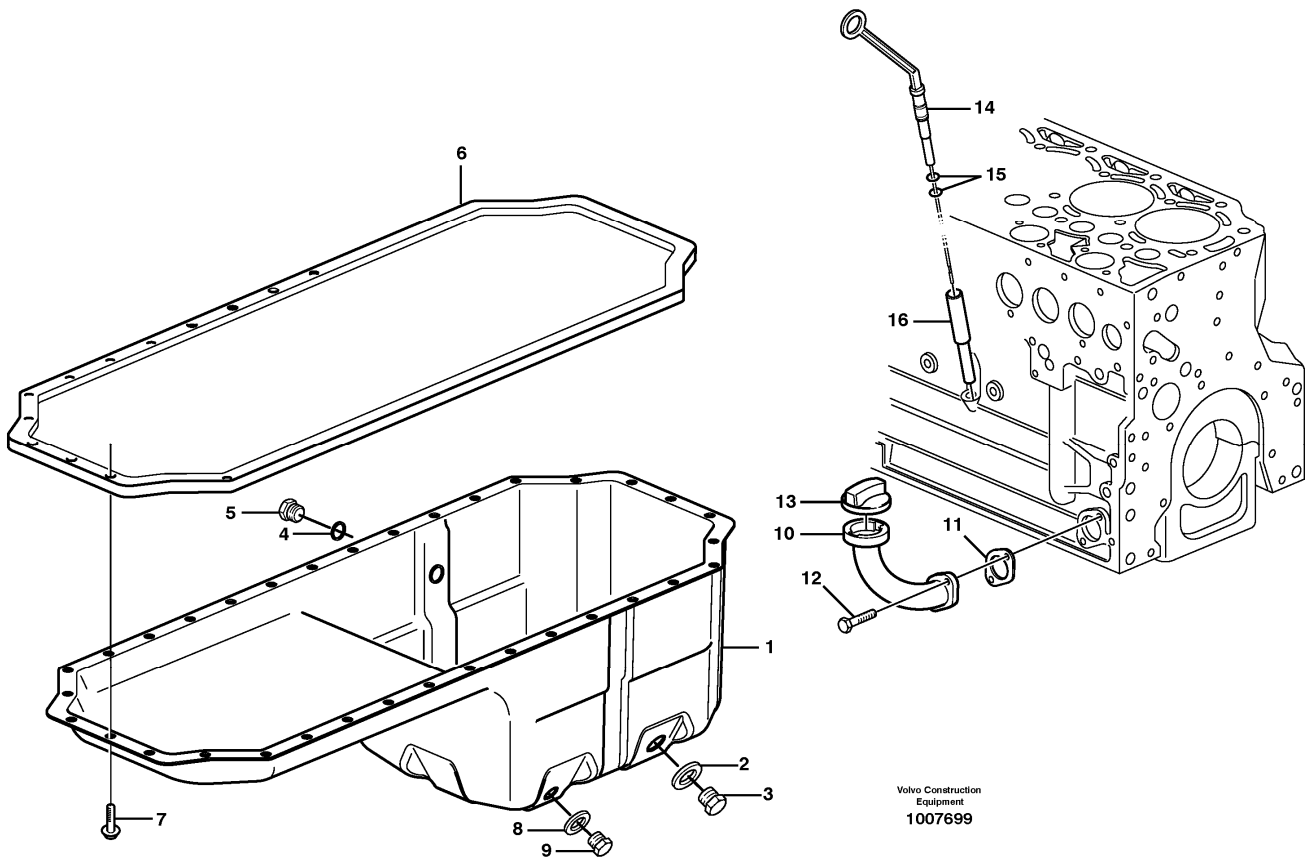
Date: <b>2014/2/8</b>	Image id: <b>1003674</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>216/150</b>	Title: <b>Flywheel housing</b>



Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20459987	1							Flywheel housing		
2	VOE20450784	1							•Labyrinth ring		(VOE11700592)
3	VOE20459993	4							O-ring		
4	VOE20459994	1							Sealing ring		
5	VOE20450786	1							Sealing ring		(VOE11700599)
6	VOE20459991	3							Screw		
7	VOE20460931	1							Screw		
8	VOE20459995	4							Screw		
9	VOE20459996	1							Screw		

Date: <b>2014/2/8</b>	Image id: <b>1007699</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>217/100</b>	Title: <b>Oil sump</b>



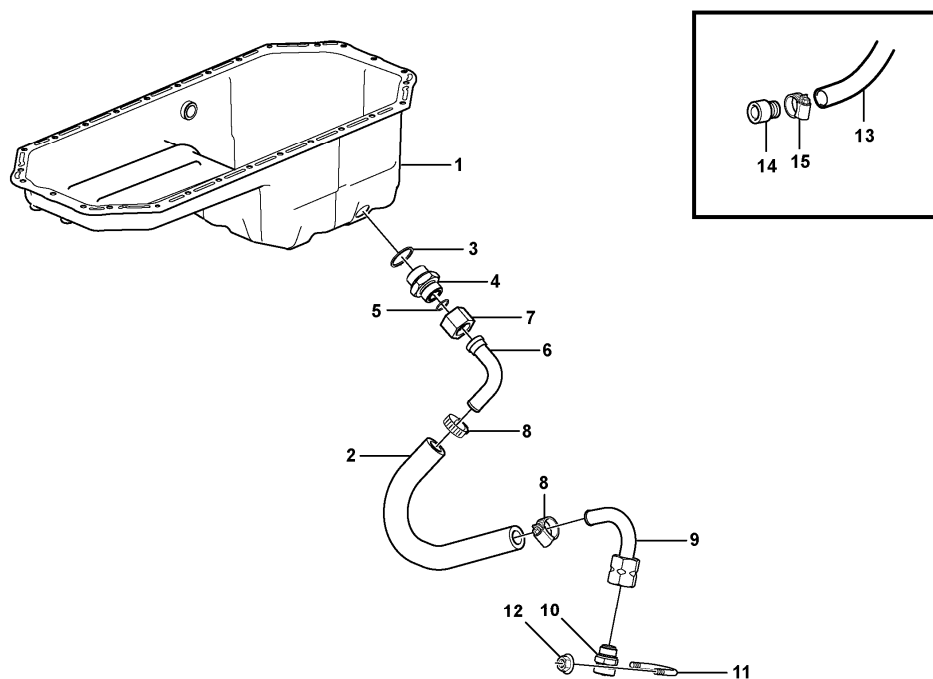
Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20839076	1							Oil Pan		(VOE21109768)
2	VOE20496256	1							•Gasket		
3	VOE20496257	1							•Plug		
4	VOE20460026	1							•Sealing ring		
5	VOE20460024	1							•Plug		
6	VOE20460022	1							Gasket		
7	VOE20405792	28							Screw		
8	VOE11700303	1							Seal		(VOE7011998)
9	VOE20405506	1							Plug		
10	VOE20977060	1							Tube		
11	VOE20405825	1							Gasket		
12	VOE20405885	2							Screw		
13	VOE20405835	1							Cap		

14	VOE20496388	1					SS		Dipstick		
15	VOE20412343	2							•Sealing ring		
16	VOE20459164	1							Guide tube		



Date: <b>2014/2/8</b>	Image id: <b>1019351</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>217/150</b>	Title: <b>Drain line, oil sump STD, OPEN ROPS</b>



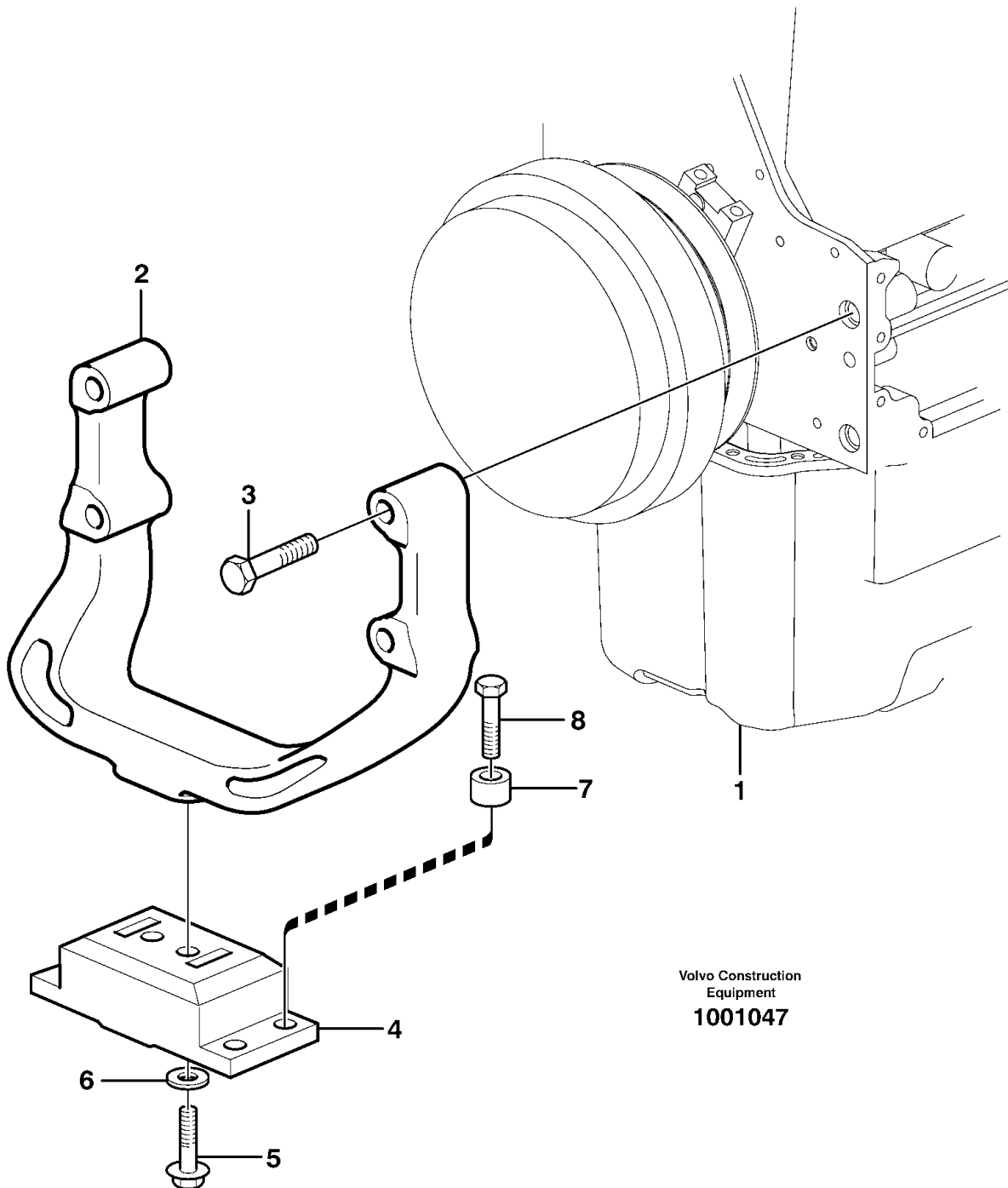
Volvo Construction  
Equipment  
1019351

Section option	Kit	Option description
VOE33162		Wheel Loader L70E

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil Pan		See ref 217/100
2	VOE990769	REQ					SE		Hose		L = 430 MM
3	VOE13947630	1							Gasket		
4	VOE11163064	1							Nipple		
5	VOE990740	1							O-ring		
6	VOE11410190	1							Drain tube		
7	VOE13933877	1							Fitting nut		
8	VOE943473	2							Hose clamp		
9	VOE11173508	1							Drain tube		
10	VOE11054692	1							Valve		
11	VOE11130269	1							Clamp		
12	VOE948645	2							Flange lock nut		

13	VOE11154125	1							Hose		
14	VOE11054659	1							Connector		
15	VOE943473	1							Hose clamp		

Date: <b>2014/2/8</b>	Image id: <b>1001047</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>218/100</b>	Title: <b>Engine mounting STD, OPEN ROPS</b>

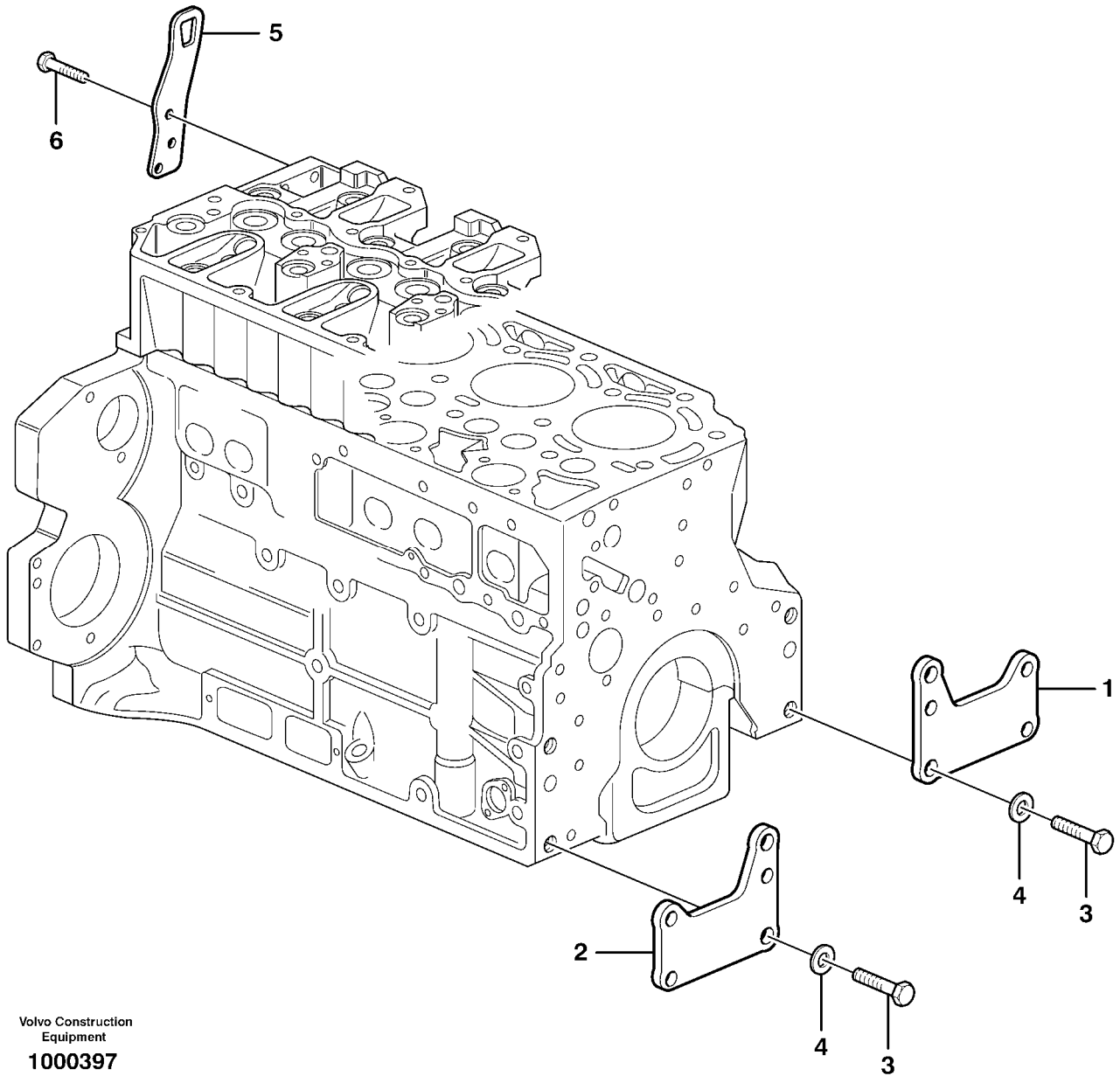


Volvo Construction  
Equipment  
**1001047**

Section option	Kit	Option description
VOE33162		Wheel Loader L70E
VOE33172		Wheel loader L70E OPEN ROPS

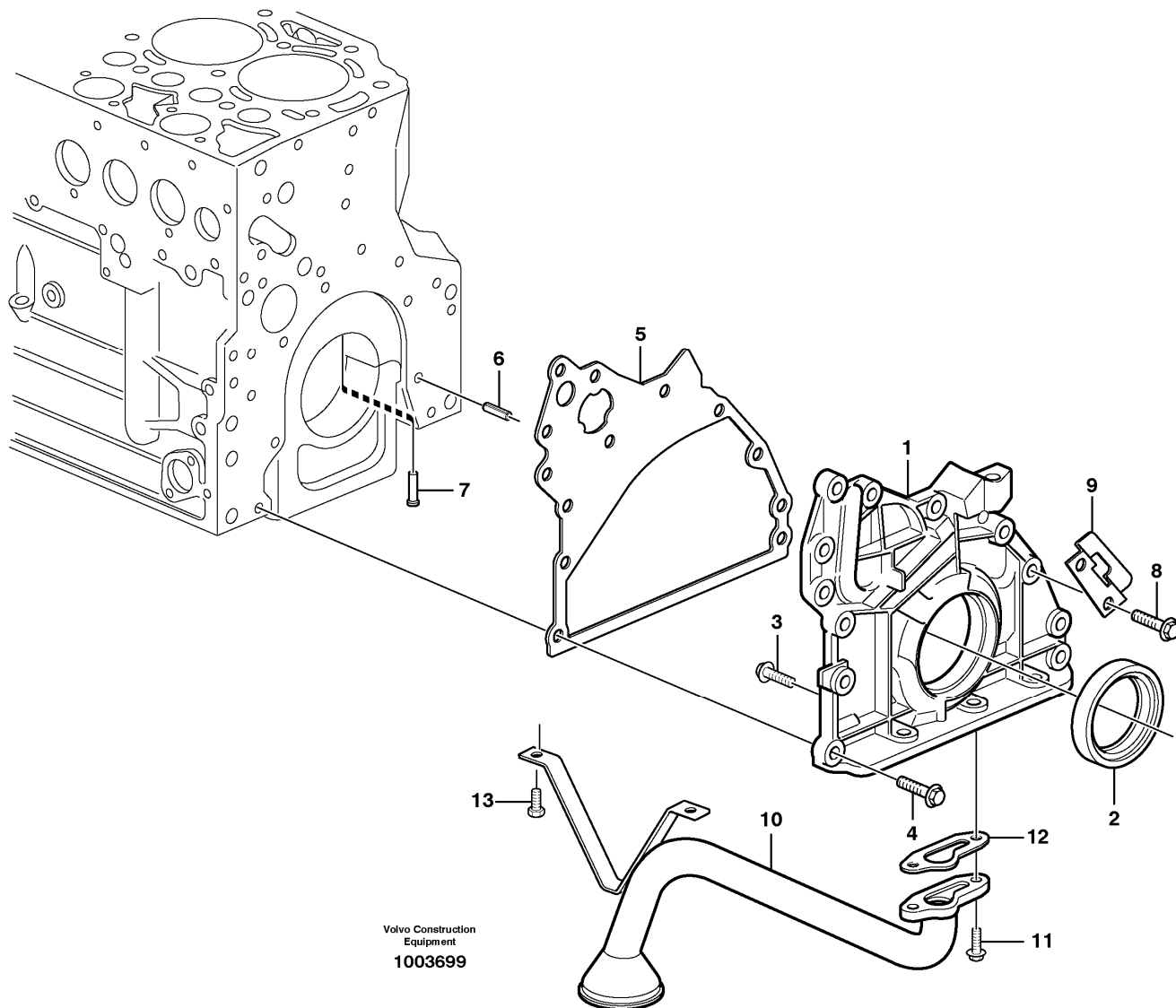
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Engine		See ref 210/100
2	VOE11172117	1							Engine anchorage		
3	VOE963320	4							Hexagon screw		
4	VOE20503552	1							Rubber cushion		
5	VOE13966362	2							Flange screw		
6	VOE930844	2							Washer		
7	VOE11025923	4							Spacer		
8	VOE13965193	4							Screw		

Date: <b>2014/2/8</b>	Image id: <b>1000397</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>218/150</b>	Title: <b>Engine mounting 11172409</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20723978	1							Bracket		
2	VOE20723984	1							Bracket		
3	VOE20535027	4							Screw		
4	VOE20405606	4							Washer		
5	VOE20450854	2					OP		Lifting eye		
6	VOE20450756	6							Screw		

Date: <b>2014/2/8</b>	Image id: <b>1003699</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>221/100</b>	Title: <b>Lubricating oil system</b>

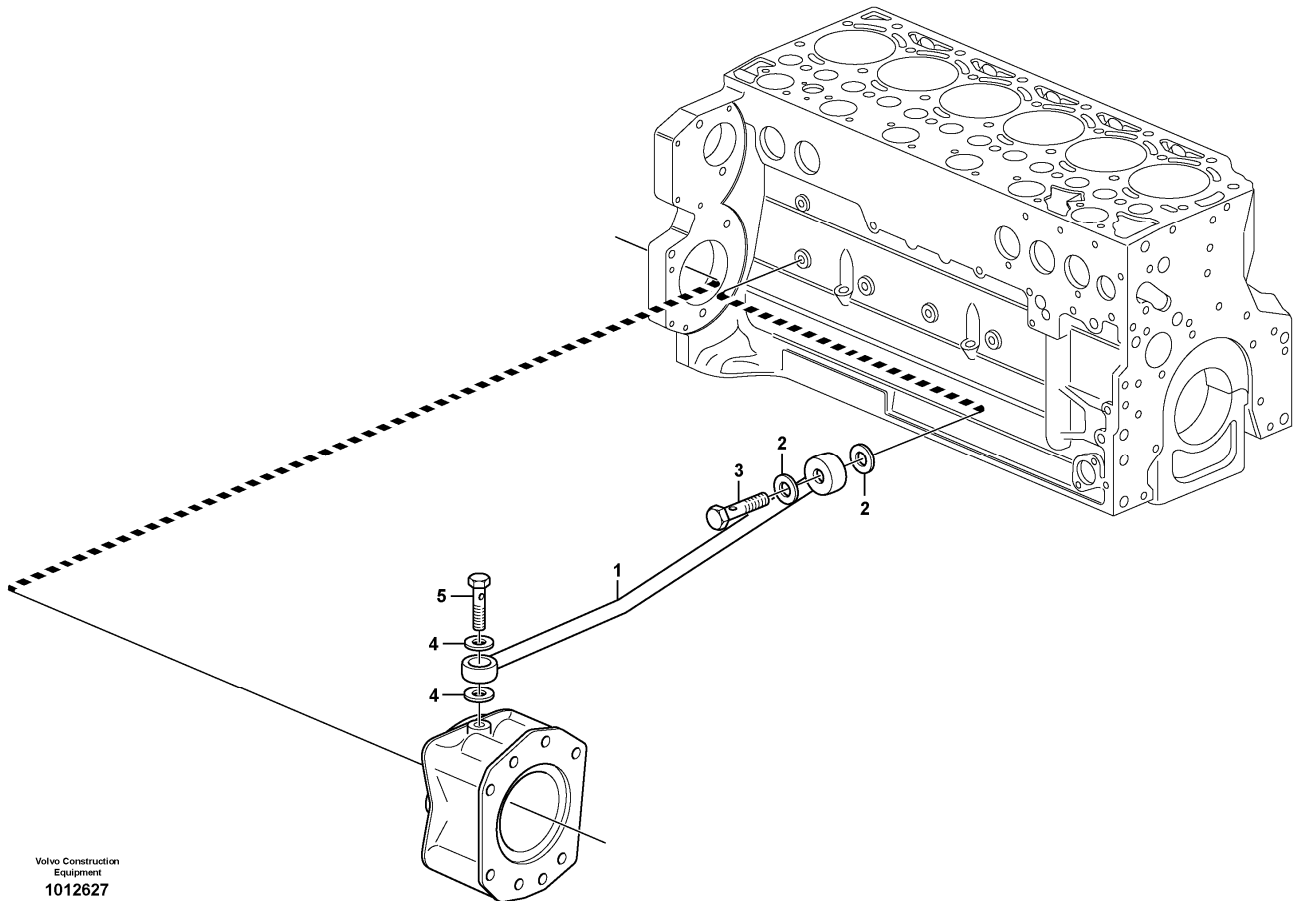


Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20502113	1					SS		Oil pump		ENG - 912541
	VOE20574451	1							Oil Pump		ENG 912542 -
2	VOE20459168	1							•Crankshaft seal		
3	VOE20451738	8							•Screw		
4	VOE20412324	10							Screw		
5	VOE20537029	1							Gasket		(VOE20459161)

6	VOE20405603	1							Spring pin		
7	VOE20405561	6							Piston		
8	VOE20739886	2							Screw		
9	VOE20459162	1					SS		Bracket		ENG - 912541
	VOE20739882	1							Bracket		ENG 912542 -
10	VOE20496392	1							Oil pipe		
11	VOE20405709	2							Screw		
12	VOE20405888	1							Gasket		(VOE11700391)
13	VOE13949578	2							Screw		

Date: <b>2014/2/8</b>	Image id: <b>1012627</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>221/200</b>	Title: <b>Lubricating oil system</b>

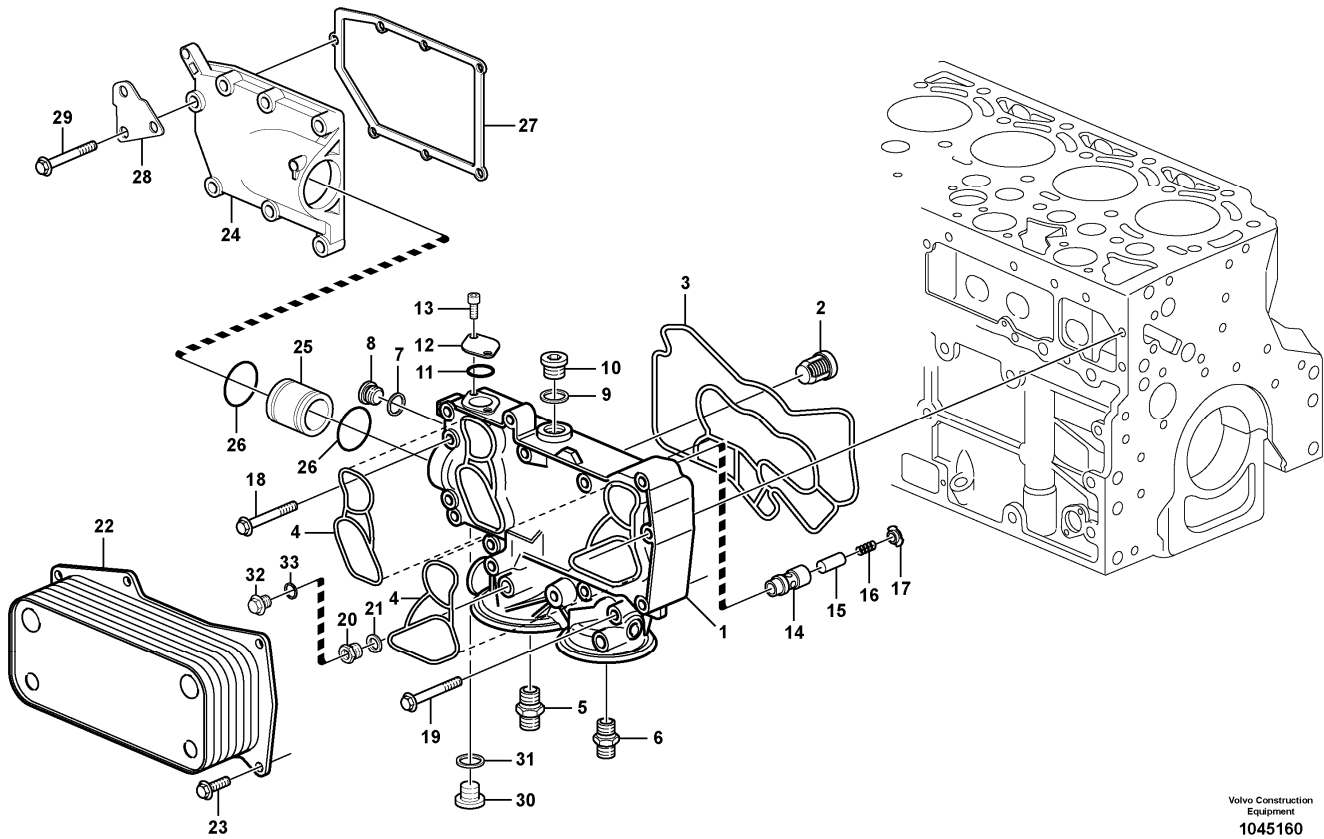


Section option	Kit	Option description
VOE14524530		Engine

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20459170	1							Oil pipe		
2	VOE13947621	2							Plane gasket		
3	VOE20460936	1							Hollow screw		
4	VOE13947281	2							Gasket		
5	VOE7025167	1							Hollow screw		(VOE20460231)



Date: <b>2014/2/8</b>	Image id: <b>1045160</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>223/100</b>	Title: <b>Oil cooler</b>



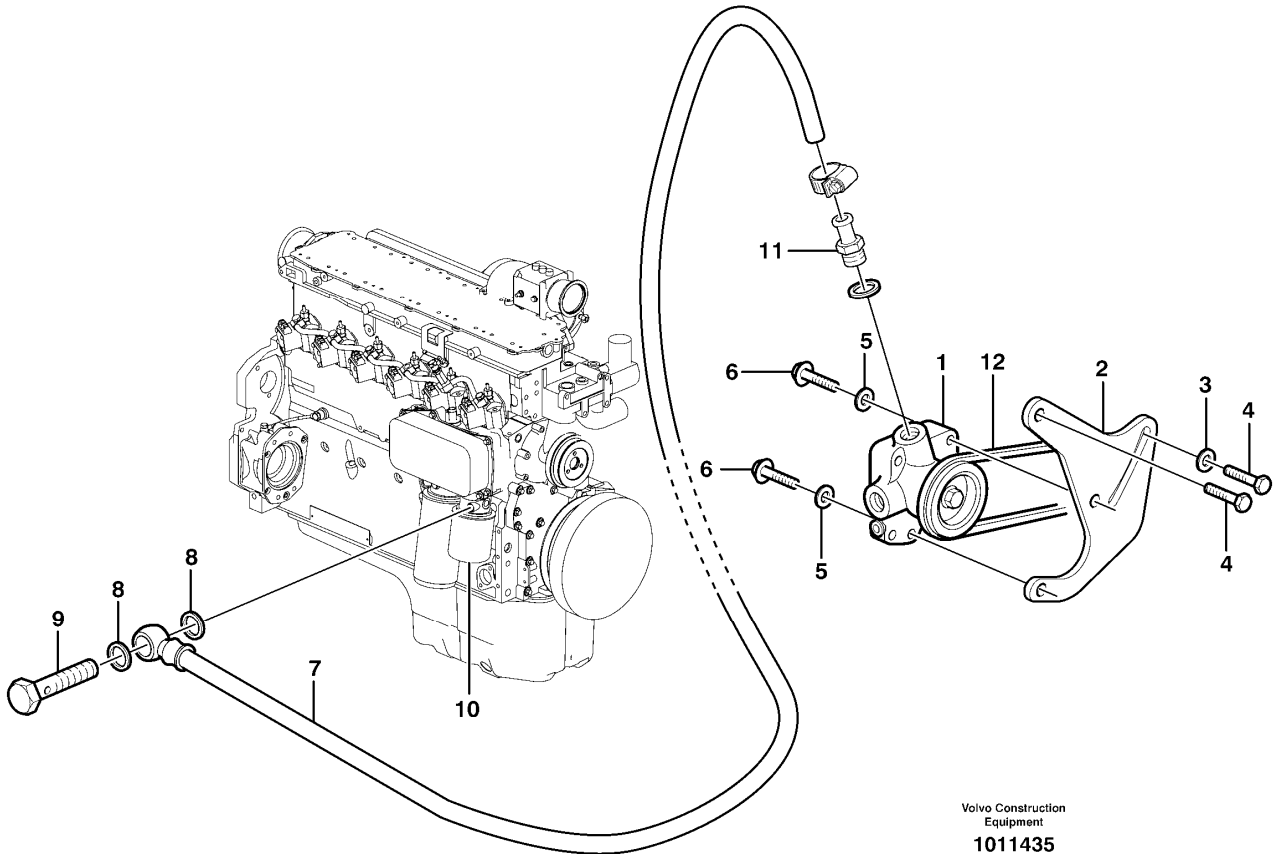
Volvo Construction  
Equipment  
1045160

Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21099784	1							Oil cooler		
2	VOE20459204	1							•Valve		
3	VOE20459203	1							•Gasket		
4	VOE20459202	2							•Gasket		
5	VOE20459201	1							•Nipple		
6	VOE20459200	1							•Nipple		
7	VOE13947622	1							•Plane gasket		
8	VOE20502245	1							•Screw plug		
9	VOE13947628	1							•Plane gasket		
10	VOE20459195	1							•Plug		
10	VOE20496519	1							Nipple		
11	VOE20405599	1							•Sealing ring		

12	VOE21072778	1							•Flange		
13	VOE20405885	2							•Screw		
14		1					NS		•Valve seat		
15		1					NS		•Plunger		
16		1					NS		•Spring		
17		1					NS		•Sleeve		
18	VOE20405672	5							•Screw		
19	VOE20405917	3							•Screw		
20	VOE21100412	1							•Screw		
21	VOE13969011	1							•Gasket		
22	VOE20511773	1							Oil cooler		
23	VOE20405885	7							Screw		
24	VOE20796351	1							Tank		
25	VOE20459191	1							Plug		
26	VOE20459193	2							Sealing ring		
27	VOE20459192	1							Gasket		
28	VOE20914901	1							Retaining Plate		
29	VOE20412324	7							Screw		
30	VOE888474	1							Plug		
31	VOE20450890	1							Sealing ring		
32	VOE20450895	1							Plug		E PROD - 01/2007
32	VOE21011809	1							Plug		L PROD 02/2007 - INCL. SEALING RING
33	VOE13947281	1							Gasket		E PROD - 01/2007

Date: <b>2014/2/8</b>	Image id: <b>1011435</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>233/100</b>	Title: <b>Fuel pump STD, OPEN ROPS</b>



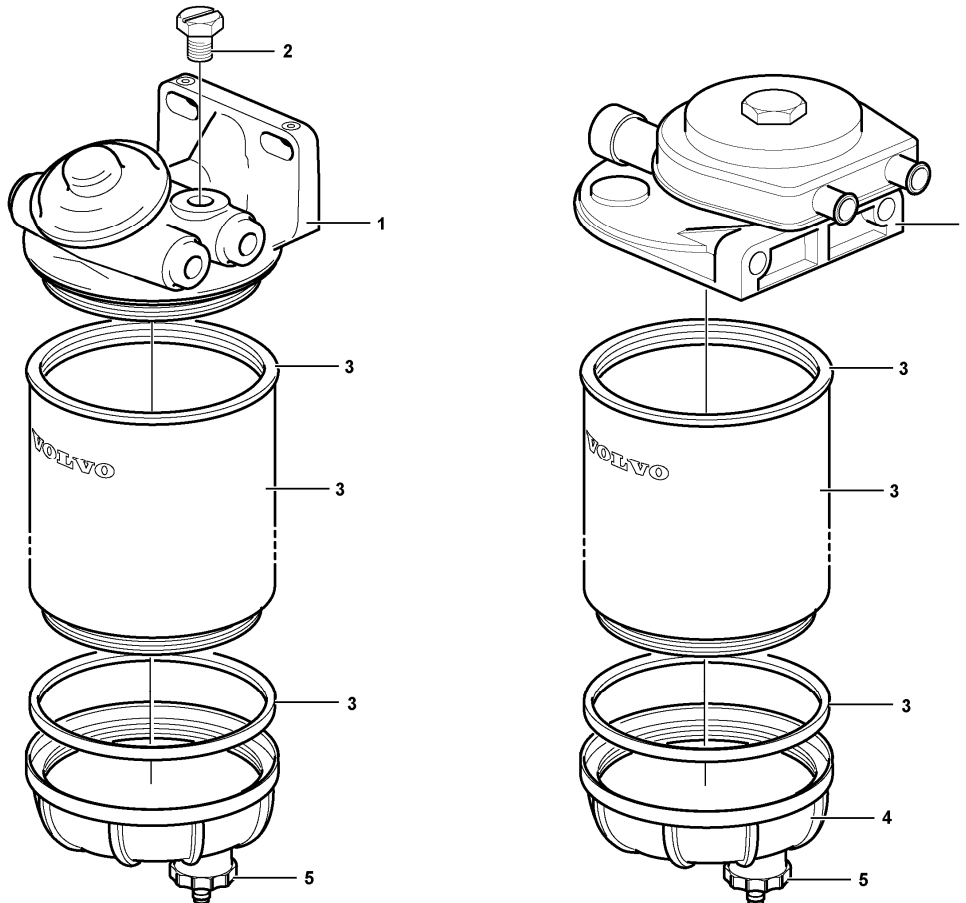
Volvo Construction  
Equipment  
1011435

Section option	Kit	Option description
VOE11172409		Engine VOLVO D6D LBE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20497044	1							Fuel pump		
2	VOE20880927	1							Bracket		(VOE20460032)ENG - 01099408
2	VOE20880927	1							Bracket		ENG 01099409 -
3	VOE20405734	1							Washer		
4	VOE20441860	2							Screw		(VOE20498595)
5	VOE20460063	2							Spring washer		
6	VOE13949578	2							Screw		
7	VOE20460044	1							Fuel pipe		
8	VOE976929	2							Gasket		
9	VOE7025167	1							Hollow screw		



Date: <b>2014/2/8</b>	Image id: <b>1036055</b>	Catalogue: <b>20008</b>	Model: <b>L70E OR</b>
Brand: <b>Volvo</b>	Serial: <b>72101-</b>	Group/Section: <b>233/150</b>	Title: <b>Water separator</b>



Volvo Construction  
Equipment  
1036055

Section option	Kit	Option description
VOE83077		Fuel filter, extra with water trap and heating

Q1-Q5	Option	Option description	
Q1 11110670 STD			
Q2 11110501 83077			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11110670	1							Water separator		
1	VOE11110501		1						Water separator		
2		1					NS		Plug		
3	VOE11110668	1	1						•Filter		
4	VOE3943382		1						•Bowl		(VOE3836024)
	VOE11704242		2				OP		••Sealing		

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